

# CETI

Cetacean Echolocation  
Translation Initiative

# SHAMU

Search and Help  
Aquatic Mammals UAS



## Test Readiness Review

### Team

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Overview

Current Design

Critical Project  
Elements

Schedule

Test Readiness

Budget

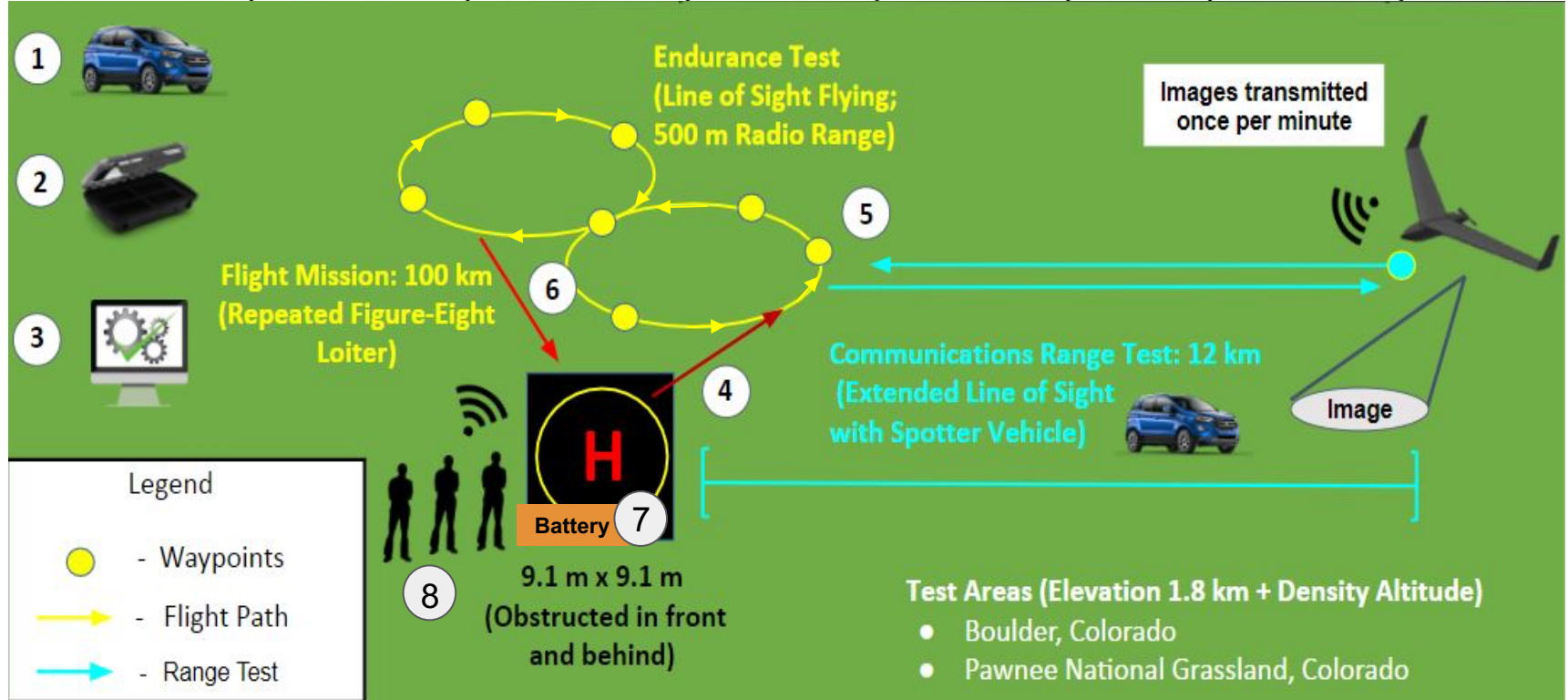
# Project Description

## Search and **Help Aquatic Mammals UAS**

will design an **unmanned aerial system** to carry a **future** instrument payload capable of **locating sperm whales in the ocean**. The future unmanned aerial vehicle will be **launched and recovered from a research vessel's helipad**.

# SHAMU Test CONOPS

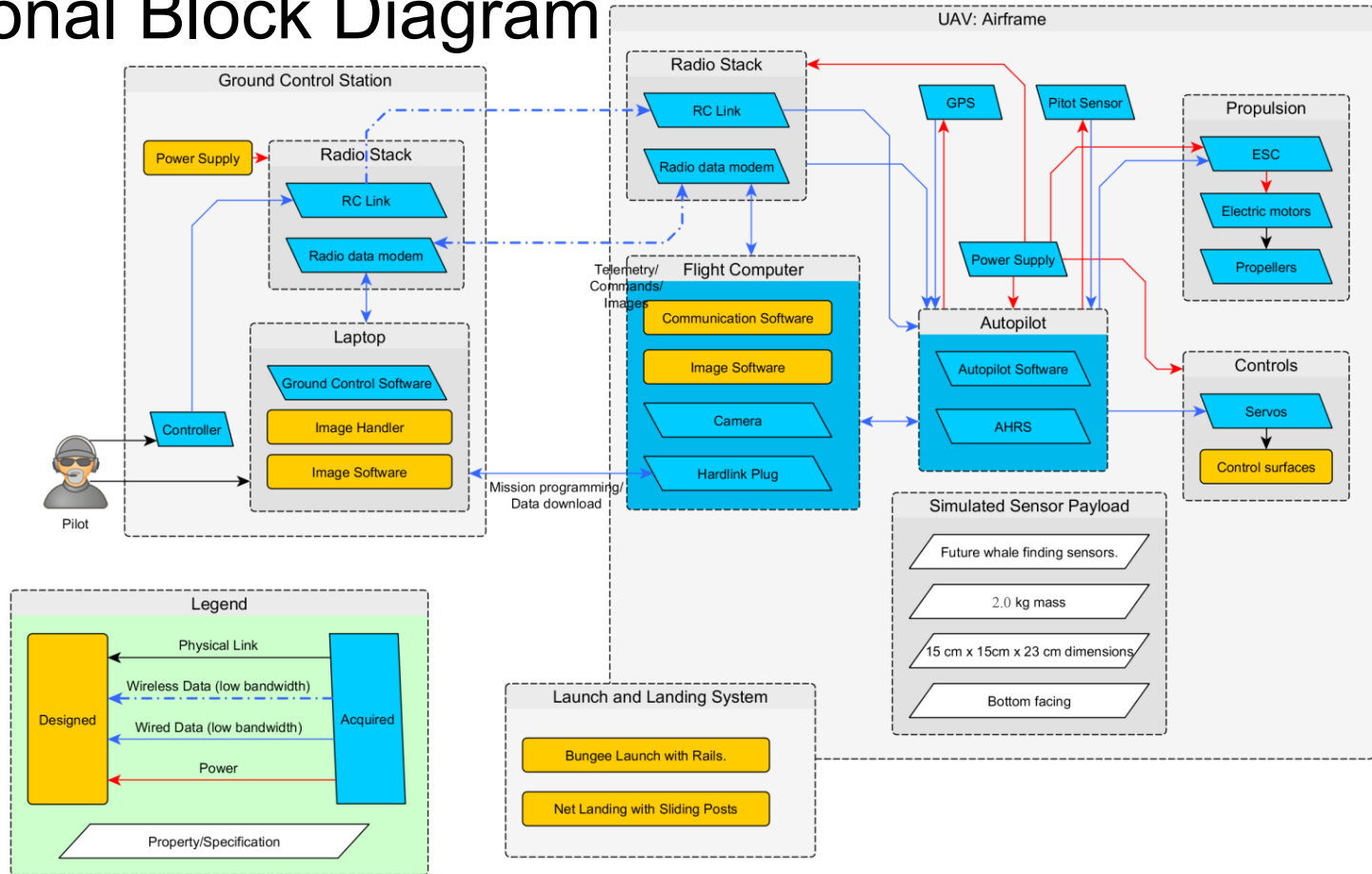
1. Transport/Arrival | 2. Assembly/Setup | 3. Pre-flight Check | 4. Launch | 5. On Mission | 6. Landing | 7. Turnaround | 8. Disassemble



