

VORTEX

Vertically Optimized Research,
Testing, & EXploration

Preliminary Design Review



Customer: Steve Borenstein
Advisor: Donna Gerren
Project Manager: Bill Chabot

Team

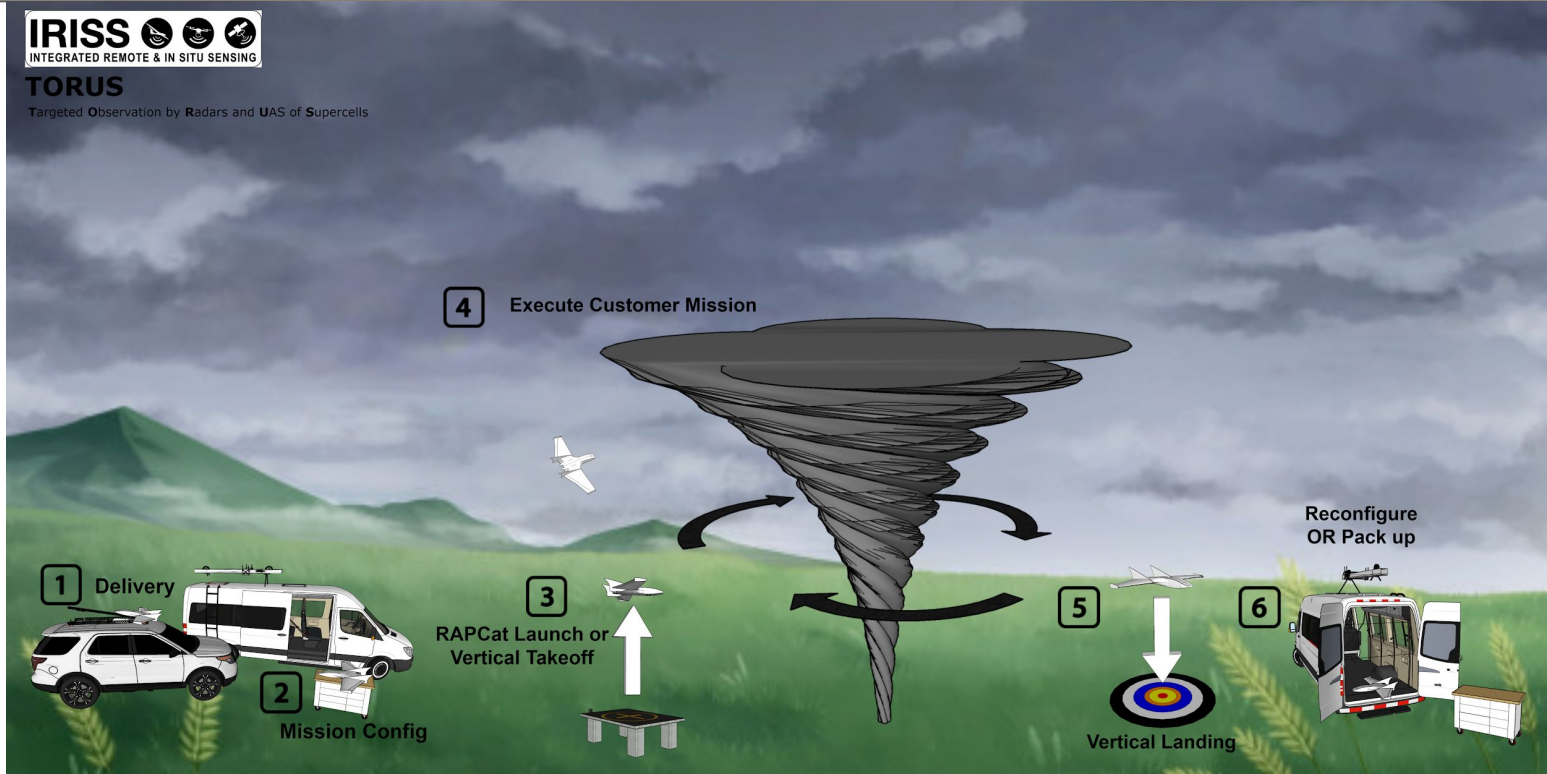
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Joseph Rooney	Joseph Buescher
Delaney Jones	Roland Ilyes
Cameron Kratt	Brandon Cummings
Justin Troche	Stephen Albert

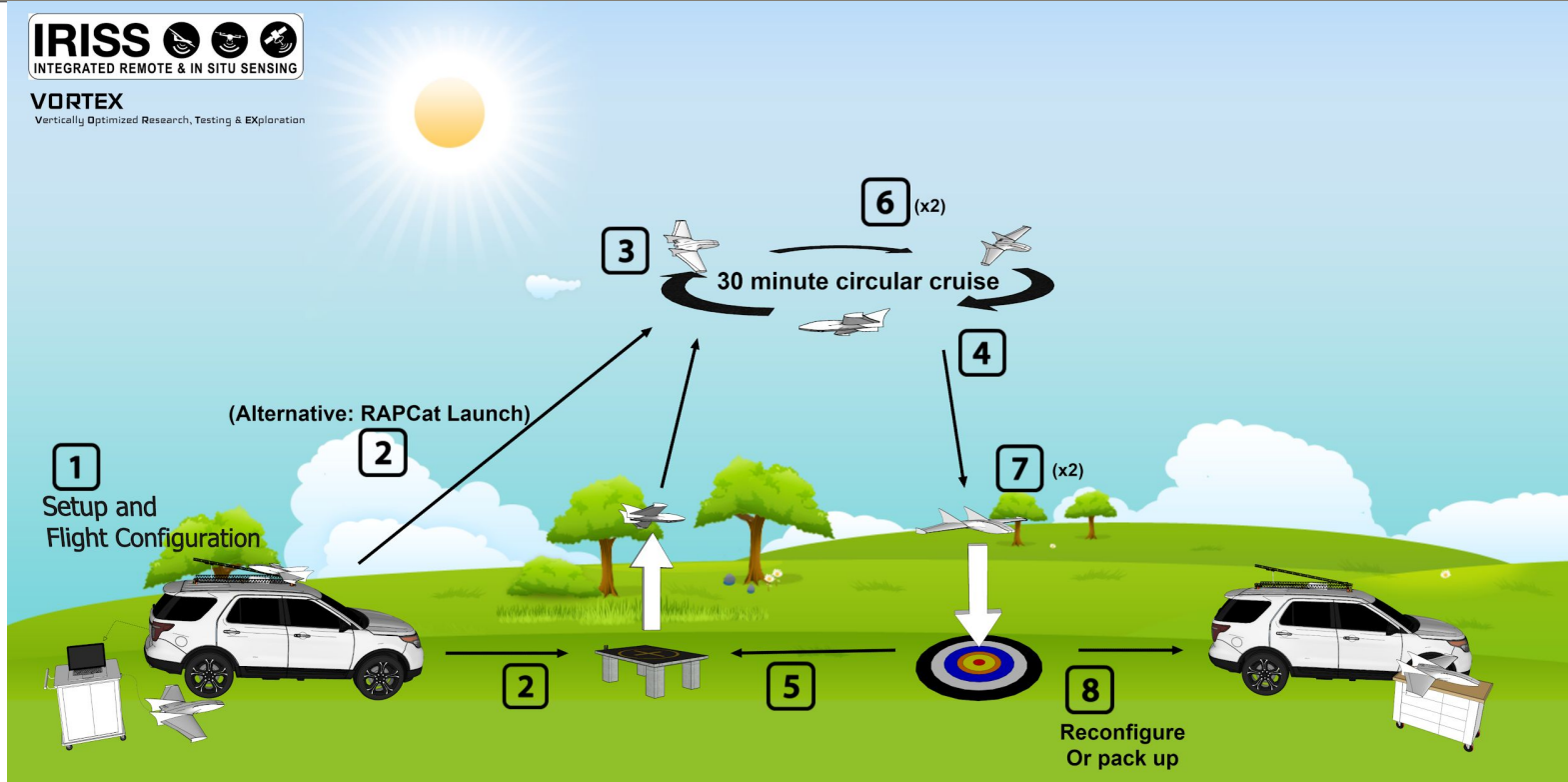
Project Overview



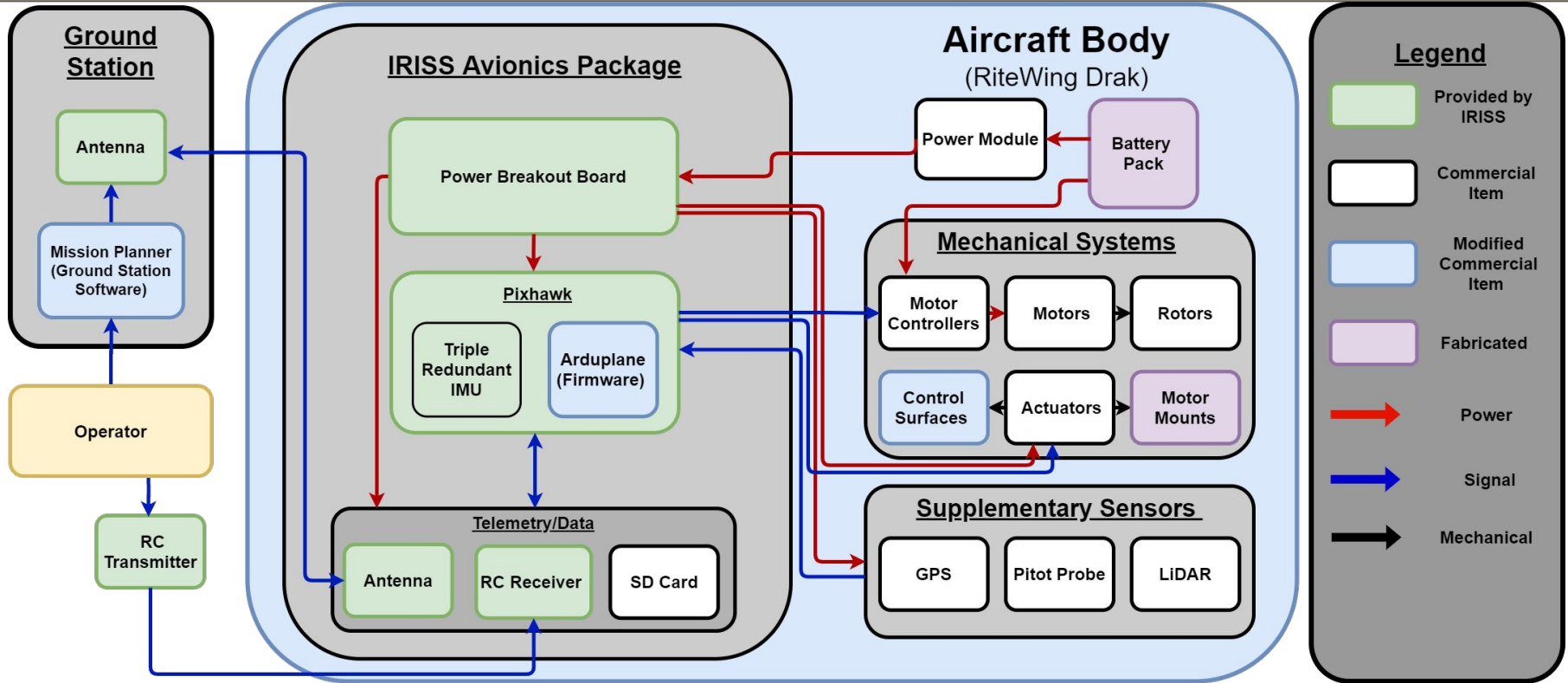
In order to expand the capabilities of the IRISS center and TORUS project in gathering meteorological data and understanding the formation of supercell thunderstorms, the VORTEX team will bring Vertical Takeoff and Landing (VTOL) functionality and extended endurance to the RiteWing Drak airframe. By allowing IRISS to operate in previously inaccessible locations such as forest clearings or from the deck of a ship, the study of these storms will be accelerated, contributing to improved accuracy of meteorological modeling and forecasts.







