



Visual Approximation of Nanosat Trajectories to Augment Ground-based Estimation

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Customer: Prof. Penina Axelrad (CCAR), John Gaebler (CCAR)

Advisor: Prof. Marcus Holzinger



Presenters



Project Description	Lara
Sensor System Feasibility	Sean
Software Feasibility	Justin
Avionics Feasibility	Jerry
Testing Feasibility	Zach
Status Summary	Nick



Project Description



Project Objectives



Motivation:

With the constant increase in CubeSat launches, space traffic is becoming a real concern. Due to the limitations inherent to ground-based tracking systems, **tracking data for SmallSats is often not available until several minutes to several hours after SmallSat deployment.** The VANTAGE project's use-case will significantly reduce delays in obtaining orbital tracks by **associating relative trajectory measurements with specific CubeSats at close-range immediately after deployment.** These close-range measurements are of special interest to regulatory bodies like the FAA and JSPOC, both of which aim to better understand and regulate space traffic.

Mission Statement:

The **long term vision** of this project is to augment existing, ground-based CubeSat Space Situational Awareness (SSA) by observing CubeSat deployments from the perspective of the space-based deployer. **This year's** VANTAGE team will produce a **proof of concept** for this mission by developing a **ground based prototype** which will be tested using a simulated CubeSat deployment in a laboratory environment.

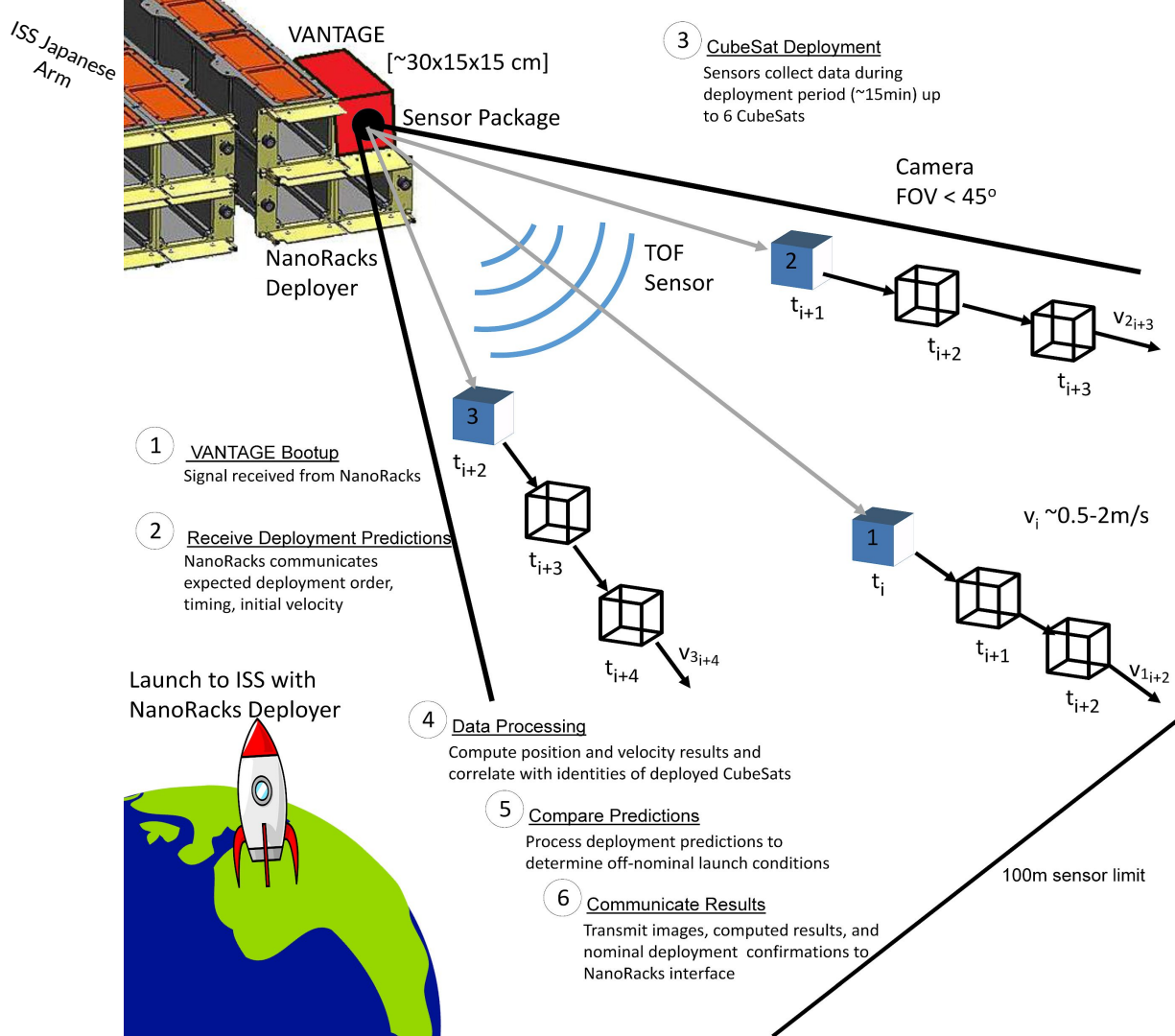
Project Stakeholders:

- Customer: Prof. Axelrad and John Gaebler
- Associated Company: NanoRacks



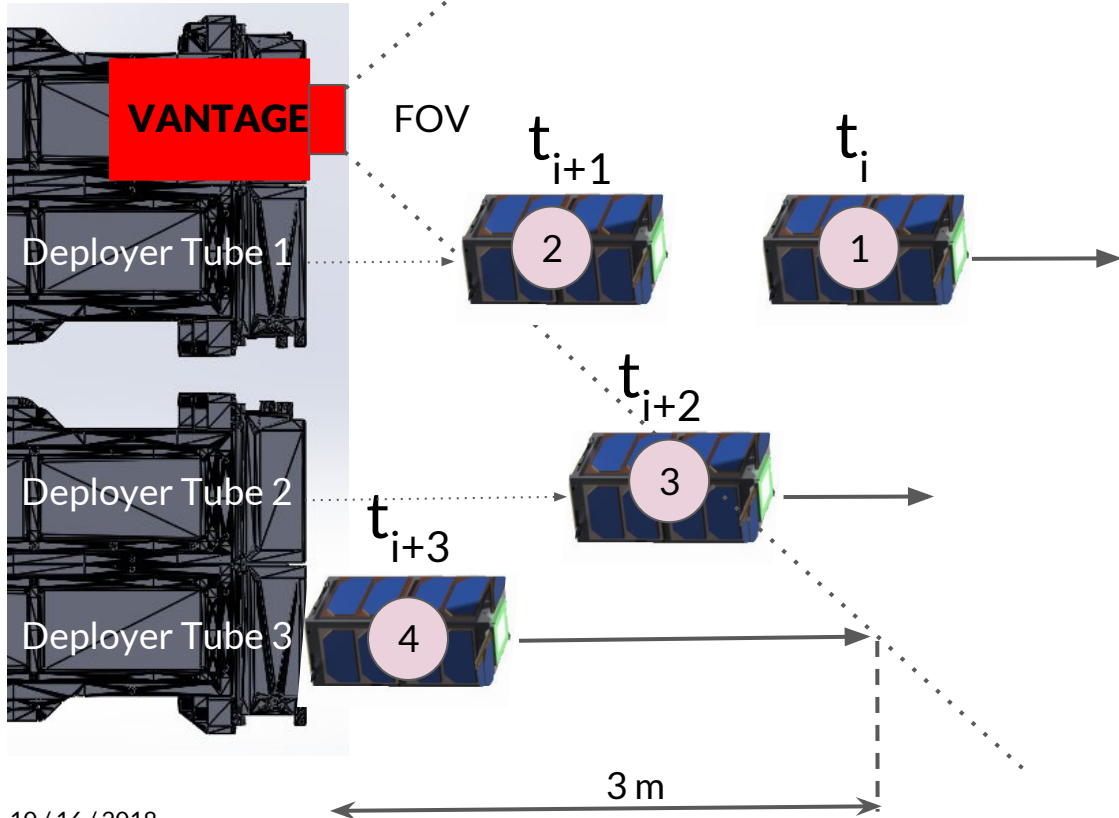
Concept of Operations Multi-Year Vision

10 / 16 / 2018





Vision for VANTAGE Use-Case FOV



Deployment Predictions

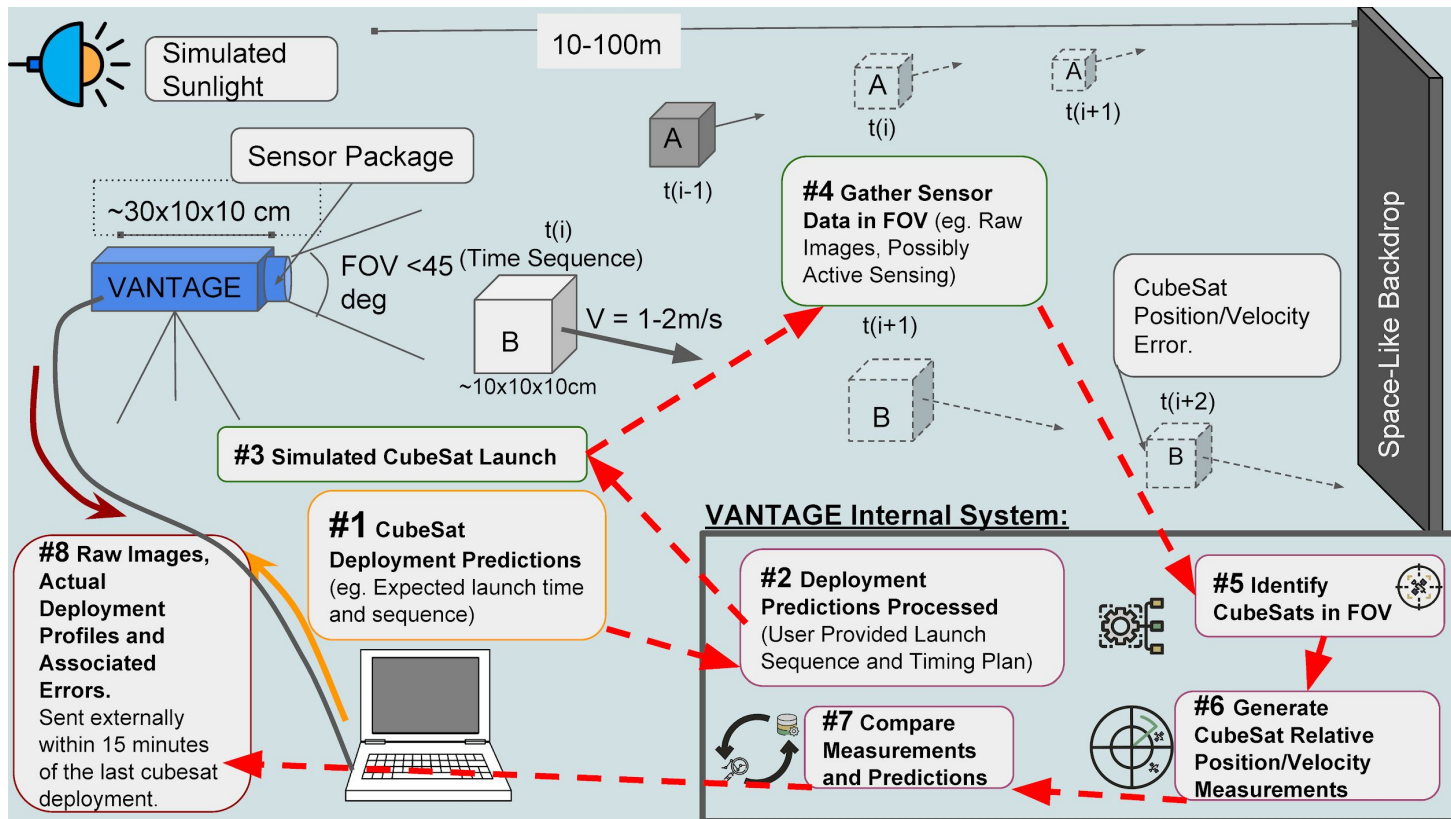
- Expected Deployer Tube
- Expected Velocity
- *Commanded* Launch Time

Measured Data

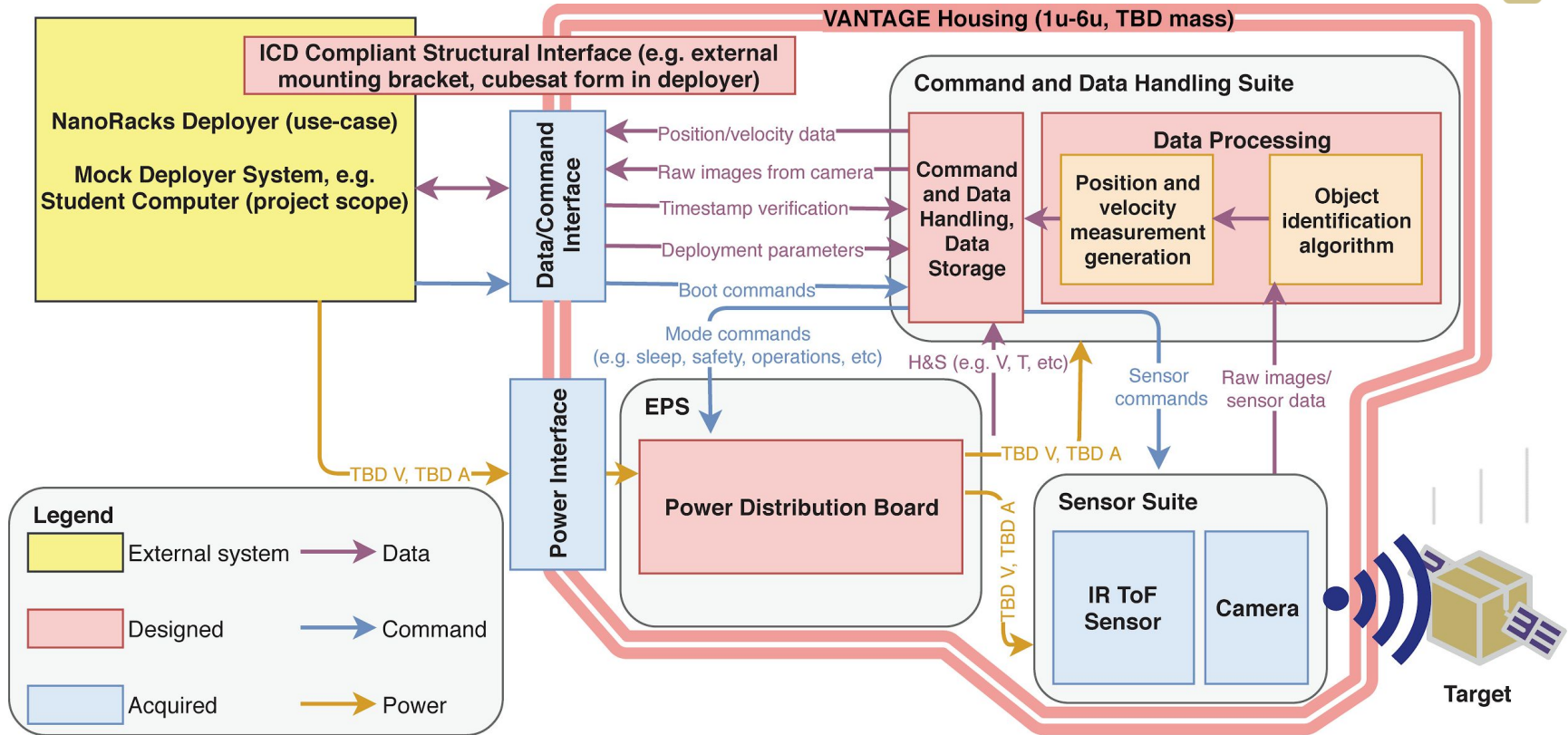
- Measured Positions
- Calculated Velocity
- *Calculated* Launch Time

NanoRacks System Verification

- Compare measured data to deployment predictions and report results.



Functional Block Diagram





Functional Requirements

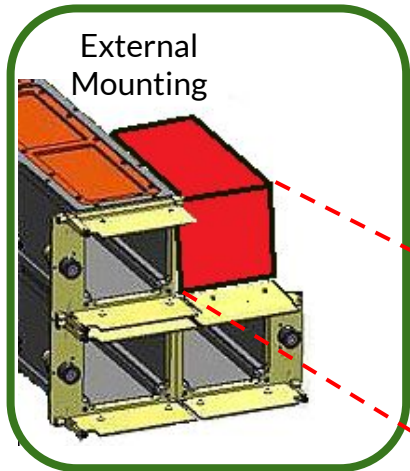


Req.	Description
FR.1	The system shall support in-focus imaging of at most 6 mock 1U CubeSats at some range between 3 and 100 meters from the VANTAGE payload.
FR.2	The system shall receive and interpret commands and the deployment manifest from a PC which simulates the NanoRacks use-case system.
FR.3	The system shall accept power analogous to that which is available from the NanoRacks use-case system.
FR.4	The system shall integrate mechanically with a structural interface which simulates the NanoRacks use-case system.
FR.5	The system shall uniquely detect and track up to 6 mock 1U-3U CubeSats while they remain between 3 and 100 m of the VANTAGE payload.
FR.6	The system shall estimate the position and velocity vectors of CubeSats between a distance of 3 and 100 m.
FR.7	The system shall recognize off-nominal deployment cases, which shall include off-nominal relative initial velocities and off-nominal deployment times from the test system.
FR.8	The system shall report position/velocity vector measurements, off-nominal deployment cases, and raw images from the current mock deployment to the PC which simulates the NanoRacks use-case system before the next NanoRacks CubeSat Deployer (NRCSD) tube deployment would normally occur in the use-case.

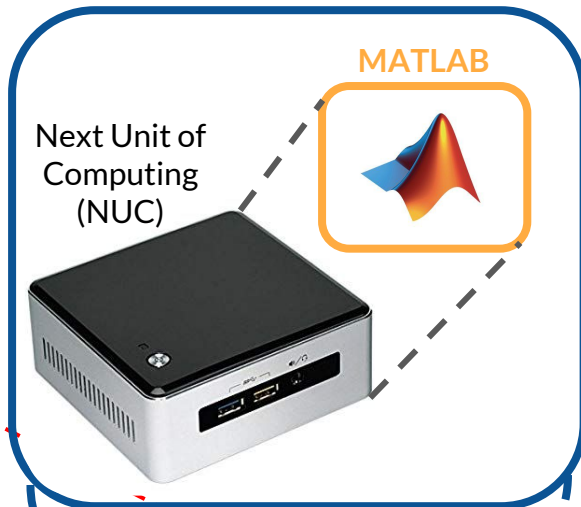


Baseline Design

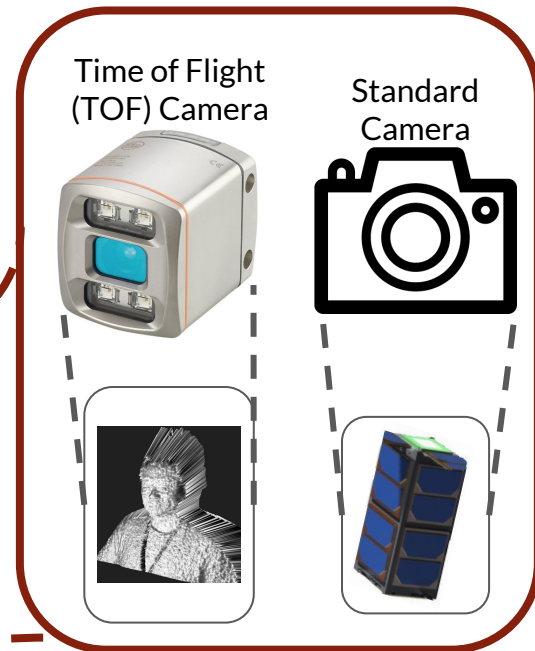
Interface With NanoRacks Ground-based Hardware



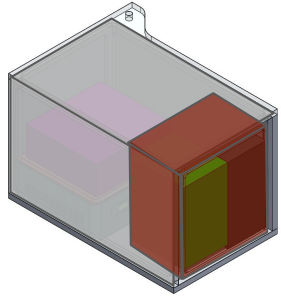
Avionics and Software



Acquire Data

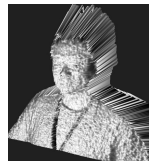


VANTAGE

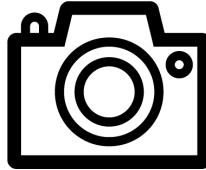


Acquire Data

Time of Flight (TOF) Camera



Standard Camera



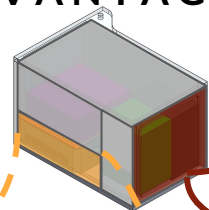
TOF Primary Function: *Range Measurement*

- IFM O3D313 IR Time of Flight (ToF) Camera
- \$1460
- 60° x 45° FOV
- 352 x 264 Resolution
- 8m Maximum Range
- 25 fps capability
- +/- 20mm range accuracy at 8 m range

Standard Camera Primary Function: *Cross-Range Measurement*

- Canon EOS 80D DSLR
- ~\$1200 for Camera+Lens
- 6000 x 4000 Resolution
- 7 fps capability

VANTAGE



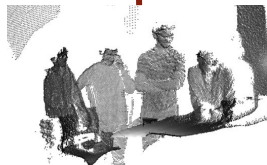
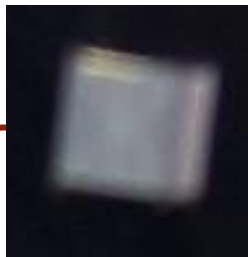
Software

MATLAB

Next Unit of Computing (NUC)

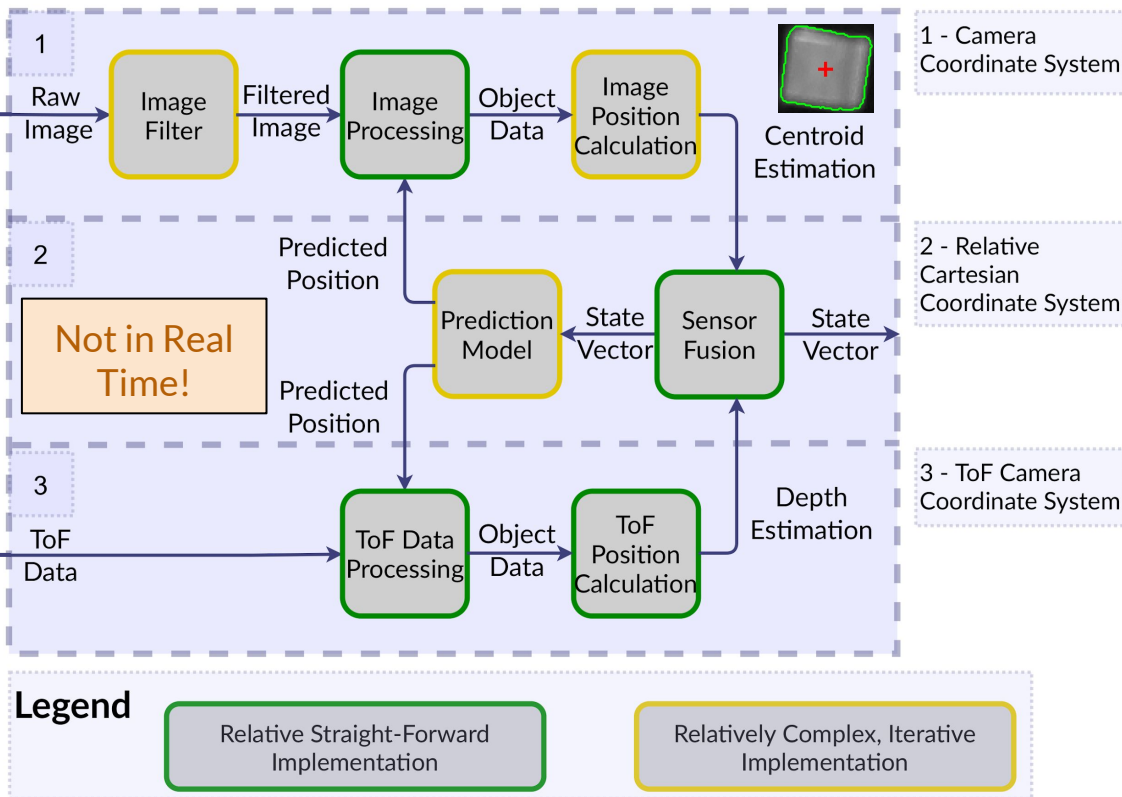


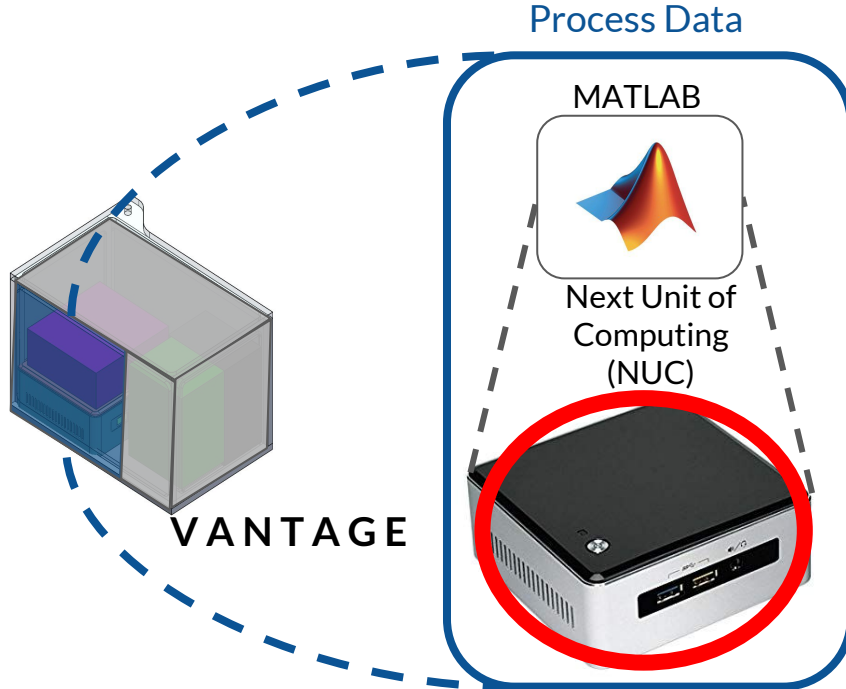
Images



TOF Sensor Output

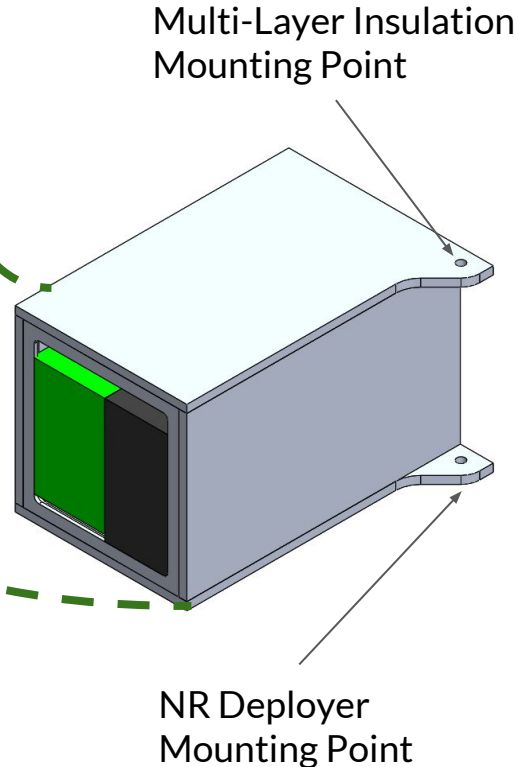
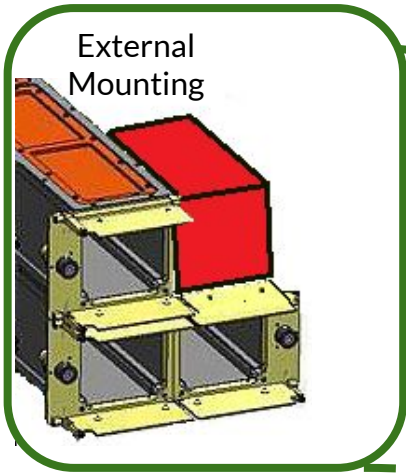
Multi-object Tracking





NUC Component	Description
CPU	Intel Core I7 or Intel Core I5
RAM	Up to 32GB
Disk Memory	Up to 5TB
Interface	USB 3.0
Max Power	65 W
OS	Linux , Windows
Dimensions	11.5 x 11.1 x 0.51 cm
Cost	~\$770.00

NanoRacks Interface



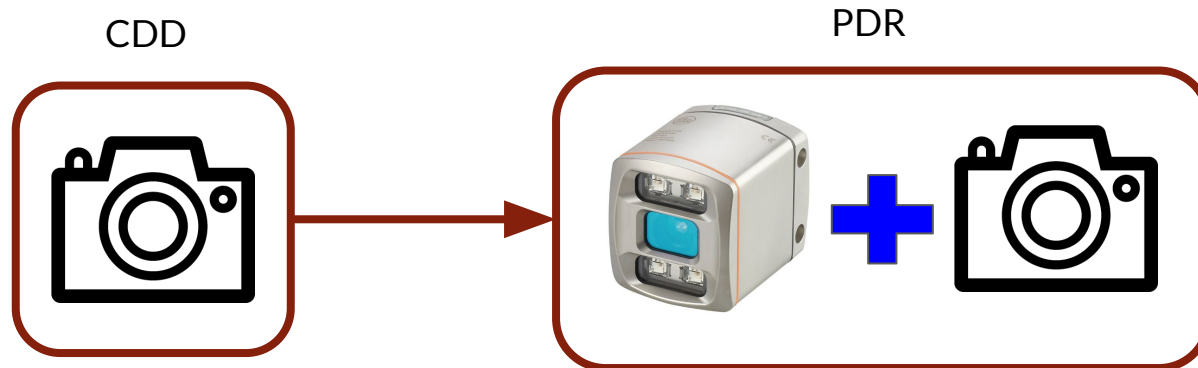
- 6 panel design
 - Based on QB50 satellite design
- Uses #4-40 fasteners for panel and internal component mounting
- Interface mounting to NR NRCSD using a single $\frac{1}{4}$ "-28 bolt
- Has $\frac{1}{4}$ "-28 threaded hole for MLI blanket mounting
- Front plate has sensor window
- Space remains internally for mounting bulkheads
- Limited forces expected in use case
 - NRCSDs are only connected with two fasteners
 - VANTAGE is $\frac{1}{3}$ size of NRCSD
 - 5.43in x 5.67in x 8.66in
- Cost: ~\$100.00

Baseline Design Sensor Change

- VANTAGE has made the decision to go with a Time of Flight (TOF) camera paired with an optical camera instead of just using an optical camera.