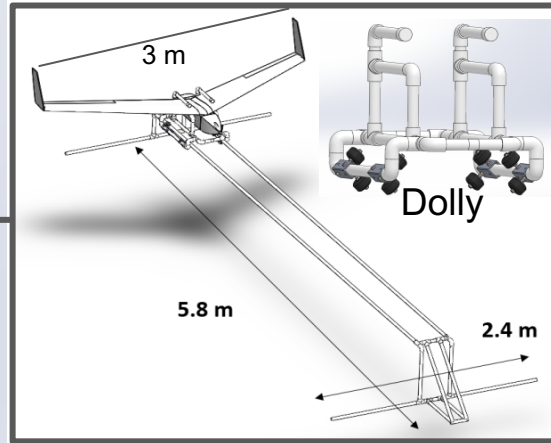
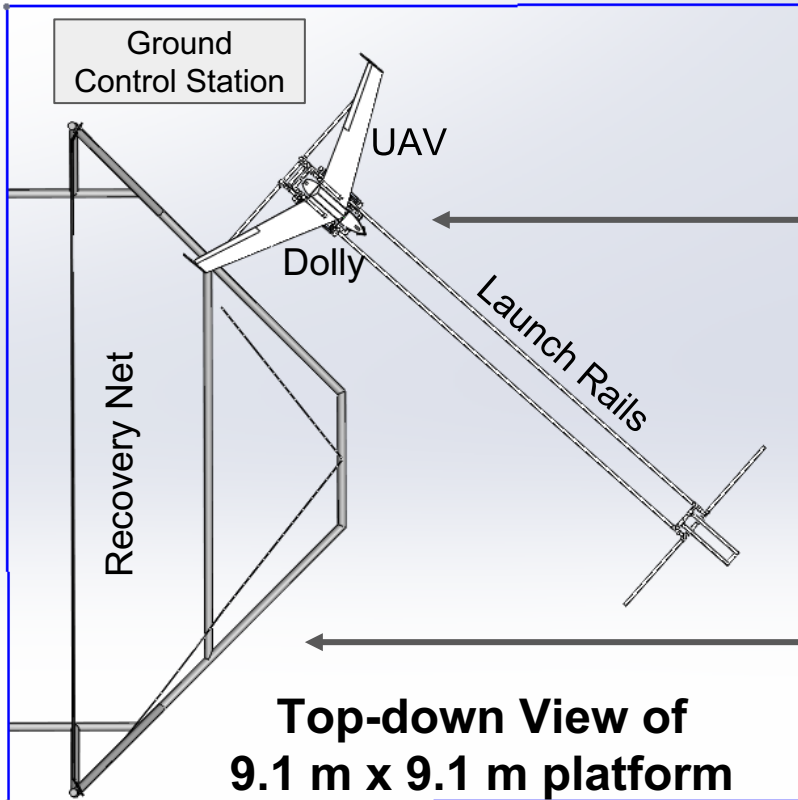
# Levels of Success

- 1. The aircraft and associated systems pass ground tests:** Aircraft has **2 kg instrument payload** with **15 x 15 x 23 cm volume**; wing loading test of **5g**; aircraft mass below **22.7 kg**. Power source endures **1 hour** simulated flight mission. Locally **downlink telemetry**; **full manual control** over control surface servos.
- 2. The aircraft is airworthy and proven to fly:** piloted **takeoff** and **landing**, **5 minutes** on mission, uplink **waypoints**, **telemetry** displayed to pilot.
- 3. The aircraft has improved flight performance:** **30 minutes** on mission, **full autonomy** at cruise, **500m** radio range, **images** are **saved onboard once per minute**.
- 4. The UAS meets all mission objectives:** **1.4 hours** on mission, **20 m/s** cruise speed, **12km** radio range, **images** transmitted once per minute.

# Functional Block Diagram

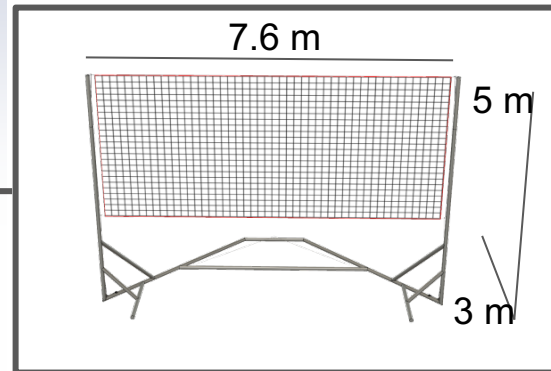


# Review of Baseline Design



## UAV on Launch Rails

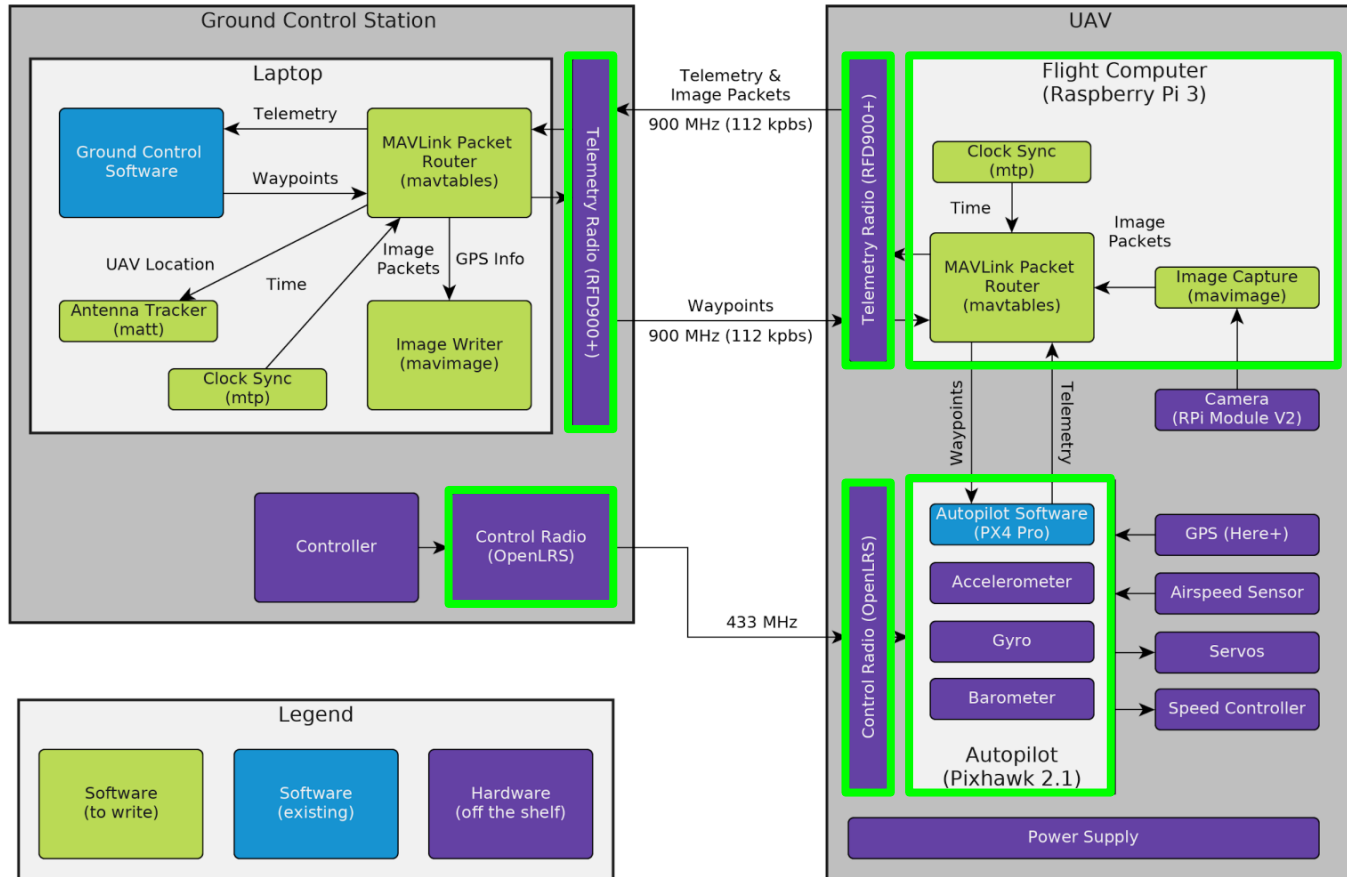
- Dolly rides on rails
- UAV accelerated via dolly and bungees
- UAV ejected by sudden stop of dolly via restraining rope



## Recovery Net

- Net extends
- Lines, pulleys, and bungees enable net extension
- Sailing cleat prevents rebound

# Review of Navigation Hardware/Software Design



# Critical Project Elements

## CPE

## Requirement Considerations

Aerial Vehicle	<ul style="list-style-type: none"><li>● <b>Stability and control</b></li><li>● <b>Future sensor payload</b></li><li>● <b>Tradeoff</b> between <b>maximizing lift-to-drag</b> ratio and <b>structural/manufacturing complexity</b></li></ul>
Takeoff and Recovery	<ul style="list-style-type: none"><li>● Accelerate/decelerate aircraft under <b>maximum structural load</b></li><li>● Capability to transport and setup on <b>9.1m x 9.1m helipad</b></li></ul>