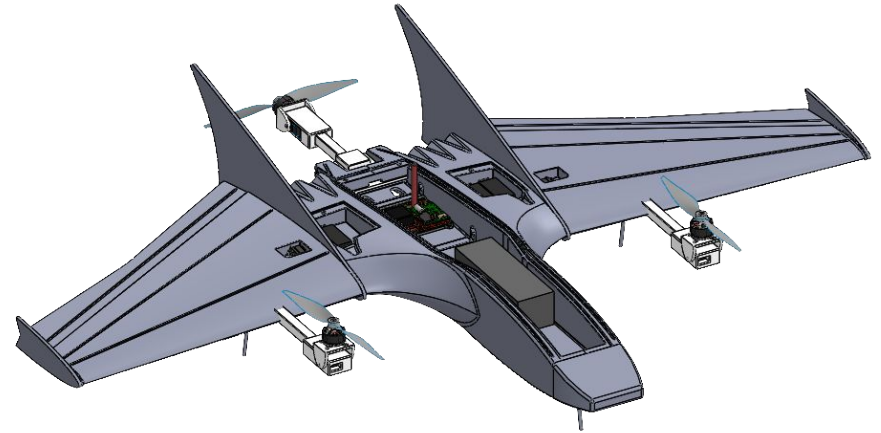
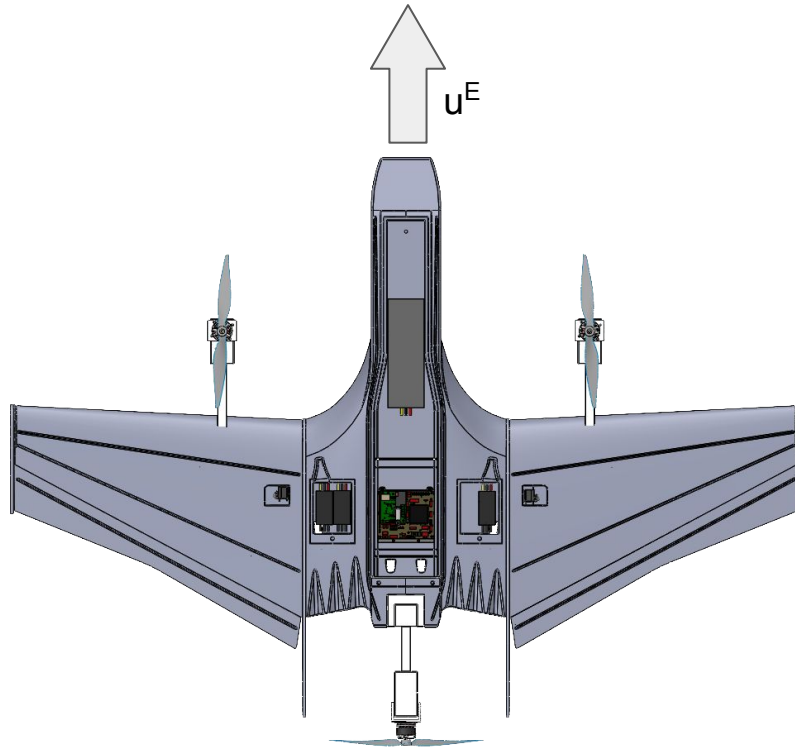
Functional Block Diagram



FR1	The aircraft shall be a VTOL conversion of the COTS Ritewing RC “Drak” airplane kit
FR2	The aircraft shall have an endurance of 1 hour with 2 takeoffs and landings
FR3	The aircraft shall be able to autonomously execute all aspects of its mission from first takeoff through final landing
FR4	The aircraft shall maintain communication with the ground station up to a distance of 2km
FR5	The aircraft shall be capable of carrying a 0.5kg payload
FR6	The aircraft shall be capable of taking off from existing RAPCat launch system
FR7	The airframe, propulsion system, and required mounting hardware shall cost no more than \$1000 per aircraft



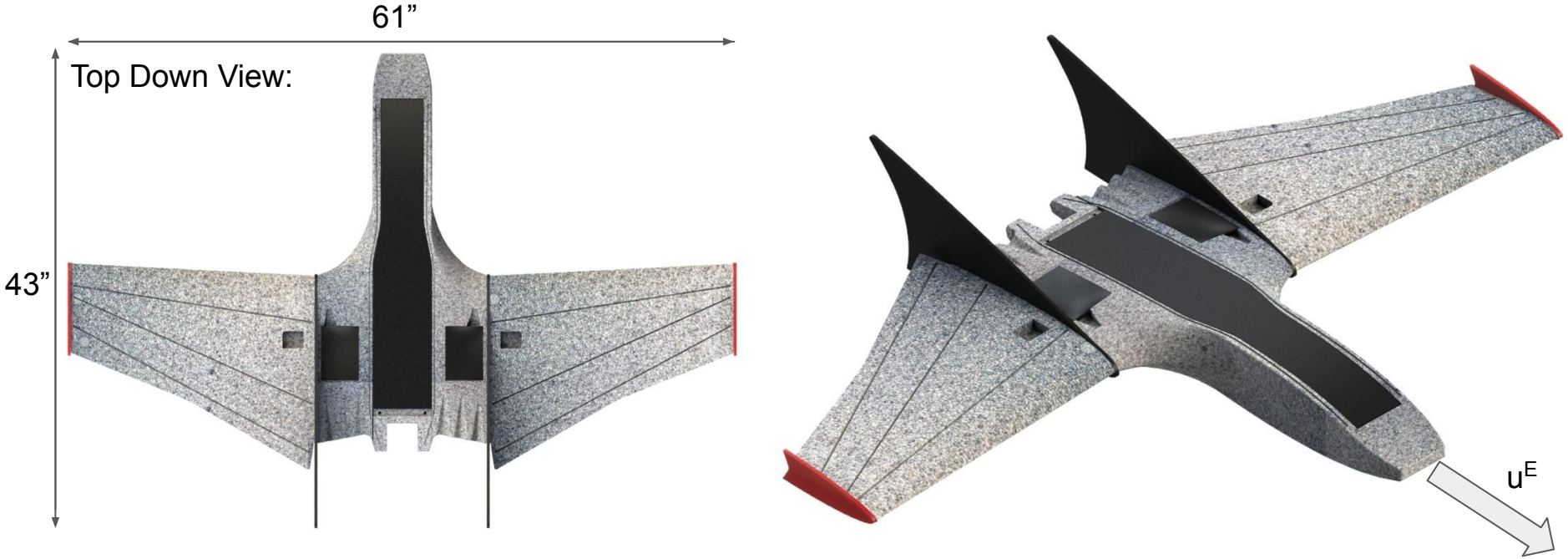
Baseline Design



- 3 tilt rotors
- Control surface motors
- Avionics package
- ESCs

*Preliminary Design choices - Avoiding interference with RAPCat Launch system is considered in all aspects





FR1: The aircraft shall be a VTOL conversion of the COTS RiteWing RC “Drak” airplane kit



Design Choices Considered

Tilt Rotors	Tri tilt motor • Quad tilt motor • Quint tilt motor
Tail Sitters	Quad motor puller • Dual motor puller • Dual motor pusher
Hybrids	Quad lift motor • Single cruise motor • Tri lift motor • Single cruise motor
Tilt Wings	Inboard motors • Wingtip motors

FR1: The aircraft shall be a VTOL conversion of the COTS Ritewing RC “Drak” airplane kit

FR5: The aircraft shall be capable of carrying a 0.5 kg payload.

FR6: Aircraft shall be capable of taking off from existing RAPCat launch system.



Selected Baseline Design: Tri Tilt Motor

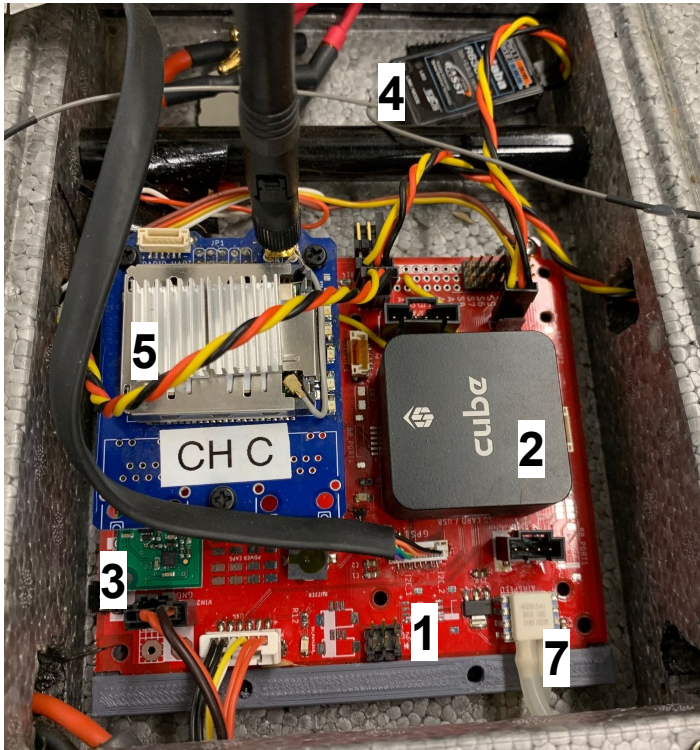
Design Choice Reasoning

- Provides the necessary hover control and cruising efficiency
- Tilting motors can provide thrust in horizontal and vertical flight
- Minimizes added complexity and weight of additional motors
- Utilizes existing rear motor mounting capability



A tri-motor aircraft





What's Included

1. IRISS custom PCB (red)
2. HexCube Black
3. Power conditioning circuits
4. S-bus receiver
5. Telemetry package
6. GPS (not pictured)
7. Pitot tube

FR4: The aircraft shall maintain communication with the ground station up to a distance of 2km (maintaining communication is indicated by <50% packet loss).



Design Choices Considered

- Ardupilot
- PX4
- iNav
- PaparazziUAV

```
40
41 $(function){cards();});
42 $(window).on('resize', function(){cards();});
43 function cards(){
44   var width = $(window).width();
45   if(width < 750){
46     cardssmallscreen();
47   }else{
48     cardsbigscreen();
49   }
50 }
51 function cardssmallscreen(){
52   var cards = $('<div class="card">').length;
53   var height = 0;
54   var card2 = 2;
55   for(i=0; i<cards; i++){
56     $('#card'+i).height(card2);
57     $('#card'+i).width(100);
58   }
59 }
```

FR3: The aircraft shall be able to autonomously execute all aspects of its mission from takeoff through landing.



Selected Baseline Design: Ardupilot

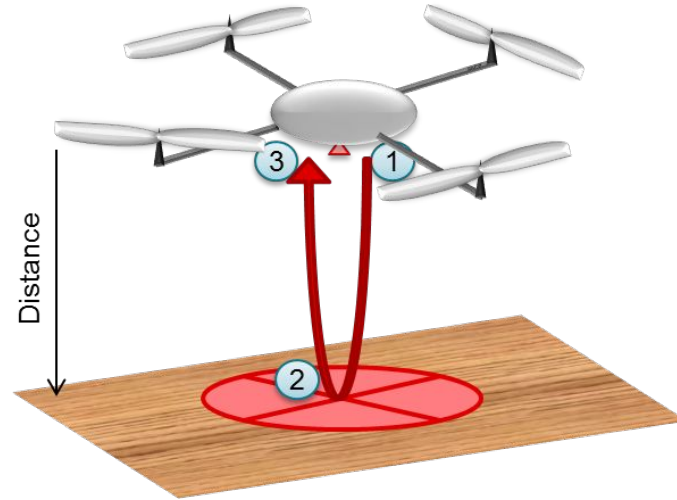
Design Choice Reasoning

- Substantial documentation for flight control of various aircraft configurations
- Ardupilot forums contain abundant resources for handling VTOL aircraft and transitions
- Open source code using GPLv3
- Already used by the IRISS team
 - Easier to integrate the VTOL UAV into the existing fleet



Design Choices Considered:

- LIDAR
- Micro Radar
- Sonar



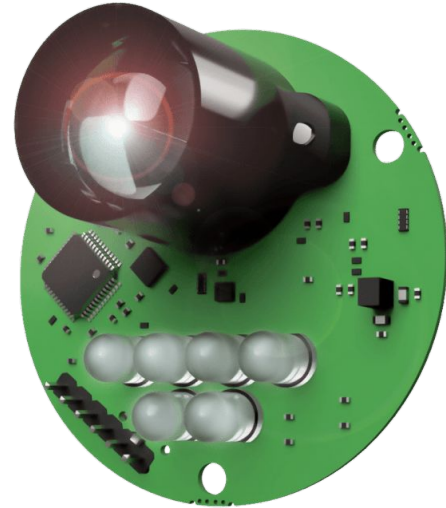
FR3: The aircraft shall be able to autonomously execute all aspects of its mission from takeoff through landing.



Selected Baseline Design: LeddarOne LiDAR*

Design Choice Reasoning

- Ease of integration with current avionics package and ArduPilot
- Cost falls within budgetary constraints
- Provides reliable, accurate measurements that are less susceptible to environmental disturbances
- Satisfies the requirements of the project



Accuracy	0 - 40m
Acquisition Rate	140Hz
Beam Diffusion	3-degree
Protocol	UART

*Preliminary Design choice ~ example of desired attributes



Design Choices Considered

- Li-Ion
- Li-Po
- NiMH
- NiCd
- LiFePO_4



FR2: The aircraft shall have an endurance of one hour in addition to two takeoffs and landings.