Reasons For the Change

- The TOF + Camera option scored second highest to the single camera option.
- TOF provides more easily obtained range measurements.
- Single camera range measurements are difficult to compute and require significant computation for accurate results.





Evidence of Feasibility



Critical Project Elements



Sensors

- Error in position / velocity measurements as a function of range

Software

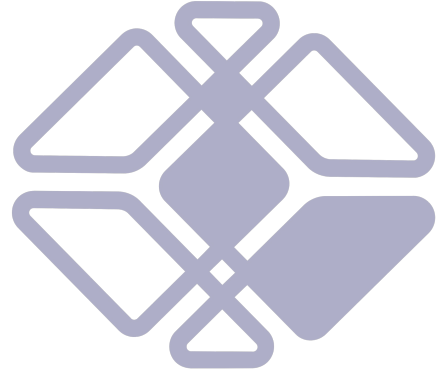
- Object Recognition
- Multi-object Tracking

Avionics

- Can we store, process and report on all of our data within 15 minutes?

Test Rig

- Creating the proper test environment
- Mock CubeSats Deployments properly simulate real CubeSats
- Truth data for position / velocity is sufficiently accurate



Sensors Feasibility

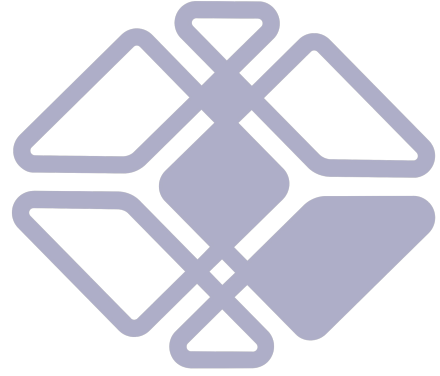
Overview



Position and Velocity Accuracy

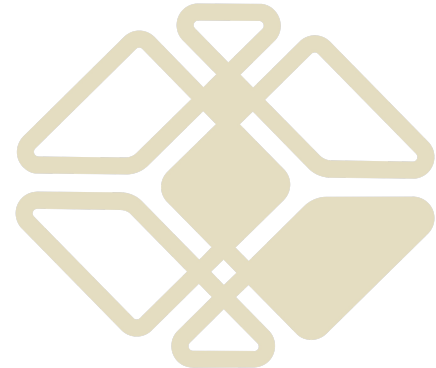
Subsystem CPEs	Governing Requirement(s)	Parent Functional Requirements	CPE Justification
Error in Position and Velocity Measurements	DR 6.1, 6.2	FR.6	Sensors record sensor data, and choosing the right ones will help us meet requirements.

Req.	Summary	Link to Slide(s)
DR 6.1	Position Accuracy (10 cm for 3-10m ,10% of range to 100 m)	DR 6.1
DR 6.2	Velocity Accuracy (1 cm/s to 10 m , 10cm/s to 100m)	DR 6.2



Sensors Feasibility

Error in Position and Velocity Measurements



- TOF is extremely accurate in depth (z) at short range
- TOF measurements are propagated to 100 m
- Cross-plane measurements (x,y) are refined over full range using camera

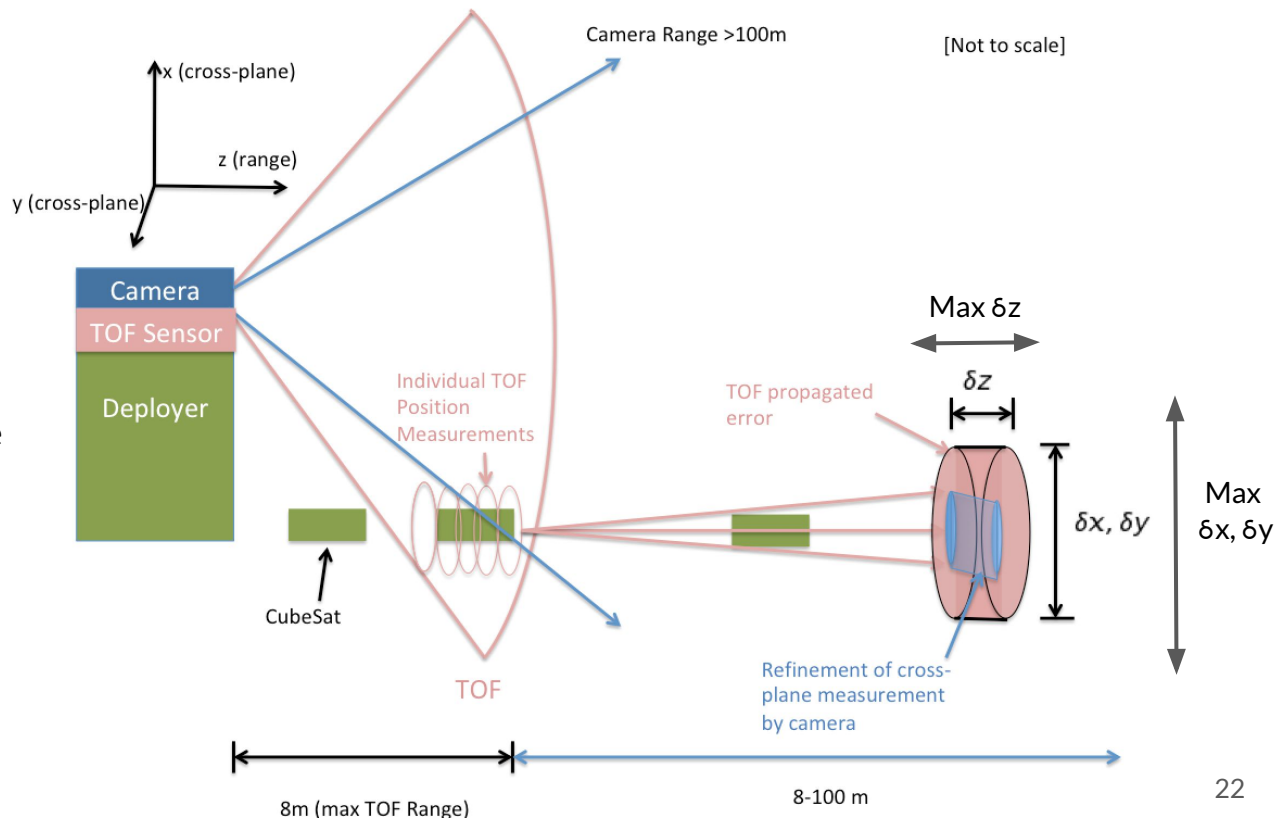
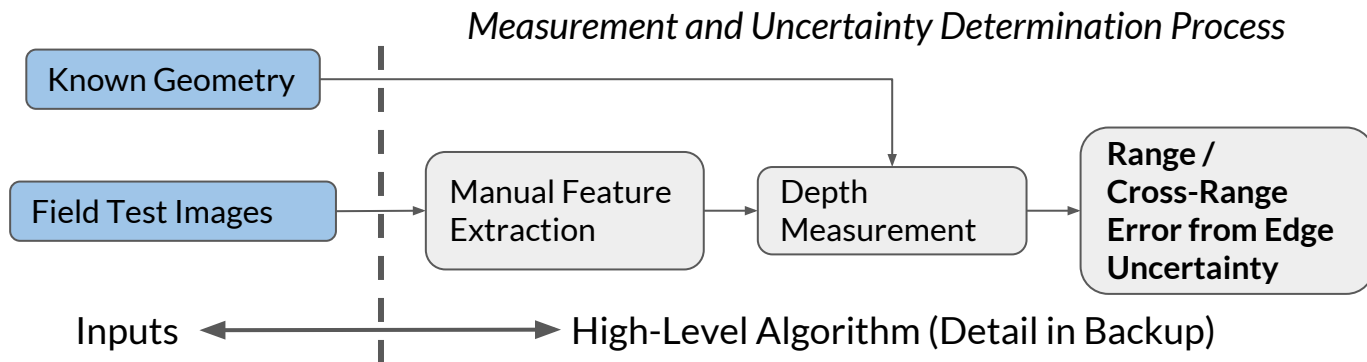




Image from field test



Actual Range	Measured Range	Range Uncertainty (1σ)	Cross-Range Uncertainty	Error + Uncertainty
5.0m	5.12m	0.30m	0.22 cm	42 cm > 10cm
100.0m	94.33m	4.76m	0.24 m	10.43 m > 10 m

A camera alone does not satisfy position measurement requirements

Req.	Summary
DR 6.1	Position Accuracy (10 cm for 3-10m ,10% of range to 100 m)

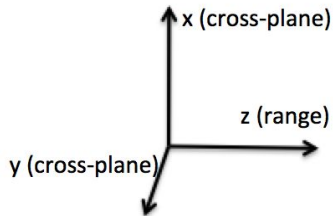


TOF Camera: Error Analysis



TOF Sensor Error Figures
(from Data Sheet)

Range	Depth Error
>3m	7 mm
3-5 m	10 mm
5-7 m	15 mm
7-8 m	20 mm



Cross-plane accuracy approach:
Assumed sensor can measure
geometric center to $\frac{1}{2}$ pixel.

$$v = \frac{\Delta x}{\Delta t}$$
$$\delta v = \sqrt{\delta x^2 + \delta t^2}$$

Electronic timing of measurements
assumed to be very accurate. $\Rightarrow \delta t \ll \delta x$

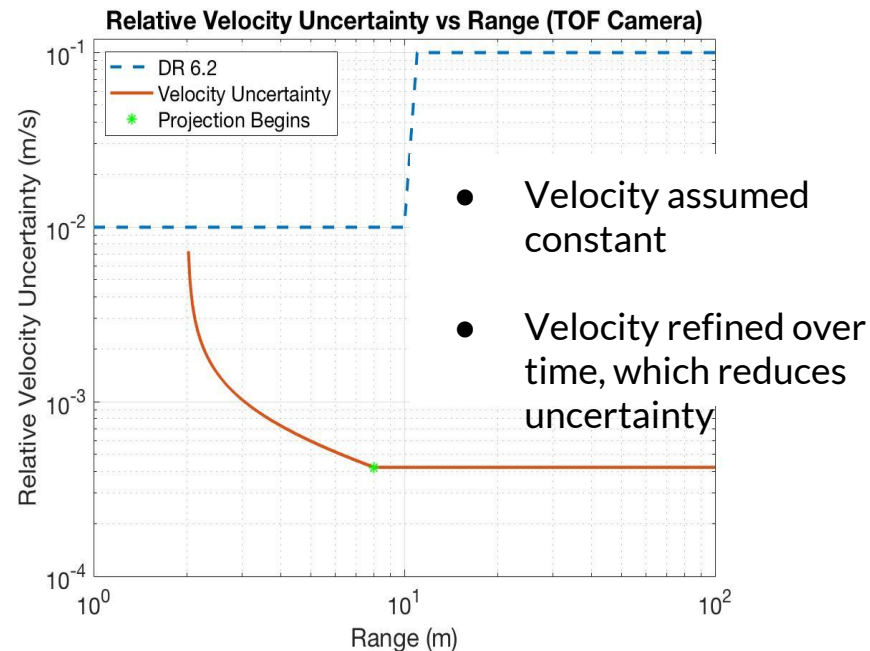
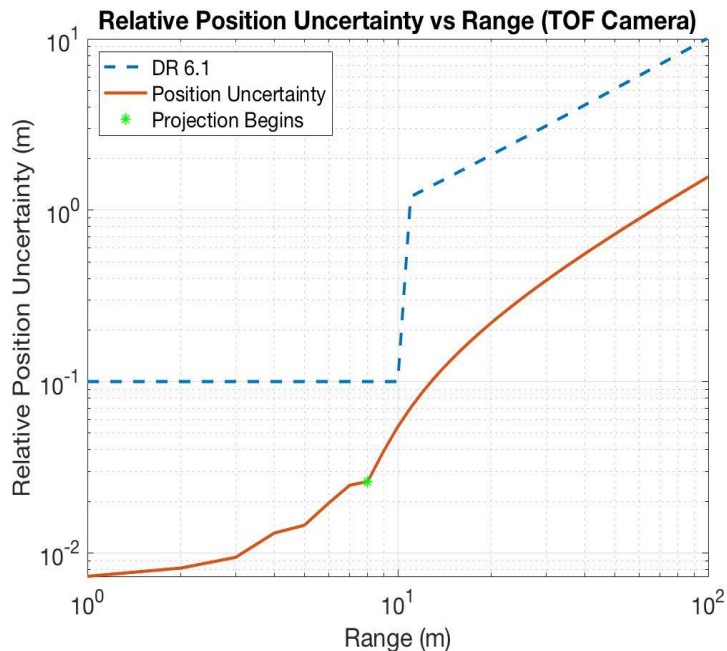
**Assuming constant velocity, the velocity
estimate is refined by each position
measurement.**

$$\delta v_{refined} \propto \frac{\delta v}{\sqrt{N}}$$

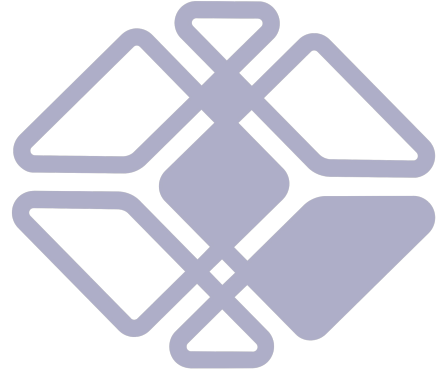
N = Number of TOF Position Measurements - 1

*Assumed conservative TOF measurement rate
of 12 fps (max TOF FPS = 25 FPS)*

DR 6.1 and DR 6.2 Feasible? Yes:



Req.	Summary
DR 6.1	Position Accuracy (10 cm for 3-10 10m ,10% of range to 100 m)
DR 6.2	Velocity Accuracy (1 cm/s to 10 m , 10cm/s to 100m)



Software Feasibility

Overview



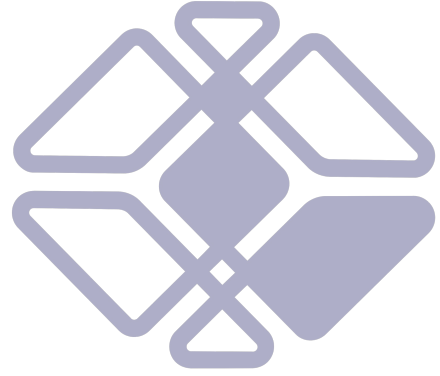


Software Feasibility Overview



Subsystem CPEs	Governing Requirement(s)	Parent Project Objective(s)	CPE Justification
Object Recognition	DR 5.2	FR.5	If the software is unable to identify mock CubeSats, it will be unable to measure and associate their trajectories.
Multi-object Tracking	DR 5.2, FR 1	FR.1, FR.5	CubeSats are deployed in clusters. VANTAGE will be unable to provide sufficient tracking in the use-case if it cannot track multiple objects in the FOV.

Req.	Summary	Link to Slide(s)
DR 5.2	Software shall detect mock CubeSats within FOV at a distance of 3-100m	DR 5.2



Software Feasibility

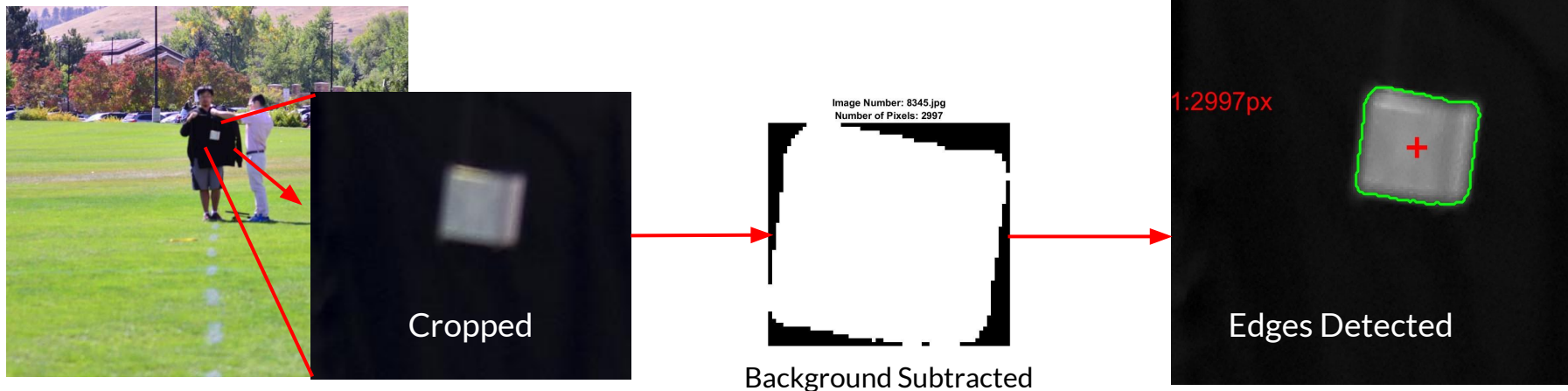
Object Recognition



Feasible? Yes:

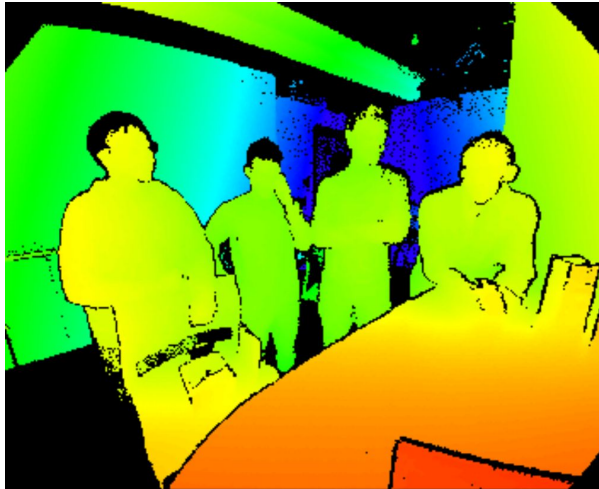
- *Test Details:* Nikon D800, 7360x4912, FOV 28.8°x19.5°, focal length 100 m
- Real mock CubeSat image at a range of 30 m, tests over full range given in backup

Resulting data includes centroid, pixel count, and object boundary pixels

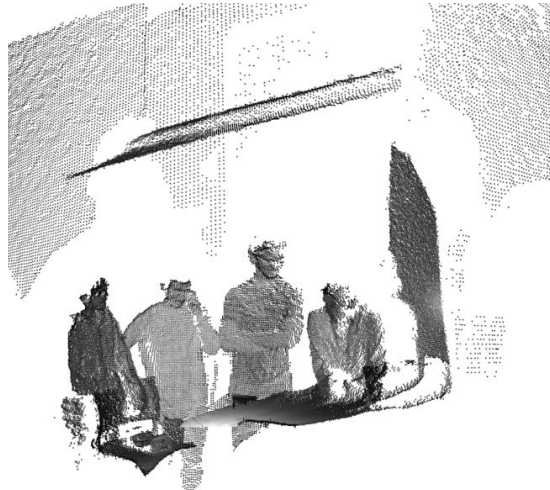


Req.	Summary
DR 5.2	Software shall detect mock CubeSats within FOV at a distance of 3-100m

Prof. McMahon's TOF Camera Sensor Measurements (2D left, 3D right)



2D image from TOF Software Package



- TOF sensor provides depth measurements of all objects within its FOV at short range
- Images demonstrate team's ability to work with output from a TOF camera
- Path forward:
 - Perform open field-testing of object recognition with mock CubeSat
 - Not yet performed due to schedule constraints and limited access to the on-campus TOF camera



Software Feasibility

Multi-object Tracking

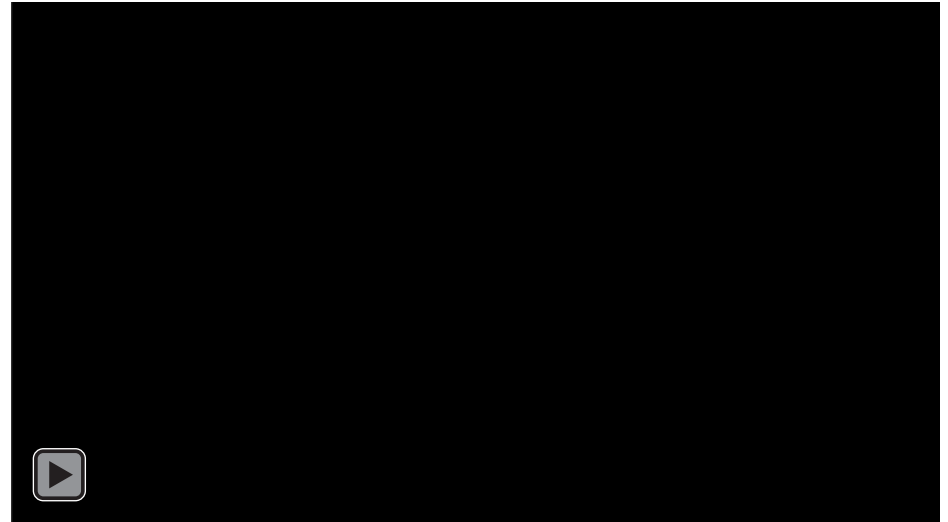




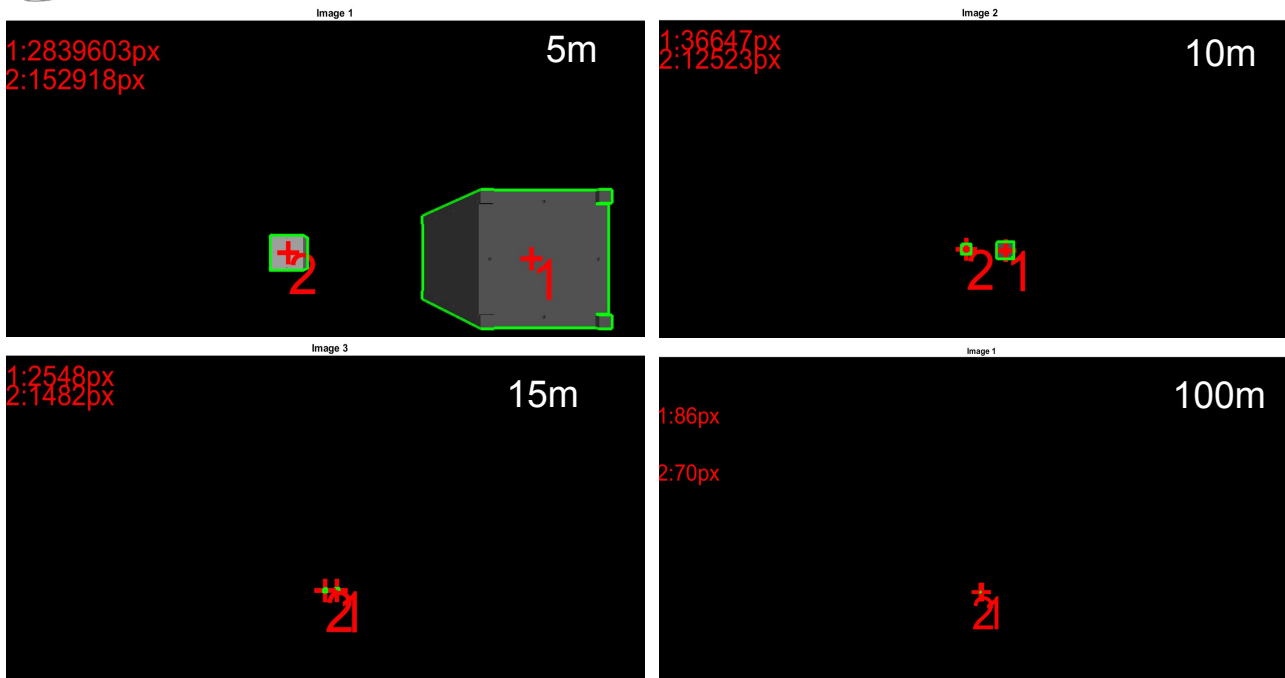
Multi-object Tracking Simulation



- Simulation done with a 3D graphics software
 - Cinema 4D R20
- Camera FOV seen is FOV 28.8°x19.5°
 - This is what we use in real photo test. (Validate simulation work)
- Video is real time but cut
 - Expected deployment velocities are 1-2m/s (general NanoRacks predictions)
 - From start to finish expected to take between 50-100s for the full range test



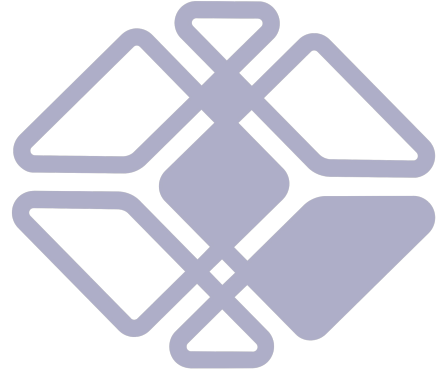
Multi-object Tracking



Simplified analysis for determining feasibility:

- Rectilinear Motion
- Equal linear velocities for 1 and 2
- Thus the initially larger pixel cluster will always be larger through images
- Shows feasibility of differentiating realistic objects up to 100 m
- Can be extended to six objects for clear visibility (see backup)

Req.	Description
FR.5	The system shall uniquely detect and track up to 6 mock 1U-3U CubeSats while they remain between 3 and 100 m of the VANTAGE payload.



