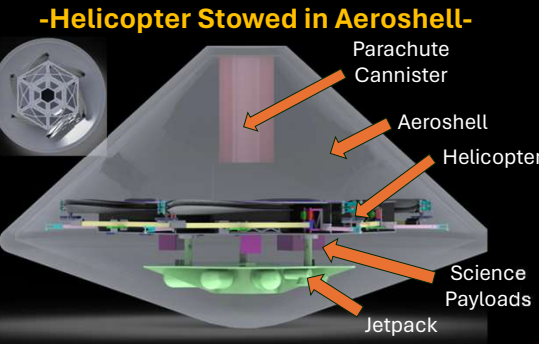


Michael Becerra, Samuel Biehle, Tyler Brown, David Li, David Remich, Collin Ruprecht

Major Requirements

- Design and Build Functional Prototype Helicopter ✓
- Total Helicopter Mass ~44 kg < 50 kg ✓
- Survive Falcon-9 Launch Loads ✓
- Stow Within Aeroshell Geometry ✓

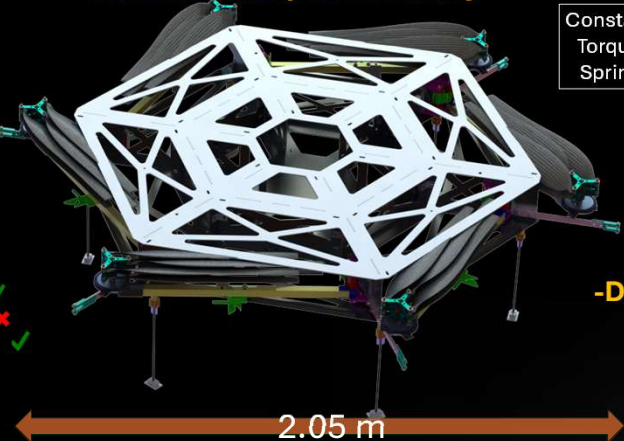


Leg

Can the leg survive a 2 m/s vertical and 0.5 m/s horizontal landing velocity?

Load Requirement	Yield Strength	Pass/Fail
365 N	1046 N (235 lb)	✓
96.6 N	134 N (30.2 lb)	✓
96.6 N	68 N (15.4 lb)	✗