Selected Baseline Design: Lithium-Ion

Design Choice Reasoning

- Readily available at a reasonable cost
- Provide a high energy density while maintaining the lowest weight
- Provides reasonable current discharge
- Industry standard. Large market (variability and customizability)
- Well tested and quantified, used in many applications



Lithium Ion Batteries

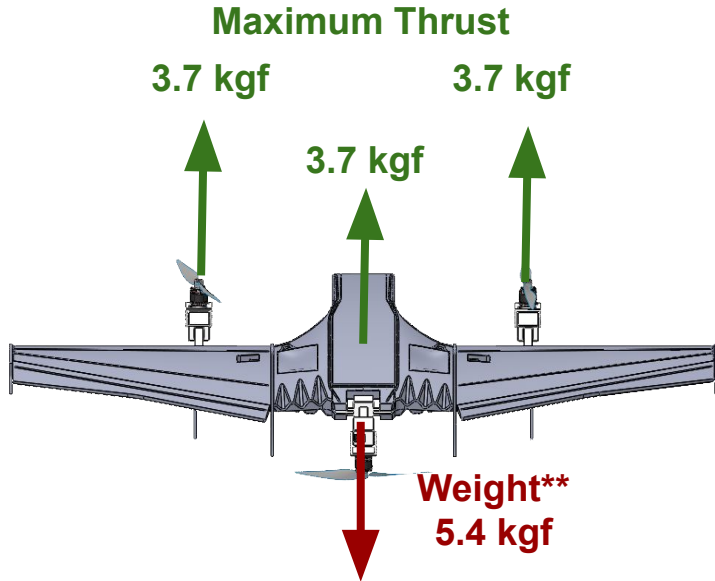


Feasibility Analysis

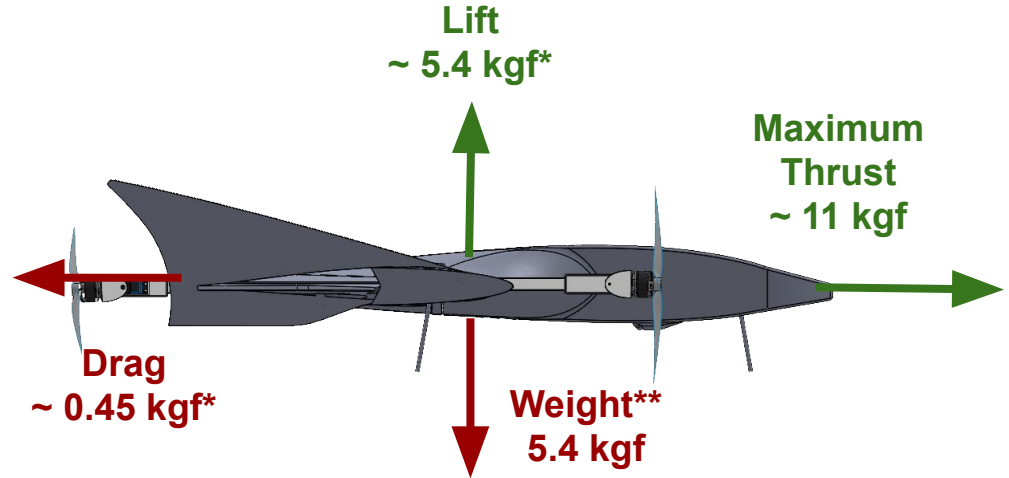
System	Feasible	Reasoning
VTOL Configuration	?	Configuration is modeled to be stable in both flight modes - Manufacturing complexity is manageable
Flight Controller Firmware	?	Capable of autonomous flight profiles using chosen VTOL configuration - Interfaces with external sensors
Mass	?	Propulsion system is capable of providing enough thrust for VTOL
Power	?	Battery pack provides enough power/current for motors - Motor and propeller sizing is achievable and readily available
Endurance	?	Battery pack can provide required energy for flight time required in vertical and horizontal flight
Cost	?	Replication cost is within allotted budget



Vertical flight/Hover



Horizontal flight/Cruise



3 motors offer sufficient thrust for both modes of flight

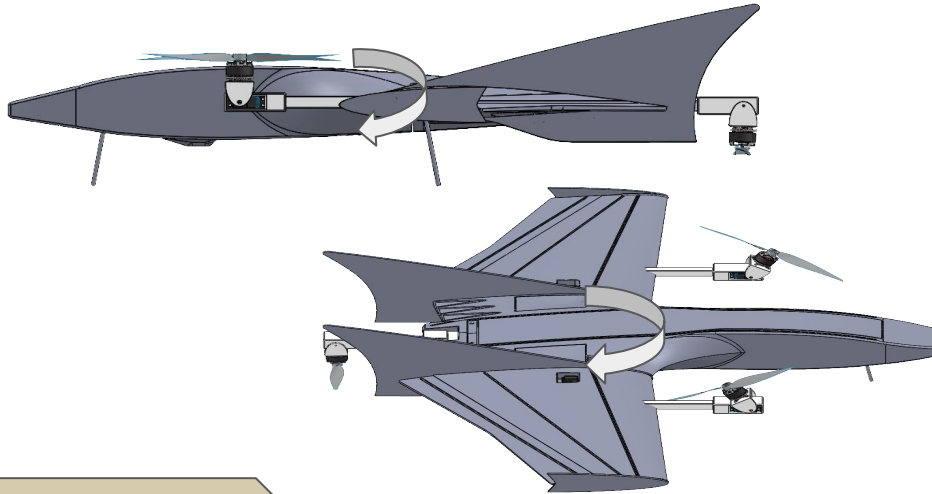
*Lift/Drag obtained from CFD calculations (in later slide, based on Cruise AOA $\approx 6.5^\circ$)

**Mass Budget is discussed later

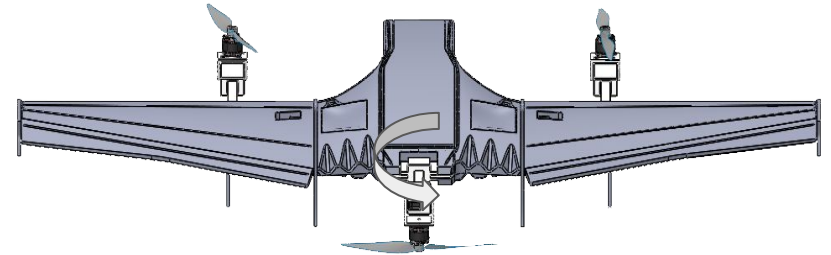


The tri-tilt motor configurations needs to maintain steady-level hover when landing or taking off. A basic dynamic model was derived to prove its feasibility.

Differential thrust between front and back motors for **Pitch Control**



Differential thrust of front motors for **Roll Control**

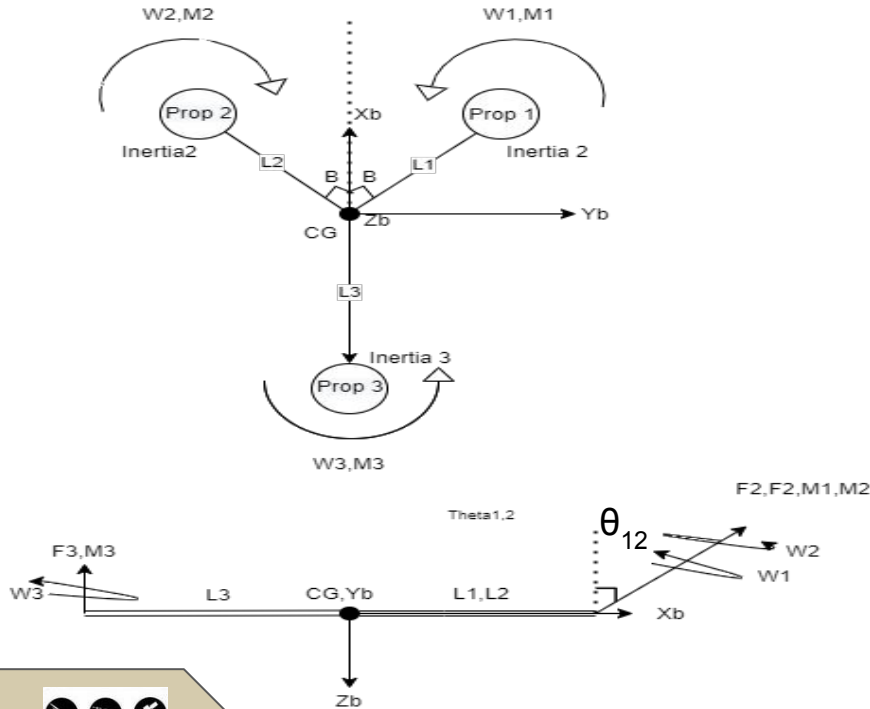


Front Motors tilt in opposing directions for **Yaw Control**

*Preliminary Design choices - Avoiding interference with RAPCat Launch system is considered in all aspects



Creating the model using Aircraft Dynamics, trim condition is steady level hover.



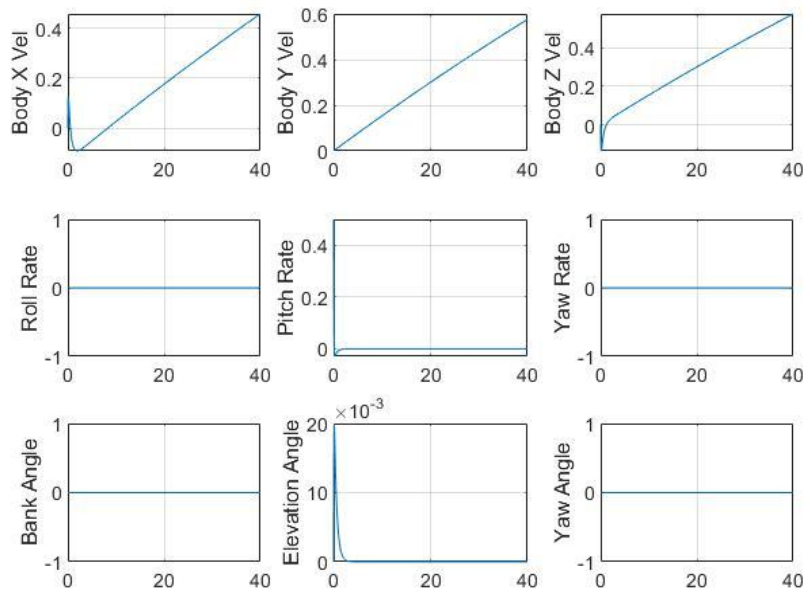
The Process

- Net moments and forces found from free body diagrams
- Thrust and tilt angle to achieve trim conditions
- Linear Proportional gain control applied to nonlinear equations
- Nonlinear Aircraft Dynamics equations solved using numerical integrator



Results

Nonlinear Control, Pitch Rate Perturbation of .5(rad/s)



Verification

- Steady trim condition is met (L,M,N=0)
- Lack of derivative/integral control is apparent
- Analysis uses code taught by Professor Lawrence (ASEN 3128)
- Only difference was FBD forces/moments. Which were verified



Conclusions:

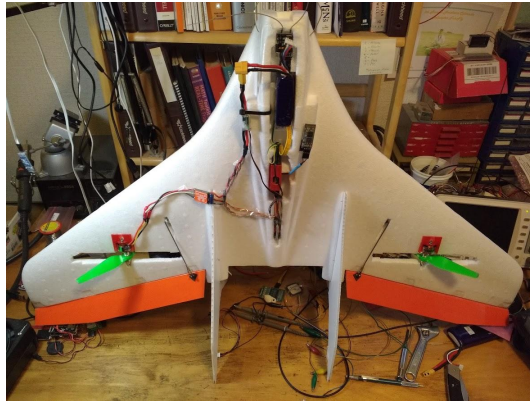
- Capable of rotational stability in the face of wind and other perturbations
- Two tilting motors is a valid method of controllability, and meets lift capability requirements
- Incapable of navigation without additional integral/navigation control
- ArduPilot can handle this, uses Kalman filters, PID control, guidance feedback loop

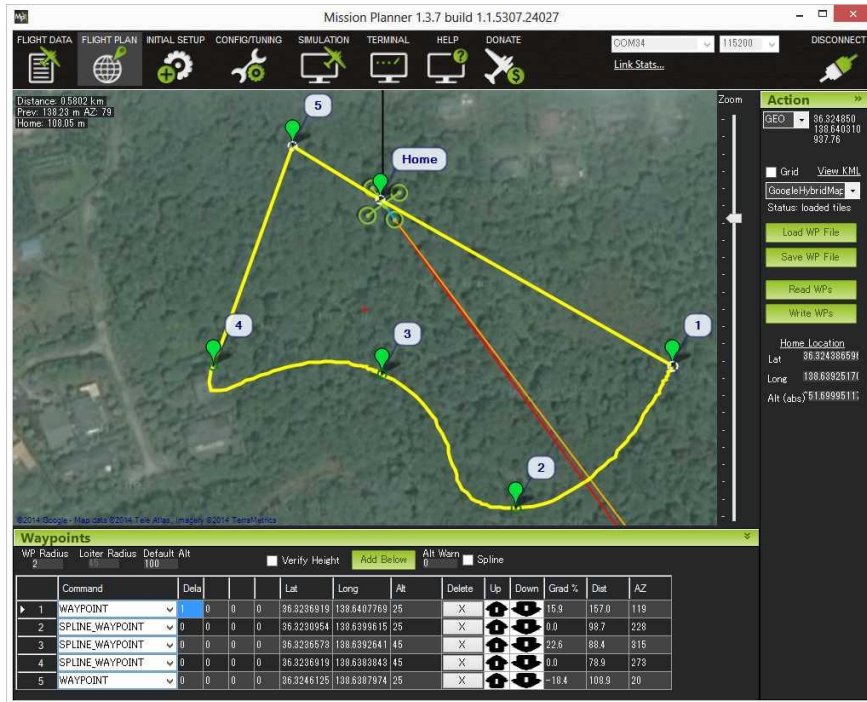
Hover Stability is feasible with this configuration, and the chosen flight controller is capable of controlling it.