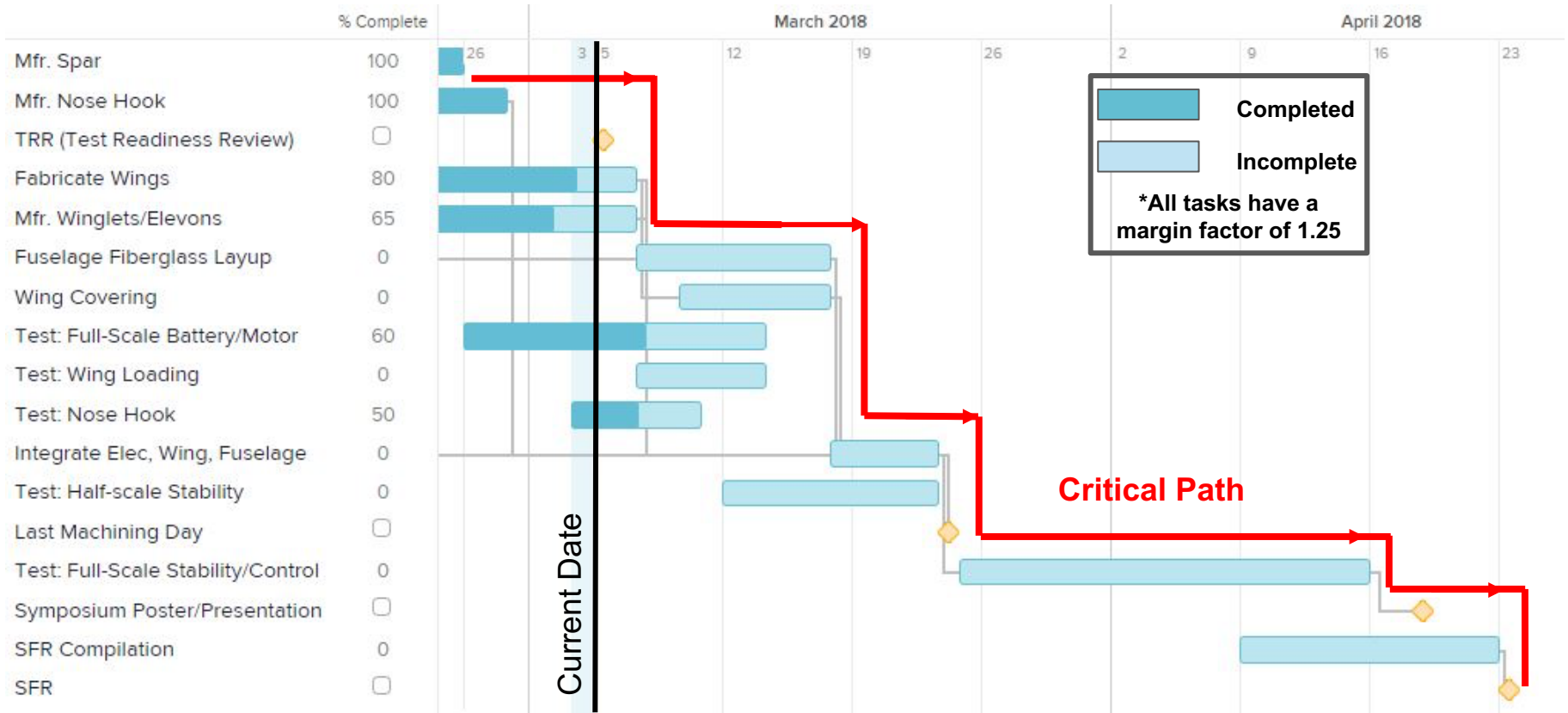
# Critical Project Elements

## CPE

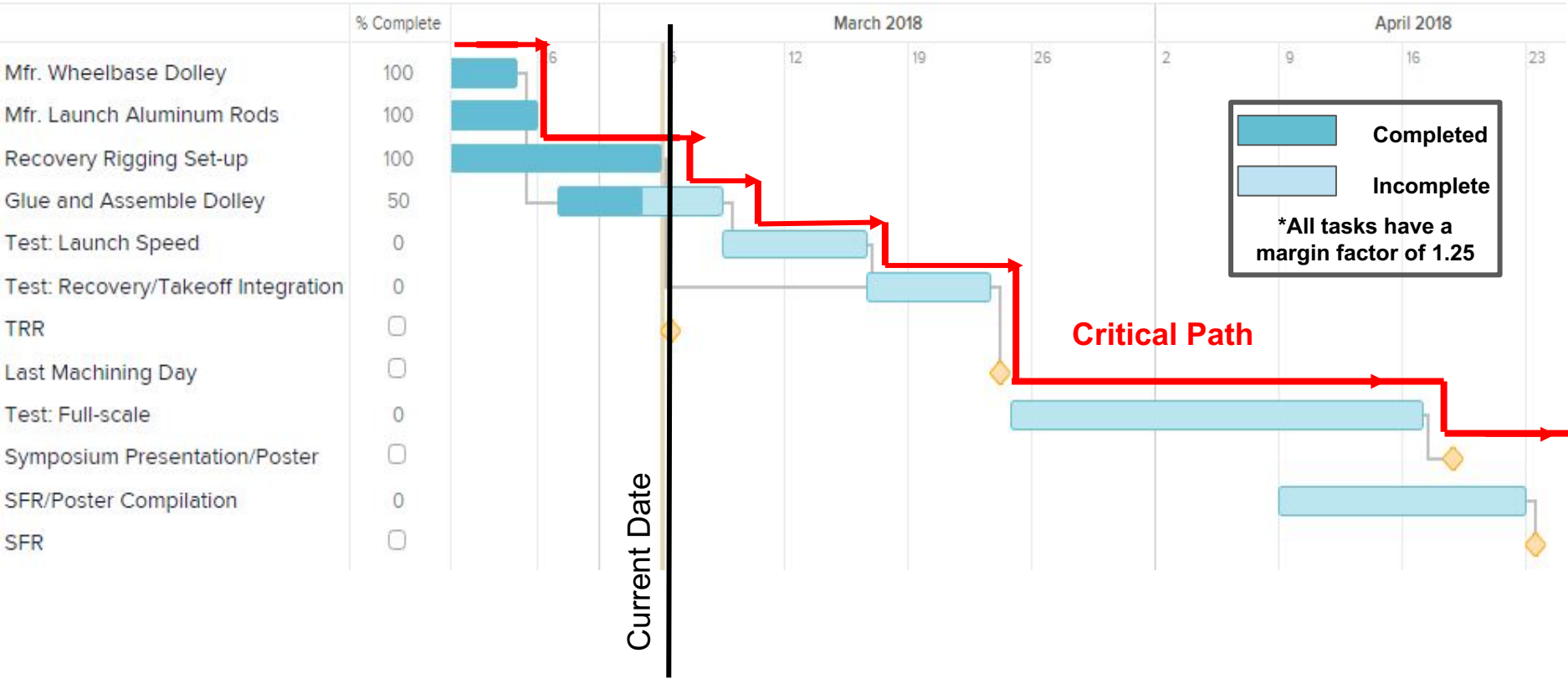
## Requirement Considerations

Communication with Ground Station	<ul style="list-style-type: none"><li>• <b>Communication range of 12 km</b> from ground station</li><li>• Transmit images at <b>one per minute</b></li><li>• Piloted <b>manual control</b></li><li>• Transmit <b>updated flight waypoints</b></li><li>• Transmit <b>telemetry</b> to ground station</li></ul>
Flight Computer / Autopilot	<ul style="list-style-type: none"><li>• Collects <b>sensor data</b> for virtual cockpit</li><li>• Autopilot keeps aircraft in <b>steady, level flight</b></li><li>• Accepts <b>flight waypoints</b> and <b>executes</b></li></ul>