Avionics Feasibility





Avionics Feasibility Overview



Subsystem CPEs	Governing Requirement(s)	Functional Requirements	CPE Justification
Data Storage and Processing Data	DR.8.1-EL DR.8.2-EL	FR.8	The selected avionics will limit VANTAGE's processing speed and maximum storage capacity, so these factors must be taken into account when selecting hardware.

Req. Label	Summary	Links to Slide(s)
DR 8.1 EL	The electronics subsystem shall transmit results within 15 minutes of final mock CubeSat deployment.	DR.8.1
DR 8.2 EL	The system shall store all images, sensor data, and estimates within an onboard data storage device.	DR.8.2

DR 8.1 and DR 8.2 Feasible? Yes:

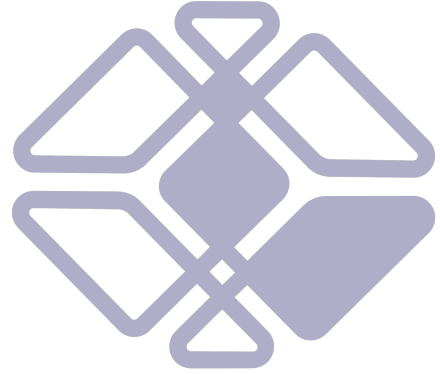
Process	Time*
Data import from camera (USB3.0)	115.6 Sec
Processing Camera Necessary RAW Footage	300 Sec
Image Recognition	2.38 Sec
Estimate velocity and position	100 Sec
Output to Use-Case-System (USB2.0)	52 Sec
Total	569 Sec = 9.5Min

- Compatible with standard SSD drives (up to 5 TB possible, 64* GB is more than enough)
 - *Support for these numbers in Backup

Req.	Summary
DR 8.1	The electronics subsystem shall transmit results within 15 minutes of final mock CubeSat deployment.
DR 8.2	The system shall store all images, sensor data, and estimates within an onboard data storage device.

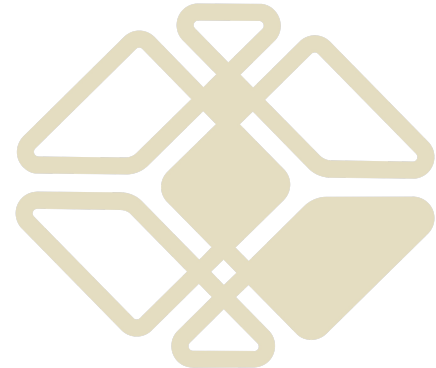
NUC Image Processing Time Estimates

- Data input through and write from USB3.0
 - 25MB/s
- Processing CR2.RAW-DNG
 - 5 Min based on experience
- Image Recognition
 - 0.0238 sec per image
- Estimate Velocity and Position
 - 1 sec per image
- Output USE-CASE two raw footage(500MB)
 - 10MB/S

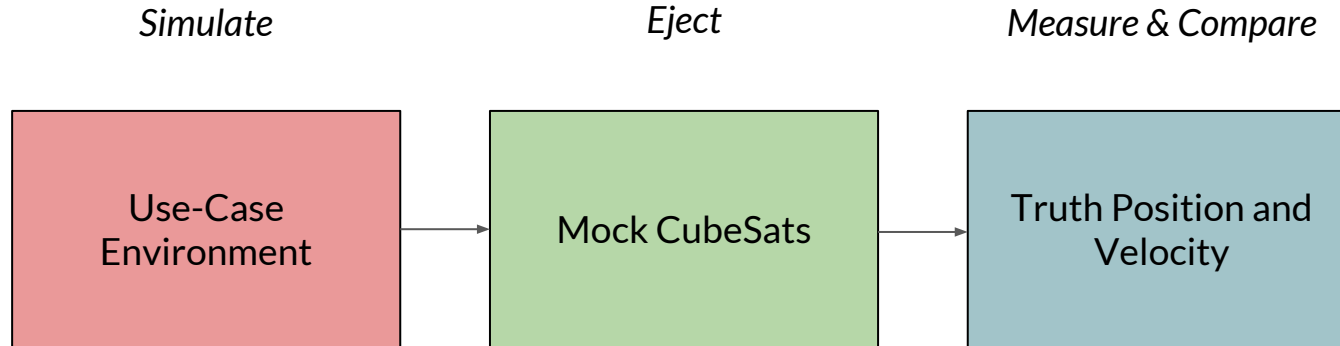


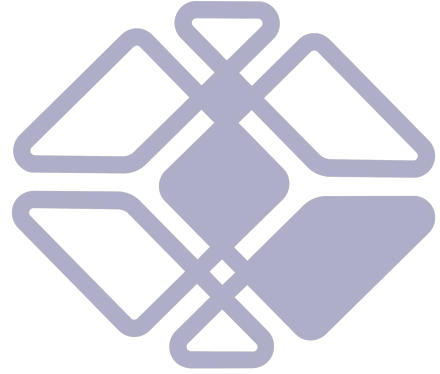
Testing Feasibility

Overview



Testing Feasibility CPEs





Testing Feasibility

100m Full-Scale Test





100m Full Scale Test



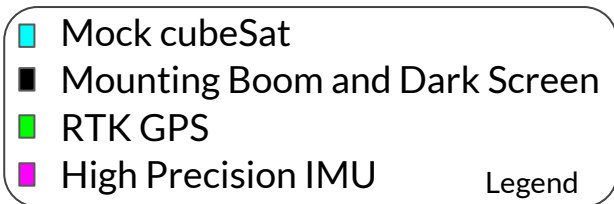
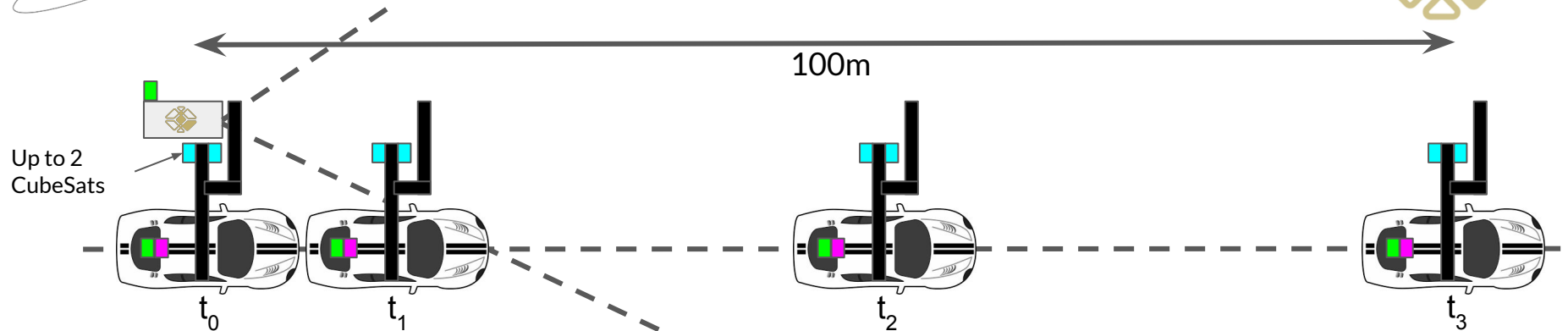
Subsystem CPEs	Testable Requirement(s)	Parent Functional Requirements	CPE Justification
Testing & Verification	DR.3.1 DR.6.1 DR.6.2	FR.3, FR.6	The VANTAGE system must be tested in order to verify requirements. As a technology and concept ground based demonstration it is important to simulate the use case of the system accurately so that system requirements can be verified.

Testable Requirements

Req. Label	Summary
DR.3.1	The system shall operate with up to 120 VDC with a ripple voltage of 3Vpp and less than 5 A, which simulates the power available from the NanoRacks use-case system.
DR.6.1	Software subsystem shall produce relative position vector estimates accurate up to 10 cm 1 σ to a distance of 10 m, changing to an accuracy of at least a tenth of the range 1 σ up to a distance of 100 m.
DR.6.2	Software subsystem shall provide relative velocity vector estimates accurate up to 1 cm/s 1 σ to a distance of 10 m, changing to an accuracy of 10 cm/s 1 σ up to a distance of 100 m.



100 m Full Scale Test - Layout



Truth Data	Test Data
RTK GPS	Vantage Sensor Subsystem
High Precision IMU	

- Scale model also considered but presents additional challenges
 - TOF and Camera sensor cannot be scaled down to generate similar area/pixel density at scaled range
- Full scale test gives opportunity to demonstrate complete system functionality



100m Full Scale Test Simulation



- Simulation done with a 3D graphics software
 - Cinema 4D R20
- Camera FOV seen is 20°x20°
 - This is what we expect to see with the current FOV used in the baseline design
- Video is accelerated
 - Expected deployment velocities are 1-2m/s (general NanoRacks predictions)
 - From start to finish, expected to take between 50-100s for the full range test





100 m Test System - Feasibility



- **Possible Locations**
 - Boulder Airport Taxiway, Big parking lots (flatirons mall, etc.)
 - Expect limited traffic at night at both locations
- **Manufacturing**
 - Expect cutting and welding pipe to fabricate boom for mock cubesats
 - Personal welding resources available over Winter Break and at aero machine shop upon start of Spring semester
 - Less competition for welding resources than for milling
- Iteration and Modularity details in backup

- Must measure velocity accurate up to 1 cm/s (DR 6.2), position up to 10 cm (DR 6.1)

GPS RTK (ublox C94-M8P) Receiver

Property	Description
Velocity Accuracy	0.05m/s
Timing Accuracy	5 Hz update rate
Position Accuracy	0.025m
Size	15.9mm x 12.1mm x 2.2mm
Availability	Dr. Akos has the full C94-M8P package that he would be willing to lend to us for testing



Image Credit: ublox

Analog Devices 3-axis IMU (ADIS16405BMLZ)

Property	Description
Accelerometer Accuracy	3.33 mg/LSB
Gyroscope Accuracy	0.0125 deg/s/LSB
Acceleration Accuracy	0.0000333 m/s ²
Size	31.9mm x 22.9mm x 23.5mm
Availability	Has been checked out from Trudy

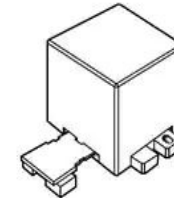
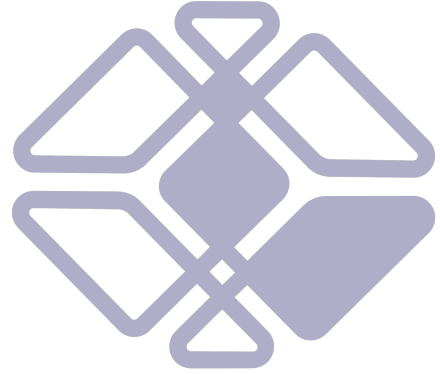
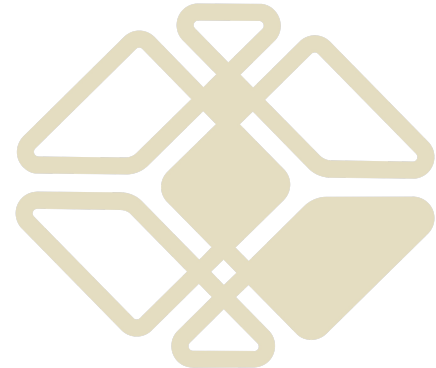


Image Credit: Analog Devices



Testing Feasibility

Modular Test System





Modular Test System



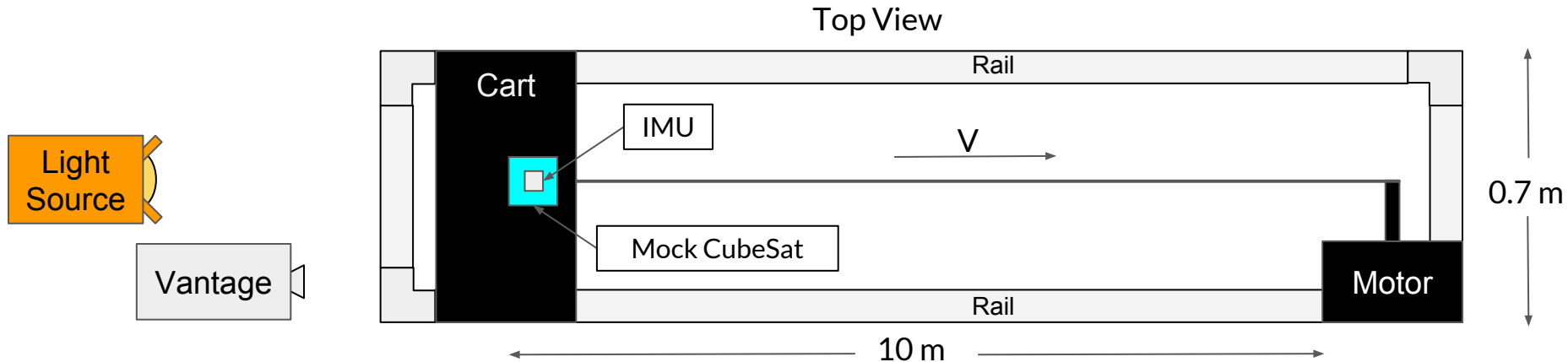
Subsystem CPEs	Testable Requirement(s)	Parent Functional Requirements	CPE Justification
Testing & Verification	DR.1.3; DR.1.4 DR.6.1; DR.6.2 DR.7.2; DR.7.3	FR.1 FR.6 FR.7	The VANTAGE system must be tested in order to verify requirements. As a technology and concept ground based demonstration it is important to simulate the use case of the system accurately so that system requirements can be verified.

Testable Requirements

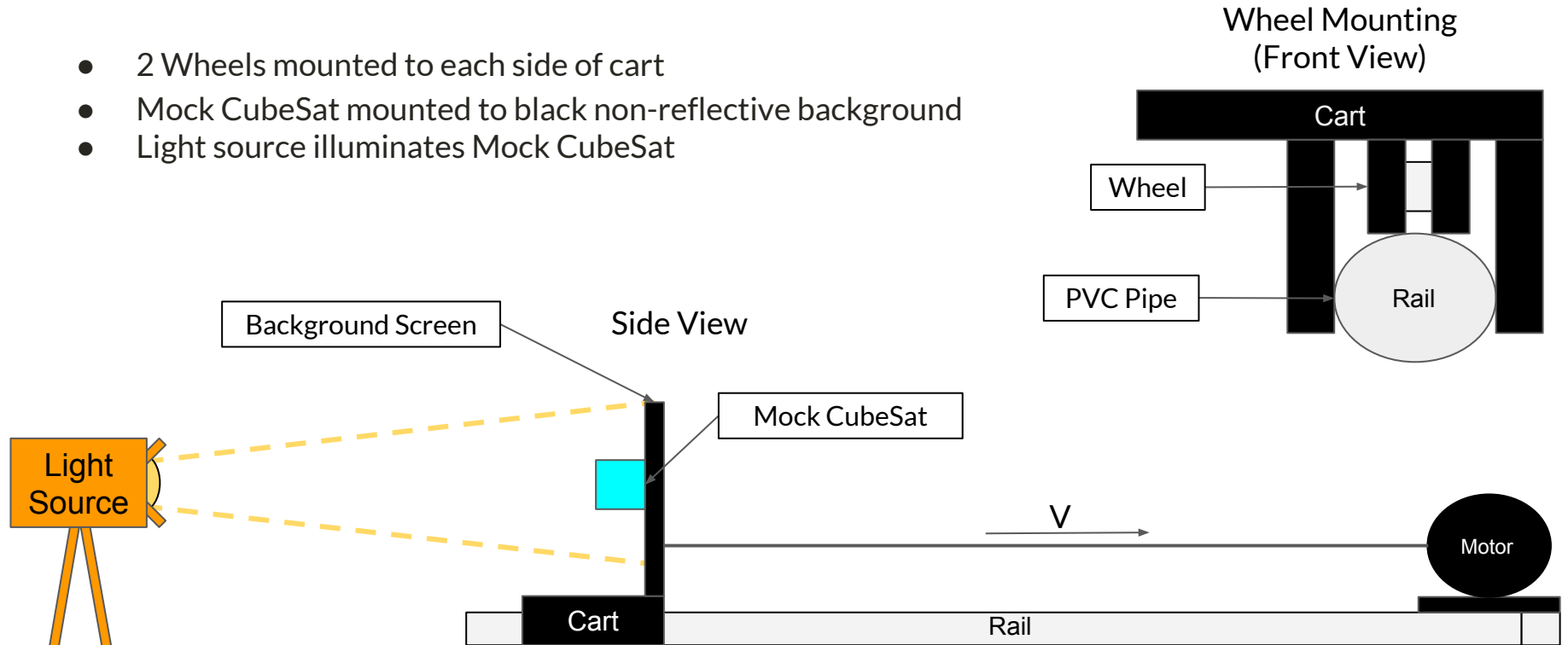
Req. Label	Summary
DR.1.3	Imaging subsystem shall produce at least 2 images of each mock CubeSat deployed by the test system.
DR.1.4	Imaging subsystem shall produce in-focus images of mock CubeSats
DR.6.1	Software subsystem shall produce relative position vector estimates accurate up to 10 cm 1σ to a distance of 10 m, changing to an accuracy of at least a tenth of the range 1σ up to a distance of 100 m.
DR.6.2	Software subsystem shall provide relative velocity vector estimates accurate up to 1 cm/s 1σ to a distance of 10 m, changing to an accuracy of 10 cm/s 1σ up to a distance of 100 m.
DR.7.2	Software subsystem shall recognize if mock CubeSats exit the test system greater than 3 seconds before/after predicted with a tolerance of 0.5 seconds 3σ .
DR.7.3	Software subsystem shall recognize if initial relative velocities are less than 0.5m/s or greater than 2.0m/s with a tolerance of 0.1m/s 3σ .

- 10 m PVC pipe track
- Mock CubeSat mounted to cart
- Cart moves along track on wheels, pulled by motor (see next slide)
- High accuracy IMU (see 100m test) used for truth position measurements

Truth Data	Test Data
High Precision IMU	Vantage Sensor Subsystem



- 2 Wheels mounted to each side of cart
- Mock CubeSat mounted to black non-reflective background
- Light source illuminates Mock CubeSat





Modular Test System - Feasibility



- **Possible Locations**

- For 100m of testing (10 separate test iterations)
 - Balch Fieldhouse, Indoor Practice Facility
 - Precedent exists for Senior Projects groups to access
- For test workmanship and short range only
 - EC hallways are generally free of people after business hours
 - Set is designed to be easily broken down into components which can be stored in the Grad Projects work room

- **Manufacturing**

- PVC Pipe and Acrylic will need to be cut
 - Bandsaw availability

- **Ability to Iterate**

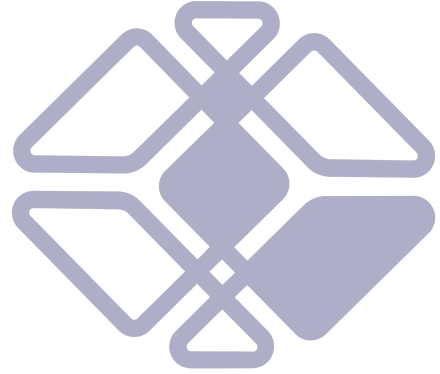
- Assembly necessary at beginning of each test
- Location will need to be reserved, likely only at night
- To mitigate risks several sessions will be planned in advance

- **Modularity of Test**

- Each requirement can be verified individually



Project Status Summary



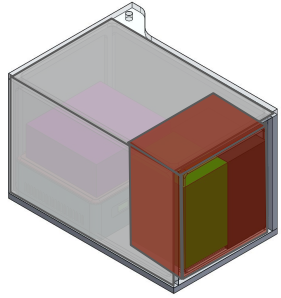
Baseline Design Feasibility

System Summaries



Summary of Sensors

VANTAGE

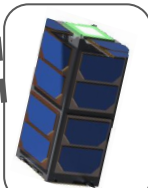
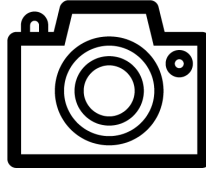


Acquire Data

Time of Flight (TOF) Camera

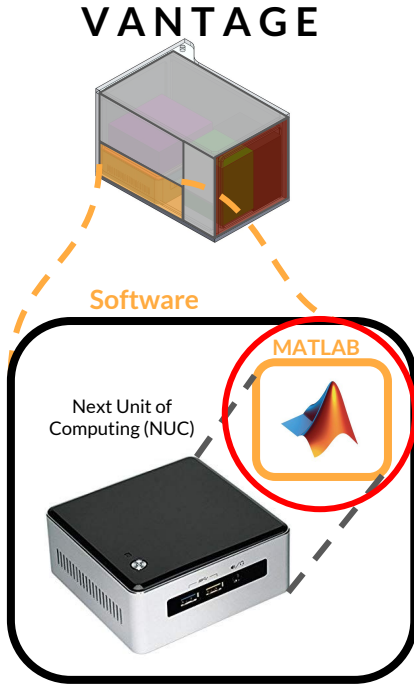


Standard Camera



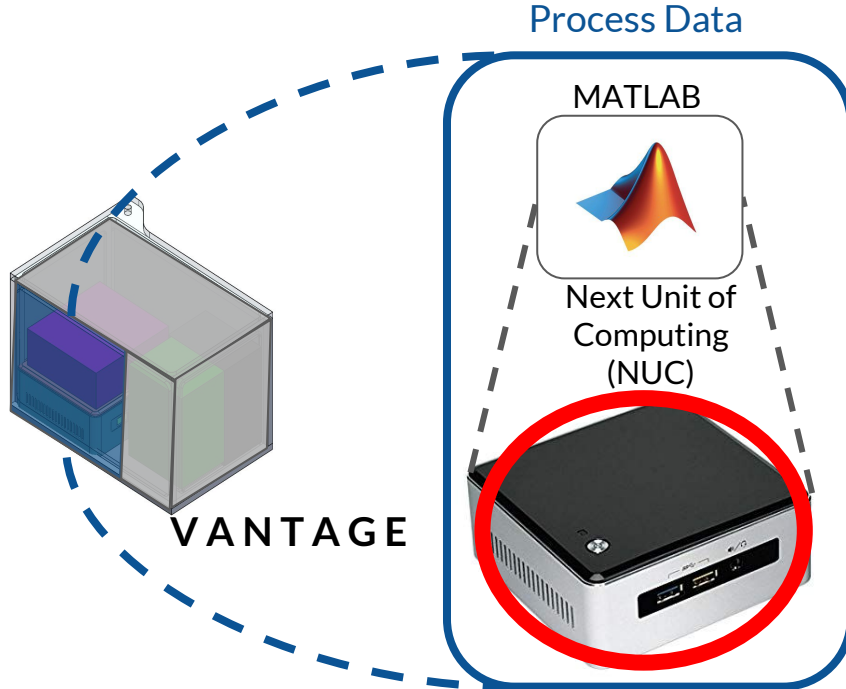
- TOF Camera & Standard Camera **both** work in tandem
- Enable position / velocity measurements **within** required precision
- Provide adequate ability to **sense and track** CubeSats from 3-100m
- Planning on conducting **more field tests** with Prof. McMahon's ToF Camera to get field data w/ our mock CubeSat models

System	Feasibility
Sensors	FEASIBLE
Software	
Avionics	
Testing	



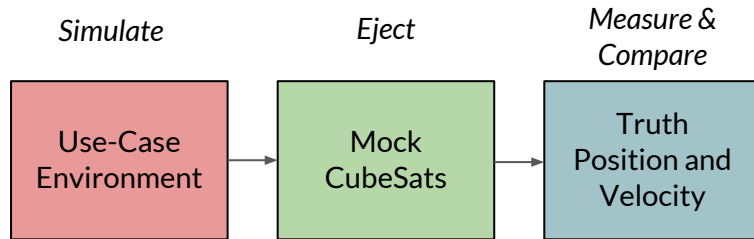
- Edge detection algorithm recognizes individual objects
- Sensor data can related to individual CubeSat position & velocity
- Heuristic multi-object tracking algorithms keeps track of object identity

System	Feasibility
Sensors	FEASIBLE
Software	FEASIBLE
Avionics	
Testing	



- Avionics system meets data storage requirements
- NUC processes data generated within required time limit

System	Feasibility
Sensors	FEASIBLE
Software	FEASIBLE
Avionics	FEASIBLE
Testing	



- Provides simulated interface **power and data** to VANTAGE
- Completely Simulates CubeSat Deployment Conditions
- 100m Full Scale Test provides high precision data over **full use-case range** with slow iteration
- Modular Test System provides high accuracy, precise **close range data** with rapid iteration

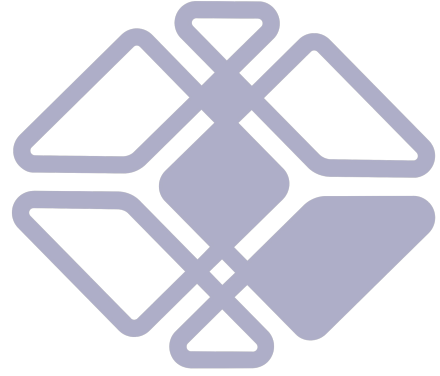
System	Feasibility
Sensors	FEASIBLE
Software	FEASIBLE
Avionics	FEASIBLE
Testing	FEASIBLE

Project Budget

Subsystems:	Structures	Sensors	Software	Electronics	Testing	Total
Total Cost:	\$102.44	\$2,660.00	\$0.00	\$769.28	\$284.64	\$3,713.92

