#### SNOW DEPTH INFORMATION AND MITIGATION BEFORE AVALANCHES



#### **Manufacturing Status Review**

#### **Presenters**

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SPONSORS





Smead Aerospace

## **Overview**



Overview

Manufacturing

## **Project Purpose**

#### The Problem: Avalanche Mitigation

- Currently
  - Deep pits in avalanche prone areas
  - Dangerous, laborious, and time consuming
- Our system provides data that minimizes
  - Number of snow pits required
  - $\circ$   $\,$  Time and effort in avalanche prone areas
- This makes avalanche mitigation safer and more efficient

#### **Mission Statement**

• Team SIMBA shall provide a mobile snow depth measuring system to help Copper Mountain Ski Patrol mitigate the risk of avalanches.

Overview



## **Main Objectives**

- Measure snow depth to within ±10 cm at 400 m with 1 m spatial resolution
- Produce heat map displaying snow depth
- Operate at minimum temperature of -20°C



## **CONOPS**



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### FBD



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## **Baseline Design**



Overview

#### Schedule

#### Manufacturing



Overview



## **Project Levels of Success**

	Sensor Package	Software	Pointing Accuracy and Control	Output	
1	Snow depth accurately measured within ±50 cm at 1 location at 400 m	Data of one distance measurement by sensor is saved	Laser pointing is able to be determined to 0.01 degrees. No feedback present. Motors ±1° of desired position	Compile data to form a plane to serve as origin for height measurements	
2		Distance and attitude of each measurement is recorded for attitude control	Feedback is present allowing the motors to readjust as needed	Display snow depth calculated for one location	
3	Snow depth accurately measured <b>within ±15 cm at 400m</b>	Distance, attitude, time & temperature of each measurement is recorded	Motor initial move ±0.1° of desired position. Feedback allows for ±0.01°	Produce <b>map displaying</b> <b>snow depth</b>	
4	Snow depth accurately measured within ±10 cm at 400 m with 1 m spatial resolution		Motor initial move ±0.01° of desired position. Feedback allows for ±0.001°	Produce topographical snow depth map to within ±10 cm	

Overview

## **Major Changes Since FFR**

- 1. Raspberry **Pi is now mounted on the roof** instead of with the laser range finder
- 2. Sensor **enclosure is enlarged** to accommodate Raspberry Pi in order **to maintain full degrees of motion** in pitch
- 3. Sensor package will use **one battery for both wet and dry scans** instead of two separate batteries
- 4. Ceramic **resistors selected for conductive heating** around potentiometers
- 5. Physical buttons provides user friendly interface for functional system

## **Critical Project Elements**



## Schedule



Overview

Schedule

Manufacturing



Overview	Schedule	Manufacturing	Budget	Backups	3
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Overview	Schedule	Manufacturing	Budget	Backups	3
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# Sensor Team Work Plan Status Key: = To-do = In progress = Completed



Overview

Manufacturing



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<ul> <li>Integration and Testing</li> <li>Stepper Motor Testing</li> <li>Laser Range Finder Testing</li> <li>Potentiometer Testing</li> <li>Full system Integration</li> <li>System Integrated</li> <li>Full System Testing without</li> <li>Data Visualization Testing</li> </ul>	- NAPLE	25262728293031 1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 17 18 19 20 21 22 32 425 26 27 28 1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 17 18 19 20 21 22 32 425 26 27 28 29 30 31 1 2 3 4 5 6 7 8 9 10 11
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## Manufacturing





Schedule

Manufacturing



## **Pointing Accuracy**

**Summary:** The pointing accuracy consists of *COTS laser range finder, 2x potentiometers*, and *2x stepper motors*. It is dependent on interaction between COTS sensors, manufactured enclosure components, and code based controls **Current Status:** 

• COTS hardware components have been purchased

#### **Remaining Work:**

- COTS sensor assembly between sensor enclosure and microcontroller "stack"
- Sensors need to be individually tested to validate manufacturer spec sheets before TRR

#### Main Concerns:

• Meeting Pointing Accuracy Requirements

#### Mitigation:

• Detailed Error budget to predict accuracy based on component performance

## **Pointing Error**

 $dy = (AC + dAC) * (sin(\phi + d\phi) - [sin(\phi) * sin(\theta - \phi - d\phi)/sin(180 - \theta + \phi)])$ 