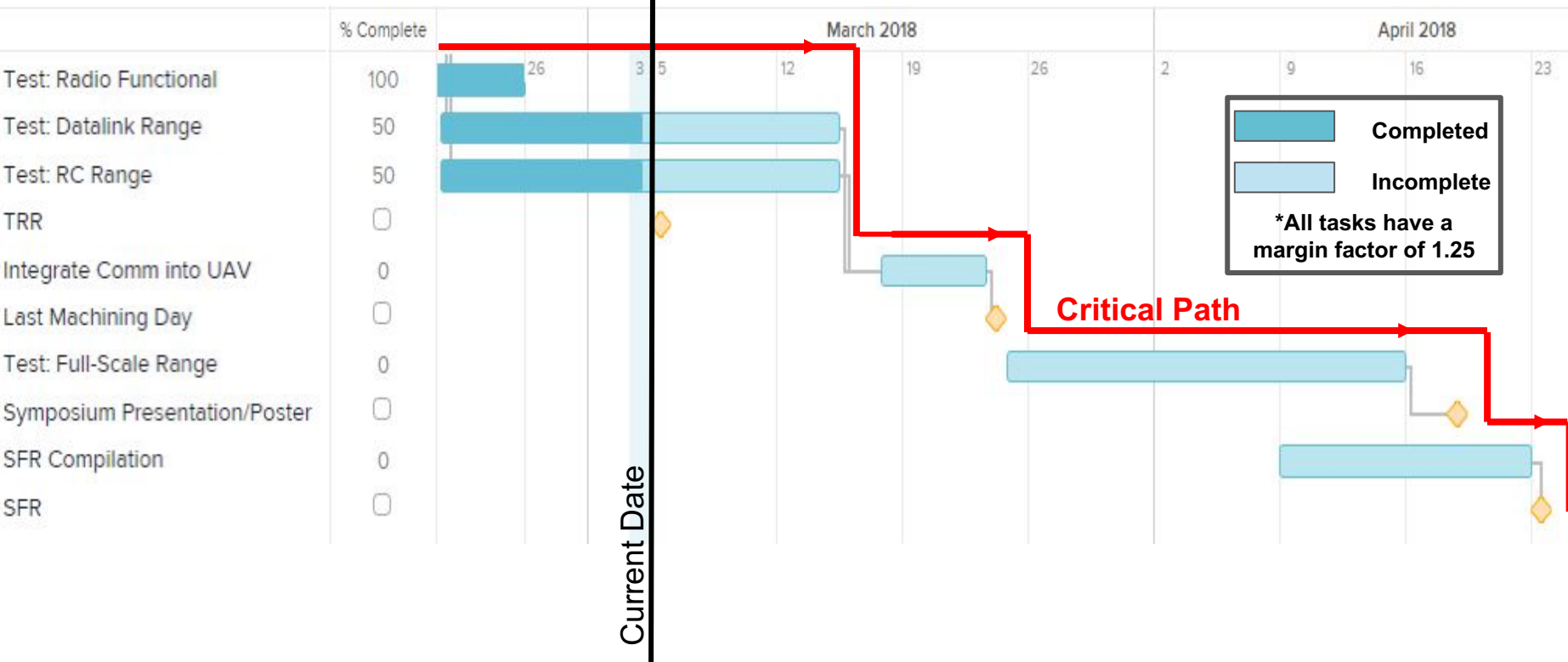
# CPE: Aerial Vehicle Schedule



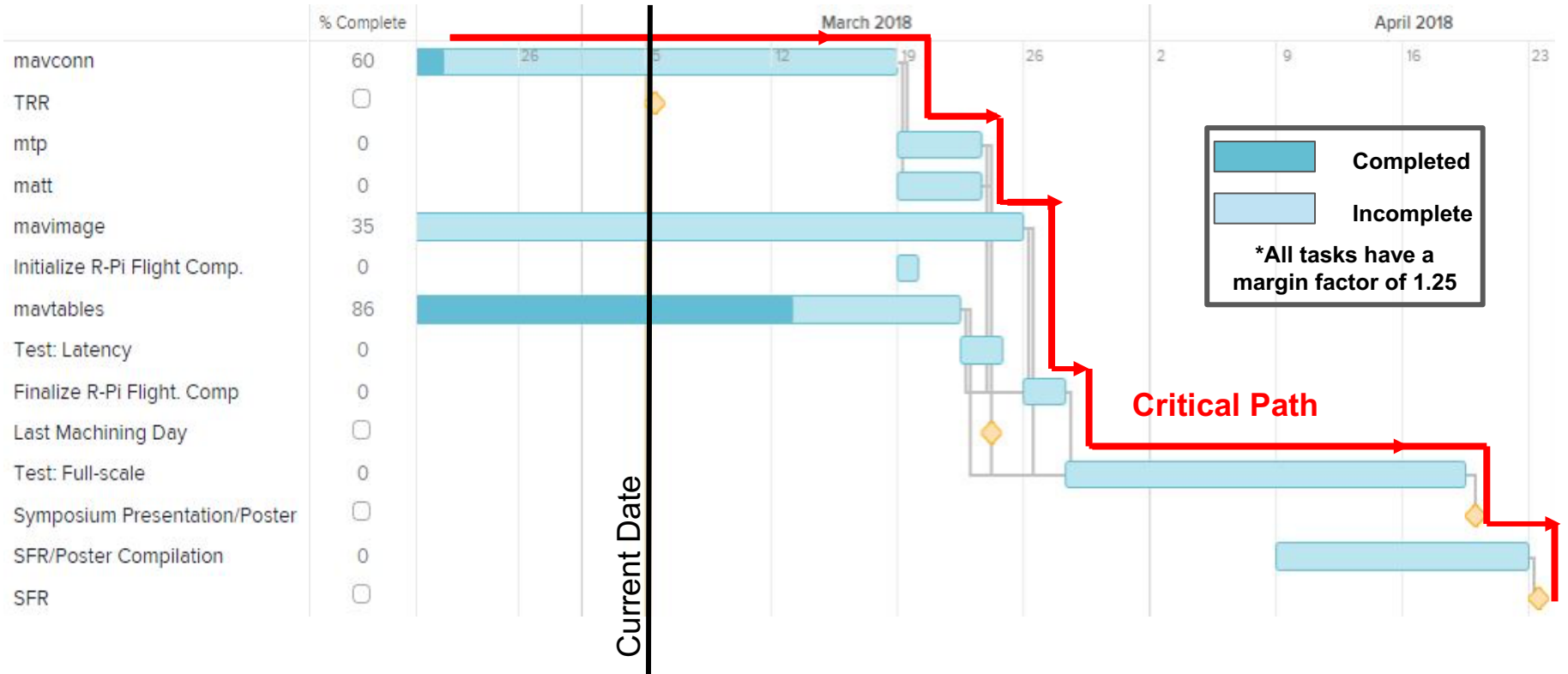
# CPE: Takeoff and Recovery Schedule



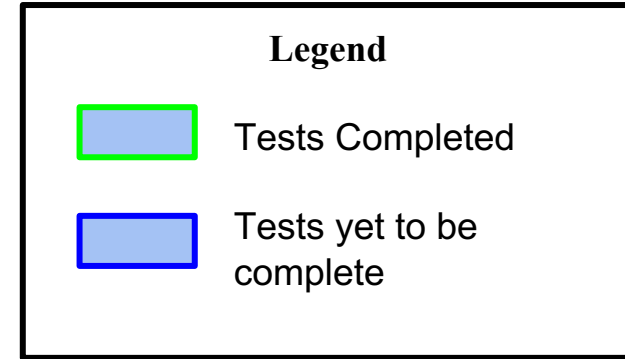
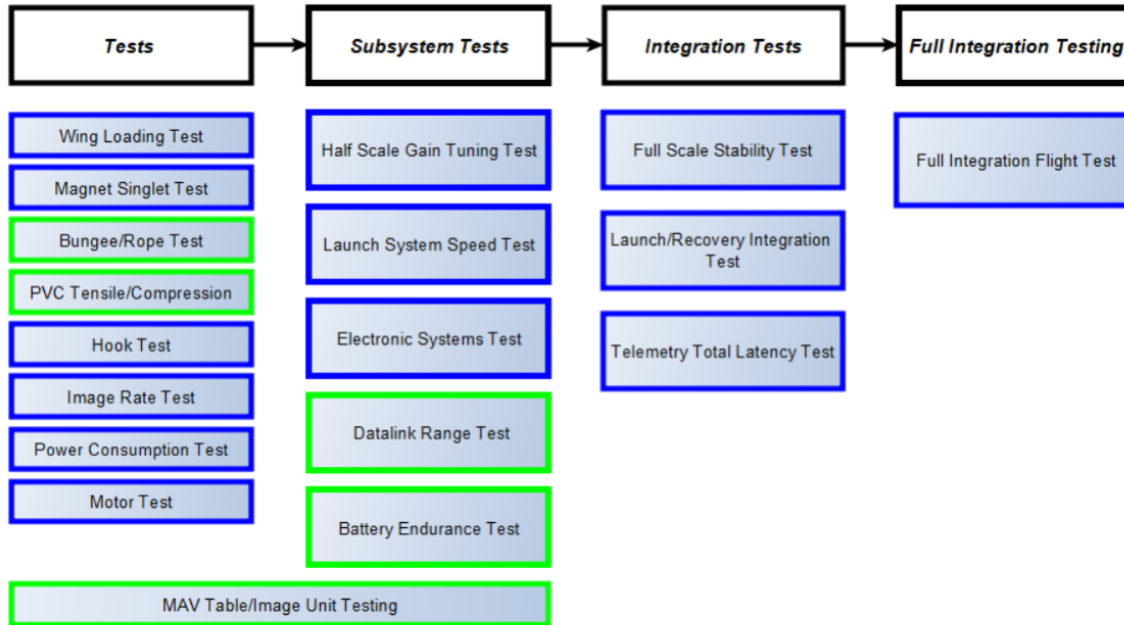
# CPE: Radio Communication Schedule