Base Plate	1	\$14.74
Left Plate	1	\$14.74
Right Plate	1	\$14.74
Top Plate	1	\$14.74
Front Plate	1	\$8.04
Back Plate	1	\$8.04
18-8 Stainless Steel Socket Head Screw 1/4"-28 Thread Size, 5/8"	40	\$10.72
18-8 Stainless Steel Helical Insert, 4-40 Right-Hand Thread, 0.168" Long	40	\$16.68
O3D313 IR ToF Camera	1	\$1,460.00
Canon EOS 80D DSLR	1	\$1,200.00
MATLAB License	1	\$0.00
Various external packages	1	\$0.00
INTEL® NUC KIT NUC8I7BEH	1	\$484.30
500GB Solid State Drive	1	\$86.99
16 GB RAM	1	\$99.99
DC/DC CONVERTER 24V 120W	1	\$63.00
DC DC CONVERTER 3.3-24V 250W	1	\$35.00

3in OD PVC Pipe for track	80	\$139.28
3in PVC Elbow 90 degree	4	\$10.64
Clear Cast Acrylic Sheet 24" x 48" x 1/8"	1	\$44.74
Black spray paint	1	\$3.97
Pololu 12V, 100:1 Gear Motor w/ 64 CPR Encoder	1	\$39.95
Rubber Wheel 3" Diameter x 1-1/4" Wide, 270 lb. Capacity	4	\$10.12
3in PVC Coupling Slip Inside	6	\$35.94
14 Inch Long, 1/8 Inch Diameter, Steel Alloy, Arc Welding Electrode	1	\$21.36
1 in. x 10 ft. Electric Metallic Tube (EMT) Conduit	6	\$62.40
18-8 Stainless Steel Socket Head Screw M4 x 0.7 mm Thread, 20 mm Long	25	\$8.24
Zinc-Plated Steel Hex Nut Medium-Strength, Class 8, M4 x 0.7 mm Thread	25	\$2.35

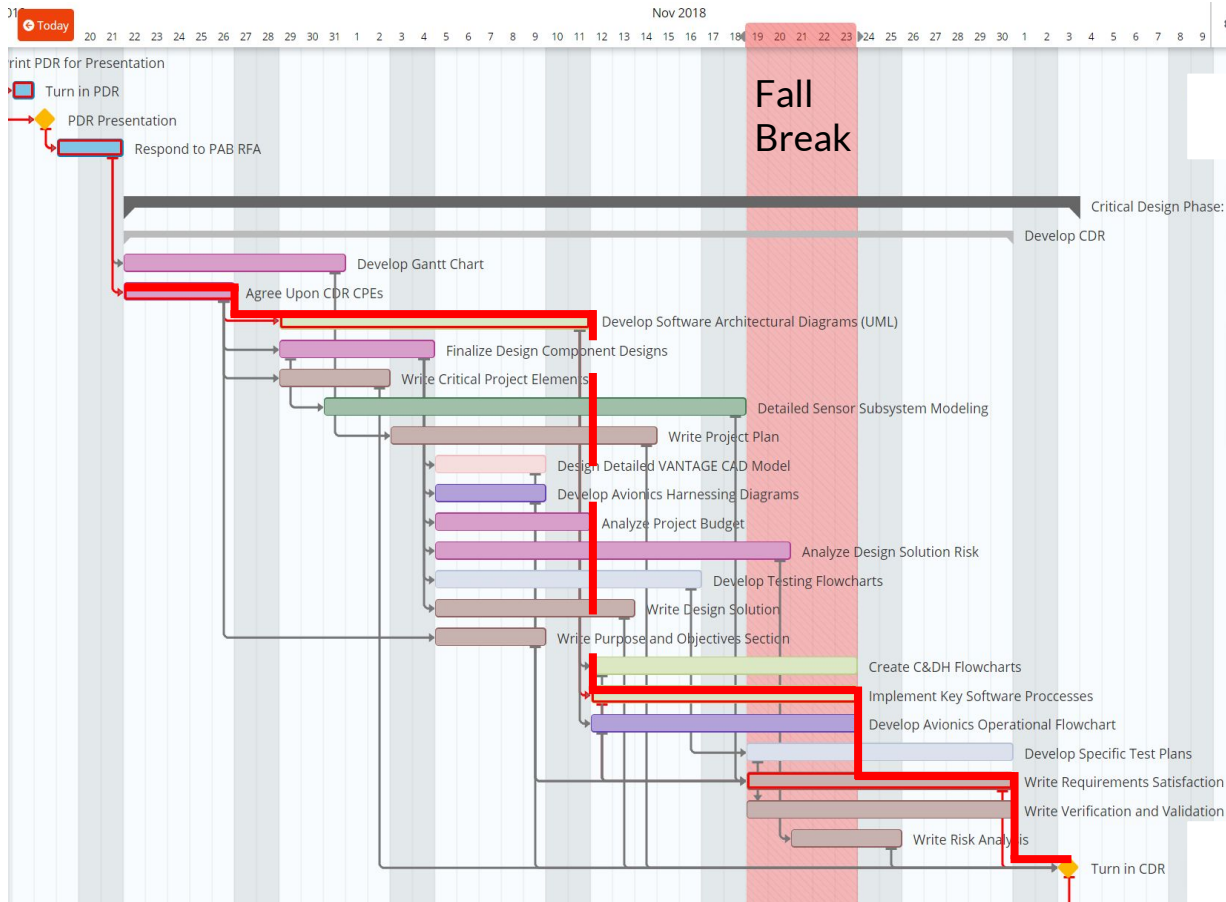


Project Schedule





CDR Project Schedule



- All Tasks have built in 10% approximate margin
- Software is on the critical path
- Detailed **Sensor Analysis** is also expected to take a long time

LEGEND

	Critical Path
	SysE / PM / Finance
	Avionics
	Software
	Sensors
	Structures
	Testing
	Document Creation



Questions?

Table of Contents

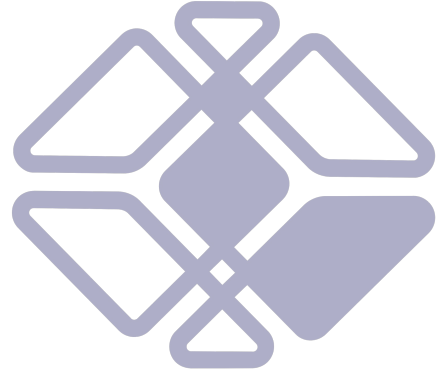
Project Overview	Baseline Design	Feasibility Studies	Summary
Motivation & Mission	Overview	CPEs Overview	Baseline Design
CONOPS - Multi-Year	Sensors	Sensors Overview	Budget
VANTAGE Use-Case FOV	Software	Sensors - Error	Schedule
CONOPS - This Year	Avionics	Software Overview	Req Links Table
FBD	Structures	Software - Object Recognition	
Functional Regs.	Changes Since CDD	Software - Multi-object Tracking	
		Avionics Overview	
		Avionics - Data Storage and Processing	
		Testing - CPEs	
		Testing - 100m Full-Scale Test	
		Testing - Modular Test System	



Backup Table of Contents



Overview	Software	Structures	Avionics	Sensors	Testing
Project Description	Detailed Flowchart	More D.R. Satisfaction	More D.R. Satisfaction	Sensors Trade	100 m Test
Budget Link	Object Recognition Algorithm	Overview	Avionics Trade	More D.R. Satisfaction	Modular Test
Schedule	Object Recognition Real Images	Structures CAD		Calculations	
	Multi-object Tracking Alg.	Structures Trade		Miscellaneous	
	Close-objects Identification	CAD Drawings			
	Tumbling Objects				
	More D.R. Satisfaction				
	Camera Uncertainty				



Requirements Feasibility Table





Requirements Feasibility Table



Req.	Full Description	Link to Slide(s)
FR.1	The system shall support in-focus imaging of at most 6 mock 1U CubeSats at some range between 3 and 100 meters from the VANTAGE payload.	Supported by DRs
DR.1.1	The system shall use a camera to capture images of mock CubeSats.	DR.1.1
DR.1.2	Imaging subsystem shall have a FOV greater than 20°x20°.	DR.1.2
DR.1.3	Imaging subsystem shall produce at least 2 images of each mock CubeSat deployed by the test system.	DR.1.3
DR.1.4	Imaging subsystem shall produce in-focus images of mock CubeSats.	DR.1.4
FR.2	The system shall receive and interpret commands and the deployment manifest from a PC which simulates the NanoRacks use-case system.	Supported by DRs
DR.2.1	The electronics subsystem shall interface with the PC which simulates the NanoRacks use-case system via a USB2.0 Port for all data communication needs.	DR.2.1
DR.2.2	Software subsystem shall interpret a deployment manifest file sent from the PC which simulates the NanoRacks use-case system.	DR.2.2



Requirements Feasibility Table



Req.	Full Description	Link to Slide(s)
FR.3	The system shall accept power analogous to that which is available from the NanoRacks use-case system.	Supported by DRs
DR.3.1	The system shall operate with up to 120 VDC with a ripple voltage of 3Vpp and less than 5 A, which simulates the power available from the NanoRacks use-case system.	DR.3.1
DR.3.2	The system shall draw less than 520 Watts.	DR.3.2
DR.3.3	The electronics subsystem shall enter a low power mode when not performing any operations (i.e. before a final test has been started, after a final test has been completed and all post-processing and communications have completed).	DR.3.3
FR.4	The system shall integrate mechanically with a structural interface which simulates the NanoRacks use-case system.	Supported by DRs
DR.4.1	The system shall meet the structural requirements listed in NanoRacks Interface Control Documents.	DR.4.1
DR.4.2	The VANTAGE team shall build a structural interface that simulates the NanoRacks Deployer structural interface use-case system accurate up to 0.005 in.	DR.4.2



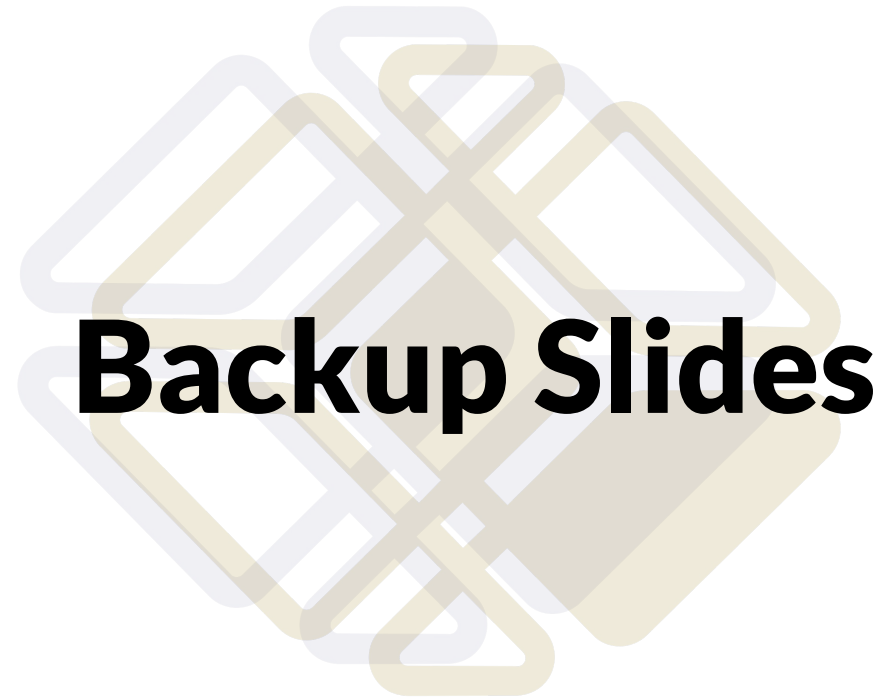
Requirements Feasibility Table



Req.	Full Description	Link to Slide(s)
FR.5	The system shall uniquely detect and track up to 6 mock 1U-3U CubeSats while they remain between 3 and 100 m of the VANTAGE payload.	Supported by DRs
DR.5.1	Sensor subsystem shall have a sensing FOV of at least 20°x20°.	DR 5.1
DR.5.2	The system shall detect whether a mock CubeSat is within its FOV 99% of the time while the mock cubesat remains between 3 and 100 m of the VANTAGE payload.	DR 5.2 Backup
FR.6	The system shall estimate the position and velocity vectors of CubeSats between a distance of 3 and 100 m.	Supported by DRs
DR.6.1	Software subsystem shall produce relative position vector estimates accurate up to 10 cm 1 σ to a distance of 10 m, changing to an accuracy of at least a tenth of the range 1 σ up to a distance of 100 m.	DR.6.1 Backup
DR.6.2	Software subsystem shall provide relative velocity vector estimates accurate up to 1 cm/s 1 σ to a distance of 10 m, changing to an accuracy of 10 cm/s 1 σ up to a distance of 100 m.	DR.6.2

Requirements Feasibility Table

Req.	Full Description	Link to Slide(s)
FR.7	The system shall recognize off-nominal deployment cases, which shall include off-nominal relative initial velocities and off-nominal deployment times from the test system.	Supported by DRs
DR.7.1	Software subsystem shall maintain current time, synchronized with global time UTC, from the PC which simulates the NanoRacks use-case system with an accuracy of at least ± 1 ms.	DR.7.1
DR.7.2	Software subsystem shall recognize if mock CubeSats exit the test system greater than 3 seconds before/after predicted with a tolerance of 0.5 seconds 3σ .	DR.7.2
DR.7.3	Software subsystem shall recognize if initial relative velocities of mock CubeSats are less than 0.5m/s or greater than 2.0m/s with a tolerance of 0.1m/s 3σ .	DR.7.3
FR.8	The system shall report position/velocity vector measurements, off-nominal deployment cases, and raw images from the current mock deployment to the PC which simulates the NanoRacks use-case system before the next NanoRacks CubeSat Deployer (NRCSD) tube deployment would normally occur in the use-case.	Supported by DRs
DR.8.1	The electronics subsystem shall transmit all relative position and velocity vector estimates and uncertainties, as well as mock CubeSat deployment images back to the PC which simulates the NanoRacks use-case system within 15 minutes of final mock CubeSat deployment.	DR.8.1 Backup
DR.8.2	The system shall store all images, sensor data, and estimates within an onboard data storage device.	DR.8.2 Backup



Backup Slides

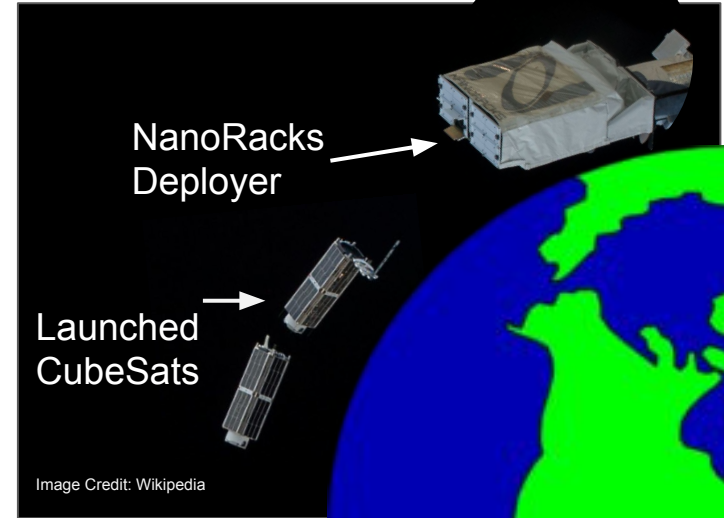
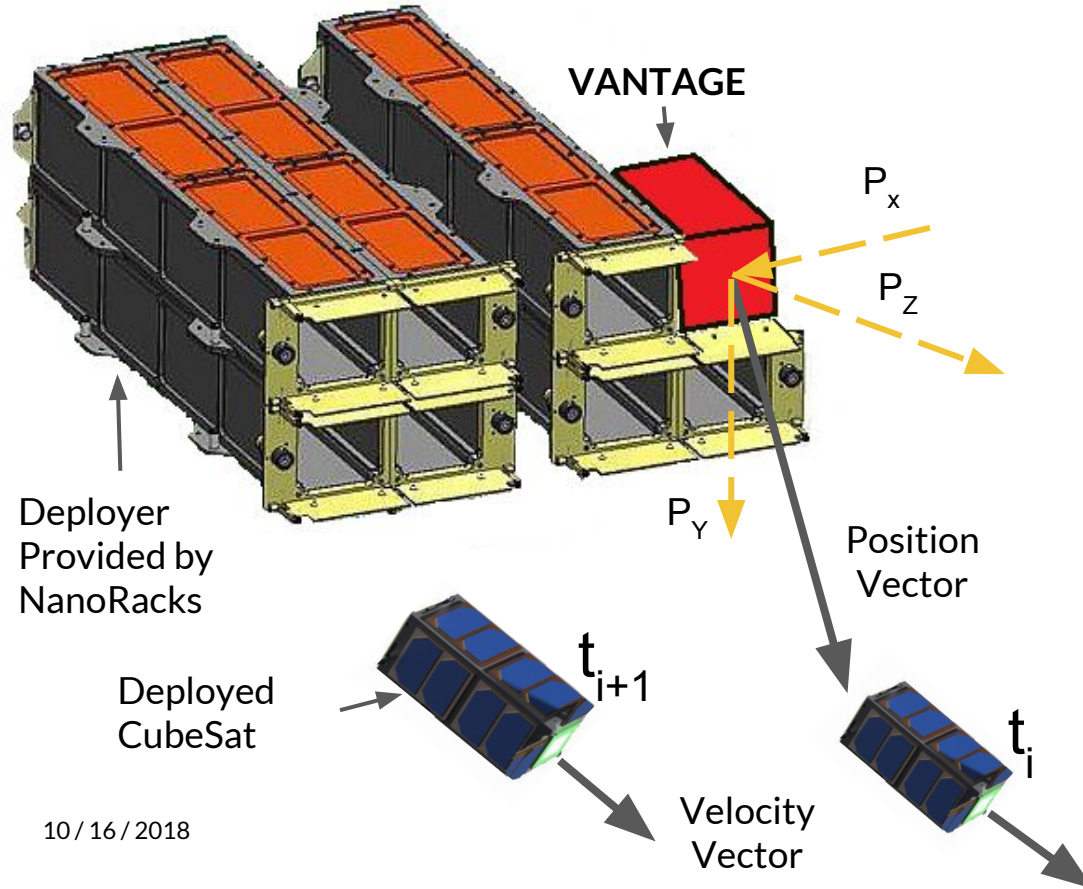


Backup Project Description





Vision for NanoRacks Interface

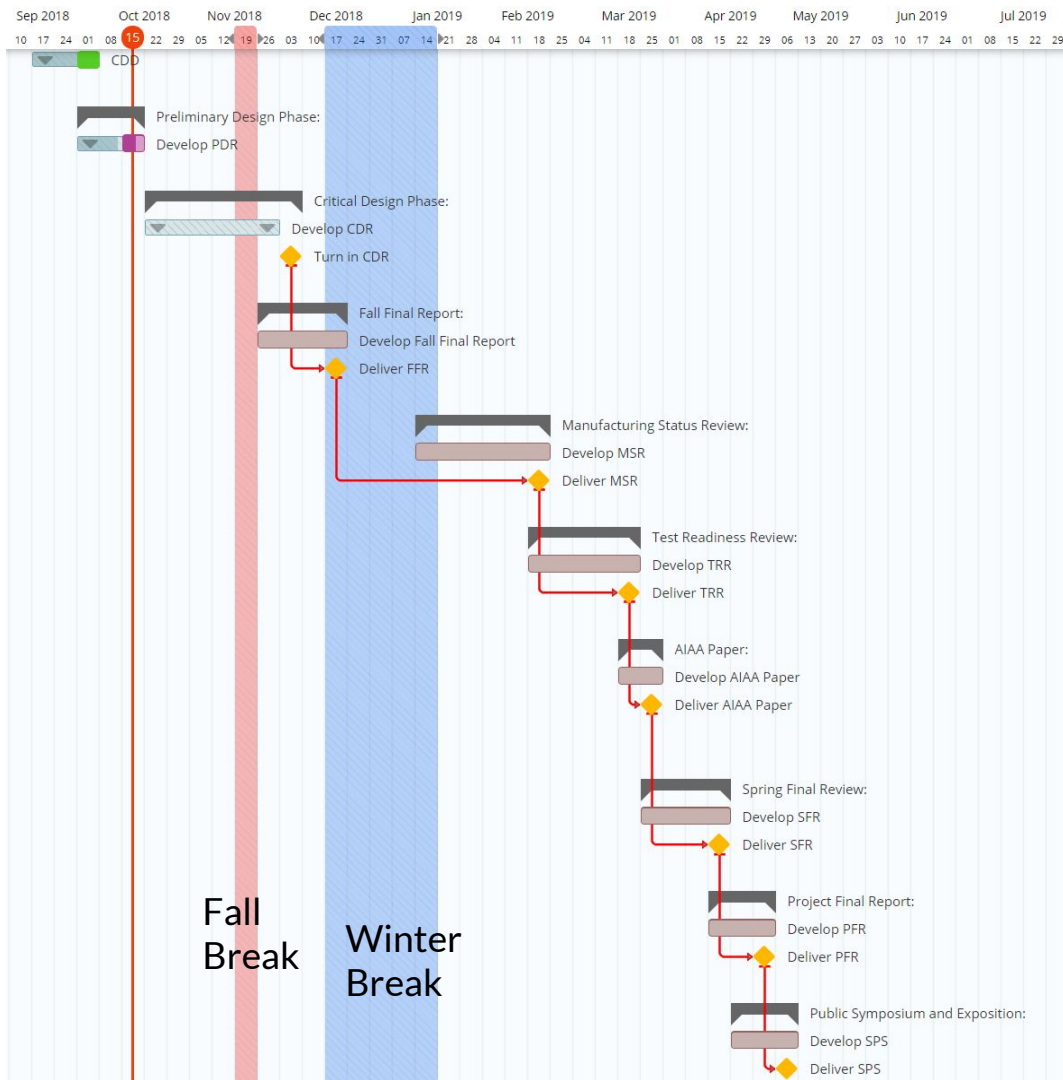


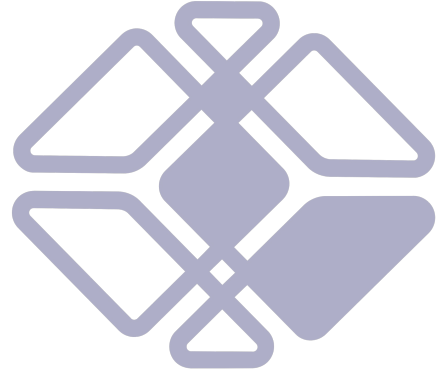


Backup Budget



Subsystems:	Structure Sensors		Software	Electronics	Testing	Total	
Total Cost:	\$102.44	\$2,660.00	\$0.00	\$769.28	\$284.64	\$3,713.92	
Verified By:							
Item Description	Quantity	Quantity per Pk	Pkg Req	Cost per Pkg	Total Cost	Extra Notes	Link
Base Plate	1	1	1	\$14.74	\$14.74		https://www.mcmaster.com/8975k561
Left Plate	1	1	1	\$14.74	\$14.74		https://www.mcmaster.com/8975k561
Right Plate	1	1	1	\$14.74	\$14.74		https://www.mcmaster.com/8975k561
Top Plate	1	1	1	\$14.74	\$14.74		https://www.mcmaster.com/8975k561
Front Plate	1	1	1	\$8.04	\$8.04		https://www.mcmaster.com/8975k436
Back Plate	1	1	1	\$8.04	\$8.04		https://www.mcmaster.com/8975k437
18-8 Stainless Steel Socket Head Screw 1/4"-28 Thread Size, 5/8"	40	50	1	\$10.72	\$10.72		https://www.mcmaster.com/92196a319
18-8 Stainless Steel Helical Insert, 4-40 Right-Hand Thread, 0.168" Long	40	10	4	\$4.17	\$16.68	Expected to need about 40. We may need slightly more	https://www.mcmaster.com/91732a285
O3D313 IR ToF Camera	1	1	1	\$1,460.00	\$1,460.00		https://www.ifm.com/us/en/product/O3D313
Canon EOS 80D DSLR	1	1	1	\$1,200.00	\$1,200.00	Expected to need different lense cost slightly more	
MATLAB License	1	1	1	\$0.00	\$0.00		https://oit.colorado.edu/software-hardware/software-downloads-and-licensing/matlab
Various external packages	1	1	1	\$0.00	\$0.00		https://oit.colorado.edu/software-hardware/software-downloads-and-licensing/matlab
INTEL® NUC KIT NUC8I7BEH	1	1	1	\$484.30	\$484.30		https://www.intel.com/content/www/us/en/products/boards-kits/nuc/kits/nuc8i7beh.html
500GB Solid State Drive	1	1	1	\$86.99	\$86.99		https://www.amazon.com/Samsung-500GB-Internal-MZ-76E500B-AM/dp/B0781Z7Y3S/ref=sr_1_3/141-8500920-922514
16 GB RAM	1	1	1	\$99.99	\$99.99		https://www.newegg.com/Product/Product.aspx?Item=N82E16820231489&ignorebr=1&nm_mc=KNC-GoogleAdwords-f
DC/DC CONVERTER 24V 120W	1	1	1	\$63.00	\$63.00		https://www.digikey.com/products/en?keywords=1866-5036-nd
DC DC CONVERTER 3.3-24V 250W	1	1	1	\$35.00	\$35.00		https://www.digikey.com/product-detail/en/tdk-lambda-americas-inc/i6A24014A033V-002-R/285-2857-ND/5604255
3in OD PVC Pipe for track	80	10	8	\$17.41	\$139.28		https://www.homedepot.com/p/JM-eagle-3-in-x-10-ft-PVC-Schedule-40-DWV-Plain-End-Pipe-531095/100161921
3in PVC Elbow 90 degree	4	1	4	\$2.66	\$10.64		https://www.homedepot.com/p/3-in-PVC-DWV-90-Degree-Hub-x-Hub-Elbow-C4807HD3/100346018
Clear Cast Acrylic Sheet 24" x 48" x 1/8"	1	1	1	\$44.74	\$44.74		https://www.mcmaster.com/8560k262
Black spray paint	1	2	1	\$3.97	\$3.97		https://www.homedepot.com/p/Rust-Oleum-Painter-s-Touch-2X-12-oz-Semi-Gloss-Black-General-Purpose-Spray-Paint-2
Pololu 12V, 100:1 Gear Motor w/ 64 CPR Encoder	1	1	1	\$39.95	\$39.95		https://www.robotshop.com/en/pololu-12v-1001-gear-motor-64-cpr-encoder.html?gclid=EALaQobChMI68SRjruB3glVhjpp
Rubber Wheel 3" Diameter x 1-1/4" Wide, 270 lb. Capacity	4	1	4	\$2.53	\$10.12		https://www.mcmaster.com/2337t13
3in PVC Coupling Slip Inside	6	1	6	\$5.99	\$35.94		https://www.acehardware.com/departments/plumbing/pipe-fittings/plastic-fittings/4512331?x429=true&utm_source=google
14 Inch Long, 1/8 Inch Diameter, Steel Alloy, Arc Welding Electrode	1	1	1	\$21.36	\$21.36		https://www.mscdirect.com/browse/tnpla/59803999?cid=ppc-google-New+-+Welding+-+26+Soldering+-+PLA_sqHmEEE
1 in. x 10 ft. Electric Metallic Tube (EMT) Conduit	6	1	6	\$10.40	\$62.40		https://www.homedepot.com/p/1-in-x-10-ft-Electric-Metallic-Tube-EMT-Conduit-1001568/100400409?MERCH=REC-_PIP
18-8 Stainless Steel Socket Head Screw M4 x 0.7 mm Thread, 20 mm Long	25	100	1	\$8.24	\$8.24		https://www.mcmaster.com/91292a121
Zinc-Plated Steel Hex Nut Medium-Strength, Class 8, M4 x 0.7 mm Thread	25	100	1	\$2.35	\$2.35		https://www.mcmaster.com/90591a255





