### SUMMARY

Dr. Katrina (Kat) Knauer is a polymer scientist who has dedicated her scientific career to solving the plastic waste problem. She has a PhD in Polymer Science and Engineering from the University of Southern Mississippi and completed the BASF PhD Leadership Development Program (LDP) in 2018 before taking a Senior Scientist role in BASF's Plastics Division. Her research efforts focused on advanced recycling technologies which ultimately led her to leading Materials Innovation R&D at Novoloop Inc., a chemical recycling startup. Currently, Dr. Knauer is a senior researcher at the National Renewable Energy Laboratory (NREL) and the Chief Technology Officer (CTO) of the Bio-Optimized Technologies to keep Thermoplastics our of Landfills and the Environment (BOTTLE<sup>™</sup>) Consortium where she is developing sustainable technologies to chemically upcycle today's existing plastic waste streams and develop new plastics for the future that are recyclable by design.

### **EDUCATION**

### **Ph.D. Polymer Science and Engineering (May 2016)** The University of Southern Mississippi, Hattiesburg, MS **B.S. Chemical Engineering (April 2011)** Florida State University, Tallahassee, FL

### PROFESSIONAL EXPERIENCE

National Renewable Energy Laboratory Senior Researcher, Bioenergy Science and Technology Center Chief Technology Officer, The BOTTLE Consortium BEST Directorate Post-Doc Liaison	September 2021 – Present
<b>University of Colorado, Boulder</b> Adjoint Professor, Chemical and Biological Engineering	January 2024 - Present
Novoloop (Formerly BioCellection, Inc.) R&D Lead, Materials Innovation	July 2019 – July 2021
<b>BASF Corporation</b> Senior Scientist, Polymer Additives BASF Performance Chemicals, Tarrytown, NY	March 2018 – July 2019
Research Scientist, Enzyme Development PhD Leadership Development Program, BASF Care Chemicals, Wyandotte, MI	July 2017 – March 2018
Product Application Scientist, Grain Processing Enzymes PhD Leadership Development Program, BASF Enzymes LLC, San Diego, CA	November 2016 – July 2017
Formulation Scientist, Drug Delivery Development PhD Leadership Development Program, BASF Pharma Solutions, Tarrytown, NY	March 2016 – November 2016

## **CORRESPONDING AUTHOR PUBLICATIONS**

Clarke, R.; Carswell, B.; DesVeaux, J.; Hamernik, L.; Lincoln, C.; Konaganti, V.; Alam, R.; **Knauer, K.M.**\* Re-Directing Mixed-Feed Deconstruction Products to Hybrid Polyesters: Tolerance Windows for Commodity Plastics Reconstruction. *Submitted and in revision*.

Curley, J.; Liang, Y.; DesVeaux, J.; Choi, H.; Clarke, R.; Maurya, A.; Michener, W.; Stanley, L.; Wu, Y.; Hesse, S.; Baer, A.; Tassone, C.; Jacobsen A.; Mante, O.; Beckham, G.; **Knauer, K.M.**\* Closed-loop recycling of mixed polyesters via catalytic methanolysis and monomer separations. *Submitted and in revision*.

Lee, M.; Liang, Y.; Cuthbertson, A.; Choi, H.; Michener, W.; Lahive, C.; Miscall, J.; Lincoln, C.; Banakis, N.; Allen, R.; Beckham, G.\*; **Knauer, K.M.**\* Effective dye-extraction from poly(ethylene terephthalate) fabrics using bio-based solvents for textile recycling. *Submitted and in revision*.

Baer, A.L.; Clarke, R.W.; Gowda, R.R.; Heese, S.A.; Zu, S.; Curley, J.B.; Urgun, M.; Tassone, C.j.; Konagonti, V.K.; Che, E.Y.; **Knauer, K.M.**\* Compatibilization of Poly(L-Lactic Acid) and Poly(δ-Valerolactone) Blends for Tough, Thermally Robust, and Circular Packaging Technologies. *Submitted and in revision.* 

DesVeaux, J.; Uekert, T.; Curley, J.; Choi, H.; Liang, Y.; Singh, A.; Mante, O.; Beckham, G.; Jacobsen, A.; Knauer, K.M.\* Mixed polyester recycling can enable a circular plastic economy with environmental benefits. *One Earth* **2024**.

Clarke, R.W.; Rosetto, G.; Uekert, T.; Curley, J.B.; Moon, H.; Knott, B.C.; McGeehan, J.; **Knauer, K.M.**\* Polyhydroxyalkanoates in emerging recycling technologies for a circular materials economy. *RSC Mats Advs* **2024**. **Knauer, K.M.**\*; Lee, M. Circular plastics technologies: open loop recycling of waste plastics into new chemicals. *Phys. Sci. Rev.* **2023**.