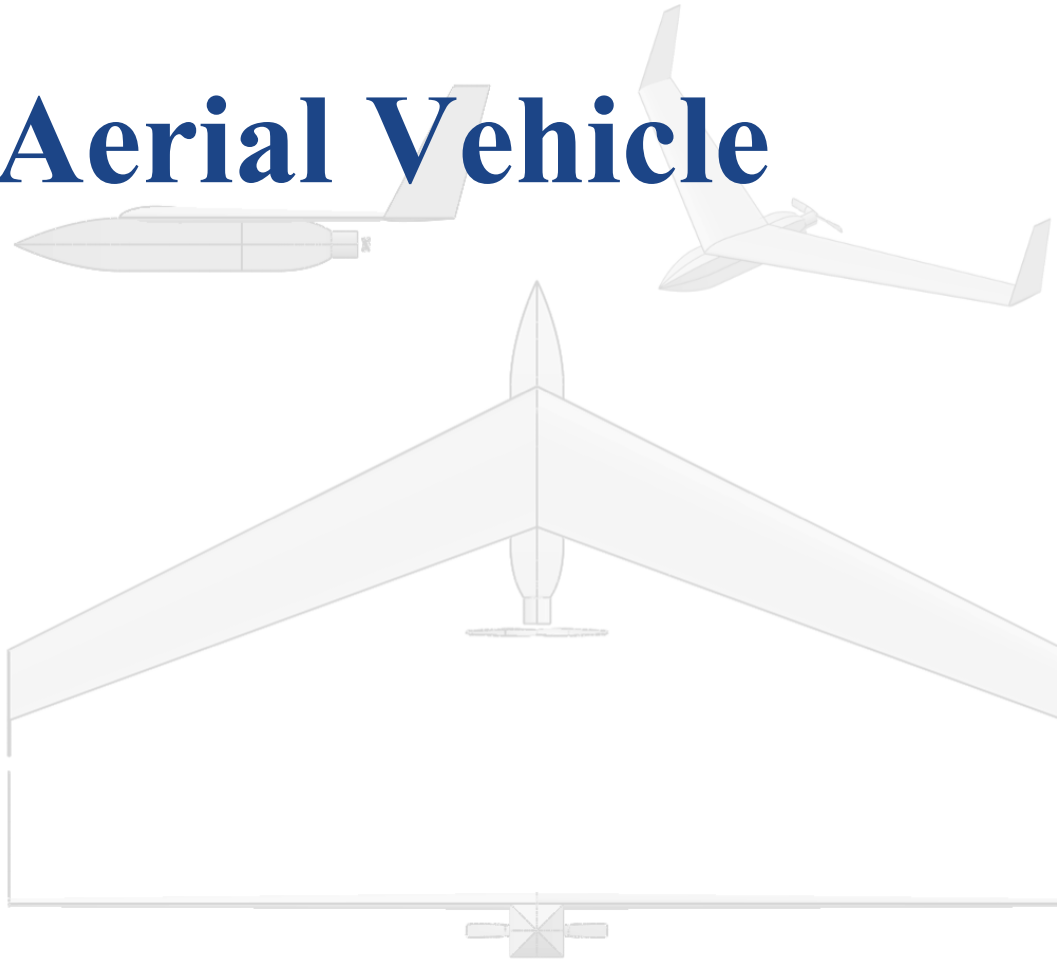
# CPE: Software/Flight Computer Schedule



# Test Plan



# CPE: Aerial Vehicle



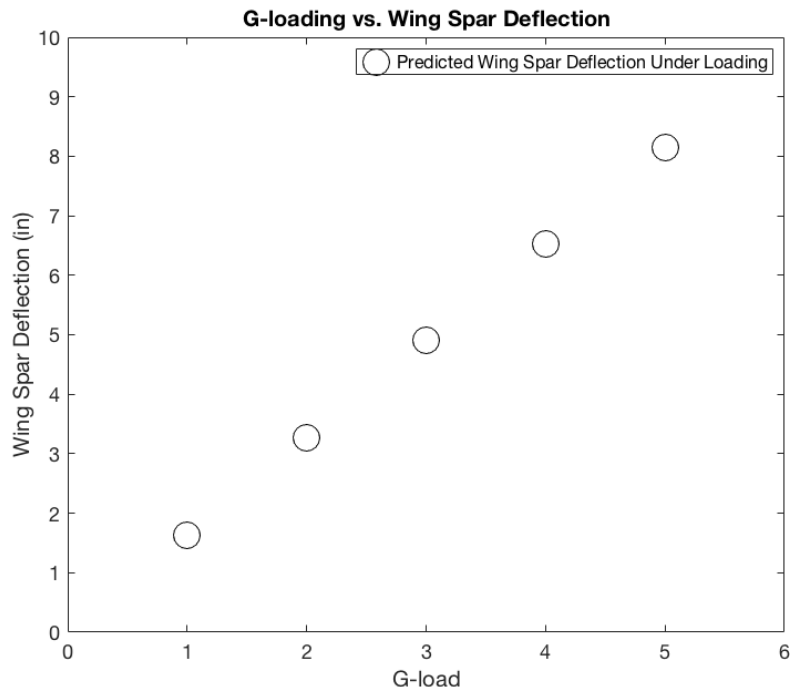
# Wing Loading Test

**Anticipated Date:** March 8th

**Expected Location:** Senior Projects Room

## Requirement

The aircraft shall sustain **5 g forces upon landing**



## Equipment

- Carbon fiber wing spar
- Meter stick
- ASEN 2001 Whiffletree setup
- Vice

## Expected Result According to Models

At 1 g loading:  
Carbon spar deflects  
1.63 inches  
.  
.  
.  
At 5 g loading:  
carbon spar deflects  
8.15 inches



# Wing Loading Test Equipment

## Test procedure

1. Secure test wing spar in vice.
2. Secure meter stick on adjacent table next to wingtip.
3. Position Wiffle Tree on spar.
4. Progressively and evenly load Wiffle Tree up to required 38 lb load.

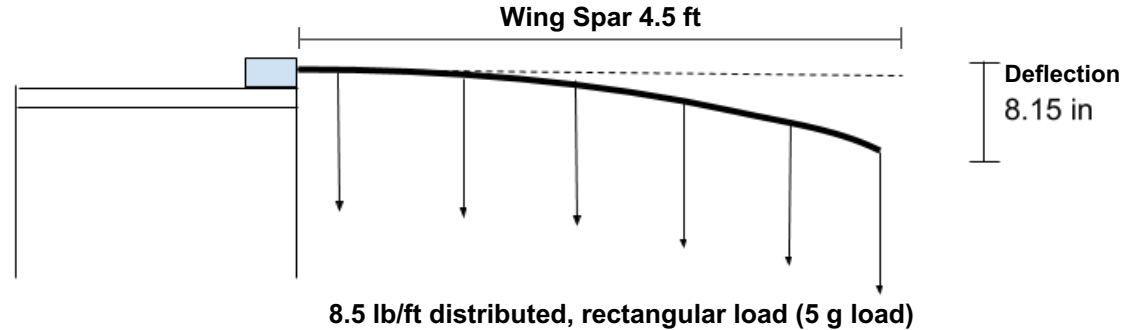


Diagram of Wing Loading Test Setup

## Verification/Validation

Test validates **wing spar strength** and **loading requirement (5 g)**; **deflection model**.

## Risk mitigation

Ensures wing structural strength **withstands design limit loads** for flight.