Configuration Resources

- Support for elevon control with gain calibration
- Tricopter motor tilting and frame setup
- Mode transition and integration support





Mission Resources

- Graphic User Interface (GUI) with waypoints and events called Mission Planner
- Autonomous Takeoffs & Landings at GPS coords.
- Includes Loiter function desired by customer

Developer Resources

- Open source code
- Assistance in learning, testing, and debugging code
- Integrating companion computers as well as a huge amount of additional hardware



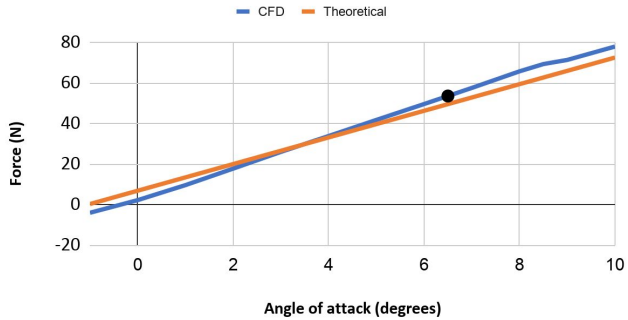


The firmware is feasible for the chosen flight configuration and mission profile

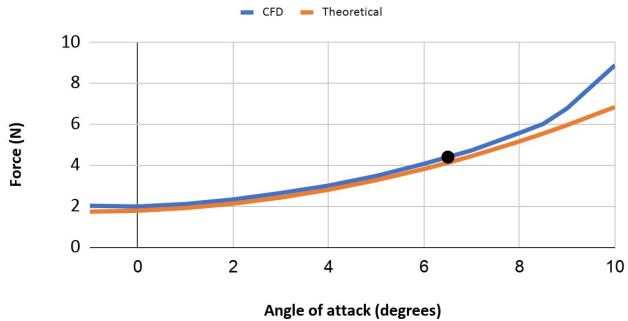
Source: <https://youtu.be/WMh8BiOLrns>



Lift



Drag



Design Variables

$m = 5.4 \text{ kg}$
 $V \approx 18 \text{ m/s}$



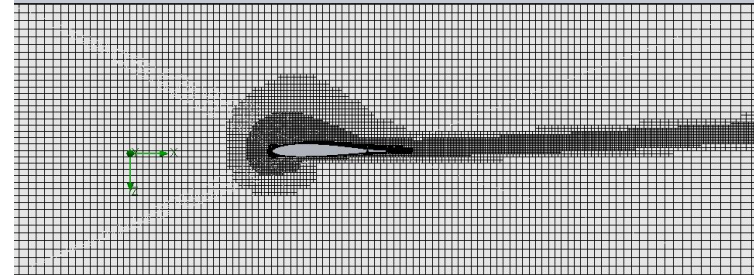
Theoretical Calculation

Vortex Panel and Prandtl Lifting Line Theory

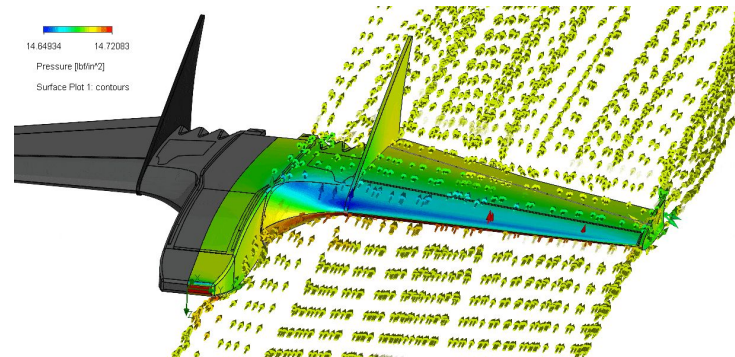
Solidworks Flow Simulation

Stock Drag
2 Million cell mesh
Mesh convergence study is ongoing

AOA $\approx 6.5^\circ$
D $\approx 4.4 \text{ N}$
L $\approx 55 \text{ N}$



Mesh Cut Plot



Flow Simulation



Motors & Props (each)

SunnySky X Series V3 X3520
780Kv (APC 14x7)*

Batteries (total)

Samsung 40T 21700
4000mAh 35A*

Based on 4s8p pack

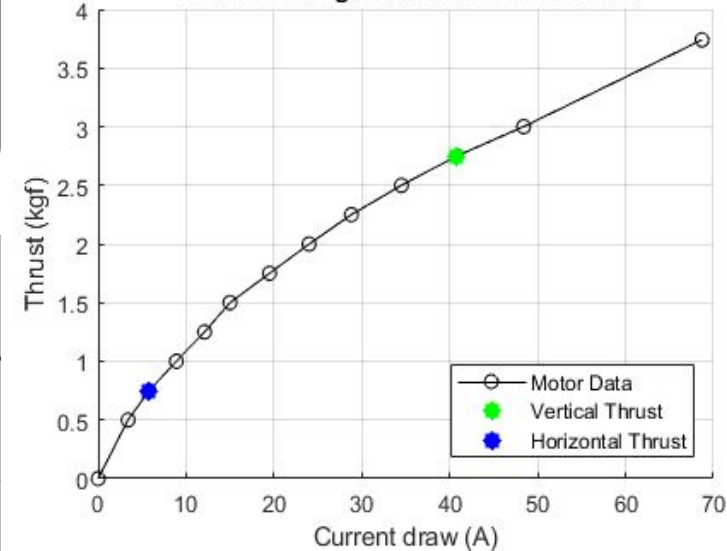
Flight Mode	Thrust Required	Power Required	Current Required	Total Capacity	Estimated Life
VTOL flight	2.75 kgf**	603.8 W	40.8 A	32 Ah	15.6 min
Horizontal Cruise	0.25 kgf**	35 W	2 A	32 Ah	320 min

*Placeholder components for feasibility

**Based on 1.5 FOS

$$\text{Endurance [h]} = \frac{\text{Capacity [Ah]}}{\text{Current [A]}}$$

Manufacturing Data Thrust vs. Current



Remaining Battery = 17%
8 minutes of VTOL flight
60 minutes of Horizontal Cruise



Samsung 40T Lithium ion battery cell



- Customized battery pack
- Optimizable

4 series 8 parallel battery pack

Meets expected motor voltage, current, and capacity

Battery Design and Estimations

	Per cell	Total pack
Size (L x W x Z)	21 x 21 x 70.0mm	84 x 147 x 70.0mm (3.3 x 5.8 x 2.7in)
Reviewed Capacity	3800 mAh	30,400 mAh
Reviewed Max Current	25 A	200 A
Weight	67 g	2,144 g
Cost	\$5.75	\$184



**Grand total:
5391.7g**

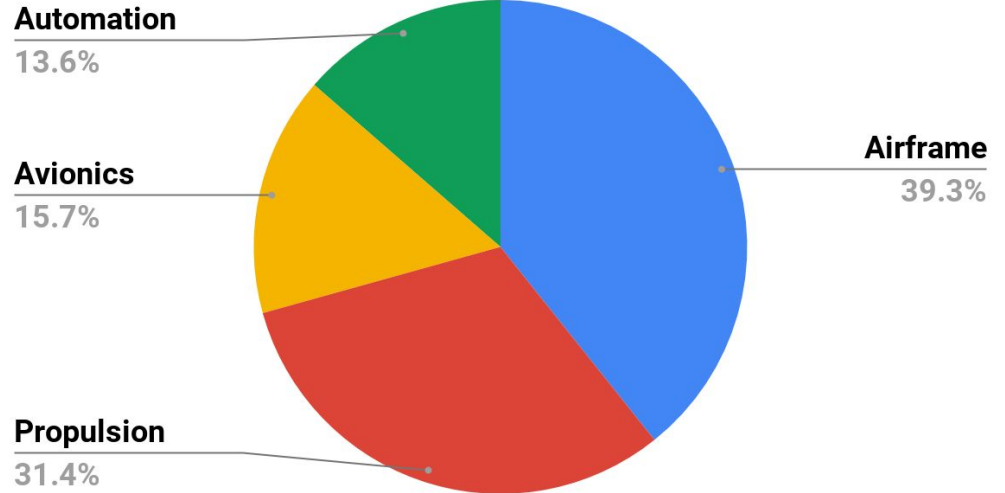
	Component	Mass (grams)	Quantity	Total Mass (grams)	Margin (grams)
Essentials	IRISS Board	70	1	70	0.7
	Hex Cube	35	1	35	0.35
	Telemetry Radio	58	1	58	0.58
Structure	Drak Kit	1440	1	1440	14.4
	Elevon Servos	11.2	2	22.4	0.224
Propulsion	Batteries	66.8	32	2137.6	21.376
	Front Motors	219	2	438	4.38
	Back Motor	219	1	219	2.19
	ESCs	60.1	3	180.3	1.803
	Front Servos	61	2	122	1.22
	Back servo	61	1	61	0.61
	Front Propellers	20	2	40	0.4
	Back Propeller	20	1	20	0.2
	Payload		500	1	500
Total				5343.3	48.4

Mass Budget is below propulsion system capabilities, showing feasibility



System	Cost
Airframe	\$375
Propulsion	\$300
Avionics	\$150
Automation	\$130
Total	\$955
Excess	\$45

Unit Cost Breakdown



System	Feasible	Reasoning
VTOL Configuration	Yes	Configuration is modeled to be stable in both flight modes - Manufacturing complexity is manageable
Flight Controller Firmware	Yes	Capable of autonomous flight profiles using chosen VTOL configuration - Interfaces with external sensors
Mass	Yes	Propulsion system is capable of providing enough thrust for VTOL
Power	Yes	Battery pack provides enough power/current for motors - Motor and propeller sizing is achievable and readily available
Endurance	Yes	Battery pack can provide required energy for flight time required in vertical and horizontal flight
Cost	Yes	Replication cost is within allotted budget



Testing and Verification

Functional Requirement	Test 1	Test 2	Test 3
FR1: VTOL Conversion	<u>Thrust Validation:</u> Show in static testing that propulsion system can produce sufficient thrust to lift aircraft	<u>Flight Test:</u> Demonstrate transition to horizontal mode from takeoff and back to vertical	
FR2: Endurance	<u>Static Test:</u> Verify that the aircraft can run for 1 hour while statically mounted.	<u>Hover Endurance:</u> Perform a tethered hover for 4 minutes or until failure.	<u>Flight Endurance:</u> Perform a full mission demonstration as outlined in the CONOPS.
FR3: Autonomy	<u>Flight Controller Verification:</u> Verify that the flight controller can command the aircraft's control surfaces and propulsion system.	<u>Mission Verification:</u> While mounted, show that the flight controller can execute full mission profile including transitions without pilot input.	<u>Vertical Accuracy Verification:</u> Show that the LiDAR data is accurate to <10cm.

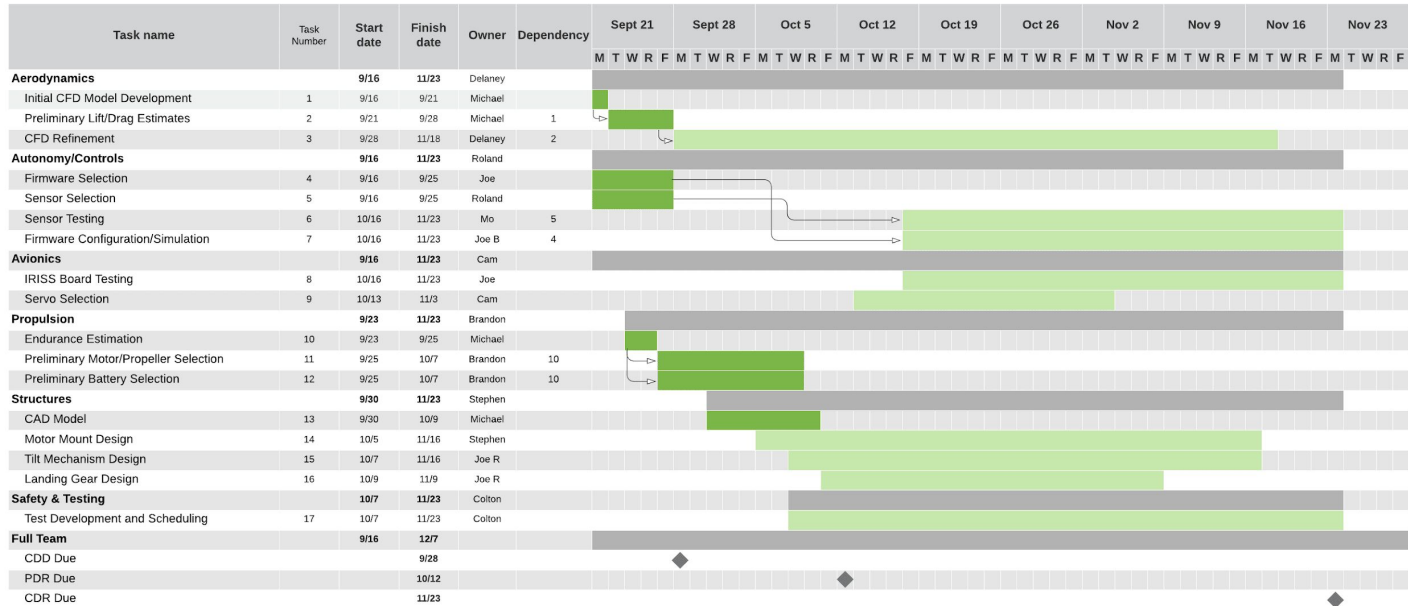


Functional Requirement	Test 1	Test 2
FR4: Communication	<u>Ground Test:</u> Show that the Ground Station can receive telemetry data up to 2 km with <50% packet loss.	<u>Data Verification:</u> Verify that the received data matches the data stored on the onboard SD card.
FR5: Payload	<u>Validation:</u> All verification tests involving flight, power, or endurance will be performed with and without the 0.5kg payload.	
FR6: RAPCat	<u>Compatibility Verification:</u> Without launching, show that the modified Drak is capable of interfacing with the RAPCat launch system.	<u>Force Analysis:</u> Using models, show that the aircraft can withstand axial loading of 5G and vertical loading of 10G without plastic deformation.