Manufacturing

- $\Theta$  angle of the slope
- $d\phi$  potentiometer error + tripod tip deflection S2 Surface of the slope without snow
- $\phi$  angle of the sensor platform above horizontal
- dy snow depth error

Overview

- A location of the sensor platform
- B where we believe the sensor is pointing
- C where the sensor is actually pointing

А

Φ

Schedule

- S1 Surface of the slope after snowfall

S2

S1

d١

в

Backups

## **Pointing Accuracy**

Error Value Calculating using the previous equation with  $\Theta$  = 30°,  $\phi$  = 0°, d $\phi$  = 7.58 °, AC = 400m, and dAC = 4cm

Snow Depth Error, dy = 52.8 m, which will not allow for useful data collection

Change in Snow Depth Error vs Range

Change in Snow Depth Error vs Potentiometer Error

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Error **Snow Depth Error** dAC dΦ **Snow Depth Error**  $0.10 \, \text{m}$ 0.01808 cm .001° 0.698 cm  $0.20\,m$ .01° 6.98 cm 0.018090 cm .1°  $0.30\,m$ 0.018095 cm 69.8 cm Schedule Overview Manufacturing Budget Backups



## **Sensor Environment**



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## **Sensor Environment**

**Summary:** The housing of the sensor package shields sensor components from a winter environment

#### **Current Status:**

- Aluminum and HDPE sheets: Delivered
- Structure height increased 3" for layout change
- Ceramic Resistors for conductive heating

#### **Remaining Work:**

- Width of opening for laser
- Machining & Assembly
- Power Regulation

#### **Main Concerns:**

• Snow accumulation

#### Mitigation:

- Component IP rating
- Drainage for melting snow





Schedule

Manufacturing

## Microcontroller

**Summary:** The microcontroller "stack" is made up of COTS products.

#### **Current Status:**

- All parts have been received
- Modelling and layout complete

#### **Remaining Work:**

• Testing and final assembly

#### Main Concerns:

Connecting 3 "hats" to Pi

#### **Mitigation:**

Early testing in case problems arise



Schedule

Manufacturing

## **Control System**

**Summary:** Software to control the sensor's pointing on the microcontroller.

#### Current Status:

- Currently in pseudocode stage
- Github for version control

#### **Remaining Work:**

- Final Programming
- Testing

#### Main Concerns:

• Deciding what scan pattern to use

#### Mitigation:

• Not difficult to change scan pattern in software to run multiple tests



#### Detailed pseudocode in backup slides

Overview

## **Data Visualization**

**Summary:** Data visualization is how the team will output the collected data onto an intuitive heat map.

#### **Current Status:**

- Pseudocode developed for basic flow and function required by our code
- ArcGIS downloaded on personal computers **Remaining Work:**
- Start code development in ArcGIS

#### **Main Concerns:**

• Making data processing program intuitive to use by inexperienced personnel

#### Mitigation:

Create easy to follow user manual





Budget

Backups

## Budget





Manufacturing



## **Financial Budget Overview**





Manufacturing Package Total	\$870.51
Sensor Package Total	\$2,455.61
Shipping Total	\$340.23
Software Package Total	\$193.01
Calibration Materials	\$90.83
Testing/ Verification Equipment	\$265.46
Administrative	\$60
Total w/ Margin	\$4,275.66
Remaining Budget	\$724.34

\* 5% Margin applied to total to account for any costs not considered (i.e. extras of sensitive components, incorrect parts, missing components)

Overview

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## **Financial Budget Status**