Backup Software

Flowchart



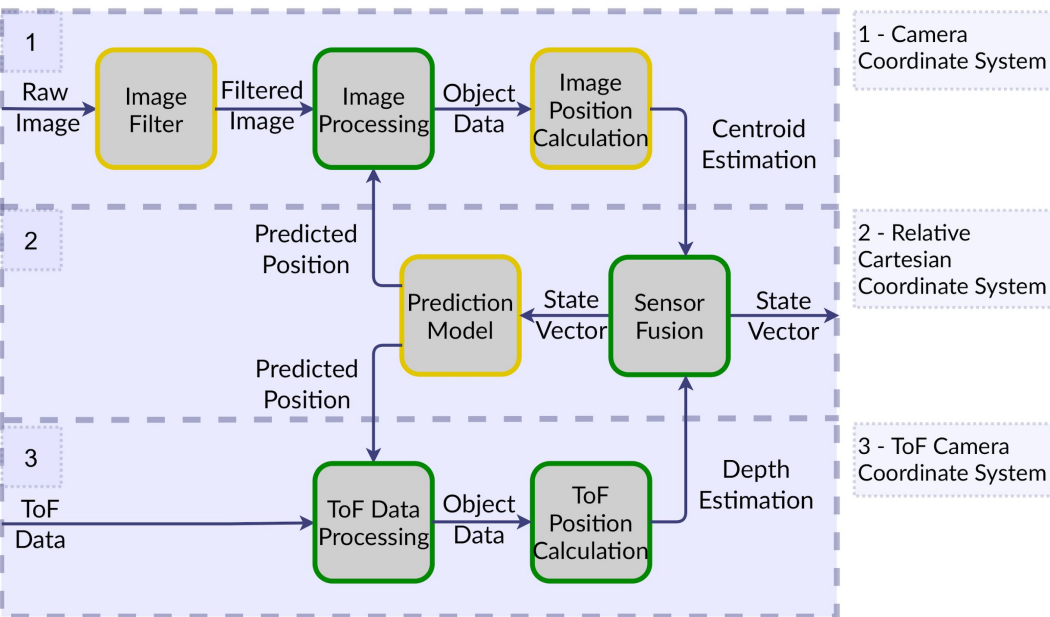


Image Filter
 Input a raw image
 Filter the image
 Output filtered image

Image Processing
 Input a filtered image
 Detect image object in image
 Isolate image object region
 Extract image object features
 Output image object features

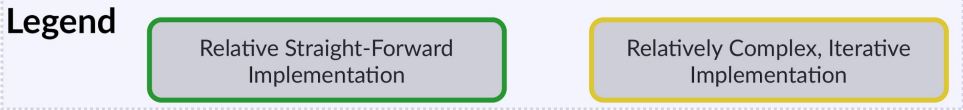
Image Position Calculation
 Input image object features
 Calculate centroid position region
 Output centroid position region
 (Convert Optical to Cartesian)

Prediction Model
 Input state vector
 Predict Future Position region for next expected time step
 Output predicted position region
 (Convert cartesian to image)
 (Convert cartesian to ToF)

ToF Processing
 Input ToF data
 Detect ToF object in ToF data
 Isolate ToF object region
 Extract ToF object features
 Output ToF object features

ToF Position Calculation
 Input ToF object features
 Calculate depth position region
 Output Depth position region
 (Convert Polar to Cartesian)

Sensor Fusion
 Input Centroid and Depth position regions
 Interpolate ToF Depth position regions over time
 Synchronize relative time of image and ToF to same absolute time frame
 Estimate Cartesian position
 Estimate Cartesian velocity
 Output state vector





Backup Object Recognition

Algorithm for the PDR





- Binarize image to define exact pixels as object border

- Trace exterior boundaries of objects
- Determine boundaries corresponding to object edge
- Count pixels within boundary to determine object properties

- Takes in a grayscale image
- Checks the shade of each pixel
- Compares each shade value to a threshold value
- Values above this $\rightarrow 1$
- Values below this $\rightarrow 0$
- Outputs logical matrix

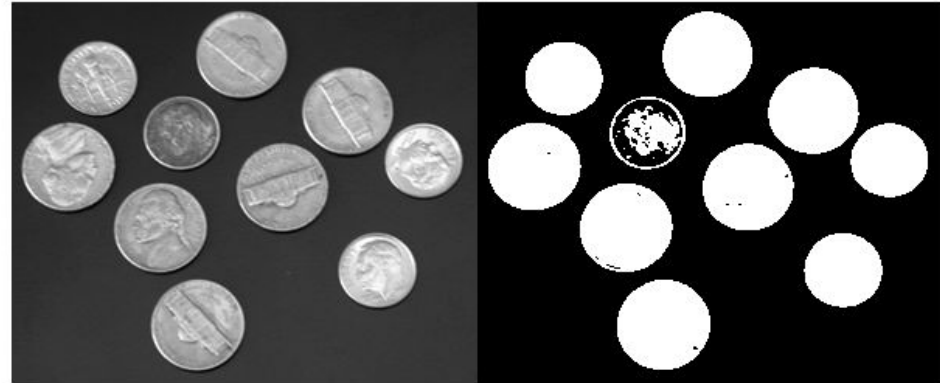


Image Source: Mathworks Imbinarize documentation

- Takes in a binarized image
- Detects transitions from 0 to 1
- Marks adjacent transitions as edge
- Ignores transitions contained by complete edges
- Returns separate lists of complete edges as well as the corresponding body pixels

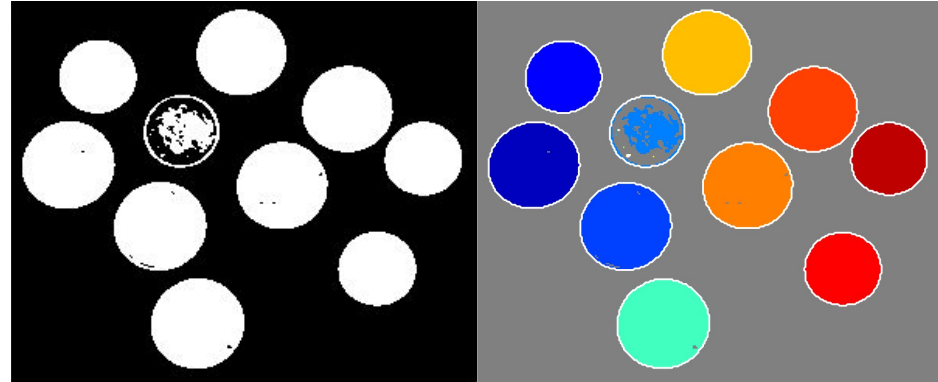


Image Source: Mathworks
Imbinarize documentation

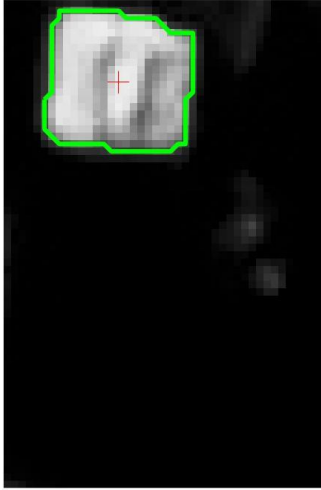


Backup Object Recognition

Detection of mock CubeSats in real images over the full range

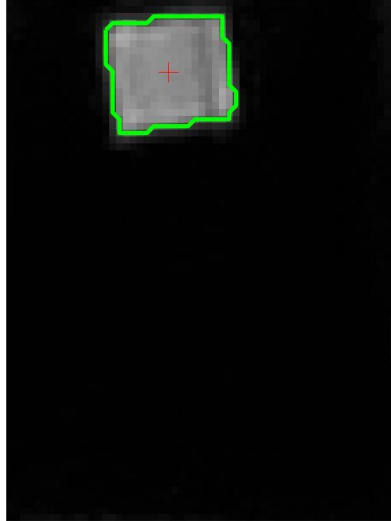


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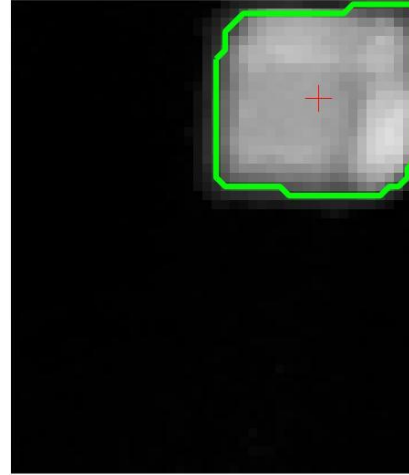
100 m

Image Number: 8196.jpg



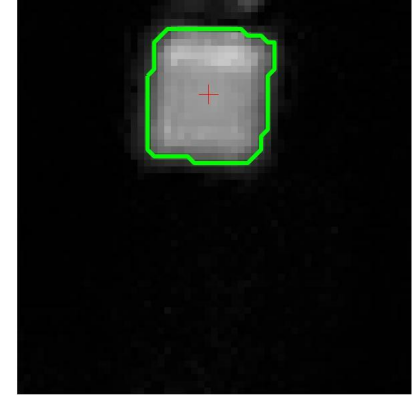
95 m

Image Number: 8200.jpg



90 m

Image Number: 8207.jpg

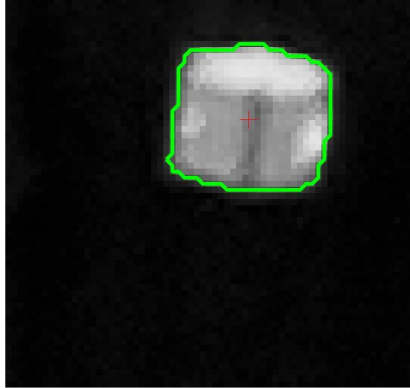


90 m

Nikon D800, 7360x4912, FOV 28.8°x19.5°, focal length 100 m

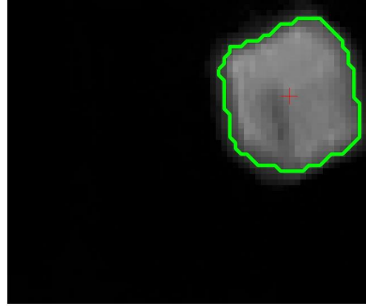
Full Range Object Recognition

Image Number: 8223.jpg



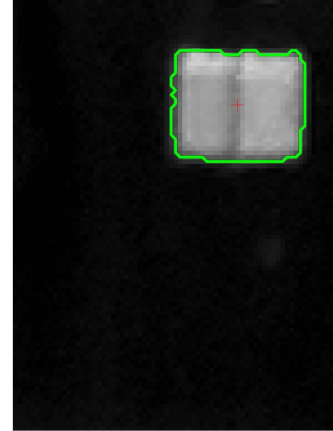
80 m

Image Number: 8231.jpg



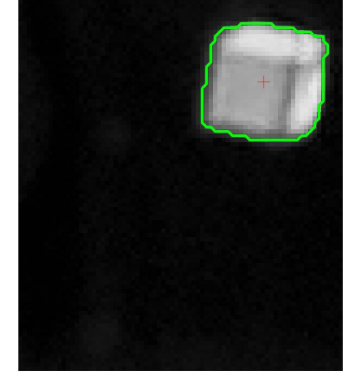
80 m

Image Number: 8238.jpg



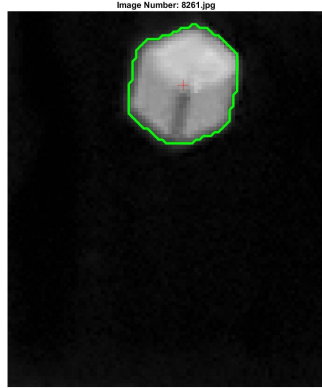
70 m

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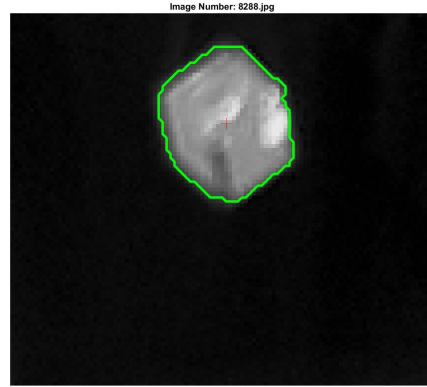


70 m

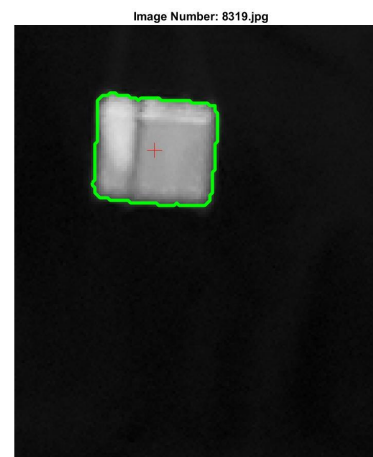
Nikon D800, 7360x4912, FOV 28.8°x19.5°, focal length 100 m



70 m



60 m

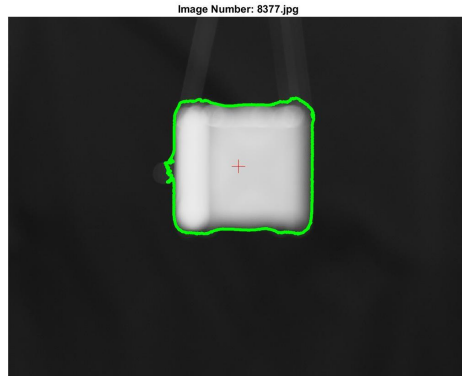


40 m



30 m

Nikon D800, 7360x4912, FOV 28.8°x19.5°, focal length 100 m



5 m

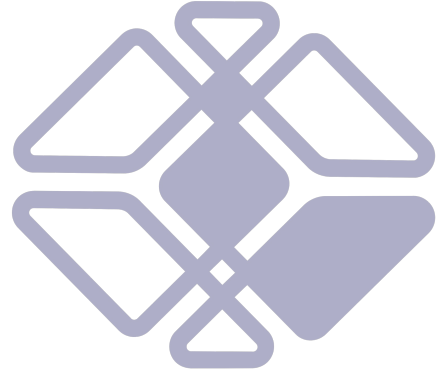


5 m



5 m

Nikon D800, 7360x4912, FOV 28.8°x19.5°, focal length 100 m



Backup Multi-object Tracking

Algorithm

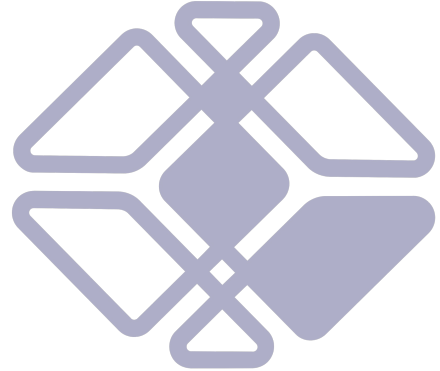




Multi-object Tracking Algorithm



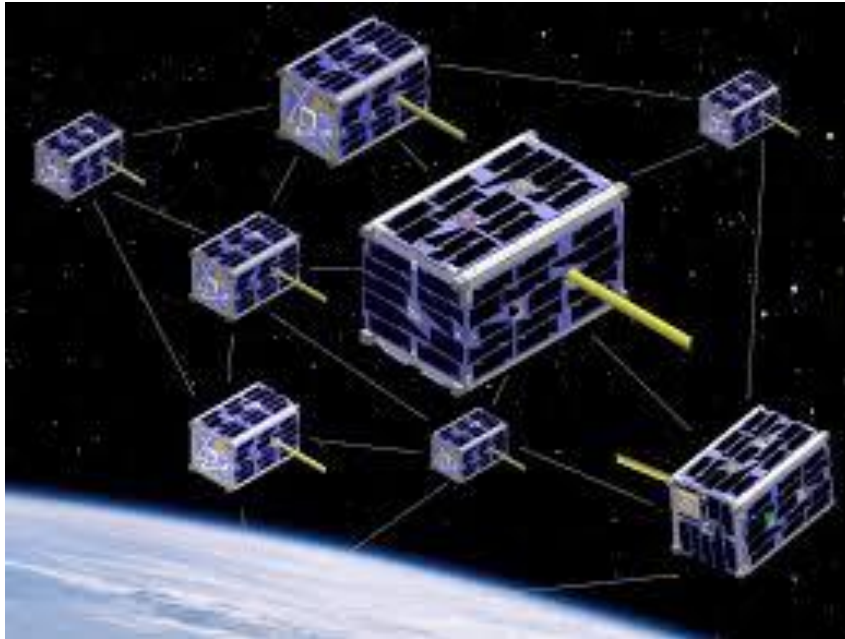
1. Perform image processing, binarization, and edge detection algorithm
2. Set a boundary pixel count threshold based on the largest boundary
 - a. Assumption made here is that the largest boundary will always pertain to a CubeSat
3. Iterate through each boundary, if the boundary size exceeds the pixel count threshold, consider that object as a CubeSat
 - a. Assumption made here is that objects within the FOV will be primarily CubeSats, with small noise-related boundaries scattered throughout
4. Perform analysis on objects that pass the threshold check



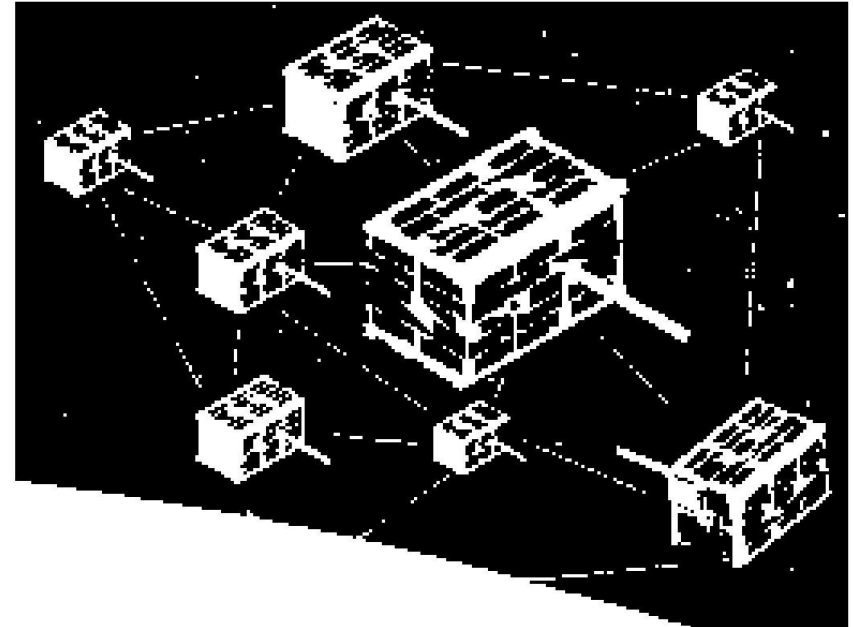
Backup Multi-object Tracking

Close-objects Identification





Petro, A., "Small Spacecraft Technology"



- Feasible with more development on edge detection

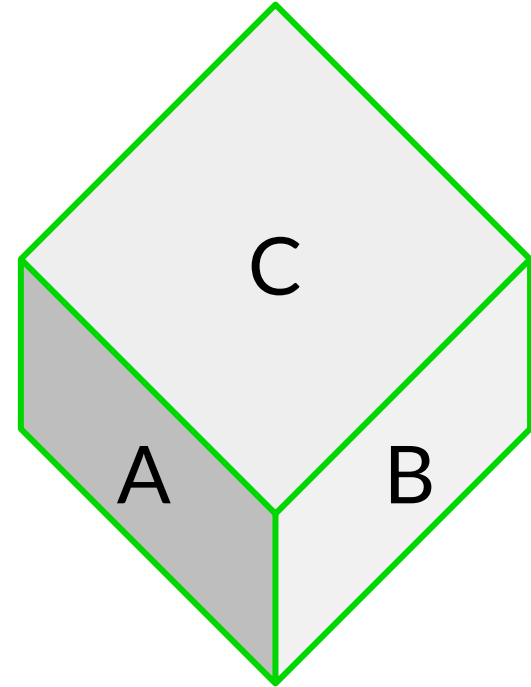
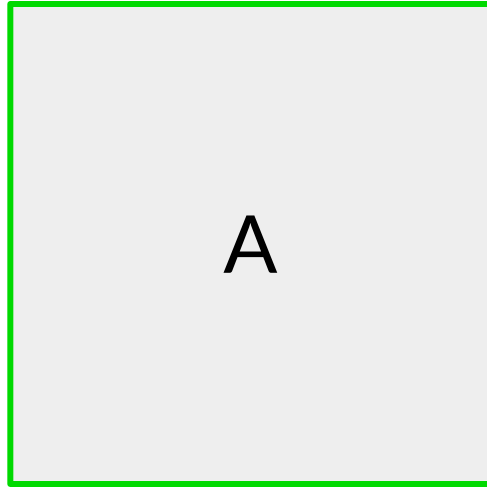


Backup Satellite Tumbling

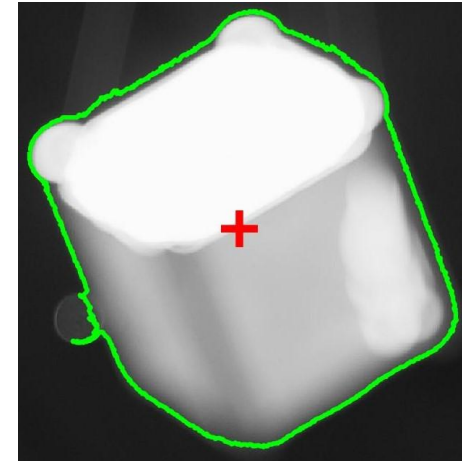
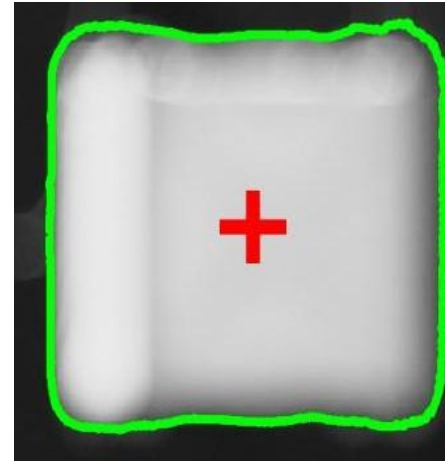
Geometry Identification

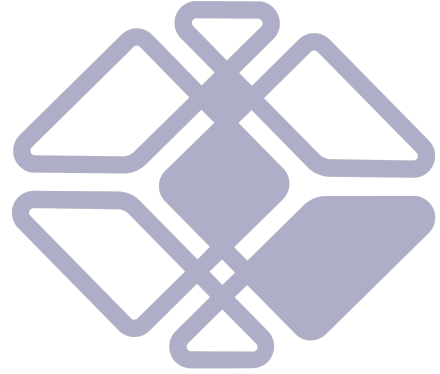


Geometry Identification



- Borders will have clear geometric distinctions in straight-on vs. tumbling images
 - Cube edges within border may be inferred based on outside border angle
- Visual magnitude across the image will vary grayscale values for each visible side
 - With further grayscale processing, edges within border may be detected based on sharp gradient between cube sides





Backup Software

Satisfying Requirements



Feasibility of DR 2.2

Req.	Full Description
DR.2.2	Software subsystem shall interpret a deployment manifest file sent from the PC which simulates the NanoRacks use-case system.

Feasible? Yes:

- The team possesses a great deal of experience in parsing text files with complex formats.
- NanoRacks has informed the team that VANTAGE will largely be able to define the format of this manifest text file, further making the requirement feasible.

Feasibility of DR 7.1

Req.	Full Description
DR.7.1	Software subsystem shall maintain current time, synchronized with global time UTC, from the PC which simulates the NanoRacks use-case system with an accuracy of at least ± 1 ms.

Feasible? Yes:

- Team PC will be synchronized to UTC over the internet and used as the baseline time, since in the use-case the NR deployer time will be treated as exact
- The PC will be connected to the VANTAGE NUC over USB 2.0, which can be used to synchronize the NUC internal clock with the PC's time
- The NUC processor will be either an Intel I5 or I7, whose clocks do not lose 1 ms over a 90 minute period (maximum full test duration)

- **DR 7.2 Feasible? Yes:**

- Time before launch, $t = \frac{r_z}{v_z}$ for r_z, v_z at the same point, so $\delta t = t \left(\frac{\delta r_z}{|r_z|} + \frac{\delta v_z}{|v_z|} \right)$
- Ex (with maximum allowable errors):

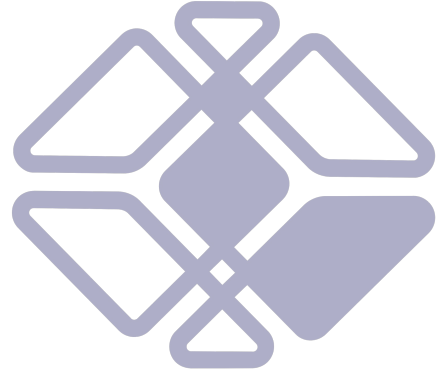
t (s)	r_z (m)	v_z (m/s)	δr_z (m)	δv_z (m/s)	δt (s)
5	10	2	0.1	0.01	0.06 < 0.5

- If calculated launch time (± 0.5 sec 3σ) is greater than 3 seconds off of predicted launch time, it is off-nominal as defined by team requirements.

- **DR 7.3 Feasible? Yes:**

- If calculated mock CubeSat speed is less than 0.5 m/s or greater than 2.0 m/s, it is off-nominal as defined by NanoRacks CubeSat ICD.