Status Summary and Strategy

VORTEX Gantt Chart



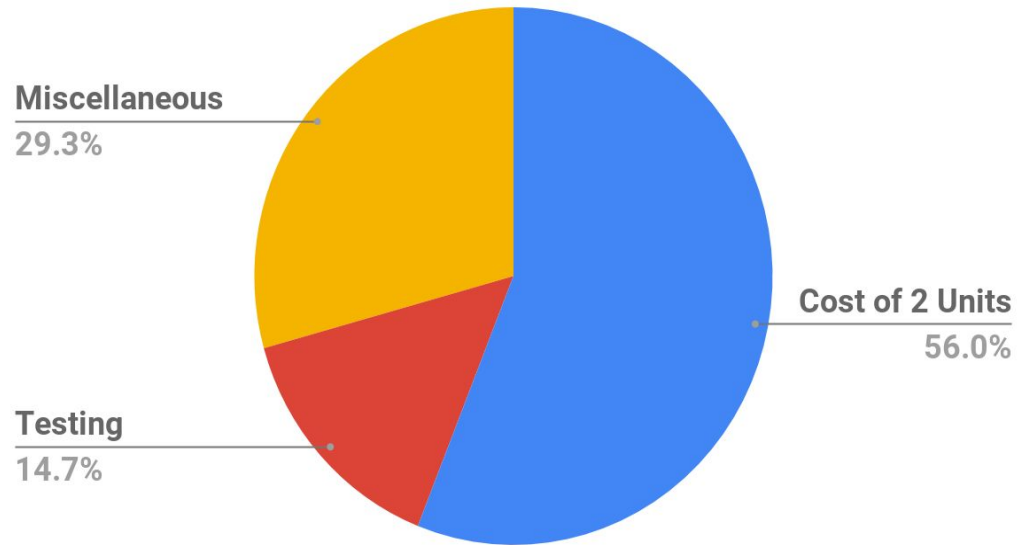
Legend

- Complete
- On track
- In trouble
- Needs immediate attention
- Milestone



System	Cost
Unit Cost x2	\$1,910
Testing	\$500
Miscellaneous	\$1,000
Total	\$3,410
Excess	\$1,590

Total Project Cost Breakdown



- ❑ VORTEX would like to thank Dr. G for her support and advice through the design development process.
- ❑ Thanks to Dakota Labine, Colin Claytor, and the WASP team for their feedback during PDR.
- ❑ Thanks to Danny Liebert, Dr Argrow, and Chris Klick for feedback on modeling and CFD.
- ❑ Thanks to Chris Choate and Michael Rhodes for meeting with us, providing a Drak kit for VORTEX to have on-hand, and answering dozens of questions about the Drak and RAAVEN.



“Archived: Advanced MultiCopter Design.” *Archived: Advanced MultiCopter Design - Copter Documentation*, ardupilot.org/copter/docs/advanced-multicopter-design.html.

“ArduPilot.” *ArduPilot Documentation - ArduPilot Documentation*, ardupilot.org/ardupilot/.

“BudgetLightForum.com.” *Test/Review of Samsung INR21700-40T 4000mAh (Cyan) | BudgetLightForum.com*, budgetlightforum.com/node/62458.

“New Photo by Mark Whitehorn.” *Google Photos*, Google, photos.google.com/share/AF1QipMJug81BLY1Wxtn136p5vZDixW0V9y9ZMj3QAJvK4bMcUXS4gH5L69HPNeyROhdIbA?key=aIVqYIZrVmITZVVWNTdSQ1BtVjl4QIJ0aDBGZV9B.

“Pixhawk 2.” ProfiCNC, www.proficnc.com/.

“QuadPlane Support.” *QuadPlane Support - Plane Documentation*, ardupilot.org/plane/docs/quadplane-support.html.



Project Description

Baseline Design

Feasibility Analysis

Test & Verification

Status & Summary

“Samsung 40T 21700 4000mAh 35A Battery - INR21700-40T.” *18650BatteryStore.Com*,
www.18650battery.com/21700-p/samsung-40t.html.

“SunnySky X Series V3 X3520 V3 Brushless Motors.” *SunnySky USA*,
sunnyskyusa.com/collections/x-v3-motors/products/sunnysky-x3520.

VTOL, gregcovey.com/vtol.html.

“What’s the Best Battery?” *Advantages and Limitations of the Different Types of Batteries - Battery University*,
batteryuniversity.com/learn/archive/whats_the_best_battery.



Project Description

Baseline Design

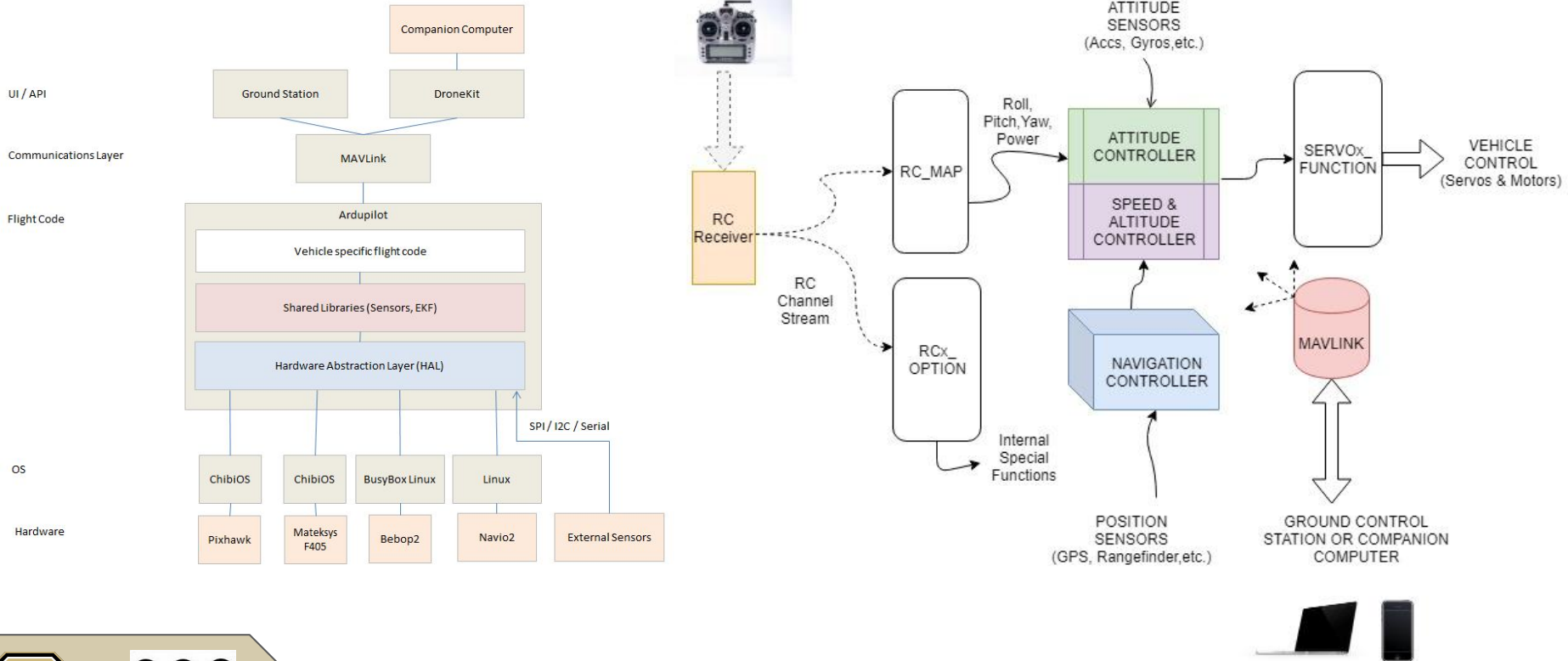
Feasibility Analysis

Test & Verification

Status & Summary

Thank You

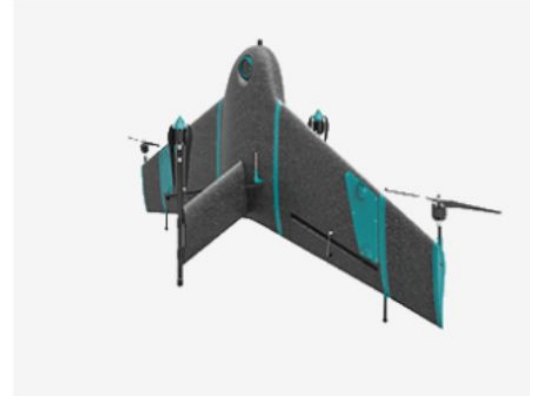
Backup Slides



Criteria	Weight	Options		
		Tri	Quad	Quint
Risk	20	2.5	2.5	2
Manufacturing / Complexity	15	4	3	2
Weight	10	4	3	1
Hover Controllability	20	5	5	4
Cruise Efficiency	30	4	3	2
Cost	5	3	2	1
Total	100	3.85	3.25	2.25



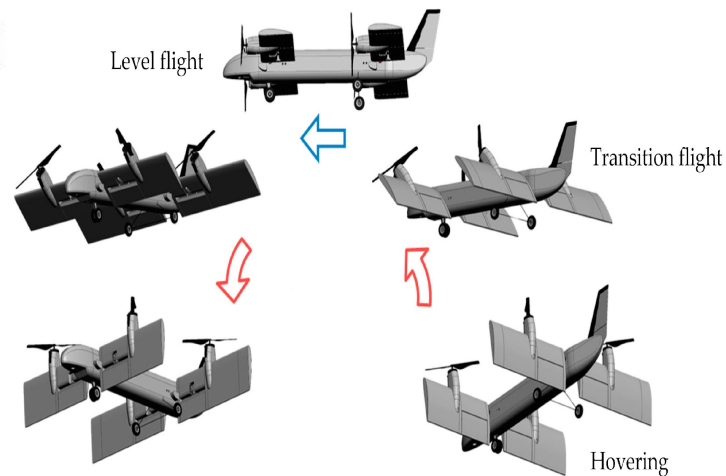
Criteria	Weight	Options			
		Quad	Double Push	Double Pull	Single
Risk	20	2	1.5	4	1
Manufacturing / Complexity	15	1.5	1	4	5
Weight	10	2.5	2.5	4	5
Hover Controllability	20	3.5	1	2	1
Cruise Efficiency	30	2.5	4	4.5	5
Cost	5	2	4	4	3
Total	100	2.43	2.30	3.75	3.30



Criteria	Weight	Options	
		4L1C	3L1C
Risk	20	4	4
Manufacturing / Complexity	15	2	3
Weight	10	1	2
Hover Controllability	20	5	5
Cruise Efficiency	30	1	2
Cost	5	1	2
Total	100	2.55	3.15



Criteria	Weight	Options	
		Inboard Motors	Wingtip Motors
Risk	20	1	1
Manufacturing / Complexity	15	1	1
Weight	10	3	2.5
Hover Controllability	20	2.5	3
Cruise Efficiency	30	5	5
Cost	5	2	2
Total	100	2.75	2.80



Options	Tri Tilt Rotor	Double Pull Tail-sitter	3L1C Hybrid	Wingtip Motor Tilt Wing
Score	3.85	3.75	3.15	2.80



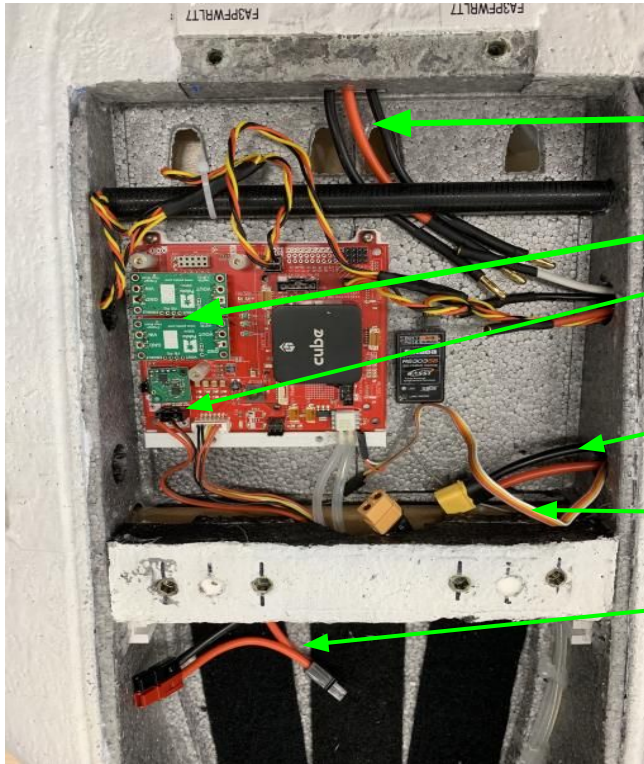
Project Description

Baseline Design

Feasibility Analysis

Test & Verification

Status & Summary



POWER Distribution

- Power cables to motor from ESC - 3-phase power
- 12V-0 and 3.3 V convertors on supplied board
- Power going into the board: stock Power module from PixHawk to provided avionics board
- Power to ESC from PixHawk Power Module; we will want to Consider a Power Distribution Board(PDB)
- ESC communication and control from PixHawk(More)
- Cables for 2 batteries in series going PixHawk Power Module



HexCube Black Features:

- 3x Inertial measurement unit (IMU)
- 2x Internal Barometer
- 14 PWM / Servo outputs (8 with failsafe and manual override, 6 auxiliary, high-power compatible)
- Many options for additional peripherals using UART, I2C, CAN
- 32bit STM32F427 Cortex-M4F® core with FPU





Power to Receiver and output for conventional system to distribution Board

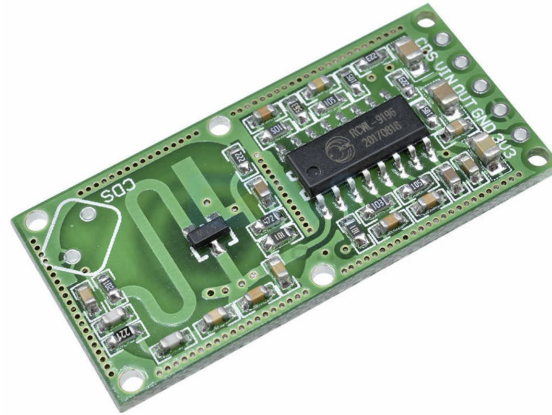
Antennas Again

Cable to Singular ESC

Pitot Probe tubes and interface to board, not valuable during flight; Used for validation of data in post processing