# Half-Scale Stability & In-Flight Gain Tuning Test

**Anticipated Date:** Week of March 12th

**Expected Location:** Harlow Platts Park

## Requirement

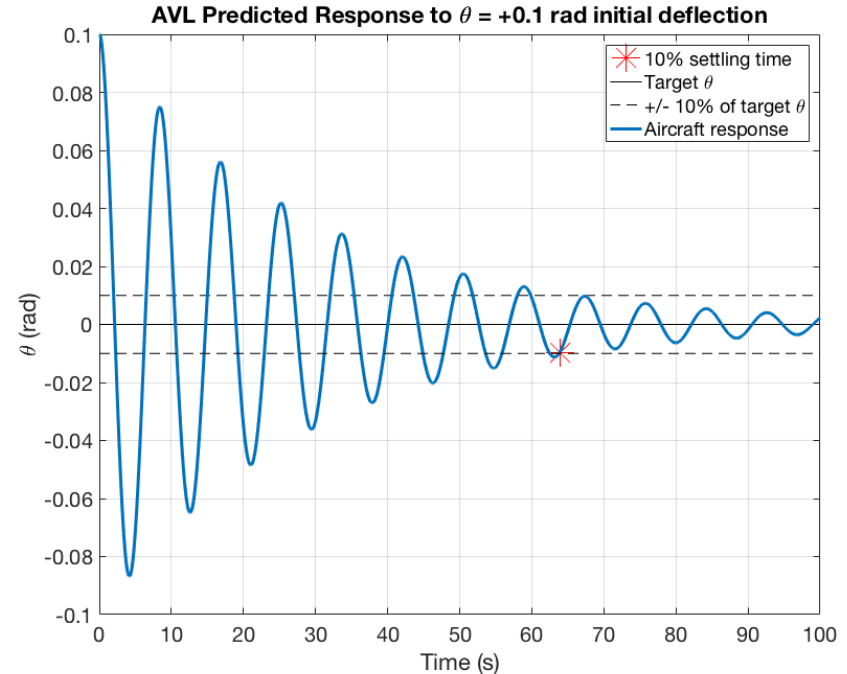
The control system shall provide control surface deflections for aircraft **longitudinal and lateral stability** throughout all phases of flight.

## Equipment

- Half-scale model
- Pixhawk 2.1
- RC radio
- RFD radio

## Expected Result According to Models

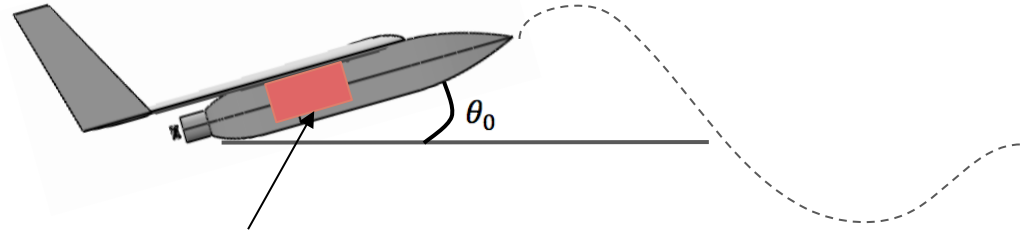
- **AVL model** predicts phugoid mode is **stable** with a **10% settling time** of approximately **1 minute**
- Tuned gains allow autonomous flight



# Half-Scale Stability & In-Flight Gain Tuning Procedure

## Test procedure

1. Launch aircraft
2. Perform manual flight maneuvers (PX4 procedure)
3. Remotely update control gains (PX4 procedure)
4. Pixhawk records flight parameters
5. Plot aircraft response
6. Compare with AVL model



Onboard: Pixhawk 2.1  
with attitude sensors and  
radios

## Verification/Validation

The recorded flight parameters will **verify** the **AVL predicted response** for all flight modes.

## Risk mitigation

Half-scale **verifies stability models** used for both half-scale and full-scale. **Practice** for **in-flight gain tuning procedure**.

# Battery Endurance Test

**Anticipated Date:** Week of January 17

**Performed Date:** February 19 @ RECUV Room

**Requirement**

Battery shall have **84 minute endurance**.

## Motivation

## Expected Result According to Models

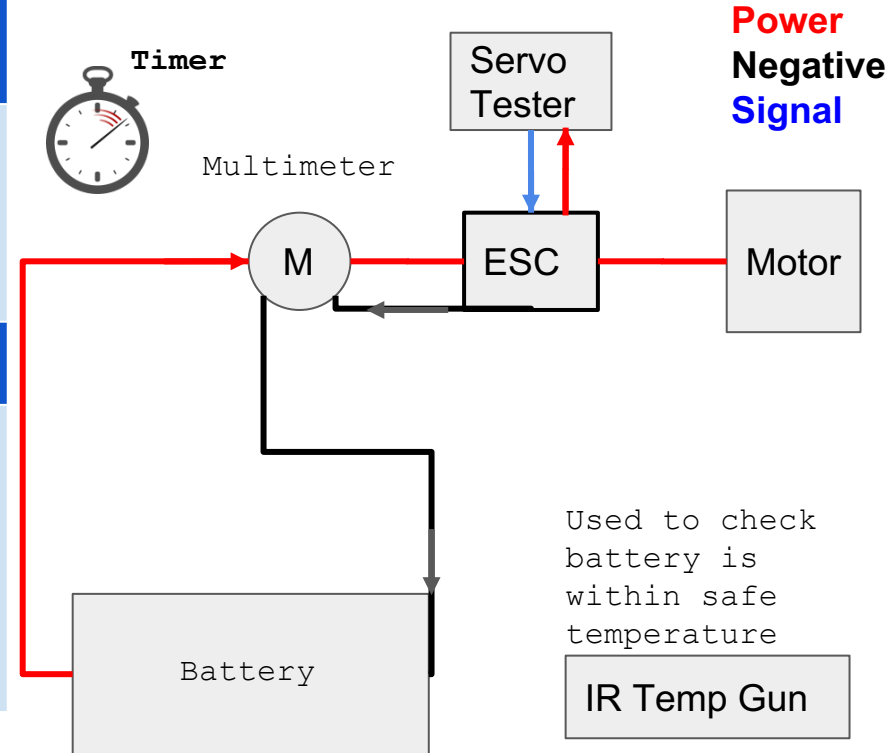
- Validate Battery Capacity,
- Reduces risk of: reduced range, loss of aircraft
- Validates battery model

Battery holds charge for: 84 mins at 15A +/- 1 A.

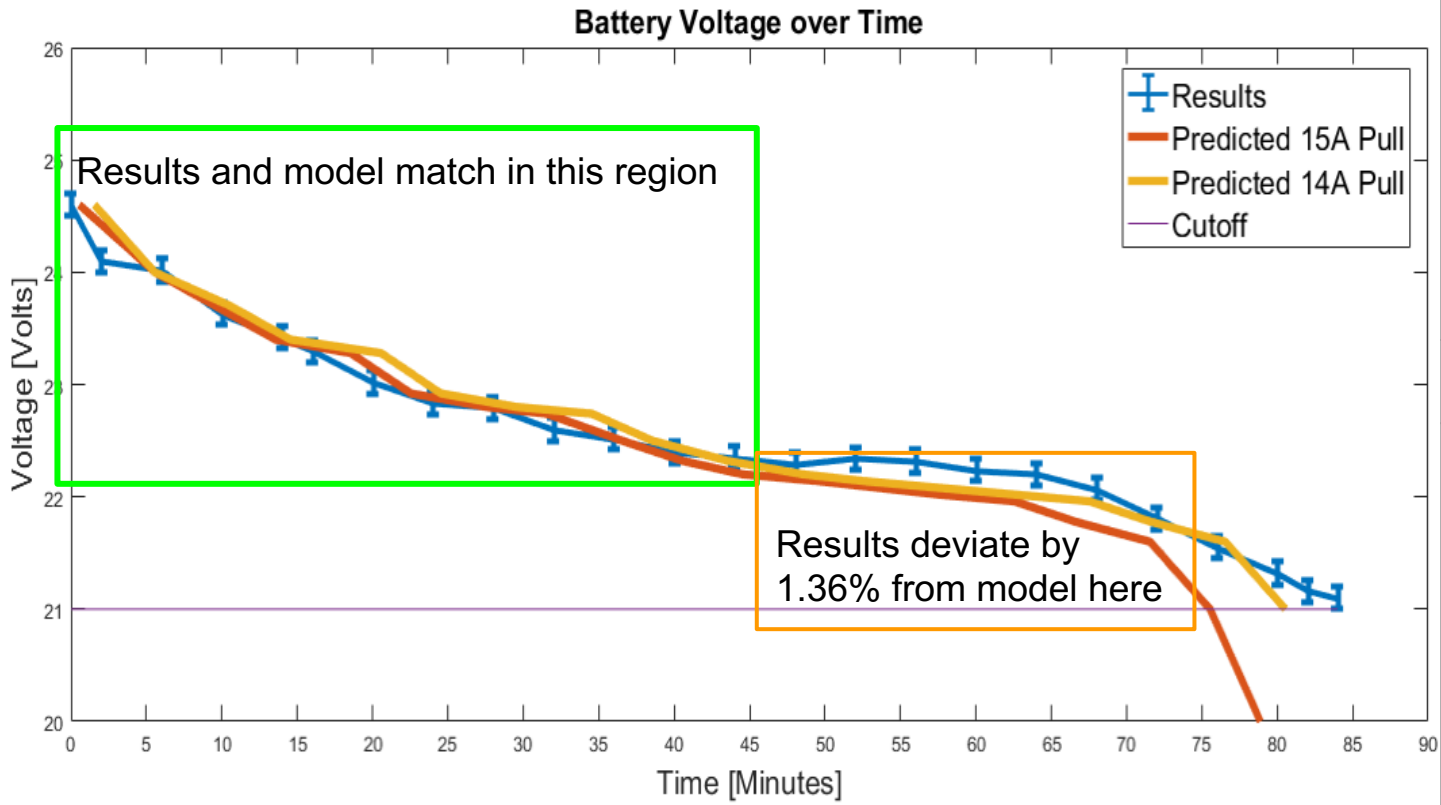
## Procedure

1. Assemble Circuit
2. Turn on Motor until multimeter reads 15A
3. Record time from timer, voltage from multimeter, and maintain current at 15A +/- 1A every 4 minutes.
4. Stop when battery voltage reaches 21 V or when 84 minutes pass.