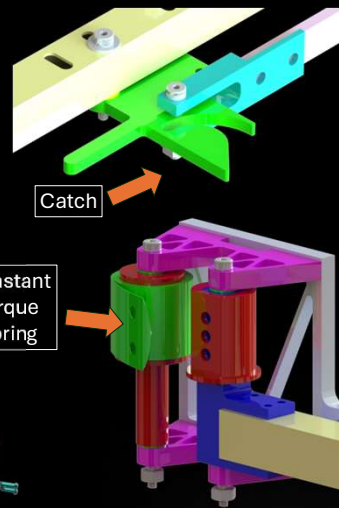
-Stowed Helicopter Assembly-



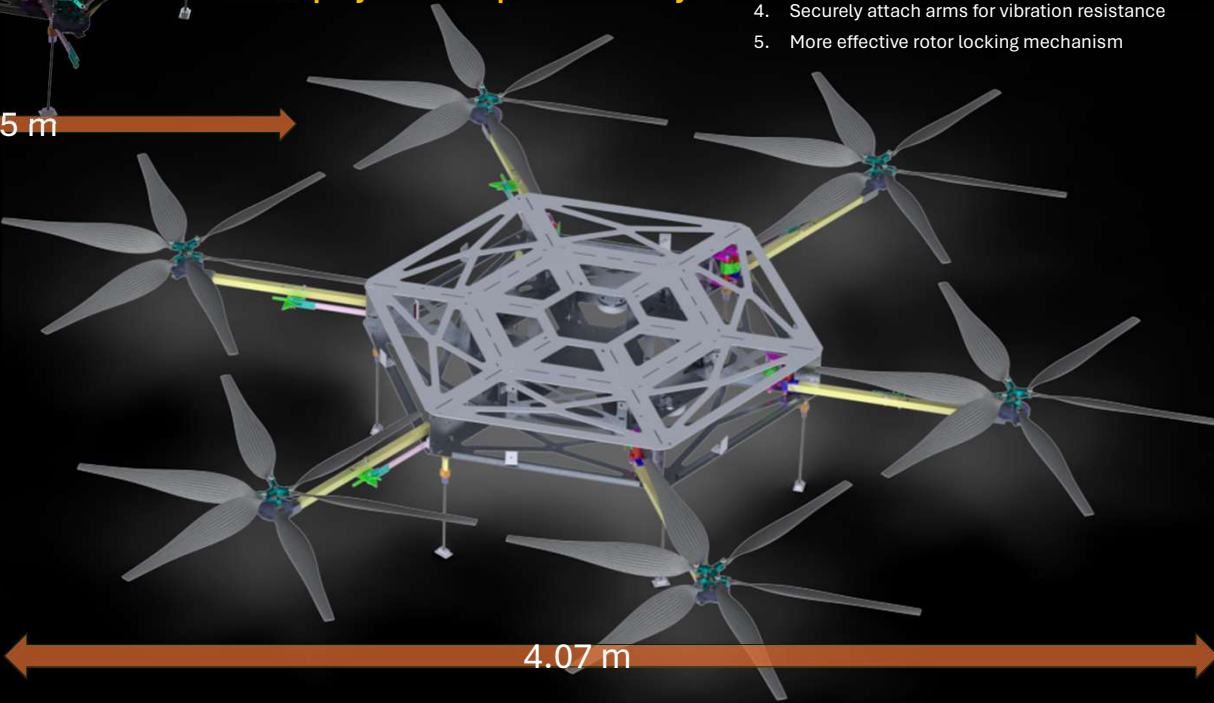
Arm

Can the arm reliably deploy during landing?

- Deploy time = 4.83 s < 5.0 s ✓
- Start/Stop Deployment ✓
- Off-Angled Deployment ✗



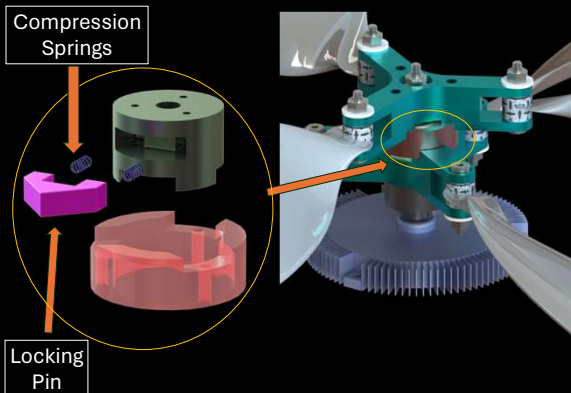
-Deployed Helicopter Assembly-



Rotor

Can the rotor transition from the stowed to deployed configuration and consistently lock into place?

- Rotor Deployment ✓
- Locking Pin Actuation ✓



Launch Loads Testing

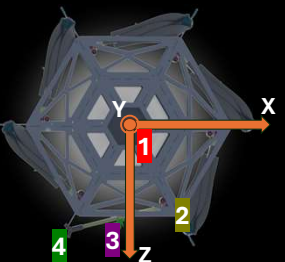
Test Procedure (Z & Y axes)

- Pre Sine Survey
  - Learn Baseline Response
  - Compare to FEA
- Random Vibration
  - PSD input
- Mid Sine Survey
  - Compare to previous survey
- Sine Burst
  - Static Loading
  - 8.5G Axial, 3G Lateral
- Post Sine Survey
  - Compare to previous survey

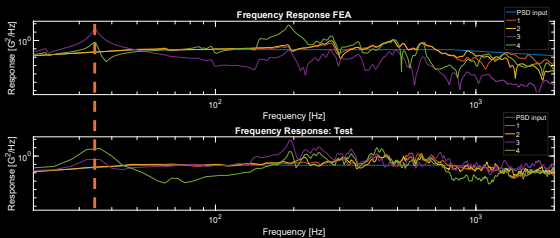
Structure Requirements

- 8.5G Static Axial (Y) Load ✓
- 3G Static Lateral (Z) Load ✓
- Random Vibrations (PSD Input) ✓
- Primary Axial Frequency > 25 Hz ✗
- Primary Lateral Frequency > 10 Hz ✓

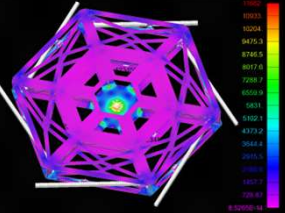
Accelerometer Locations



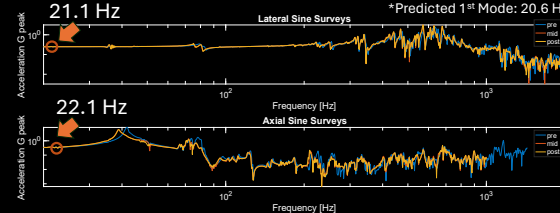
Lateral Random Vibration Response



Static Axial Stress [psi]



Sine Surveys at Battery Pack (Sensor 1)



Flight Recommendations

- Carbon fiber composite structure
- Modular arm, leg, and rotor systems capable of independent test
- Stiffer arm deployment hinge spring
- Securely attach arms for vibration resistance
- More effective rotor locking mechanism