Criteria	Weight (%)	Options		
		LiDAR	Micro Radar	Sonar
Complexity	25	3	3	3
Accuracy and Consistency	25	4	5	2
Size & Weight	20	5	3	5
Resiliency	15	4	5	2
Cost	15	5	3	5
Total	100	4.1	3.8	3.3



Criteria	Weight	Options				
		Li-Po	Li-ion	NiMH	NiCd	LiFePO4
Discharge Rate (per cell)	25	5	2	2	3	3
Energy Density	25	2	4	2	1	2
Cost battery (per cell)	20	3	2	4	3	2
Lifespan (discharge cycles)	20	1	4	3	4	5
Safety	15	2	4	5	3	4
Total	100	2.85	3.3	3.15	2.85	3.25



Criteria	Weight	Options			
		Ardupilot	PX4	iNav	PaparazziUAV
Functionality	30	4	4	3	5
Resources and User Interface	30	5	5	3	3
Customer Preference	25	5	3	1	1
Hardware/Software Interface	15	5	4	3	3
Total	100	4.7	4.1	2.5	3.1

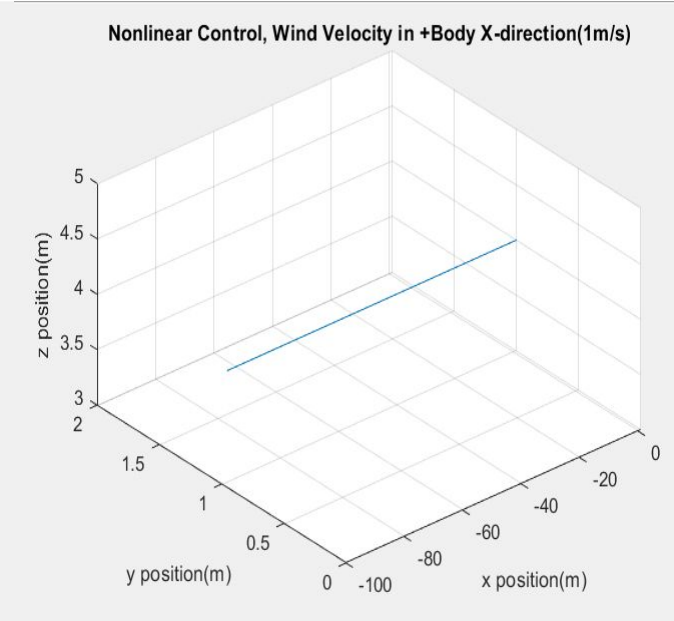
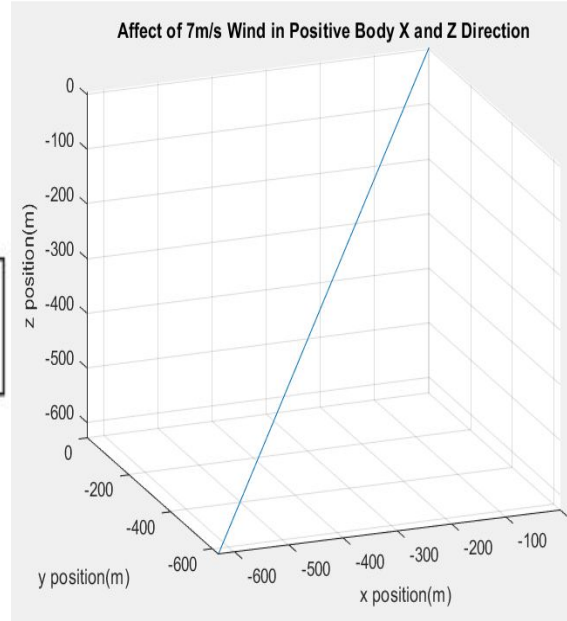


Effect of Wind

$$\lambda^2 + \lambda * \frac{k1}{Ix} + \frac{k2}{Ix}$$

$$e^{\lambda\tau} \Rightarrow \lambda = \frac{-1}{\tau}$$

$$\dot{y} \begin{bmatrix} \frac{-2}{Ix} & \frac{1}{Ix} \\ \frac{-20}{Ix} & \frac{1}{Ix} \end{bmatrix} * \begin{bmatrix} k1 \\ k2 \end{bmatrix} = \begin{bmatrix} -4 \\ -400 \end{bmatrix}$$



- Heavy winds greatly affect inertial position of the craft



$$\begin{aligned}
 X_0 + \Delta X - mg(\sin \theta_0 + \Delta\theta \cos \theta_0) &= m\Delta\dot{u} & (a) \\
 Y_0 + \Delta Y + mg\phi \cos \theta_0 &= m(\dot{v} + u_0 r) & (b) \\
 Z_0 + \Delta Z + mg(\cos \theta_0 - \Delta\theta \sin \theta_0) &= m(\dot{w} - u_0 q) & (c) \\
 L_0 + \Delta L &= I_x \dot{p} - I_{xz} \dot{r} & (a) \\
 M_0 + \Delta M &= I_y \dot{q} & (b) \\
 N_0 + \Delta N &= -I_{xz} \dot{p} + I_z \dot{r} & (c) \\
 \dot{\theta} &= q & (a) \\
 \dot{\phi} &= p + r \tan \theta_0, \quad p = \dot{\phi} - \dot{\psi} \sin \theta_0 & (b) \\
 \dot{\psi} &= r \sec \theta_0 & (c) \\
 \dot{x}_E &= (u_0 + \Delta u) \cos \theta_0 - u_0 \Delta\theta \sin \theta_0 + w \sin \theta_0 & (a) \\
 \dot{y}_E &= u_0 \psi \cos \theta_0 + v & (b) \\
 \dot{z}_E &= -(u_0 + \Delta u) \sin \theta_0 - u_0 \Delta\theta \cos \theta_0 + w \cos \theta_0 & (c)
 \end{aligned}$$

$$\overline{G}_B = \begin{bmatrix} L \\ M \\ N \end{bmatrix}$$

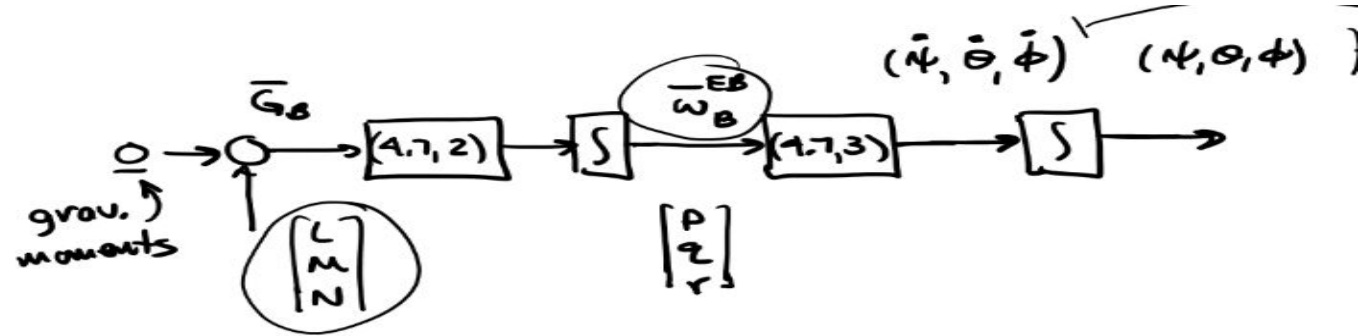
$$I_B \frac{d}{dt} \overline{w}_B^{EB} + \overline{w}_B^{EB} \mathbf{x}(I_B \overline{w}_B^{EB}) = \overline{G}_B$$

$$\overline{w}_B^{EB} = \begin{bmatrix} p \\ q \\ r \end{bmatrix}$$

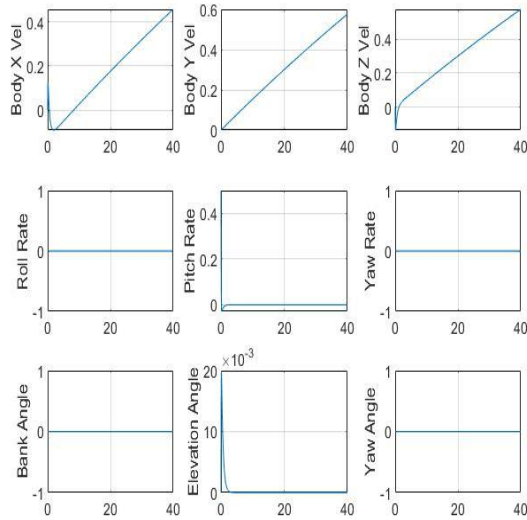
$$\overline{f}_d = \frac{1}{2} \rho |\overline{V}| * \overline{V}$$

$$\overline{G}_A = -\alpha |\overline{W}_B^{EB}| * \overline{W}_B^{EB}$$

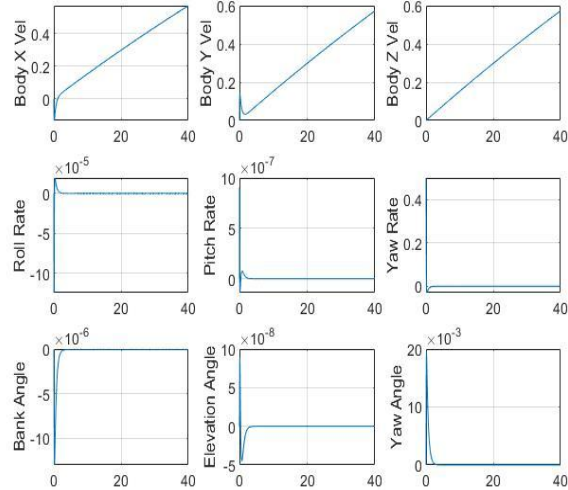
$$\begin{aligned}
 L_C &= -kF_{1x} - F_{1z} l_1 \sin(\beta) + kF_{2x} + F_{2z} l_2 \sin(-\beta) \\
 M_C &= -F_{1z} l_1 \cos(\beta) - F_{2z} \cos(-\beta) + l_3 F_{3z} \\
 N_C &= -kF_{1z} + kF_{2z} - kF_{3z} \\
 X_C &= F_{1x} + F_{2x} \\
 Z_C &= F_{1z} + F_{2z} + F_{3z}
 \end{aligned}$$



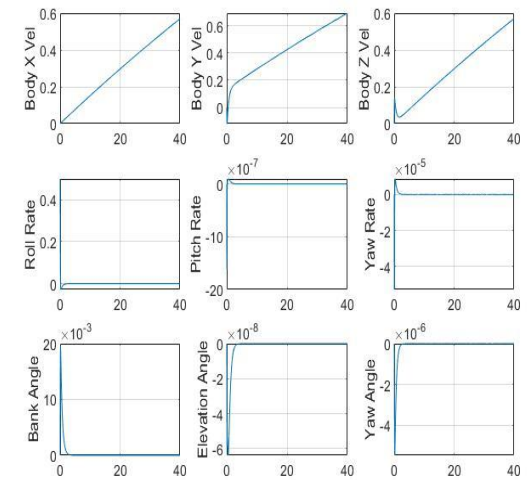
Nonlinear Control, Pitch Rate Perturbation of .5(rad/s)



Nonlinear Control, Yaw Rate Perturbation of .5(rad/s)



Nonlinear Control, Roll Rate Perturbation of .5(rad/s)



Task	Per Unit								
	Materials		Fixed Costs	Actual		Budget		Margin	Under/(Over)
	Units	\$/Unit							
				\$ 955.00	\$ 1,000.00		-4.50%	\$ 45.00	
Airframe				\$ 25.00	\$ 30.00		-16.67%	\$ 5.00	
3D printing materials	0.3	\$75.00		25.00	30.00		-16.67%	5.00	
Manufacturing?	0.0	\$0.00		-	-			-	
Propulsion				\$ 156.00	\$ 170.00		-8.24%	\$ 14.00	
Li-ion battery cells	0.0	\$0.00		-	-			-	
RC Brushless Motors	3.0	\$47.00		141.00	150.00		-6.00%	9.00	
Propellers	3.0	\$5.00		15.00	20.00		-25.00%	5.00	
Testing				\$ -	\$ -			\$ -	
Testing (Propellers, batteries, structure, materials)				-	-			-	
Aerodynamics				\$ 500.00	\$ 510.00		-1.96%	\$ 10.00	
Tilt + Control Surface Servos	5.0	\$30.00		150.00	160.00		-6.25%	10.00	
Ritewing Drak Kit	1.0	\$350.00		350.00	350.00		0.00%	-	
Automation				\$ 274.00	\$ 290.00		-5.52%	\$ 16.00	
LIDAR Sensor	1.0	\$130.00		130.00	140.00		-7.14%	10.00	
ESCs	3.0	\$48.00		144.00	150.00		-4.00%	6.00	
Miscellaneous				\$ -	\$ -			\$ -	
Contingencies and Complications	0.0	\$0.00		-	-			-	