## Test Setup



# Battery Endurance Test Results



## Error Sources

- Fluctuations in multimeter reading
- Multimeter voltage accuracy is within .01 V
- Multimeter error is 1%

## Validation

- Deviation is within error within device.
- Result suggest valid battery model
- Second test for repeatability and further validation of **84 minute endurance**

# Motor Thrust Test

Requirement

Aircraft shall climb at 5 m/s

Expected Date: Week of March 5 in RECUV Room

## Motivation

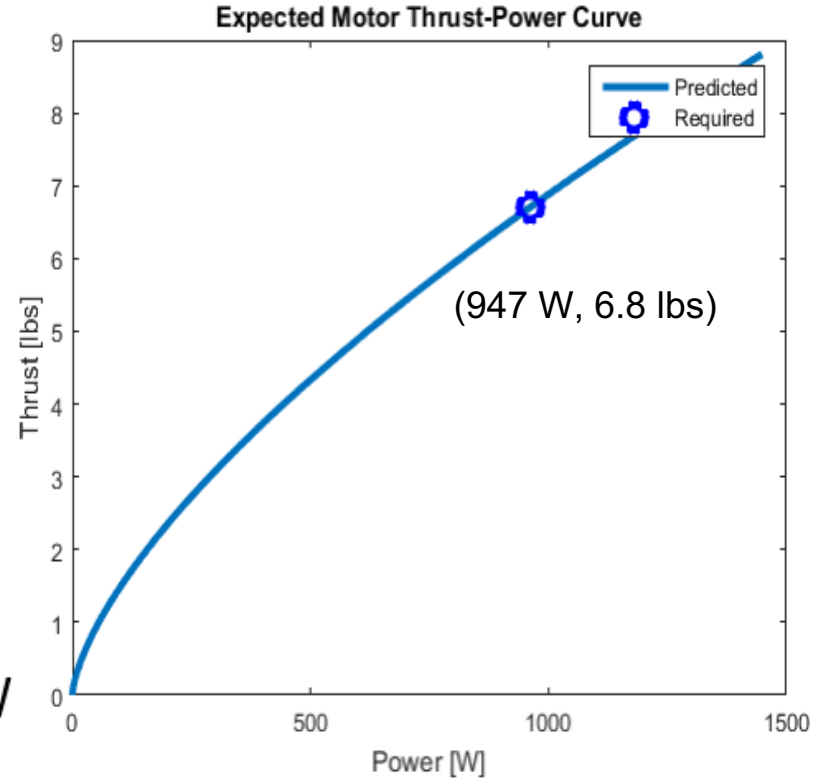
- Validate Motor Capability
- Motor pulls expected power
- Characterize thrust vs. power

## Expected Result According to Models

- Motor can achieve 7.6 lbs of thrust at 1200 W
- Meets needed 6.8 lbs at 947 W.

## Motor Capability Model

$$T = C_t \rho n^2 D^3 \text{ lbf} \quad P = 745.7 \left( \frac{C_p \rho n^3 D^5}{550} \right) \text{ W}$$



# Motor Thrust Test Procedure

## Procedure

- 1. Assemble circuit
- 2. Step up motor by 0.2 lbs up to 7.0 lbs, record thrust, voltage, and amperage along the way.
- 3. Multiply amperage and voltage for power
- 4. Plot thrust and power against predicted model.
- 5. Check result curve at 6.8 lbs.

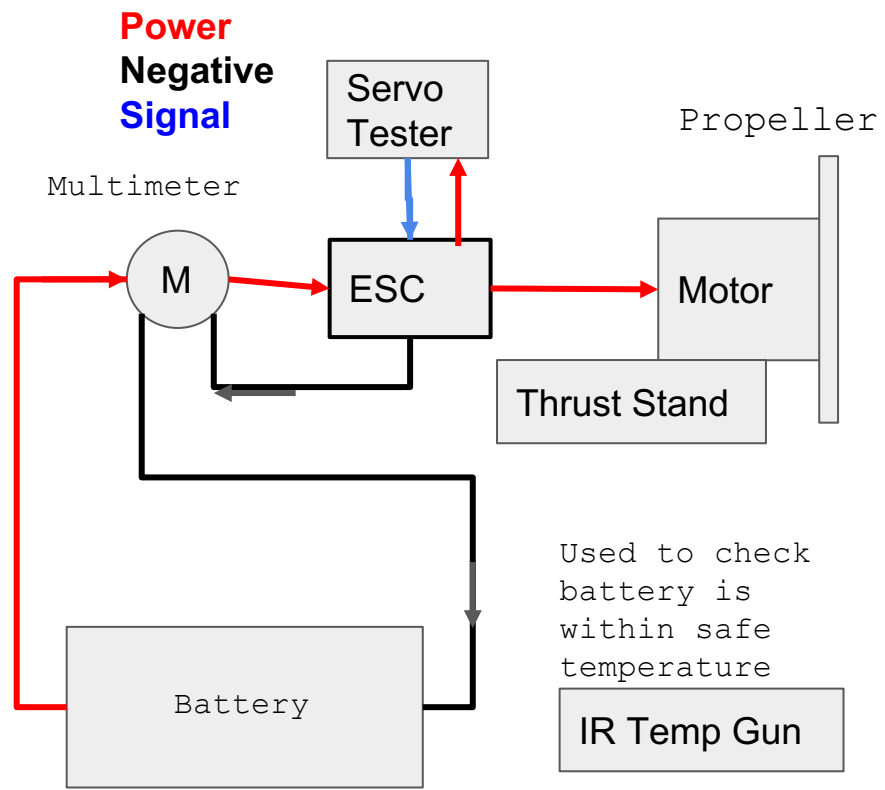
## Verification and Validation

Plot results and model for alignment.

## Risk Mitigation

Confirming characterization reduces risk of a reduced range, reduced climb rate, loss of aircraft.

### Test Setup



# CPE: Launch/Recovery





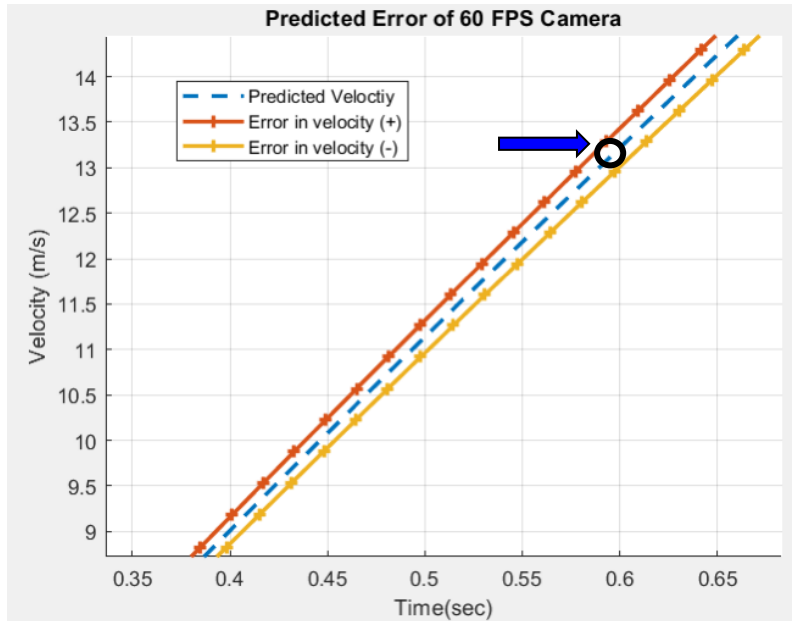
# Launch System Speed Test

**Anticipated Date:** March 8th

**Expected Location:** Business Field

## Requirement

The launch system shall **accelerate the UAV to 13.2 m/s** by the end of ramp.