Knauer, K.M.\*; Higginson, C.; Liang, Y.; Lee, M. Circular plastics technologies: depolymerization of polymers into parent monomers. *Phys. Sci. Rev.* 2023.

Knauer, K.M.\*; Higginson, C.; Lee, M. Pyrolysis of plastics to fuels and chemicals. *Phys. Sci. Rev.* **2023**. Westlie, A.H.; Chen, E.; Holland, C.M.; Stahl, S.; Doyle, M.; Trenor, S.; Knauer, K.M.\* Polyolefin Innovations toward Circularity and Sustainable Alternatives. *Macro. Rap. Comm.* **2022**, 2200492.

**Knauer, K.M.**\* Chemical Recycling of Commodity Plastics. *Energy Transition: Climate Action and Circularity*. American Chemical Society Books, 567-585, **2022**.

Knauer, K.M.\*; Speros, J.C.; Kemp, L.K.; Savin, D.A.; Bao, Z.; Coates, G.W.; Epps T.E.; Hawker, C.J.; Le Roy, J.; Morse, M.; Yu, O. Entrepreneurship in Polymer Chemistry. ACS Macro Lett. **2021**, 10, 864–872.

# FIRST AUTHOR PUBLICATIONS

Knauer, K.M.; Brust, G.; Carr, M.; Cardona, R.J.; Lichtenhan, J.D.; Morgan, S.E. Rheological and crystallization enhancement in PPS and PEEK POSS nanocomposites. *J. of Appl. Polym. Sci.* **2016**, 134, 7.

**Knauer, K.M.**; Pollino, J.; Schwartz, J.; Moore, L.M.J; Morgan, S.E. Surface and Interfacial Segregation of Polyethersulfone Deuterated Chain Ends Determined by Neutron Reflectivity. *J. of Polym. Sci. Pt. B: Polym. Phys.* **2016**, 55, 293-301.

Knauer, K.M.; Jennings, A.R.; Bristol, A.N.; Iacono, S.T.; Morgan, S.E. Enhanced Surface Properties of Branched Poly(ether sulfone) from Semifluorinated POSS. *ACS Appl. Mat. and Interf.* **2016**, 8, 12434.

Knauer, K.M; Zhu, Y.; Storey, R.F.; Morgan S.E. Phase separation and permeability in polyisobutylene-based miktoarm star polymers. *J. of Polym. Sci. Pt. B: Polym. Phys.* **2016**, 54, 916.

Knauer, K.M.; Greenhoe, B.M.; Wiggins, J.S.; Morgan, S.E. Surface composition control via chain end segregation in polyethersulfone solution cast films. *Polymer* **2015**, 57, 88-98.

# **CO-AUTHOR PUBLICATIONS**

Lahive, C.W.; Dempsey, S.H.; Reiber, S.E.; Pal, A.; Stevenson, K.R.; Michener, W.E.; Alt, H.M.; Rognerud, E.G.; Lincoln, C.L.; Clarke, R.W.; DesVeaux, J.S.; Uekert, T.; Rorrer, N.A.; **Knauer, K.M.**; Beckham, G.T., Acetolysis of epoxy-amine resins for carbon fiber-reinforced polymer recycling. *Accepted, embargo.* 

Hee Joo, S.; Knauer, K.M.; Su, C.; Toborek, M. Antibiotic resistance in plastisphere. *J. Environ. Chem. Eng.*, 2025, 13.

Megill, M.; Shaw, K.; **Knauer, K.M**.; Seeley, M.; Lynch, J. Plastic additives in the ocean: Use of a comprehensive database for meta-analysis and method development. *Chemosphere*, 142172, 2024.

Quinn. E.; Knauer, K.M.; Beckham, G.B.; Chen, E.Y.-X. Mono-material product design with bio-based, circular, and biodegradable polymers. *One Earth*, 2023, 6.

Uekert, T.; Singh, A.; DesVeaux, J.S.; Ghosh, T.; Bhatt, A.; Yadav, G.; Afzal, S.; Walzberg, J.; **Knauer, K.M**.; Nicholson, S.R.; Beckham, G.T.; Carpenter, A.C. Technical, Economic, and Environmental Comparison of Closed-

Loop Recycling Technologies for Common Plastics. ACS Sustainable Chem. Eng., 2023, 11, 3.

Liang, Y.; Knauer, K.M. Trends and future outlooks in circularity of desalination membrane materials. *Front. In Mem. Sci. and Tech.* 2023, 2, 1169158.

Lynch, J.; Knauer, K.M.; Shaw, K. Plastic Additives in the Ocean. *Plastics and the Ocean: Origin, Characterization, Fate, and Impacts.* John Wiley & Sons, Inc., 43-76, **2022**.