Total Cost Budget

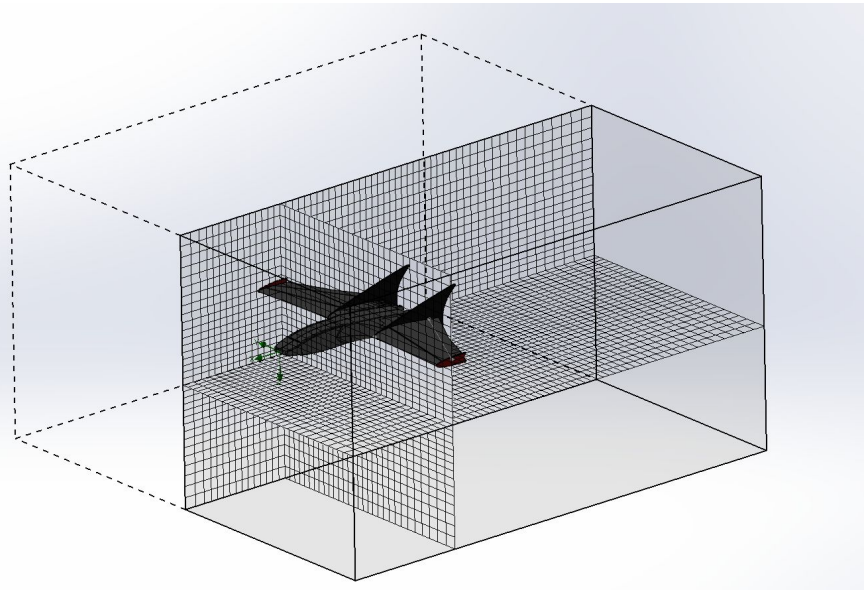
Project Name: VORTEX
 Vertically Optimized Research, Testing & EXploration
 Project Manager: Bill Chabot
 Systems Engineer: Michael Patterson

		Per Unit						Total							
WBS	Task	Materials		Fixed Costs	Actual	Budget	Margin	Under/(Over)	Materials		Fixed Costs	Actual	Budget	Margin	Under/(Over)
		Units	\$/Unit						Units	\$/Unit					
					\$ 955.00	\$ 1,000.00	-4.50%	\$ 45.00				\$ 2,695.00	\$ 5,000.00	-46.10%	\$ 2,305.00
1	Airframe				\$ 25.00	\$ 30.00	-16.67%	\$ 5.00				\$ 75.00	\$ 550.00	-86.36%	\$ 475.00
1.1	3D printing materials	0.3	\$75.00		25.00	30.00	-16.67%	5.00	1.0	\$75.00		75.00	150.00	-50.00%	75.00
1.2	Manufacturing?	0.0	\$0.00		-	-		-	0.0	\$0.00		-	400.00	-100.00%	400.00
2	Propulsion				\$ 156.00	\$ 170.00	-8.24%	\$ 14.00				\$ 812.00	\$ 1,000.00	-18.80%	\$ 188.00
2.1	Li-ion battery cells	0.0	\$0.00		-	-		-	100.0	\$5.00		500.00	500.00	0.00%	-
2.2	RC Brushless Motors	3.0	\$47.00		141.00	150.00	-6.00%	9.00	6.0	\$47.00		282.00	400.00	-29.50%	118.00
2.3	Propellers	3.0	\$5.00		15.00	20.00	-25.00%	5.00	6.0	\$5.00		30.00	100.00	-70.00%	70.00
3	Testing				\$ -	\$ -		\$ -				\$ -	\$ 500.00	-100.00%	\$ 500.00
3.1	Testing (Propellers, batteries, structure, materials)?				-	-		-				-	500.00	-100.00%	500.00
4	Aerodynamics				\$ 500.00	\$ 510.00	-1.96%	\$ 10.00				\$ 1,000.00	\$ 1,000.00	0.00%	\$ -
4.1	Tilt + Control Surface Servos	5.0	\$30.00		150.00	180.00	-6.25%	10.00	10.0	\$30.00		300.00	300.00	0.00%	-
4.2	Ritewing Drak Kit	1.0	\$350.00		350.00	350.00	0.00%	-	2.0	\$350.00		700.00	700.00	0.00%	-
5	Automation				\$ 274.00	\$ 290.00	-5.52%	\$ 16.00				\$ 808.00	\$ 950.00	-14.95%	\$ 142.00
5.1	Sensors	1.0	\$130.00		130.00	140.00	-7.14%	10.00	4.0	\$130.00		520.00	600.00	-13.33%	80.00
5.2	ESCs	3.0	\$48.00		144.00	150.00	-4.00%	6.00	6.0	\$48.00		288.00	350.00	-17.71%	62.00
6	Miscellaneous				\$ -	\$ -		\$ -				\$ -	\$ 1,000.00	-100.00%	\$ 1,000.00
6.1	Contingencies and Complications	0.0	\$0.00		-	-		-	0.0	\$0.00		-	1,000.00	-100.00%	1,000.00



Basic Mesh and Computational Domain:

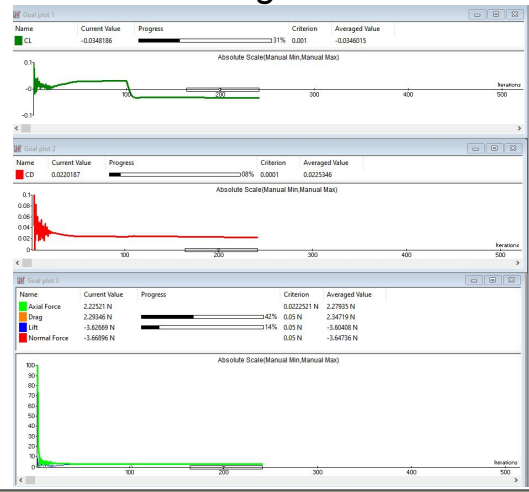
- Takes advantage of symmetry



Initial Conditions:

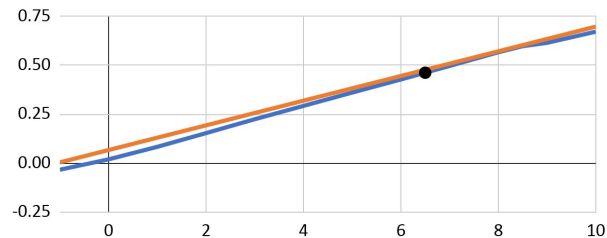
Parameter	Value
Parameter Definition User Defined	
Thermodynamic Parameters	
Parameters	Pressure, temperature
Pressure	83277.5 Pa
Temperature	277.594 K
Velocity Parameters	
Parameter	Velocity
Defined by	Aerodynamic angles
Velocity	-18 m/s
Longitudinal plane	ZX
Longitudinal axis	X
Angle of attack	0.5 °
Angle of sideslip	0 °
Turbulence Parameters	

Results Convergence at AoA = -1° at ~300,000 cells



CL

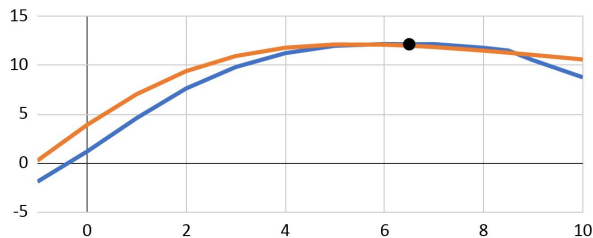
— CFD — Theoretical



Angle of attack (degrees)

CL/CD

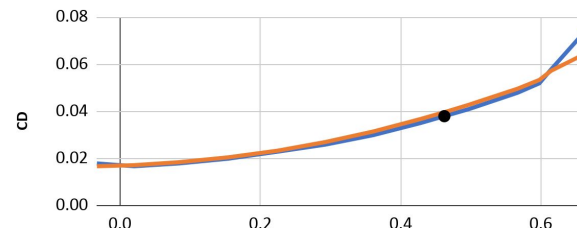
— CFD — Theoretical



Angle of attack (degrees)

Drag Polar

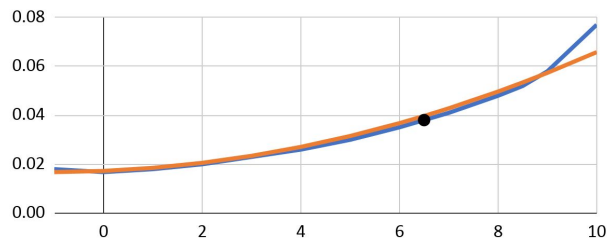
— CFD — Theoretical



CL

CD

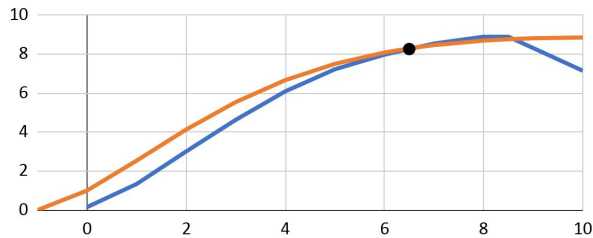
— CFD — Theoretical



Angle of attack (degrees)

CL^(3/2)/CD

— CFD — Theoretical



Angle of attack (degrees)

Design Point

- $m = 5.9 \text{ kg}$
- $\text{AOA} \approx 7^\circ$
- $D \approx 4.7 \text{ N}$



Motivation:

- Mesh creation is critical to CFD simulation
- Balance computational time and accuracy

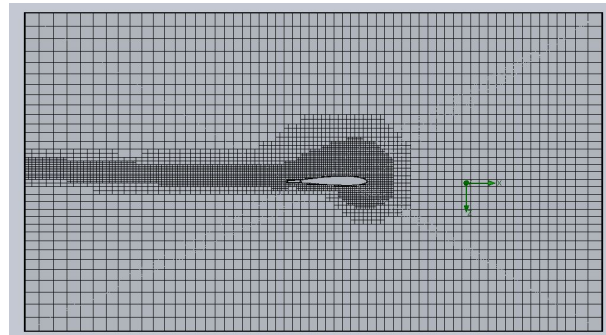
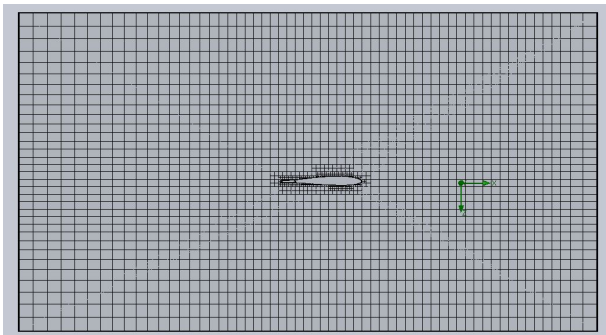
Procedure

1. Run meshes at different sizes and degree of refinement
2. Compare results and computational time

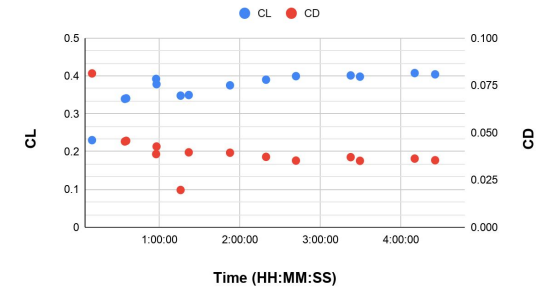
Using SolidWorks' built in mesh refinement system

Before:

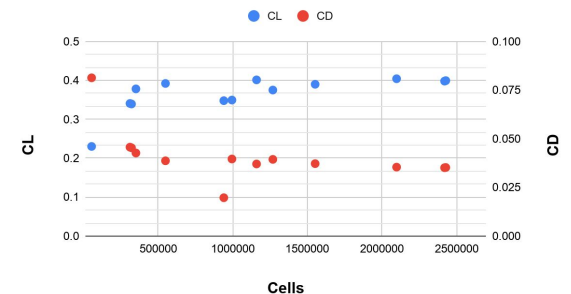
After:

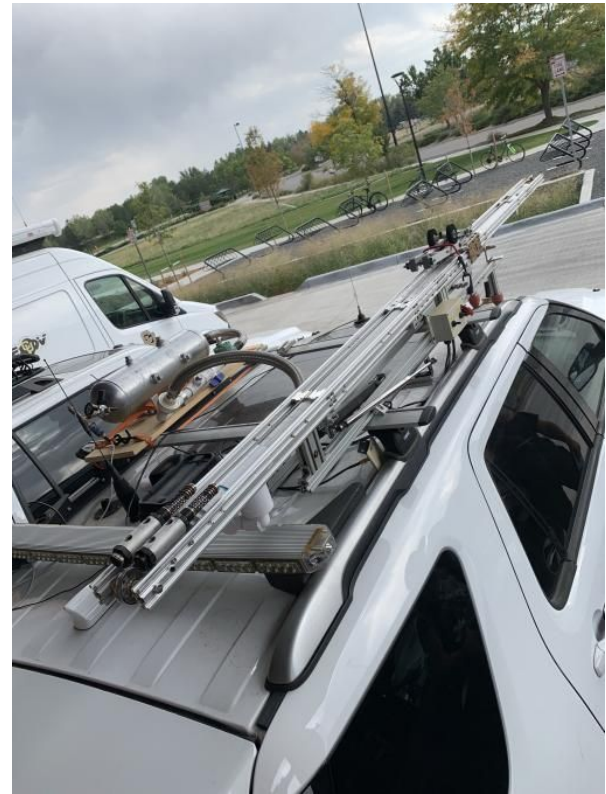


Effect of time (AoA = 6 deg)



Effect of fluid cells (AoA = 6 deg)





	Level 1	Level 2	Level 3
Flight	Static test stand TWR > 1	Steady hover for 30 sec Static test stand flight mode transition	Takeoff from RAPCat Full flight mode transition
Budget	Replication cost <\$1250	Replication cost <\$1000	Replication cost <\$900
Endurance	Static thrust for 1 hour cruise, 2 takeoffs/landings with >15% battery remaining	N/A	Full flight 1 hour cruise with 2 takeoffs/landings with >15% battery remaining