		Date Ordered/			
Order/ Subscription Name	Order Description	Processed	Date Received	Total Cost	
Click-Up October - December					
Subscription		12/27/2020	12/27/2020 (Done)	\$45.87	
	All parts for manufacturing the enclosure for				
McMaster Order	the sensor package.	12/22/2020	1/4/2021 (Done)	\$799.79	
Forestry Supplier	TruPulse x200	1/14/2021	1/21/2021 (Done)	\$1,822.20	
Adafruit	Raspberry Pi 4 Model B	1/12/2021	1/19/2021 (Done)	\$45.50	
Adafruit	Stepper motor hat	1/13/2021	1/14/2021 (Done)	\$28.32	
PiShop US	Pi power cable, HDMI, and SD card	1/19/2021	02/01/2021 (Done)	\$31.55	
Amazon	RS-232 cable	1/20/2021	01/26/2021 (Done)	\$6.15	
Amazon	Resistors, serial hat, 100-ft tape measure	1/21/2021	01/26/2021 (Done)	\$50.13	
Amazon	AWG22 Wires	1/22/2021	01/27/2021 (Done)	\$15.99	
Digikey	Stepper motors, potentiometers, ADCs	1/27/2021	02/01/2021 (Est.)	\$184.50	
			Total:	\$3,030.00	
Remaining Budget:					

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## **Components Procurement Status**



## **Backup Slides**



Overview

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## **Detailed Thermal Model**

- -20C ambient
- 60 W/m<sup>2</sup> convection coef.
- 60 W input per potentiometer
  - 2 power resistors
  - 30 W each
- Thermal controller
  - Closed loop
  - LM35 temp sensor
  - On/off for two seperate channels (one channel for each potentiometer)
  - Threshold temp TBD
- Model results
  - Potentiometers <5C
  - Continuous aluminum piece



Overview

## **Pinout for GPIO pins on Pi**



Overview

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## **Changed Pin Locations**

- ADC SPI pins 35, 36, 38, 40 moved to alternate SPI pins
- General purpose pin moved from pin 35 to pin 29 to allow for use of alternate SPI channels



## **Microcontroller Pseudocode**

ido nano /boot/config.txt udo apt-get install wiringpi d /tmp udo dpkg -i wiringpi-latest.deb udo apt-get update udo apt-get install python3-pip udo pip3 install RPi.GPIO

sudo apt-get install python3-serial

waveshare provides a test program as well, see https://www.waveshare.com/wiki/2-CH\_RS232\_HAT

Schedule

Stuff for stepper motor hat via <u>Adafruit</u>
 Begin by enabling I2C on Pi (look up a tutorial)
 Install <u>adafruit</u> stepper motor library
 udo pip3 install adafruit-circuitpython-motorkit

rom adafruit motor import stepper as SIEPPER rom adafruit motorkit import MotorKit

other recommended libraries <u>POIL time</u> ROIL atEXIL ROIL threading

Overview

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tuff to receive data from serial hat

mport serial mport os mport sys mport logging mport time

logging.basicConfig(level=logging.INFO) libdir = os.path.join(os.path.dirname(os.path.dirname(os.path.realpath(\_\_file\_\_))), 'lib') if os.path.exists(libdir): sys.path.append(libdir)

from waveshare 2 CH R5232 HAT import config

erl = config.config(Baudrate=xxxxxxx, dev = "/dev/ttySCO") # retrieve location and <u>baudrate</u> of serial inp

#### try

while(1): # infinite loop, we want to listen all the time for serial input ourrentDistance = ser2.Uart\_ReceiveString(stringLength) # update <u>current</u> distance print currentDistance # not sure the format that we will receive distances in, so that may take some work

except # some exception to stop listening like a keyboard interrupt or stop scan

# Begin search pattern to find GCP motorsObject = MotorKit(12c=board.12C()) # create object for motor input # for now, motor l is the horizontal plane and motor 2 is vertical plane

ef stepper\_function(motornum, direction, step\_type): # function to step motor once print('step') # debug purposes motornum.onestep(direction=direction, style = step\_type)

currentDistance =\_ searchRangeSize =\_ # yet to be determined, probably about 1 degree minimumStepSize = 0.0056 # degrees, needs to be confirmed

numsteps = searchRangeSize/minimumStepSize
while 399 < currentDistance < 401 # again, may need to process data from rangefinder to put in useful format
ifor i in range(numsteps): # vertical steps
for i in range(numsteps):
 stepper function(motorsObject.stepper), STEPPER.FORWARD, STEPPER.MICROSTEP) # horizontal</pre>

stepper function (motorsObject.stepper2, STEPPER.FORWARD, STEPPER.MICROSTEP) # vertical