Req.	Summary
DR 7.2	Software shall recognize if mock CubeSats exit test system at abnormal time (with a tolerance of 0.5 seconds 3σ)
DR 7.3	Software shall recognize if mock CubeSats exit test system at abnormal velocity (within a tolerance of velocity accuracy requirements: DR 6.2)



Backup Software

Miscellaneous



Table 4. Programming Languages Trade Study

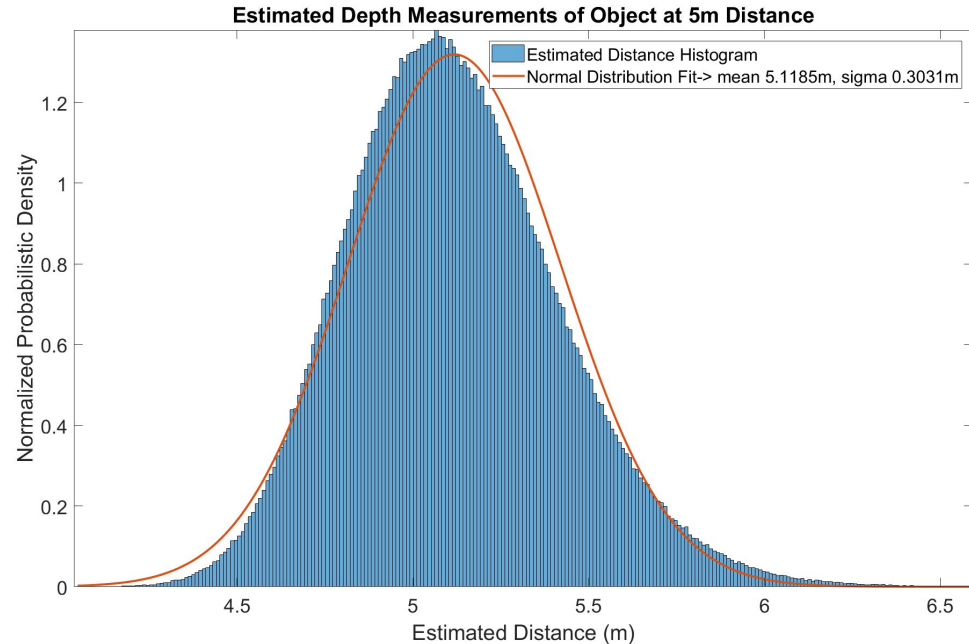
	Weight	Python	C++	C	MATLAB
Quality and Availability of Packages/Libraries	55%	1	1	1	1
Implementation Difficulty (Learning, Manhours)	30%	2	2	3	1
Speed/Runtime	15%	3	3	3	2
Total/Result	100%	1.6	1.6	1.9	1.15

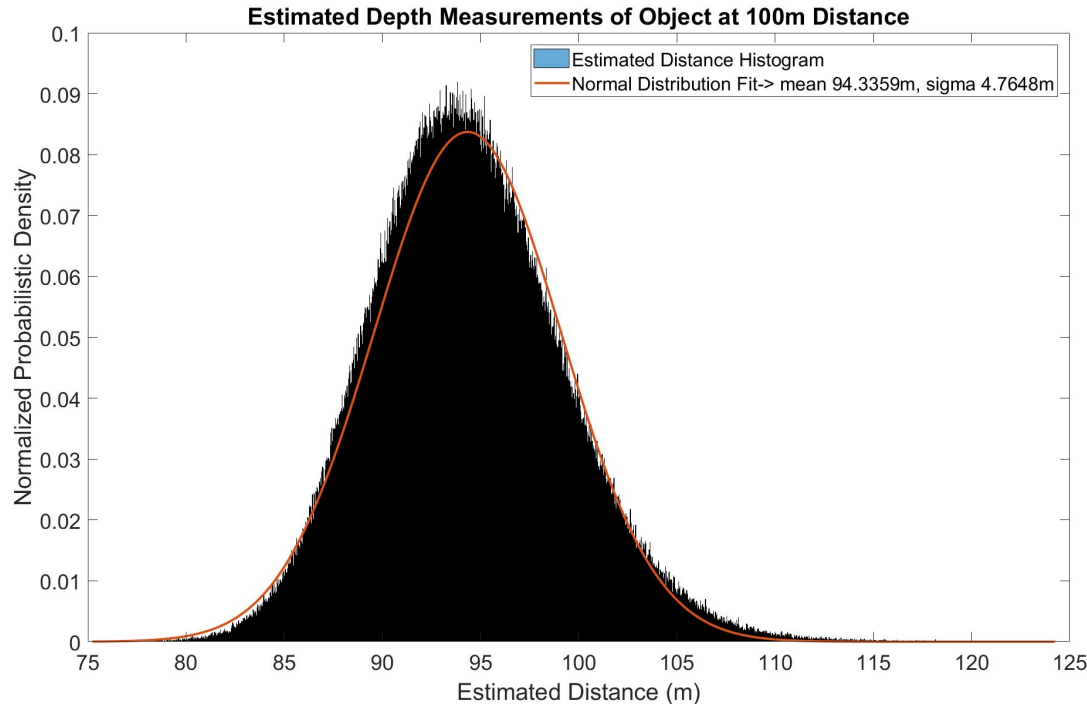
Using the field test images, we found the general region of pixels that the mock Cubesat edge could actually exist in.

This region is assumed to be caused by the lack of focus the camera has for the mock Cubesat in the images. These values were manually extracted, to demonstrate a rough approximation of the Camera's limitation, before any software error is introduced.

Assuming that this region is normally distributed, with a 1σ being half the maximum distance of the blurry region, we propagate the pixel edge uncertainty outwards to derive depth estimation uncertainty.

Using a Monte Carlo simulation where the variance comes from the uncertainty in the location of the edges of the mock Cubesat, we simulate 10^6 trials and assume a normal distribution for the result.





We used a pinhole camera first order approximation model to convert the image pixels into a depth estimation model.

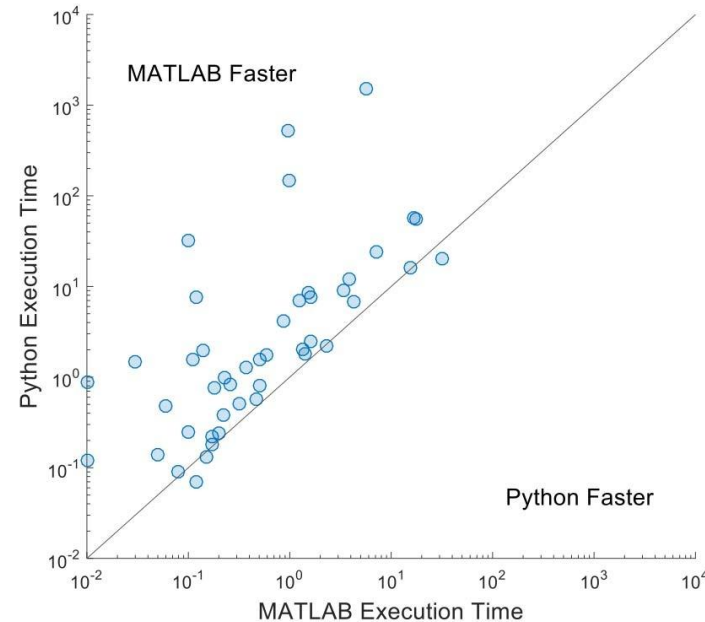
At 100m, using these assumptions, the mean of the simulation was found to be around 94m, with a standard deviation of around 5m.

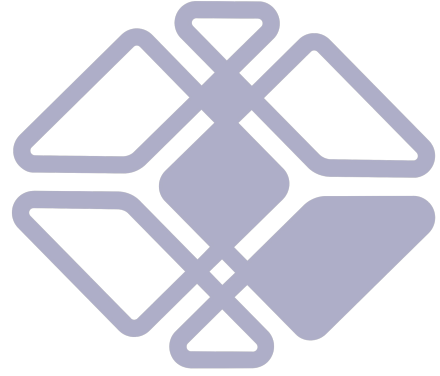
Given that the data used to calculate these rough approximations were ideal images with a 10cm square pointing directly to the camera lens, these results were treated as a best case camera uncertainty bound.

These results lead us to look into using another sensor for depth measurements.

MATLAB vs. Python

MATLAB Performance over Python	Average	Best
Engineering	3.2x	64x
Statistics	2.7x	52x
Graphics	31x	540x
Nested for loops	64x	64x





Backup Structures





Structure Requirements (DR 4.1 and DR 4.2) VANTAGE



Req.	Description
DR.4.1-STR	The system shall meet the structural requirements listed in NanoRacks Interface Control Documents.
DR.4.2-STR	The VANTAGE team shall build a structural interface that simulates the NanoRacks Deployer structural interface use-case system accurate up to 0.005 in.

- No CPEs associated with the VANTAGE structure
- Considered non-critical for the project
 - Does not serve a critical purpose
 - Primary level of success does is a flat-sat system demonstration so no hardware integration needed
- Feasibility? YES
 - Similar requirements designed for and met on MAXWELL and CUE3 projects
 - Plenty of contact with NR to be able to confirm interface by CDR



VANTAGE Structure Overview

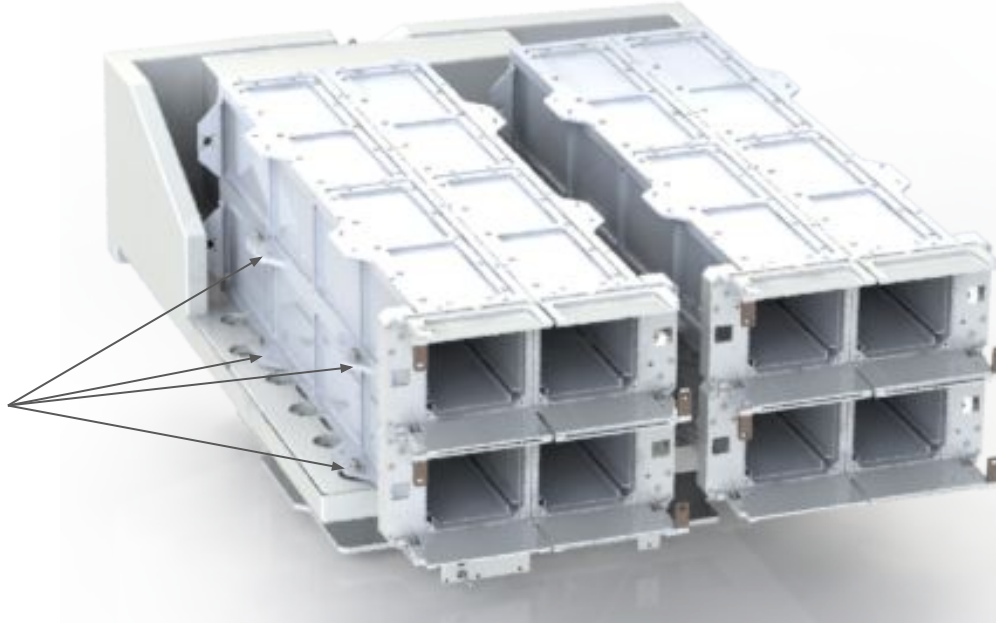


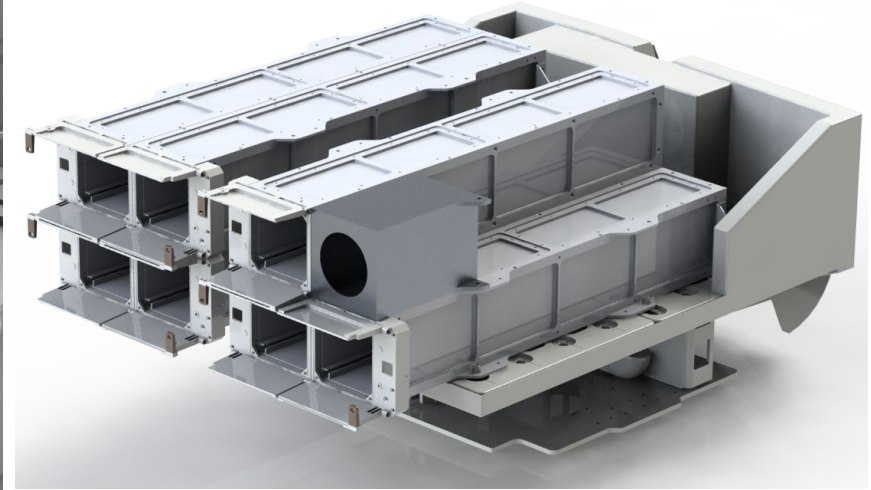
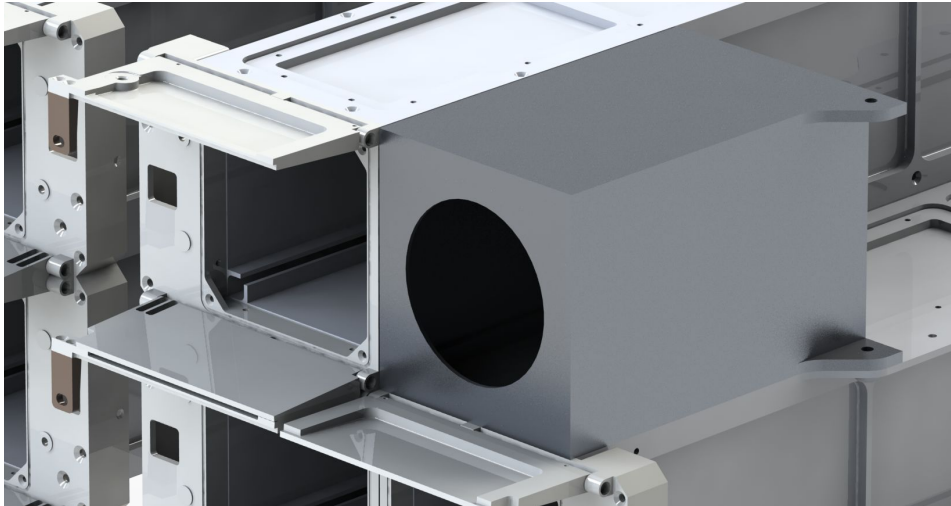
- Traded three interface options: Internal w/ Payloads, Internal Alone, and External
 - External configuration settled on based on trade study conducted
- External configuration replaces a single NRCSD tube in the NR deployer assembly
 - Configuration can be used in NR launch cases with $\leq 42U$ of payloads
 - Takes one 6U payload tube out of the NR deployer assembly
 - Approximately 50% of launches based on conversation with NR
- External configuration uses same mounting scheme as the NRCSD
 - Based on CAD of the NR deployment assembly this is a single bolt interface
 - Held in place by $\frac{1}{4}$ "*28 bolt and fits snugly against other NRCSDs
- External configuration needs to include interface for NR MLI blanket
 - A single $\frac{1}{4}$ "-28 threaded hole will need to be positioned to emulate current interface on the NRCSD

NR Deployment Assembly

- Exists in multiple configurations
 - 8x1U; 6x1U+1x2U; 4x1U+2x2U; 2x1U+3x2U; 4x2U
- VANTAGE will always take up a 1U cross section space

NR NRCSD
Mounting Points





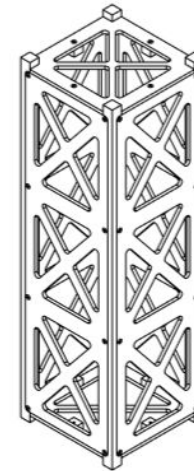
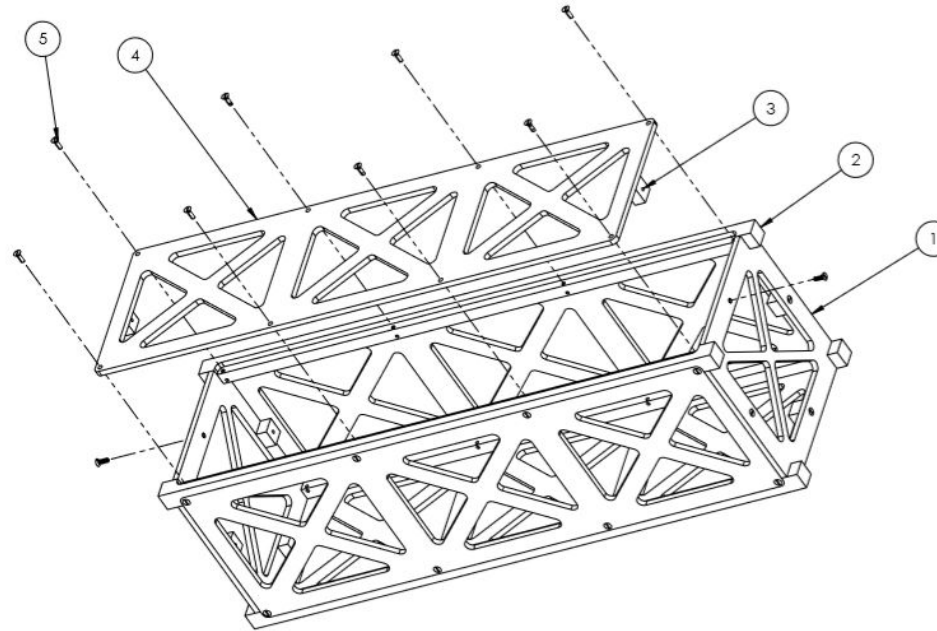
- Feasible? Yes
 - Interfacing is trivial
 - Will be able to identify sizes required of space ready components that exist or need to be developed

Table 13. Structural Interface Trade Study

	Weight	Inside NRCSD Behind CubeSats	Inside NRCSD Alone	External to NRCSD
Algorithm Implications	60%	4	3	3
Development Time	20%	3	5	5
Cost	10%	3	3	4
Available Volume	5%	5	3	1
Maximum Tolerance	5%	5	5	1
Total/Result	100%	3.80	3.50	3.30

NOTES:
ANCHORS ARE SECURED WITH STAKING


REVIEWS			
REV.	DESCRIPTION	DATE	APPROVED
A	3U ASSEMBLY - INITIAL RELEASE	10/6/2018	10/6/2018



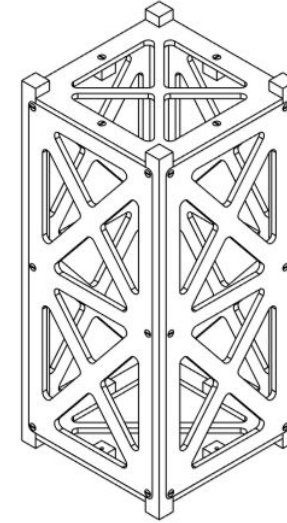
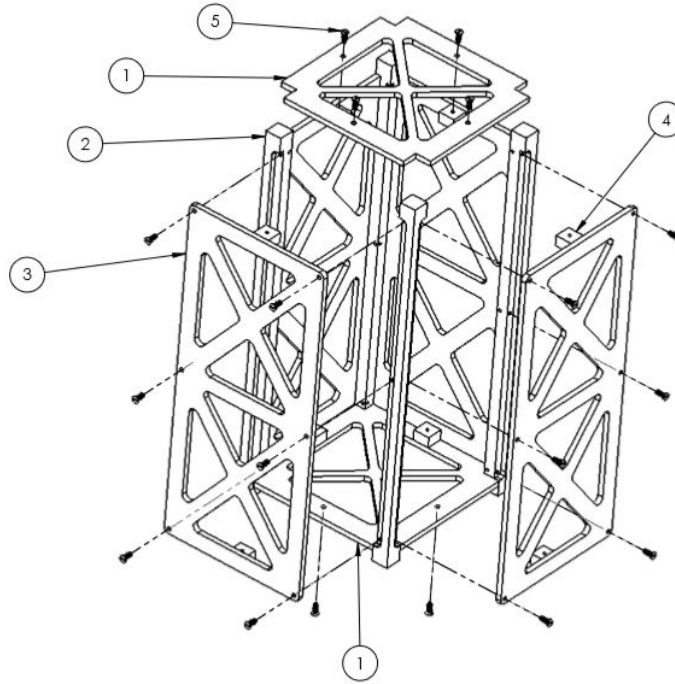
ASSEMBLED VIEW
SCALE 1:3

BOM Table

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	1U Face - Open		2
2	3U Rail		4
3	Anchor		8
4	Side - Open		4
5	91781A078		40

VANTAGE <small>TOLERANCES UNLESS NOTED:</small> X.X .05 X.XX 0.25 X.XXX 0.005 ANGLES 5°/30°				UNIVERSITY OF COLORADO 1111 ENGINEERING DRIVE BOULDER, CO 80309-0427	
				DESCRIPTION 3U ASSEMBLY MATERIAL: ACRYLIC & AI 6061	
INTERPRET DRAWING PER ASME Y14.5M-1994. MACHINE ALL SURFACES TO A 32 MICROINCH FINISH OR BETTER. FILLETS 0.125 MAX. R05 MIN. BREAK ALL EDGES.		PART NUMBER X	REV A	SCALE 1:2	SHEET 1 OF 1
ENGINEER: ABOF		DRAWN BY: ABOF		APPROVED: ABOF	
<small>PROPRIETARY AND CONFIDENTIAL: The information contained in this drawing is the sole property of the University of Colorado. Any reproduction in part or as a whole without written consent is prohibited.</small>					

NOTES:
ANCHORS ARE SECURED WITH STAKING



ASSEMBLED VIEW

BOM Table

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	1U Face - Open		2
2	2U Rail		4
3	Side - Open		4
4	Anchor		8
5	91781A078		32

REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
A	2U ASSEMBLY - INITIAL RELEASE	10/6/2018	10/6/2018

VANTAGE



UNIVERSITY OF COLORADO
1111 ENGINEERING DRIVE
BOULDER, CO 80509-0427

Tolerances Unless
Noted:
X.X ± .05
X.XX ± .01
X.XXX ± .005
Unit: INCHES
ANGLES ± 5°/30°



INTERPRET DRAWING PER ASME Y14.5M-1994.
MACHINE ALL SURFACES TO A 32 MICRORINCH FINISH OR BETTER.
FILLETS .015 MAX, .003 MIN.
BREAK ALL EDGES.

ENGINEER:
ABOAF

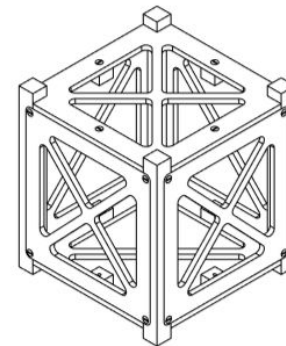
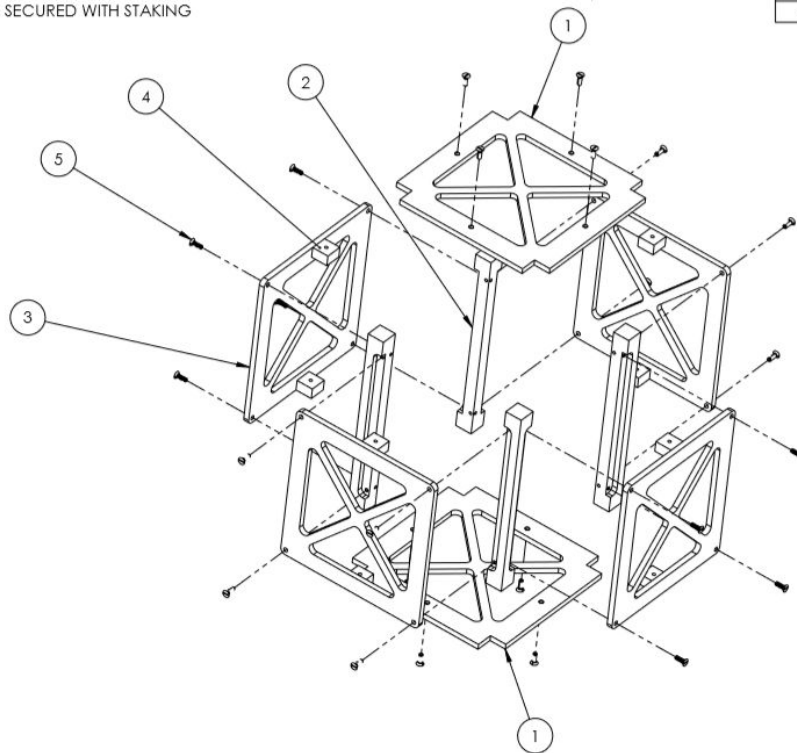
DRAWN BY:
ABOAF

APPROVED: ABOAF

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NOTES:
ANCHOR PARTS ARE SECURED WITH STAKING

REVIEWS			
REV.	DESCRIPTION	DATE	APPROVED
A	1U ASSEMBLY - INITIAL RELEASE	10/6/2018	10/6/2018

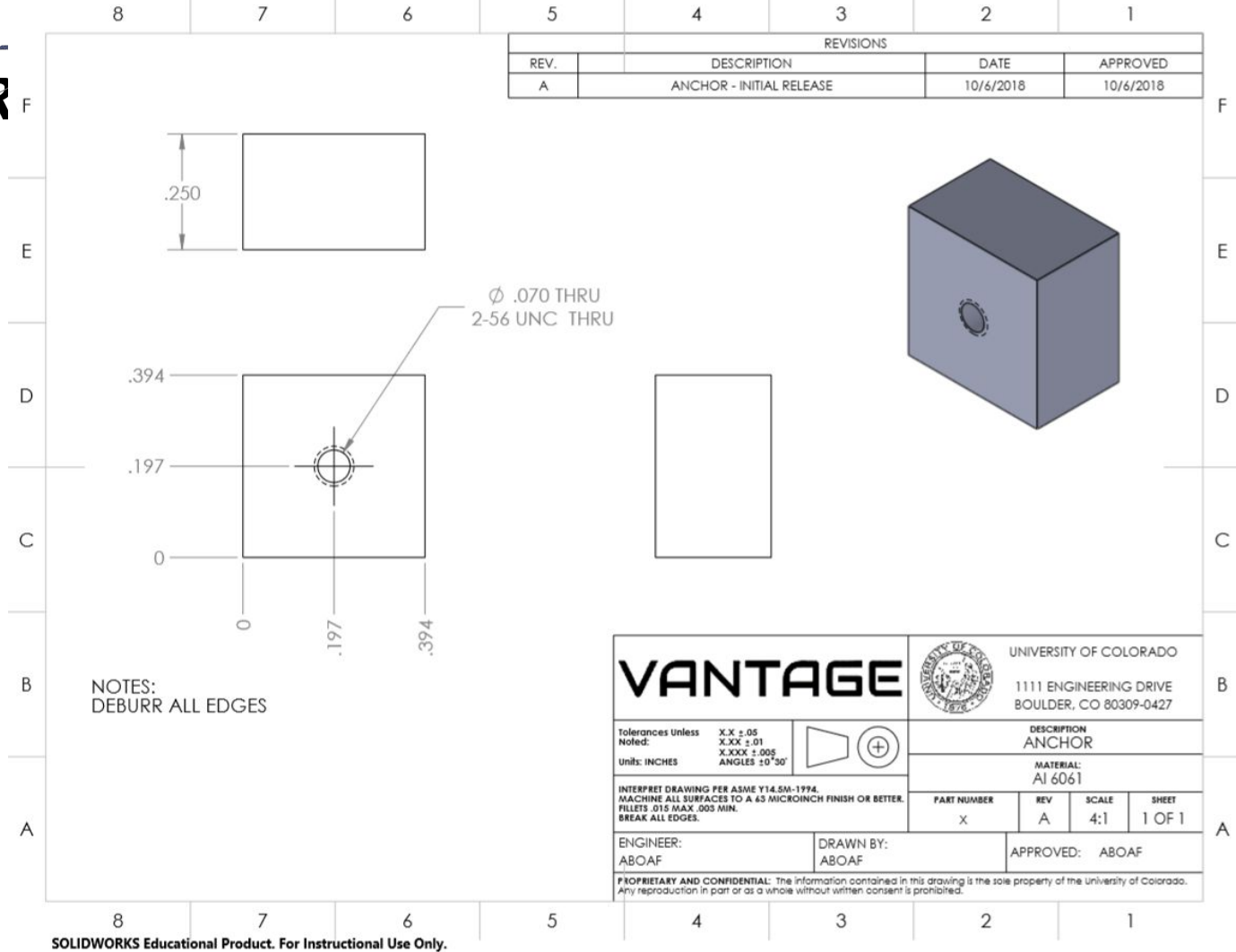


ASSEMBLED VIEW

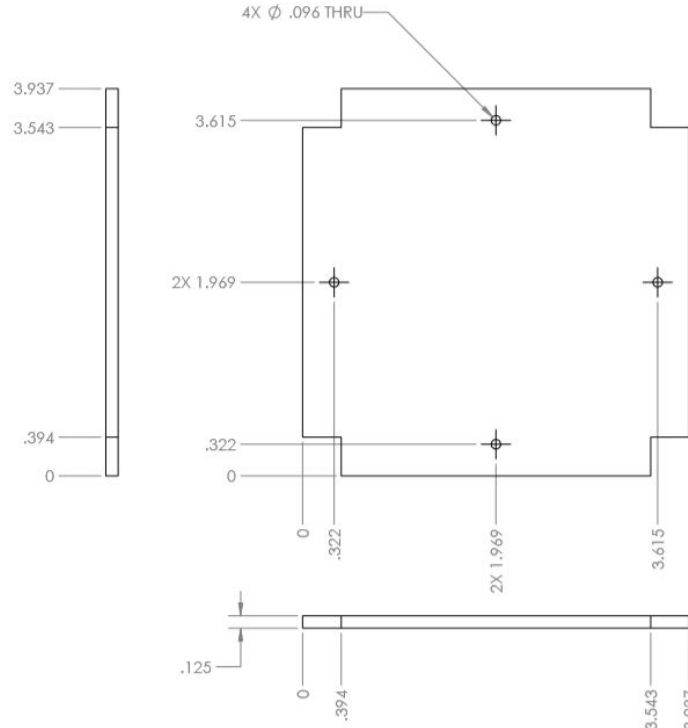
BOM Table			
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
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2	1U Rail		4
3	Side - Open		4
4	Anchor		8
5	91781A078		24