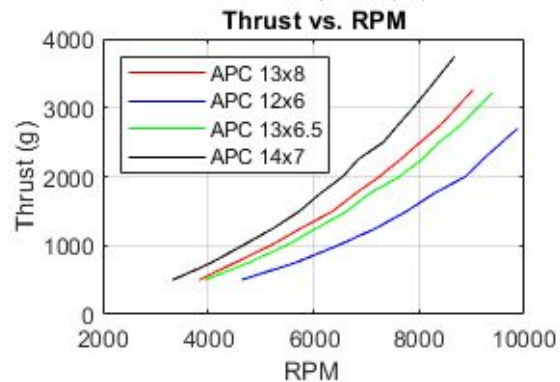
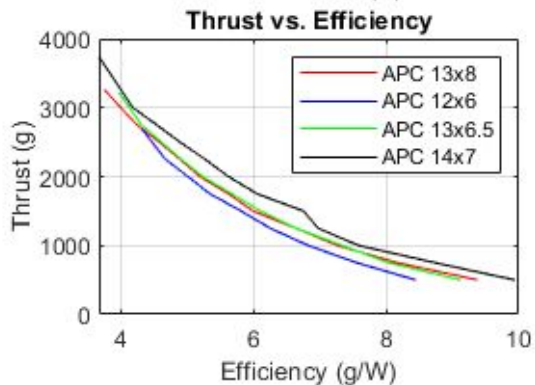
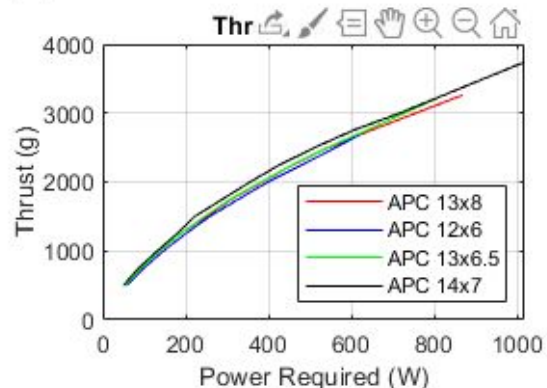
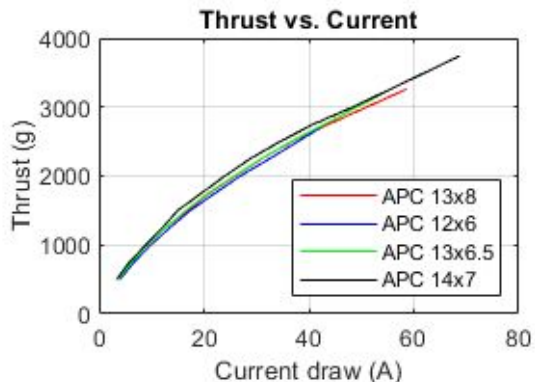
Safety: Autonomous return-to-loiter function if telemetry lost for 90 seconds. Ability to terminate flight immediately upon ground station command.



	Level 1	Level 2	Level 3
Airframe	FEM analysis of modified airframe for RAPCat launch (~10g)	Compatibility with RAPCat launch system	Survival of physical load testing of aircraft up to 10g
Avionics	Motors and actuators integrate with flight controller hardware and firmware	Non-native sensors and MCUs integrate with flight controller hardware and firmware	N/A
Autonomy	Models show stability for VTOL and fixed wing flight modes	Executes VTOL without further pilot input	Executes full mission profile with transition between flight modes Lands within 1.5m radius

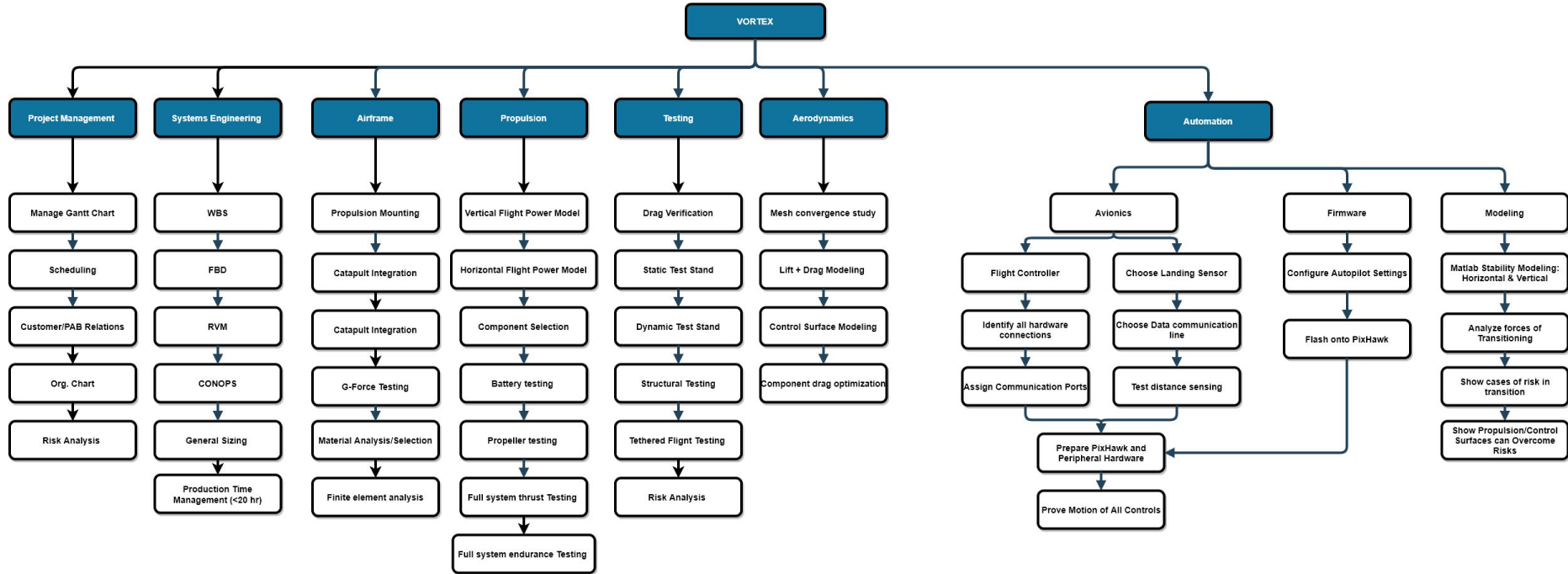


Motor and Prop performance



Battery Name	Battery cell weight (g)	Battery cell voltage (V)	Battery cell capacity (mAh)	Max current draw (A)	Battery cell cost (\$)	Est. min lifetime (min)	Total pack weight (g)	Total max current (A)	Total capacity (mAh)	Total voltage (V)	Total cost (\$)	Link
Panasonic NCR18650	47.5	3.6	3400	4.9	4.5	41.83	1140	29.4	20400	14.4	108	https://www.18650.com/
Efest 18650	47	3.7	3500	20	7	10.50	1128	120	21000	14.8	168	https://www.18650.com/
Samsung 35E 18650	50	3.6	3500	8	4	26.25	1200	48	21000	14.4	96	https://www.18650.com/
Sanyo NCR18650GA	48	3.6	3500	10	4.25	21.00	1152	60	21000	14.4	102	https://www.18650.com/
Samsung 35E 18650	48.5	3.6	3500	8	5.5	26.25	1184	48	21000	14.4	132	https://www.18650.com/
Samsung 35E 18650	51	3.6	3500	8	5.5	26.25	1224	48	21000	14.4	132	https://www.18650.com/
Panasonic NCR18650	47.5	3.6	3550	8	5.75	26.83	1140	48	21300	14.4	138	https://www.18650.com/
Panasonic NCR18650	46	3.6	3400	4.9	5.5	41.83	1104	29.4	20400	14.4	132	https://www.18650.com/
MXJO 18650	47.1	3.7	3500	10	7.5	21.00	1130.4	60	21000	14.8	180	https://www.18650.com/
Panasonic NCR 18650	48.1	3.6	3400	4.9	6	41.83	1154.4	29.4	20400	14.4	144	https://www.18650.com/
Imren 18650	46.9	3.7	3500	30	6.5	7.00	1125.6	180	21000	14.8	156	https://www.18650.com/
Samsung 36G 18650	46	3.6	3600	10	6	21.80	1104	60	21600	14.4	144	https://www.18650.com/
Vapocell 18650	46	3.7	3500	10	7.35	21.00	1104	60	21000	14.8	176.4	https://www.18650.com/
Sanyo NCR18650GA	46	3.6	3500	10	6	21.00	1104	60	21000	14.4	144	https://www.18650.com/
Sanyo NCR18650GA	46	3.6	3500	10	7	21.00	1104	60	21000	14.4	168	https://www.18650.com/
Vapocell M34 18650	46	3.7	3400	10	8	20.40	1104	60	20400	14.8	192	https://www.18650.com/
Epoch 18650	46	3.7	3500	10	7.25	21.00	1104	60	21000	14.8	174	https://www.18650.com/
Epoch 18650	46	3.7	3500	8	7.25	26.25	1104	48	21000	14.8	174	https://www.18650.com/
Samsung 40T 21700	66.8	3.6	4000	35	5.25	6.86	1603.2	210	24000	14.4	126	https://www.18650.com/
Samsung 50E 21700	69	3.6	5000	9.8	5.1	30.61	1656	58.8	30000	14.4	122.4	https://www.18650.com/
Molicel 21700 P42A	67.8	3.6	4200	45	5.3	5.60	1627.2	270	25200	14.4	127.2	https://www.18650.com/
Epoch 21700	68.2	3.7	5000	10	5.5	30.00	1636.8	60	30000	14.8	132	https://www.18650.com/
Sony Murata VTC6A	68.2	3.6	4000	30	7.49	8.00	1636.8	180	24000	14.4	179.76	https://www.18650.com/
Epoch 21700	68	3.6	5000	10	7.25	30.00	1632	60	30000	14.4	174	https://www.18650.com/
Molicel 21700 M50A	68	3.6	5000	15	7	20.00	1632	60	30000	14.4	168	https://www.18650.com/





IRISS - Integrated Remote & In Situ Sensing

TORUS - Targeted Observation by Radars and UAS of Supercells

VTOL - Vertical Takeoff and Landing

RAPCat - Rapid Aircraft Pneumatic Catapult

IMU - Inertial Measurement Unit

ESC - Electronic Speed Controller

Li-Ion - Lithium Ion

Li-Po - Lithium Polymer

NiMH - Nickel Metal Hydride

NiCd - Nickel Cadmium

LiFePO4 - Lithium Iron Phosphate



Project Description

Baseline Design

Feasibility Analysis

Test & Verification

Status & Summary

1	<u>Title</u>	12	<u>VTOL Configuration (2)</u>	24	<u>VTOL Config. - Hover Stability (2)</u>
2	<u>Project Overview</u>	13	<u>Provided Avionics Package</u>	25	<u>VTOL Config. - Hover Results</u>
3	<u>Mission Statement</u>	14	<u>Flight Controller Firmware (1)</u>	26	<u>VTOL Config - Hover Stability Conclusions</u>
4	<u>Use Case CONOPS</u>	15	<u>Flight Controller Firmware (2)</u>	27	<u>Flight Controller Firmware Feasibility</u>
5	<u>CONOPS</u>	16	<u>Landing Sensor Package (1)</u>	28	<u>Flight Controller Firmware Feasibility (2)</u>
6	<u>FBD</u>	17	<u>Landing Sensor Package (2)</u>	29	<u>Tilt Rotor Example Video</u>
7	<u>Functional Requirements</u>	18	<u>Battery Chemistry (1)</u>	30	<u>Endurance Verification - Drag Estimation</u>
8	<u>Baseline Design</u>	19	<u>Battery Chemistry (2)</u>	31	<u>Endurance Verification: Propulsion Specifics</u>
9	<u>Baseline CAD w/ Components</u>	20	<u>Feasibility Analysis</u>	32	<u>Endurance Verification: Batteries</u>
10	<u>Baseline Ritewing Drak Kit</u>	21	<u>Feasibility Chart</u>	33	<u>Mass Budget</u>
11	<u>VTOL Configuration (1)</u>	22	<u>VTOL Flight Lift Capability</u>	34	<u>Cost per Unit Breakdown</u>
		23	<u>VTOL Config - Hover Stability (1)</u>	35	<u>Summary of Baseline Design and Feasibility</u>



36	Testing and Verification	46	Ardupilot FBD	59	Hover Stability Equations
37	Testing and Verification (1)	47	VTOL Trade Studies (1)	60	Hover Stability MATLAB Graphs
38	Testing and Verification (2)	48	VTOL Trade Studies (2)	61	Replication Cost
39	Status Summary and Strategy	49	VTOL Trade Studies (3)	62	Cost Budget
40	Schedule and Gantt Chart	50	VTOL Trade Studies (4)	63	Solidworks Flow Simulation
41	Total Project Cost Budget	51	VTOL Trade Studies (5)	64	Stock Drak CFD Results
42	Acknowledgements	52	Provided Avionics Package FBD	65	Mesh Convergence Study
43	References and Resources	53	Provided Avionics: Hex Cube	66	RAPCat Launch System Images
46	Backup Slides	54	Provided Avionics: ESC and Interface	67	Objectives and Levels of Success (1)
		55	Landing Sensor Trade Study	68	Objectives and Levels of Success (2)
		56	Battery Chemistry Trade Study	69	Power Budget
		57	Flight Controller Firmware Trade Study	70	Battery Study
		58	Hover Stability Backup	71	Work Breakdown Structure