Budget

Backups

## **Scan Patterns**

- Testing required to determine most effective scan pattern
- Need to achieve 6m x 6m horizontal resolution
- Options include...
  - Perspective based scan like the top image
  - A orthogonal grid like the bottom one
  - Some combination of the two





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## **Calibration Search**

- Will use a Ground Control Point (GCP) to help achieve desired accuracy
- Ensures the scan starts in the same location each time
- Size GCP s.t. it is within desired angular size
- Then need a software search pattern to find the GCP

Schedule



## **Calibration Search cont.**

- The software will move the rangefinder to the last known location of the GCP
- Since the GCP is fixed, this should get close to hitting it
- Then the search pattern begins
- Continues searching until known distance of GCP is acquired

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•	•	•	•	•	•	•	•
•	•	•	•	•	•	•	•
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	• • •	• • • • • • • • • •				GCP GCP GCP GCP GCP GCP GCP GCP	GCP GCP GCP GCP GCP GCP GCP GCP

Total size of search grid needs to be determined with testing

## **Pointing Error Backup**

 $dy = (AC + dAC) * (sin(\phi + d\phi) - [sin(\phi) * sin(\theta - \phi - d\phi)/sin(180 - \theta + \phi)])$ 

Manufacturing

dφ

- $\Theta$  angle of the slope
- $d\varphi$  potentiometer error
- $\boldsymbol{\varphi}$  angle of the sensor platform above horizontal

Φ

Schedule

dy - snow depth error

Overview

A - location of the sensor platform

А

- B where we believe the sensor is pointing
- C where the sensor is actually pointing

Backups

S2

S1

d٧

R

(-)

## SIMBA

## **Potentiometer Independent Linearity**

Independent Linearity Visualized



L2 - Expected potentiometer behavior L1/L3 - Possible potentiometer output due

to independent linearity

**A** - Upper bound on potentiometer output at 15° displacement

**B** - Expected potentiometer output at 15° displacement

**C** - Lower bound on potentiometer output at 15° displacement

**D** - Upper bound on potentiometer output at 30° displacement

**E** - Expected potentiometer output at 30° displacement

Budget

**F** - Lower bound on potentiometer output at 30° displacement

Backups

## **Potentiometer Independent Linearity**

At **30°** displacement, the resistance of the potentiometer will be  $30^{\circ} * (0.003636^{\circ} \text{per Ohm}) + 1000$  Ohms because that is the resistance of the potentiometer with no displacement, which equals 9250 Ohms

Using Ohm's Law V = IR, V = (0.00012A) \* 9250 Ohms = **1.11V** across the potentiometer

But the voltage read may actually be 1.11 V  $\pm$ 0.12V

Upper resistance bound : R = V/I = 1.23V / 0.00012A = 10250 Ohms

Lower resistance bound : R = V/I = 0.98V / 0.00012A = 8166.67 Ohms

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Upper - Lower = 10250 Ohms - 8166.67 Ohms = 2083.33
Ohms of variation
```

- The potentiometer acts as a 1K Ohm resistor at 0° displacement and changes 1 Ohm of resistance per 0.003636° of displacement
- The independent linearity is 1%, which is applied to the input voltage. So if we supply the potentiometer 12V, then our output voltage may deviate ∓0.12V from the expected value
- If we feed the potentiometer 12V, it will have a maximum resistance of 100K Ohms. Using Ohm's Law, V = IR, the current of the circuit is 0.00012 Amps
- Current will be constant in the circuit, so as the resistance changes with displacement, the voltage output will vary

Budget

2083.33 Ohms \* (0.003636° per Ohm) = **7.58° of error** 

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## **Detailed Structural Model**

- Dimensions according to manufacturer specifications and CAD model
- Using stainless steel variant of • tripod
- Loading: estimated based on drag • on vertical square plate and flow over cylinder
  - 11.4N point load at top of 0 tripod
  - 4.43N total load on tripod 0 mast; load is linearly distributed
- Constraints: guy wire bottom, tripod bottom completely fixed in 3 dimensions
- Guy wire in compression omitted

Schedule



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