VANTAGE <small>Tolerances Unless NOTED: .XX ± .01 .XXX ± .005 ANGLES 10°/30°</small>		 UNIVERSITY OF COLORADO 1111 ENGINEERING DRIVE BOULDER, CO 80509-0427			
		DESCRIPTION 1U ASSEMBLY MATERIAL: ACRYLIC & AL 6061			
<small>INTERPRET DRAWING PER ASME Y14.5M-1994. FINISHING ALL SURFACES TO A 43 MICROINCH FINISH OR BETTER. FILLETS .015 MAX. .003 MIN. BREAK ALL EDGES.</small>		PART NUMBER X	REV A	SCALE 1:2	SHEET 1 OF 1
ENGINEER: ASOAF		DRAWN BY: ASOAF		APPROVED: ASOAF	
<small>PROPRIETARY AND CONFIDENTIAL: The information contained in this drawing is the sole property of the University of Colorado. Any reproduction in part or as a whole without written consent is prohibited.</small>					

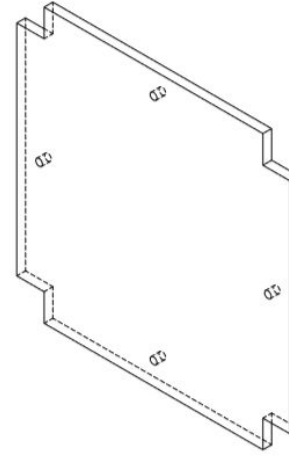




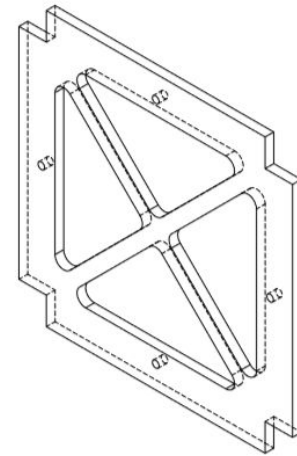
NOTES:
DEBURR ALL EDGES
ADD 82° COUNTERSINK TO HOLES
SEE DXF FILES FOR MASS RELIEF CUTOUTS



REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
A	1U FACE - INITIAL RELEASE	10/6/2018	10/6/2018



ISOMETRIC VIEW



ISOMETRIC VIEW
WITH MASS RELIEF

VANTAGE		UNIVERSITY OF COLORADO 1111 ENGINEERING DRIVE BOULDER, CO 80509-0427	
Tolerances unless noted: .XX ± .05 .XXX ± .01 .XXX ± .005 ANGLES 10°/30°		DESCRIPTION 1U FACE MATERIAL: ACRYLIC	
INTERPRET DRAWING PER ASME Y14.5M-1994. MACHINE ALL SURFACES TO A 63 MICRORINCH FINISH OR BETTER. FILLETS .015 MAX. .005 MIN. BREAK ALL EDGES.		PART NUMBER X	REV A
ENGINEER: ABOAF	DRAWN BY: ABOAF	SCALE 1:1	SHEET 1 OF 1
APPROVED: ABOAF			
PROPRIETARY AND CONFIDENTIAL: The information contained in this drawing is the sole property of the University of Colorado. Any reproduction in part or as a whole without written consent is prohibited.			

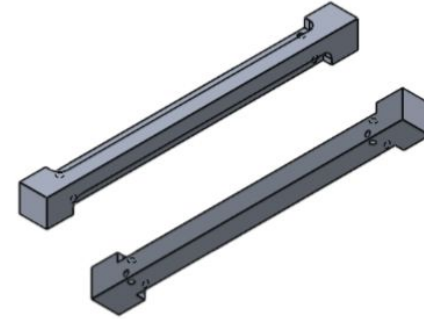
NOTES:
DEBURR ALL EDGES

4.469
3.969
2X $\phi .070$ THRU
2-56 UNC $\Psi .172$

.500
0
2X .072

.394
0
.394

R.125 TYP
2X $\phi .070 \Psi .269$
2-56 UNC $\Psi .172$
POCKET $\Psi 0.125$ TYP
3.969
4.469

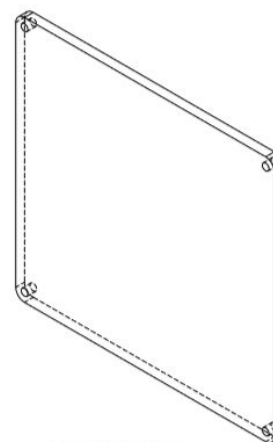
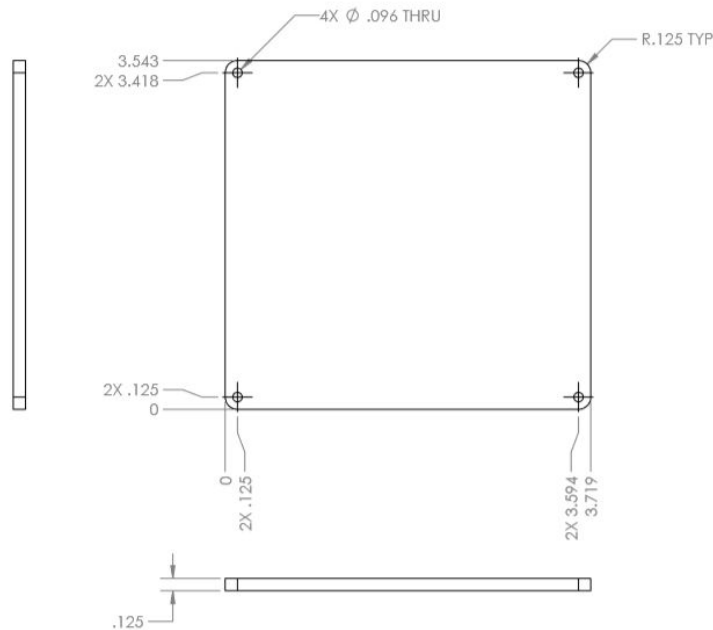


ISOMETRIC VIEWS

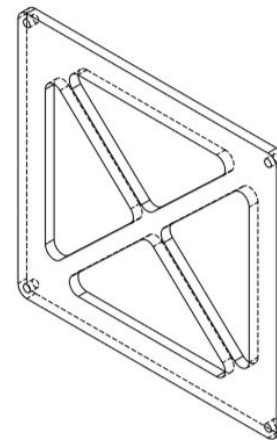
REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
A	1U RAIL - INITIAL RELEASE	10/6/2018	10/6/2018

VANTAGE <small>Tolerances Unless Noted: X.X ± .05 X.XX ± .01 X.XXX ± .005 ANGLES 10°/30°</small>				UNIVERSITY OF COLORADO 1111 ENGINEERING DRIVE BOULDER, CO 80509-0427	
		<small>INTERPRET DRAWING PER ASME Y14.5M-1994. MACHINE ALL SURFACES TO A 63 MICRON FINISH OR BETTER. FILETS: .015 MAX. 600 MIN. BREAK ALL EDGES.</small>		<small>1111 ENGINEERING DRIVE BOULDER, CO 80509-0427</small>	
<small>ENGINEER: ABOAF</small>		<small>DRAWN BY: ABOAF</small>		<small>APPROVED: ABOAF</small>	
<small>PROPRIETARY AND CONFIDENTIAL: The information contained in this drawing is the sole property of the University of Colorado. Any reproduction in part or as a whole without written consent is prohibited.</small>		<small>PART NUMBER x</small>		<small>REV A</small>	
<small>SCALE 1:1</small>		<small>SHEET 1 OF 1</small>			

NOTES:
DEBURR ALL EDGES
ADD 82° COUNTERSINK TO ALL HOLES
SEE DXF FILES FOR MASS RELIEF CUTOUTS



ISOMETRIC VIEW

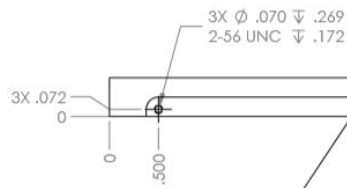
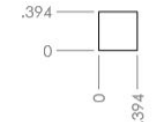
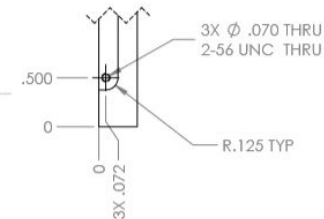
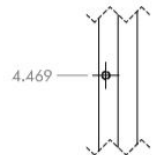
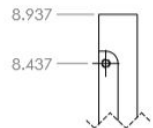


ISOMETRIC VIEW WITH MASS RELIEF

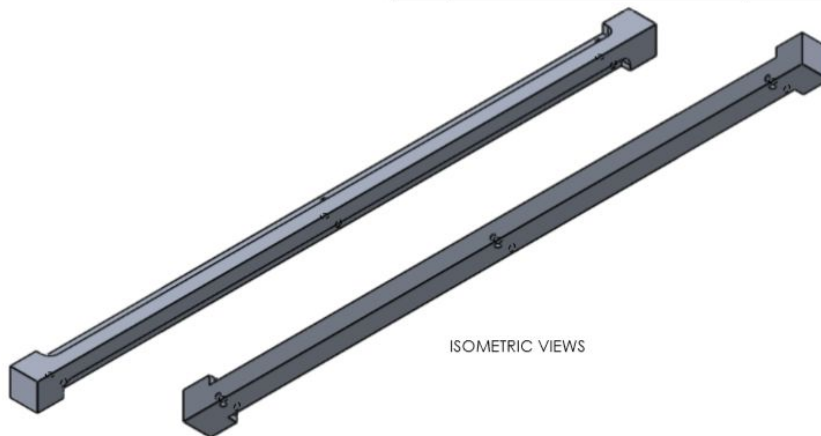
REVIEWS			
REV.	DESCRIPTION	DATE	APPROVED
A	1U SIDE - INITIAL RELEASE	10/6/2018	10/6/2018

VANTAGE		UNIVERSITY OF COLORADO	
Tolerances Unless Noted: UNITS: INCHES		1111 ENGINEERING DRIVE BOULDER, CO 80509-0427	
X.X ± .05 X.XX ± .01 X.XXX ± .005 ANGLES ± 0°30'		DESCRIPTION 1U SIDE	
INTERPRET DRAWINGS PER ASME Y14.5M-1994. MACHINE ALL SURFACES TO A 63 MICRORINCH FINISH OR BETTER. FILLETS: .015 MAX .003 MIN. BREAK ALL EDGES.		MATERIAL: ACRYLIC	
PART NUMBER X		REV A	SCALE 1:1
ENGINEER: ABOAF		DRAWN BY: ABOAF	SHEET 1 OF 1
APPROVED: ABOAF			
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NOTES:
DEBURR ALL EDGES



POCKET ± 0.125 TYP

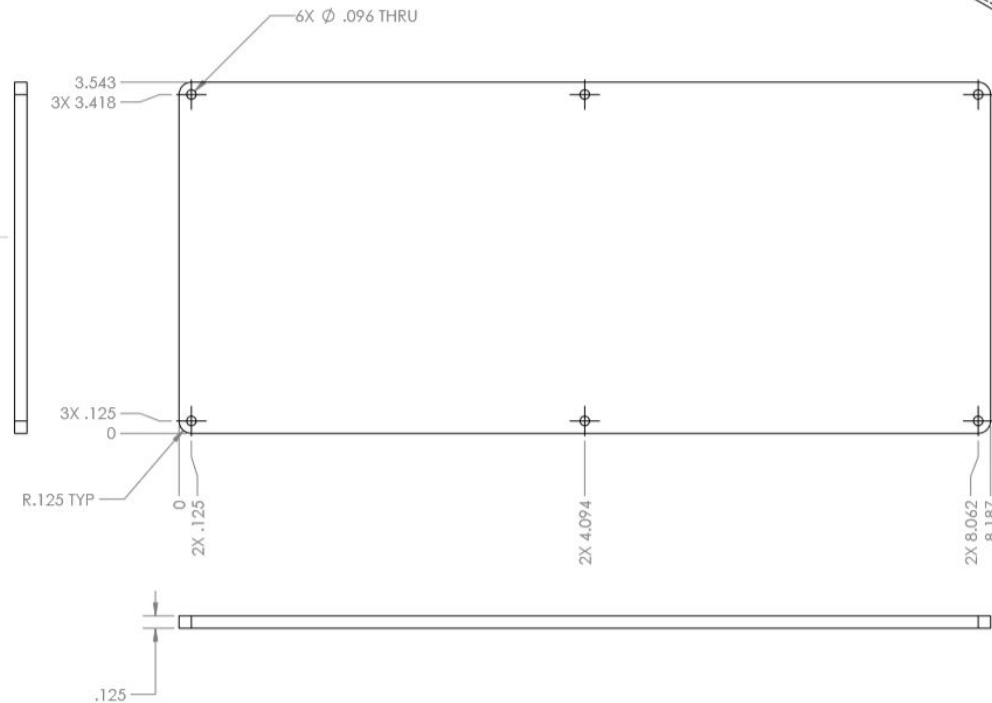


ISOMETRIC VIEWS

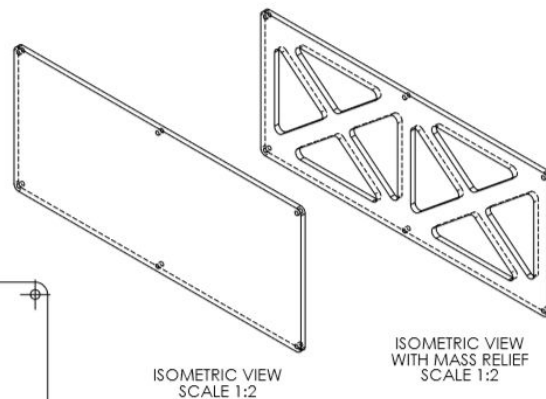
REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
A	2U RAIL - INITIAL RELEASE	10/6/2018	10/6/2018


VANTAGE <small>Tolerances Unless Note: X.X ± .05 X.XXX ± .005 Unit: INCHES</small>			UNIVERSITY OF COLORADO 1111 ENGINEERING DRIVE BOULDER, CO 80309-0427				
			DESCRIPTION 2U RAIL				
INTERPRET DRAWING PER ASME Y14.5M-1994. MACHINING ALL SURFACES TO A .43 MICRON FINISH OR BETTER. FILLETS .015 MAX. .003 MIN. BREAK ALL EDGES.		MATERIAL: Al 6061		PART NUMBER X	REV A	SCALE 1:1	SHEET 1 OF 1
ENGINEER: ASOAF		DRAWN BY: ASOAF		APPROVED: ASOAF			
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NOTES:
DEBURR ALL EDGES
ADD 82° COUNTERSINK TO ALL HOLES
SEE DXF FILES FOR MASS RELIEF CUTOUTS



REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
A	2U SIDE - INITIAL RELEASE	10/6/2018	10/6/2018



VANTAGE		UNIVERSITY OF COLORADO 1111 ENGINEERING DRIVE BOULDER, CO 80309-0427	
Tolerances Unless Noted: X.X ± .05 X.XX ± .01 X.XXX ± .005 ANGLES ± 0°30'			
INTERPRET DRAWING PER ASME Y14.5M-1994. MACHINE ALL SURFACES TO A 63 MICRON FINISH OR BETTER. FILLETS: .015 MAX. .003 MIN. BREAK ALL EDGES.		MATERIAL: ACRYLIC	
ENGINEER: ABOAF DRAWN BY: ABOAF		PART NUMBER: x	REV: A SCALE: 1:1 SHEET: 1 OF 1
APPROVED: ABOAF		APPROVED: ABOAF	
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AGE

10/16/2

N

113

NOTES:
DEBURR ALL EDGES

REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
A	SU RAIL - INITIAL RELEASE	10/6/2018	10/6/2018

13.406
12.906
4X \varnothing .070 THRU
2-56 UNC THRU

8.770

4.635

.500
0
4X .072
R.125 TYP

4X \varnothing .070 ∇ .269
2-56 UNC ∇ .172

4.635

8.770

12.906

13.406

POCKET ∇ 0.125 TYP



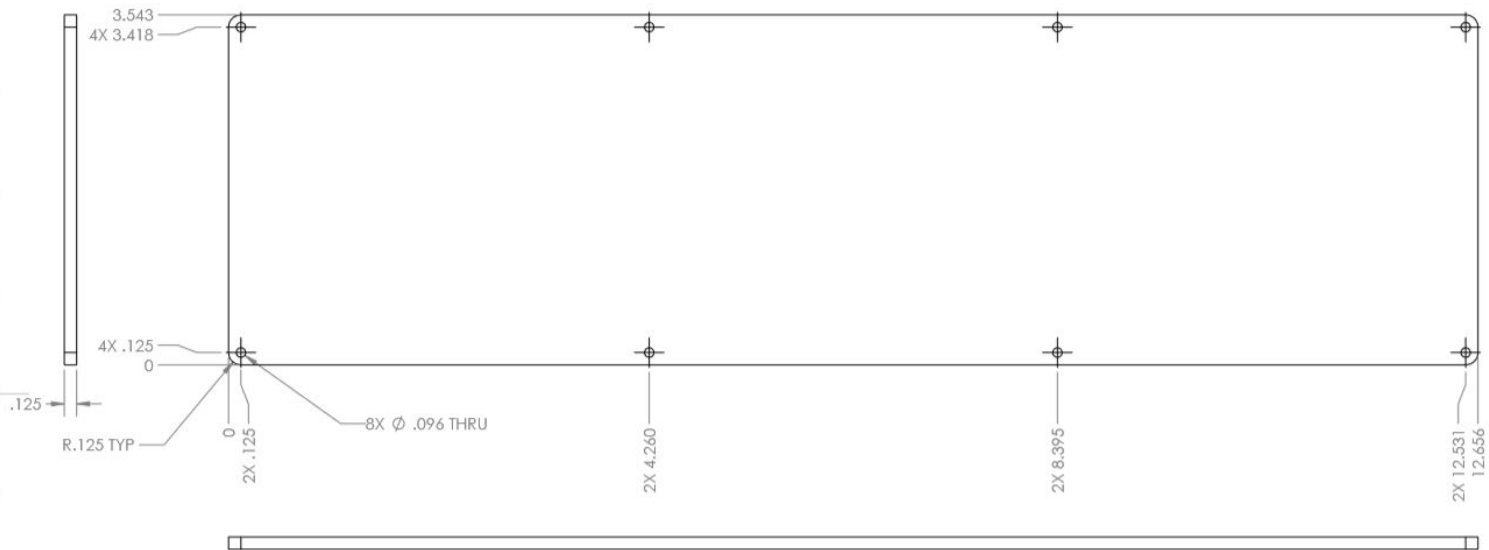
ISOMETRIC VIEWS
SCALE 1:2

VANTAGE <small>Tolerances Unless Noted: Units: INCHES</small>		 <small>UNIVERSITY OF COLORADO 1111 ENGINEERING DRIVE BOULDER, CO 80509-0427</small>	<small>DESCRIPTION</small> SU RAIL		
			<small>MATERIAL:</small> Al 6061		
<small>INTERPRET DRAWING PER ASME Y14.5M-1994. MACHINE ALL SURFACES TO A 63 MICROINCH FINISH OR BETTER. FILLETS: .015 MAX, .003 MIN. BREAK ALL EDGES.</small>		<small>PART NUMBER</small> x	<small>REV</small> A	<small>SCALE</small> 1:1	<small>SHEET</small> 1 OF 1
<small>ENGINEER:</small> ABOAF		<small>DRAWN BY:</small> ABOAF		<small>APPROVED:</small> ABOAF	
<small>PROPRIETARY AND CONFIDENTIAL: The information contained in this drawing is the sole property of the University of Colorado. Any reproduction in part or as a whole without written consent is prohibited.</small>					

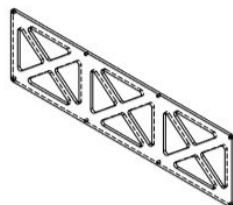


NOTES:
DEBURR ALL EDGES
ADD 82° COUNTERSINK TO ALL HOLES
SEE DXF FILES FOR MASS RELIEF CUTOUTS




REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
A	SU SIDE - INITIAL RELEASE	10/6/2018	10/6/2018

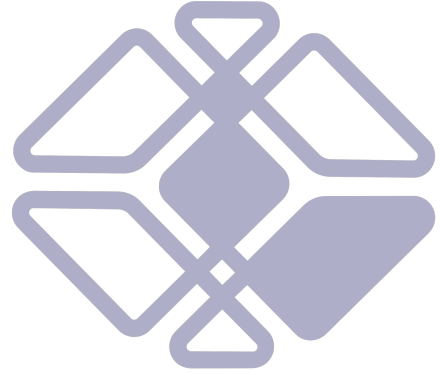


ISOMETRIC VIEW
SCALE 1:4



ISOMETRIC VIEW
WITH MASS RELIEF
SCALE 1:4

<h1>VANTAGE</h1>				UNIVERSITY OF COLORADO 1111 ENGINEERING DRIVE BOULDER, CO 80509-0427	
Tolerances Unless Noted: Units: INCHES		X.X ± .05 X.XX ± .01 X.XXX ± .005 ANGLES 10°/30°		 	
INTERPRET DRAWINGS PER ASME Y14.5M-1994. MACHINING ALL SURFACES TO A 32 MICRONFIN FINISH OR BETTER. FILLETS .015 MAX. .003 MIN. BREAK ALL EDGES.		DESCRIPTION 3U SIDE MATERIAL: ACRYLIC		PART NUMBER REV SCALE SHEET X A 1:1 1 OF 1	
ENGINEER: ABOAF		DRAWN BY: ABOAF		APPROVED: ABOAF	
PROPRIETARY AND CONFIDENTIAL: The information contained in this drawing is the sole property of the University of Colorado. Any reproduction in part or as a whole without written consent is prohibited.					



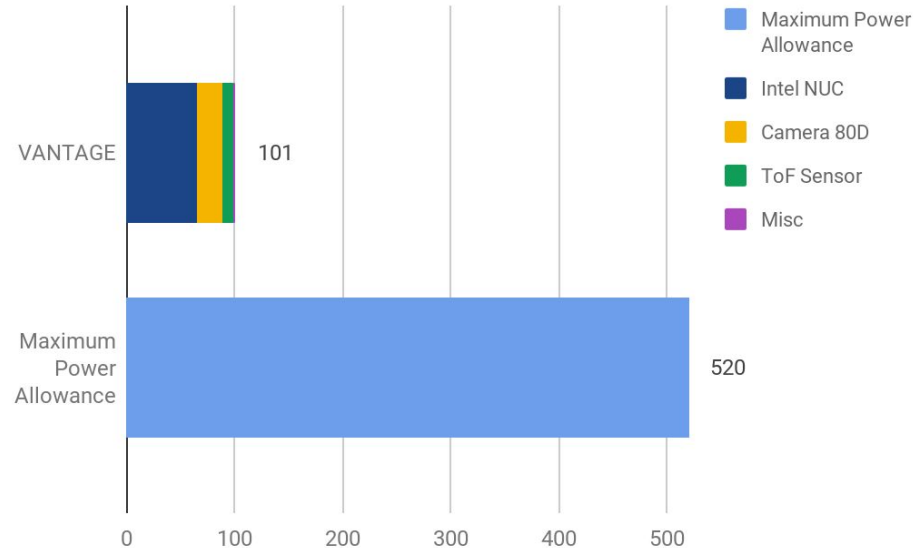
Backup Avionics



Feasible? Yes

- *VANTAGE power usage below maximum power allowance*
- **Power Break Down**
 - NUC MAX - 60W
 - Camera Canon 80D MAX - 24W
 - ToF Sensor MAX - 10W
 - Misc (Power Up signal) - 2W
 - Total - 101W

Power Consumption



Req.	Summary
DR 3.2	The system shall draw less than 520 Watts.

Material	Link
Intel Nuc	https://www.intel.com/content/dam/www/public/us/en/documents/guides/one-pagers-nuc-specs-guide.pdf
Camera Canon 80D	https://www.adorama.com/icadre6.html?gclid=CjwKCAjwIlHeBRANFiwAhYT2h2ynNb9OFtxuG8hJu1of5e92HTI2wYUQqvLgK4ekX-dQWfHsHA4EWRoCD88QAvD_BwE
ToF sensor	https://www.acehardware.com/departments/plumbing/pipe-fittings/plastic-fittings/4512331?x429=true&utm_source=google&utm_medium=cpc&gclid=CjwKCAjwIlHeBRANFiwAhYT2h9GIKj3KliNmM9DI6pKYmgw8BpviMn5Z7QXAz4J7MAXcVI2DVcuefBoCaZQQAvD_BwE https://www.ifm.com/cn/en/product/O3D313
Arduino board	https://www.homedepot.com/s/black%2520spray%2520paint?NCNI-5



Backup Avionics DR 2.1



Req.	Summary
DR 2.1	The electronics subsystem shall interface with the PC which simulates the NanoRacks use-case system via a USB2.0 Port for all data communication needs.

Feasible? Yes, NUC is USB 2.0 compatible.