Misasi, J.M.; Jin, Q.; **Knauer, K.M**.; Morgan, S.E.; Wiggins, J.S. Hybrid POSS-Hyperbranched polymer additives for simultaneous reinforcement and toughness improvements in epoxy networks. *Polymer,* **2015**, 117, 54-63. Sahagun, C. M.; **Knauer, K. M**.; Morgan, S. E., Molecular network development and evolution of nanoscale morphology in an epoxy-amine thermoset polymer. *J. Appl. Polym. Sci.* **2012**, 126 (4), 1394-1405.

# PATENTS

Knauer, K.M. et al. Conversion of polyethylene to polyesters. US20250084213A1 (**2025**). Knauer, K.M. et al. Low temperature base catalyzed methanolysis of polyesters. WO2024173754A1 (**2024**). \*Licensed to EsterCycle<sup>™</sup>. Knauer, K.M. et al. Methods and systems for dye removal from polymer textiles. WO2024108081A1 (2024). Knauer, K.M. et al. Dissolution purification and recovery for polymer recycling. US18166331 (2023).

**Knauer, K.M.** *et al. Thermoplastic Polyurethane Compositions Comprising Nitro-Substituted Polyester Diols.* US11028217B1 and EP4118131A4 (**2021**). **\*Commercialized product, LifeCycled**<sup>™</sup>.

**Knauer, K.M.** *et al. Polymerizable compositions comprising nitro substituted polyester diols.* US11111334B1 (2021).

Knauer, K.M. et al. Uses of surfactants in starch processing. WO2019226845A1 (2019).

## AWARDS & HONORS

ORNL Neutron Sciences Beam Time Award - 2025 B Cycle Energy and Emissions Intensive Industries IEDO Grant Awardee 2024 EPA Science to Achieve Results (STAR) Grant Awardee 2024 Green Chemistry Emerging Investigator – Article will be published in 2025 ARPA-E IGNIITE Early Career Researcher Award – June 2024 RASEI Seed Grant Award - June 2024 University of Colorado Research and Innovation Office (RIO) Frontiers Grant Award – April 2024 Colorado Outstanding Woman in STEM Nominee (2024) NREL High Impact Award - December 2023 NREL Business Development Platinum Award – December 2023 OEDIT Advanced Industries Accelerator Grant - October 2023 NREL Outstanding Post-Doc Mentor Award – April 2023 ISS Sustainability Challenge Grant – July 2022 DARPA Grant, BAA HR001119S0084 - January 2020 Beyond Benign Chemist Invent Green - November 2019 BASF Emerging Technical Leader Award – March 2019 BASF Circular Economy Research Grant - October 2018 BASF Technical Day Challenge – October 2018 ACS C&EN Magazine "Must See Talk" – August 2018 BASF Tarrytown Technical Challenge - November 2016 PhD Leadership Development Program Research Grant - March 2016 2015 ACS-PMSE Ford Student Award – August 2015 USM Induction to the Graduate Student Hall of Fame - April 2015 Milliken Graduate Student Symposium Scholar – April 2015 3<sup>rd</sup> Place 3-Minute Thesis, Regional Competition – March 2015 1<sup>st</sup> Place Paper Presentation, Waterborne Symposium – February 2015 USM 3-Minute Thesis Grand Champion - November 2014 SPE/PMAD Writing Challenge 2014 Winner – May 2014 National School on Neutron and X-ray Scattering – August 2013 SPE/PMAD Writing Challenge 2013 Winner – April 2013

## SYNERGISTIC ACTIVITIES

Polymer Solutions for the Environment (POSE) Founder Center for Plastics Innovation (CPI) - Advisory Board Member NextCycle Colorado - Advisory Board Member University of Puerto Rico P-Box Mentor and Organizer Student Training in Applied Research (STAR) Mentor NREL Westgate Incubator - Principal Investigator Shell Game Changer – Principal Investigator NSF's Advancing Social and Environmental Equity through Plastics Research: Education, Innovation, and Inclusion (ASPIRE) - Advisory Board Member Schmidt Futures Bioeconomy Taskforce - Advisory Board Member Bio2P2 Network – Advisory Board Member World Plastic Association - Delegate Ocean Plastic Recovery Project - Senior Advisor American Chemical Society (ACS) Executive Board Member – Division of Polymer Chemistry **REMADE Institute Reviewer** 

Journal Reviewer: PNAS, Chem, Chem Catalysis, Nature Chemistry, Nature Materials Reviews, Journal of Materials Science, JACS Au, Polymer, Nature, Nature Communications, Science Advances, ACS Sustainable Chemistry and Engineering