Data Processing Time Calculations (DR 8.1)



- Calculation back up
 - 100 raw footage taken (1 m/s CubeSat) Total Image Size - > 2890 MB
- Data import from camera (USB3.0)
 - 2890 MB footage use USB3.0 (base on experience 25MB /Sec average write speed) -> 115.6 Sec -> 2MIN
- Processing Camera Necessary RAW Footage CR2.RAW -> DNG
 - MATLAB can't read CR2.RAW footage it need process to DNG file. (base on DXO non correction export 100 images roughly take up 300Sec)
- Image Recognition
 - Base on the code one image need average 0.0238 sec to process.
- Estimate velocity and position
 - 1 sec per picture
- Output to Use-Case-System (USB2.0)
 - 2 RAW footage (520MB) with 10MB/S read time 52 Sec write time

```
Command Window
Elapsed time is 0.357411 seconds.
Number of images processed: 15
fx >> |
```

Req.	Summary	Addressed in Slide(s)
DR 8.1	VANTAGE shall have ability to store and processing large amount data in 15 Min	

	Normal Size	Number of useage	Total
Camera CR2 footage	28.9 MB	100	2890 MB
DNG raw footage	250 MB	100	25000 MB
Windows Size	20GB	1	20480 MB
Matlab Size	6GB	1	6144 MB
Total			55014 MB = 53.7GB

Feasible? Yes

Req.	Summary
DR 8.2	The system shall store all images, sensor data, and estimates within an onboard data storage device.

Feasible? Yes:

- Avionics will enter a low power mode when not performing any operations
- An Arduino UNO (0.35 W power draw) will be capable of awaiting power-on command from controller PC and sending boot up signal to NUC.

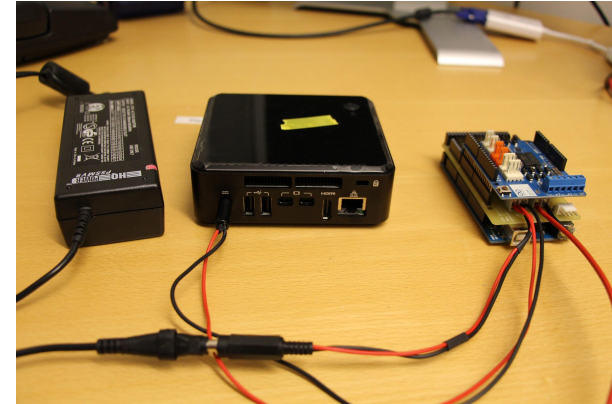


Image Credit: <http://anywiki.csc>.

Req. Label	Summary
DR.3.3-EL	The electronics subsystem shall enter a low power mode when not performing any operations (i.e. before a final test has been started, after a final test has been completed and all post-processing and communications have completed).

Feasible? Yes:

- Need ability to step down 120VDC to 24VDC and 19VDC
- 120V to 24V DCDC Converter
 - MEAN WELL USA Inc. 1866-5036-ND
 - \$63.00
 - 120W max (~20 W more than expected max power draw)
- 24 V to 19 V DCDC Converter
 - TDK-Lambda Americas Inc. 285-2857-ND
 - \$35.00
 - 250W max



Image Credit: DigiKey

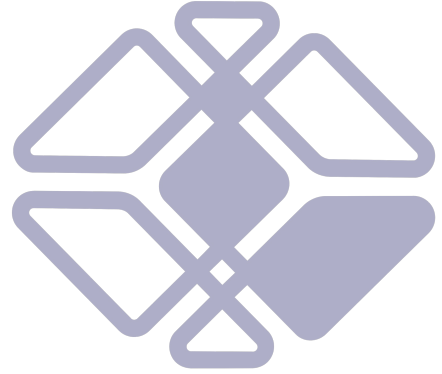
Req. Label	Summary
DR.3.1-EL	The system shall operate with up to 120 VDC with a ripple voltage of 3Vpp and less than 5 A, which simulates the power available from the NanoRacks use-case system.



Avionics Trade Study



	Weight	MPSoC	SoC	Cell Phone	NUC	Raspberry Pi
Space Certifiable	30%	1	1	4	3	2
Performance*	30%	2	3.3*	1.7*	1	3.3*
Processor Memory (RAM)	N/A	1	3	3	1	4
Data Memory Size (ROM)		1	4	1	1	2
Processor Speed		1	3	1	1	5
Supported Languages		5	3	2	1	2
Development Time	25%	5	5	1	1	3
Cost	10%	4	3	3	3	1
Power	5%	2	1	1	3	1
Total/Result	100%	2.65	2.88	2.32	1.90	2.48



Backup Sensors

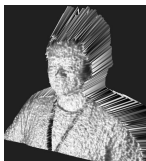


Acquire Data

Time of Flight
(TOF) Camera



Standard
Camera



	Weight	1 Camera	Stereoscopic	Cam+IR ToF	Cam + Diffuse LIDAR	Cam+Scan LIDAR
Accuracy	23%	5	4	1	4	3
Software Development Time	20%	2	5	3	3	4
Cost	18%	2	5	4	4	4
Power	16%	1	2	4	3	3
Hardware Development Time	13%	2	3	3	2	4
Size	10%	1	2	4	3	4
Total/Result	100%	1.46	2.76	1.95	2.24	2.64



Satisfaction of Other Reqs



DR 1.1- *System shall use a camera to capture images of CubeSats*

- We chose a camera as part of the baseline design.

DR 1.2- *Imaging subsystem shall have a FOV greater than 20°x20°*

- TOF Sensor has FOV of 60°x45°, Camera Lens will be selected such that there is a FOV greater than 20°x20°

DR 1.3- *Imaging subsystem shall produce at least 2 images of each mock CubeSat deployed by the test system*

- The Camera can take pictures at a rate of 7 fps, so this will be easily satisfied.

DR 1.4- *Imaging subsystem shall produce in-focus images of mock CubeSats.*

- Camera will be focused at a relatively close range so that high-quality, in focus images can be produced.

DR 5.1 (same as 1.2)



Backup Sensors

Calculations





Cross-Range Accuracy



Given a sensor with a FOV (x and y) and resolution(n_x,n_y), we can estimate the angular resolution by:

$$\alpha = \frac{FOV_x}{n_x} \quad \text{Assumes square pixels}$$

The cross-plane dimension a of a certain pixel at a distance d, where alpha is in radians:

$$a = d\alpha$$

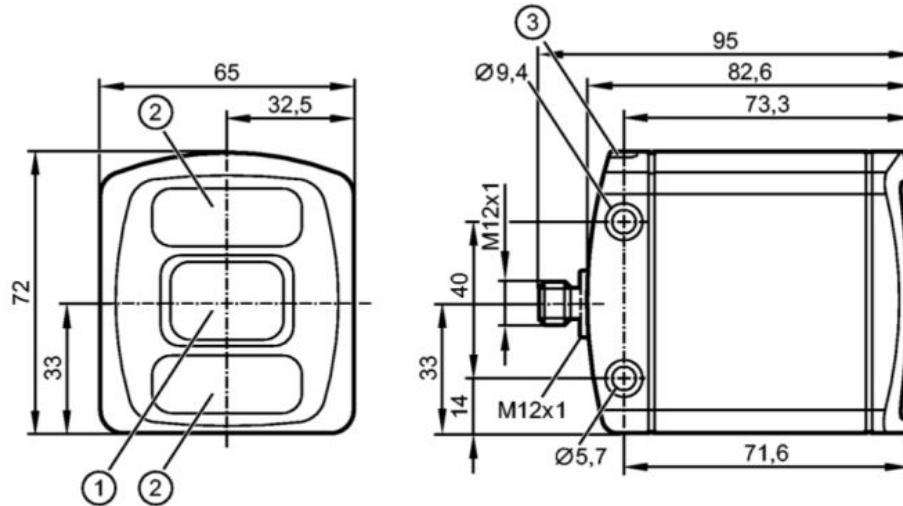
And the dimensional accuracy of a measurement can be given as an accuracy in pixels, r:

$$Accuracy = dr\alpha$$

Sub-pixel precision is typically possible for objects that take up as little as 10 pixels. ½ pixel accuracy was chosen as a conservative estimate of the possible precision

Composition of Total Errors

$$E_{total} = \sqrt{E_x^2 + E_y^2 + E_z^2}$$



$$V_z = \frac{z_2 - z_1}{t_2 - t_1},$$

$$\Delta t = t_2 - t_1,$$

$$\Delta z = z_2 - z_1$$

$$\delta_{V_z} = \sqrt{\left(\frac{\partial V_z}{\partial z_2} \delta_{z_2}\right)^2 + \left(\frac{\partial V_z}{\partial z_1} \delta_{z_1}\right)^2 + \left(\frac{\partial V_z}{\partial t_2} \delta_{t_2}\right)^2 + \left(\frac{\partial V_z}{\partial t_1} \delta_{t_1}\right)^2}$$

$$\delta_{V_z} = \sqrt{\left(\frac{1 - z_1}{\Delta t} \delta_z\right)^2 + \left(\frac{z_2 - 1}{\Delta t} \delta_z\right)^2 + \left(\frac{\Delta z}{\Delta t^2} \delta_t\right)^2 + \left(\frac{\Delta z}{\Delta t^2} \delta_t\right)^2}$$

Using: $\Delta t = 0.05s$ (20Hz), $\Delta z = V \Delta t = 0.1m$, $z_1 = 3m$, $z_2 = 3.1m$
 With uncertainties: $\delta z = 10mm$, $\delta t = 0.002ms$

$$\delta_{V_z} = \sqrt{\left(-0.04\right)^2 + \left(0.042\right)^2 + \left(6.4 \times 10^{-9}\right)^2 + \left(-6.4 \times 10^{-9}\right)^2}$$

Determination of N

N is the total number of position measurements made

$$\delta v_{refine} = \frac{\delta v}{\sqrt{N}}$$

Detailed Analysis Steps

- Determining when a CubeSat will enter the FOV
 - Assuming worst case
 - VANTAGE set up as far away as possible
 - CubeSat Moving at max. (Expected velocity of 2 m/s)
- Determine when the CubeSat leaves the effective range of the TOF sensor
- (Multiply the difference by the fps of the measurement)-1=N

FPS Conservatively chosen to be 5 fps, resolution and range tend to worsen with high fps. *The max for this sensor is 25 fps.*

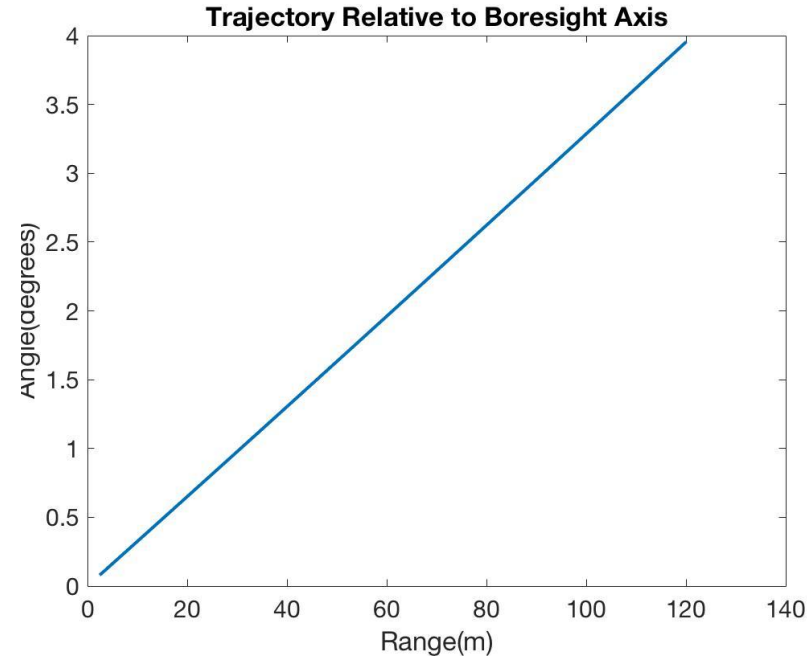


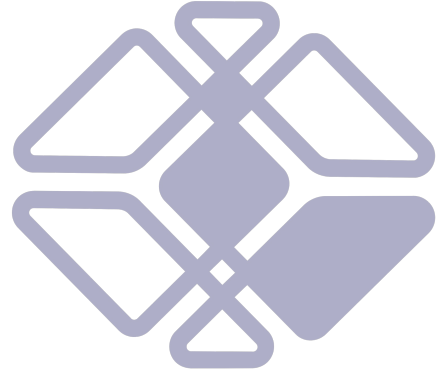
Relative Motion Model



$$\begin{aligned}
 x(t) &= \frac{\dot{x}_o}{\omega} \sin(\omega t) - \left(3x_o + \frac{2\dot{y}_o}{\omega} \right) \cos(\omega t) + \left(4x_o + \frac{2\dot{y}_o}{\omega} \right) \\
 y(t) &= \left(6x_o + \frac{4\dot{y}_o}{\omega} \right) \sin(\omega t) + \frac{2\dot{x}_o}{\omega} \cos(\omega t) - (6\omega x_o + 3\dot{y}_o) t + \left(y_o - \frac{2\dot{x}_o}{\omega} \right) \\
 z(t) &= z_o \cos(\omega t) + \frac{\dot{z}_o}{\omega} \sin(\omega t) \\
 \dot{x}(t) &= \dot{x}_o \cos(\omega t) + (3\omega x_o + 2\dot{y}_o) \sin(\omega t) \\
 \dot{y}(t) &= (6\omega x_o + 4\dot{y}_o) \cos(\omega t) - 2\dot{x}_o \sin(\omega t) - (6\omega x_o + 3\dot{y}_o) \\
 \dot{z}(t) &= -z_o \omega \sin(\omega t) + \dot{z}_o \cos(\omega t)
 \end{aligned}$$

Position and Velocity errors will propagate similarly to a rectilinear assumption
(x,y,z,xdot,ydot,zdot all to first power)



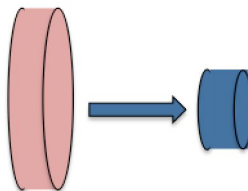
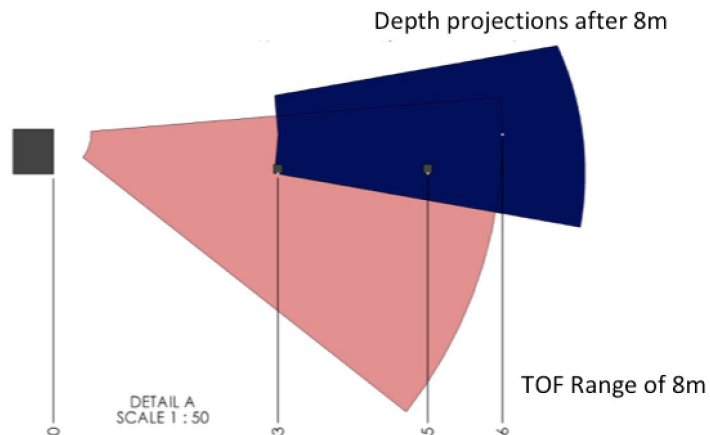


Backup Sensors

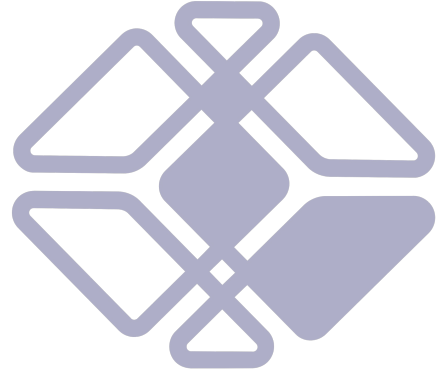
Miscellaneous



Backup Sensor Fusion



Refinement of TOF
Predictions by
Camera



Backup Testing

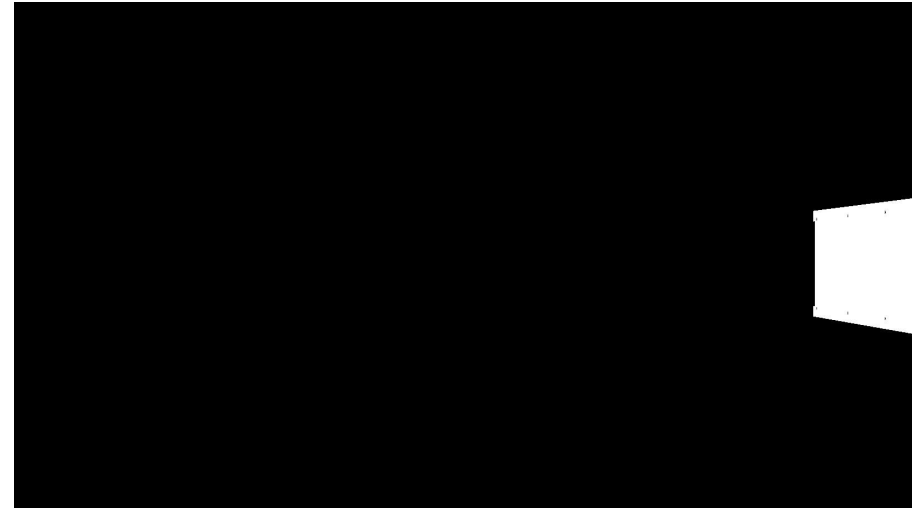
100 m Test



100 m Test System - Layout



Start of ejection sequence Time t_0 : Mock cubesats are not in view

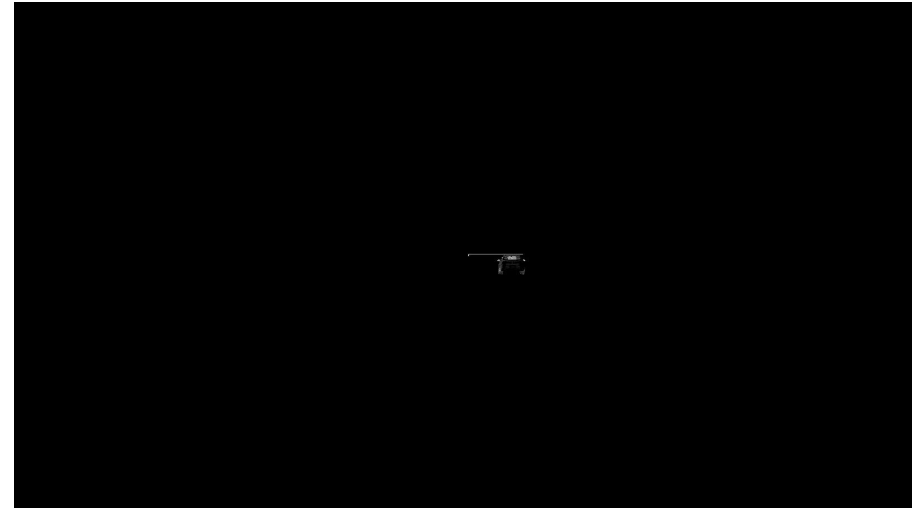


Time t_1 : mock cubesat comes into view for the first time

100 m Test System - Layout



Time t_2 : mock cubesats are midway down range (~50m)



Time t_3 : mock cubesats are at end of range (~100m)



100 m Test System - Materials



Material	Link
Welding Rods	https://www.mscdirect.com/browse/tnpla/59803999?cid=ppc-google-New+-+Welding+%26+Soldering+-+PLA_sqHmEEE1d_164124449405_c_S&mkwid=sqHmEEE1d dc&pccid=164124449405&rd=k&product_id=59803999&gclid=Cj0KCQjwl9zdBRDgARIsAL5Nyn0Y5Zi0HlIPsANID-Acp1AI-pzSXkmXILU9ipiw27O-nHhQlt-BvloaAnsFEALw_wcB
Steel Tubing	https://www.homedepot.com/s/electric%2520metallic%2520tubing?NCNI-5
Mounting & Fasteners	https://www.mcmaster.com/standard-socket-head-screws
Black Spray Paint	https://www.homedepot.com/s/black%2520spray%2520paint?NCNI-5



100 m Test System - Feasibility



- Ability to Iterate
 - Some difficulty to iterate full system test
 - Requires logistics to arrange test timing with VANTAGE team and location
 - Planning for multiple test windows on the front end should mitigate this risk
 - Will be a quick build which can even be done over winter break so that testing can begin early in Spring
 - Estimate 1 full days to cut material to required lengths
 - Estimate 2 full days to weld in shop
- Concept Modularity
 - Can test various parts of system independently before moving to full scale test
 - Boom and car mechanical validation
 - Cubesats and car
 - RTK GPS & IMU with car and portable power systems
 - Vantage power and functionality bench tests with portable power system



100m Full Scale Test Simulation



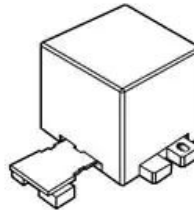
- Simulation done with a 3D graphics software
 - Cinema 4D R20
- Boom will be painted black
- Black screen behind payloads is not visible on the render
- Light source will shine on payloads from car

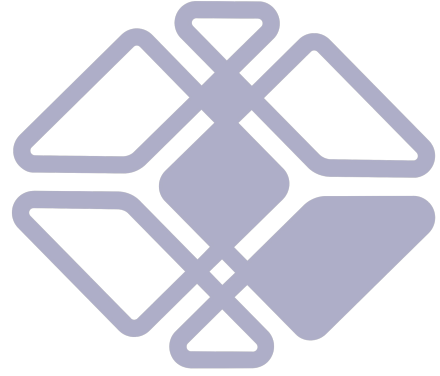
GPS RTK Alternative (OEM729)

- Velocity Accuracy: 0.03 m/s RMS
- Timing Accuracy: 20 ns RMS
- Position Accuracy: 1 cm
- Availability: Dr. Axelrad (VANTAGE Customer) is willing to lend this device to the team for testing purposes. Dr. Akos is willing to lend another OEM6 receiver to pair with what Dr. Axelrad has.
- Data Sheet: <https://www.novatel.com/assets/Documents/Papers/OEM729-Product-Sheet.pdf>

Analog Devices 3-axis IMU and magnetometer (ADIS16405BMLZ):

- Sensor accuracy: 0.0125 deg/s/LSB
- Sensor availability: Has been checked out from Trudy.
- Data Sheet: http://www.analog.com/media/en/technical-documentation/data-sheets/ADIS16400_16405.pdf





Backup Testing

Modular Test



1. Assumptions:

$$\begin{aligned}\rho_{acrylic} &= 1180 \text{ [kg/m}^3\text{]} \\ \rho_{cardboard} &= 700 \text{ [kg/m}^3\text{]} \\ V_{acrylic} &= 0.00277 \text{ [m}^3\text{]} \\ V_{cardboard} &= 0.000249 \text{ [m}^3\text{]} \\ m_{cubesat} &= 0.2 \text{ [kg]} \\ m_{wheels} &= 0.4 \text{ [kg]} \\ \mu_{plastic} &= 0.4 \quad R_{motor} = 0.0075 \text{ [m]}\end{aligned}$$

2. Total mass of the cart :

$$\begin{aligned}m_i &= \rho_i V_i \\ m_{total} &= \sum m_i = 5.12 \text{ [kg]}\end{aligned}$$

3. Maximum frictional force acting on the cart :

$$F_{friction} \leq \mu_{plastic} F_N = \mu_{plastic} M_{total} g = 22.033 \text{ [N]}$$

4. Initially will need to accelerate to 0.5-2 m/s in 3m :

$$a_{max} = \frac{V_{max}^2}{2} = 0.667 \text{ [m/s}^2\text{]}$$

5. Requiring a force from the motor :

$$\begin{aligned}\sum F &= m_{total} a_{max} = F_{motor} - F_{friction} \\ F_{motor} &= 25.779 \text{ [N]}\end{aligned}$$

6. With a corresponding torque :

$$T_{motor} = R_{motor} \times F_{motor} = 0.193 \text{ [N} \cdot \text{m]}$$

This is a reasonable max torque value, as the current selected motor has a stall torque of 1.024 [N*m]

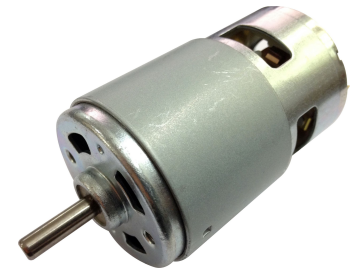


Image Credit: BEMONOC

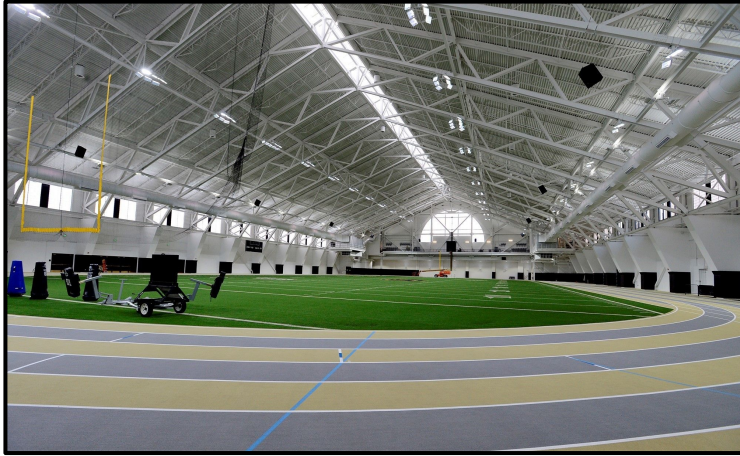


Image Credit: Colorado Buffaloes

- Indoor Practice Facility
 - 108,000 sq. ft.
 - Football team uses year round
 - Feasible to gain access
 - Testing will occur at night



- Balch Fieldhouse
 - 37,050 sq. ft.
 - Used for storage in Spring
 - Easy to gain access
 - Testing will occur at night



Modular Test System - Materials



Material	Link
PVC Pipe	https://www.homedepot.com/p/JM-eagle-3-in-x-10-ft-PVC-Schedule-40-DWV-Plain-End-Pipe-531095/100161921
PVC Corner Piece	https://www.homedepot.com/p/3-in-PVC-DWV-90-Degree-Hub-x-Hub-Elbow-C4807HD3/100346018
PVC Pipe Inside Connector	https://www.acehardware.com/departments/plumbing/pipe-fittings/plastic-fittings/4512331?x429=true&utm_source=google&utm_medium=cpc&gclid=CjwKCAiwiHeBRAnEiwAhYT2h9GIKj3KliNmM9DI6pKYmgw8BpviMn5Z7QXAz4J7MAXcVI2DVcufBoCaZQQAvD_BwE
Black Spray Paint	https://www.homedepot.com/s/black%2520spray%2520paint?NCNI-5
Acrylic Sheet	https://www.mcmaster.com/acrylic
Wheels	https://www.amazon.com/Rolland-Office-Chair-Caster-Replacement/dp/B002TTR74M
Motor	https://www.amazon.com/BEMONOC-Small-DC-Motor-Torque/dp/B01DVHAW6A/ref=ppd_sim_60_5?encoding=UTF8&pd_rd_i=B01DVHAW6A&pd_rd_r=f32f3091-ce7d-11e8-9a8b-017d633f01ef&pd_rd_w=8VaY6&pd_rd_wg=rpF90&pf_rd_i=desktop-dp-sims&pf_rd_m=ATVPDKIKX0DER&pf_rd_p=18bb0b78-4200-49b9-ac91-f141d61a1780&pf_rd_r=TF7KYV628BAKE08FAPEE&pf_rd_s=desktop-dp-sims&pf_rd_t=40701&psc=1&refRID=TF7KYV628BAKE08FAPEE