## Equipment

- Launch system
- 60 FPS camera
- Logger Pro software
- Dummy weight (8.45 kg)

## Expected Result According to Models

Dolly/Dummy mass system will reach **13.2 m/s at the end of the ramp** measured by **logger pro software**

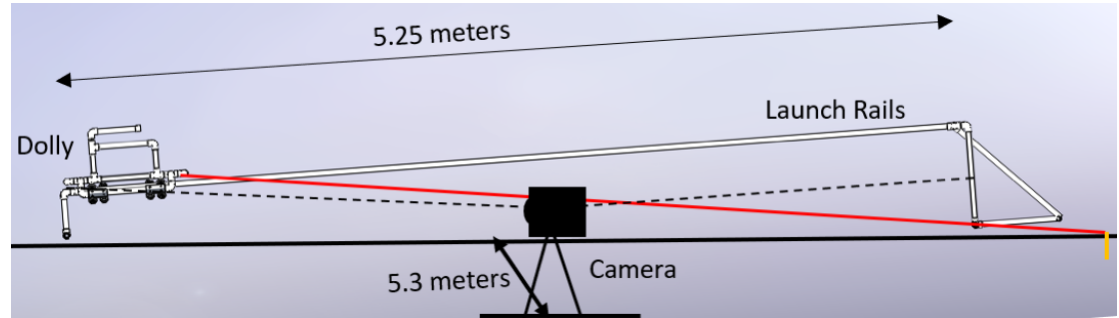
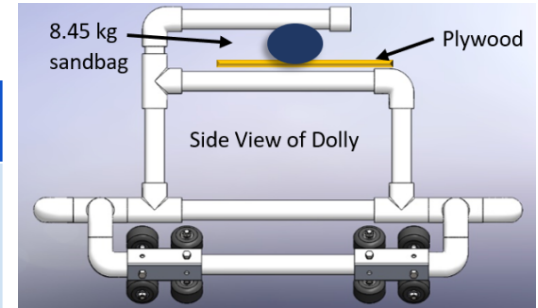
# Launch Speed Test Procedure

## Test Procedure

1. Assemble Launch System
2. Insert sandbag
3. Pull back dolly system
4. Begin recording
5. Release dolly
6. Collect footage

## Test Setup

- ❖ Dolly/Sandbag system
- ❖ Ramp System



## Verification/Validation

The software will validate the UAV will reach 13.2m/s confirming the **MATLAB PE to KE launch model**

## Risk mitigation

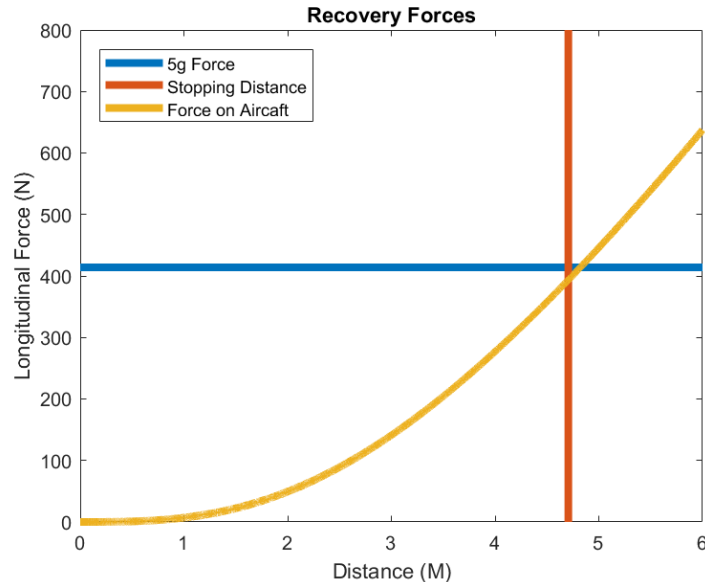
Launching **dummy mass** is expendable.  
**Prevents** full scale UAV crash.

# Launch/Recovery System Integration Test

**Anticipated Date:** March 16th **Expected Location:** Business Field

## Requirement

The recovery/launch system shall **exert forces** on the aircraft **under 5 g**.



## Equipment

- Launch and Recovery Systems
- Dummy weight (8.45 kg)
- 120 FPS camera

## Expected Result According to Models

Accelerometer on dummy mass will experience **less than 5 g** for launch and recovery

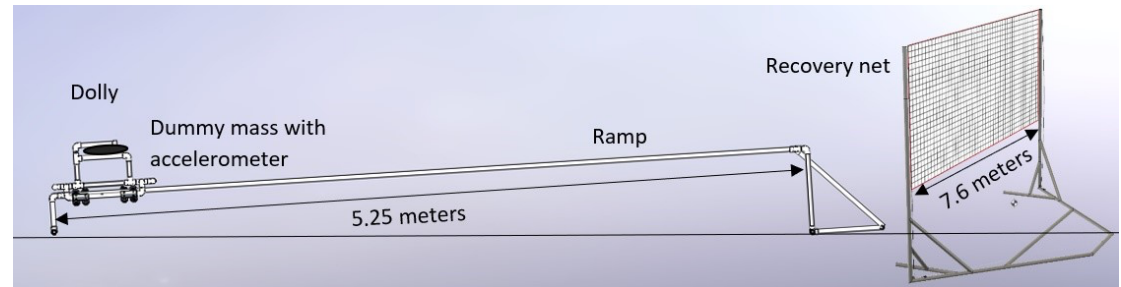
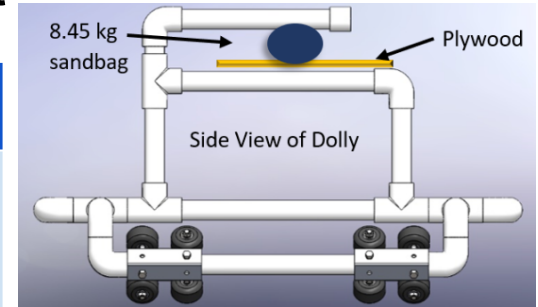
# Launch/Recovery System Integration Test

## Test Procedure

1. Assemble Launch and Recovery Systems
2. Insert sandbag
3. Pull back dolly system
4. Begin recording
5. Release dolly
6. Collect data/footage

## Test Setup

- ❖ Dolly/Sandbag system
- ❖ Ramp/Recovery System



## Verification/Validation

Accelerometer data verifies UAV experiences under 5g during launch/recovery.

## Risk mitigation

Launch/recovery **dummy mass is expendable.**  
**Prevents** full scale UAV crash.

# CPE: Communications



# Datalink Range Test

## Requirement

Telemetry radio shall have a **range of 12 km at 90+ kbps.**

Test	Date	Location	Distance	Result
1	Feb 25	NCAR & Davidson Mesa	9.12 km	Link Established Software failure
2	Feb 28	Bear Peak & Open Space	12.06 km	Failed
3	March 2	NCAR & Davidson Mesa	7.44 km	Link established Max RSSI of 127

## Equipment

- Ground Station
- UAV Datalink radio
- UAV Antennas
- Laptop (UAV PS)

## Expected Result According to Models

Secure link with 3.59 dB margin  
(Target RSSI of >150)

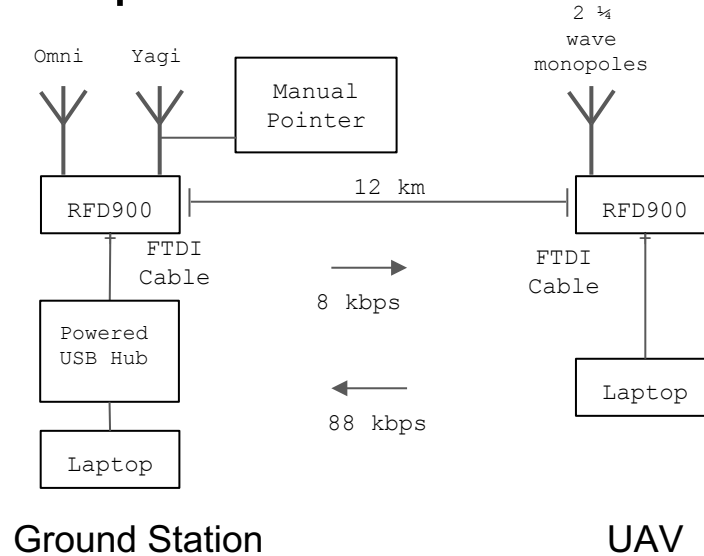
## Risk Mitigation

Verify communication at 12 km to avoid losing communication with UAV

# Datalink Range Test Setup

## Test procedure

1. Team 1 hikes to the top of Bear Peak
2. Team 2 goes to point 12 km away in Boulder Open Space
3. Point antennas towards other team
4. Attempt to establish connection



## Verification/ Validation

Verify the system can communicate at required range of 12 km

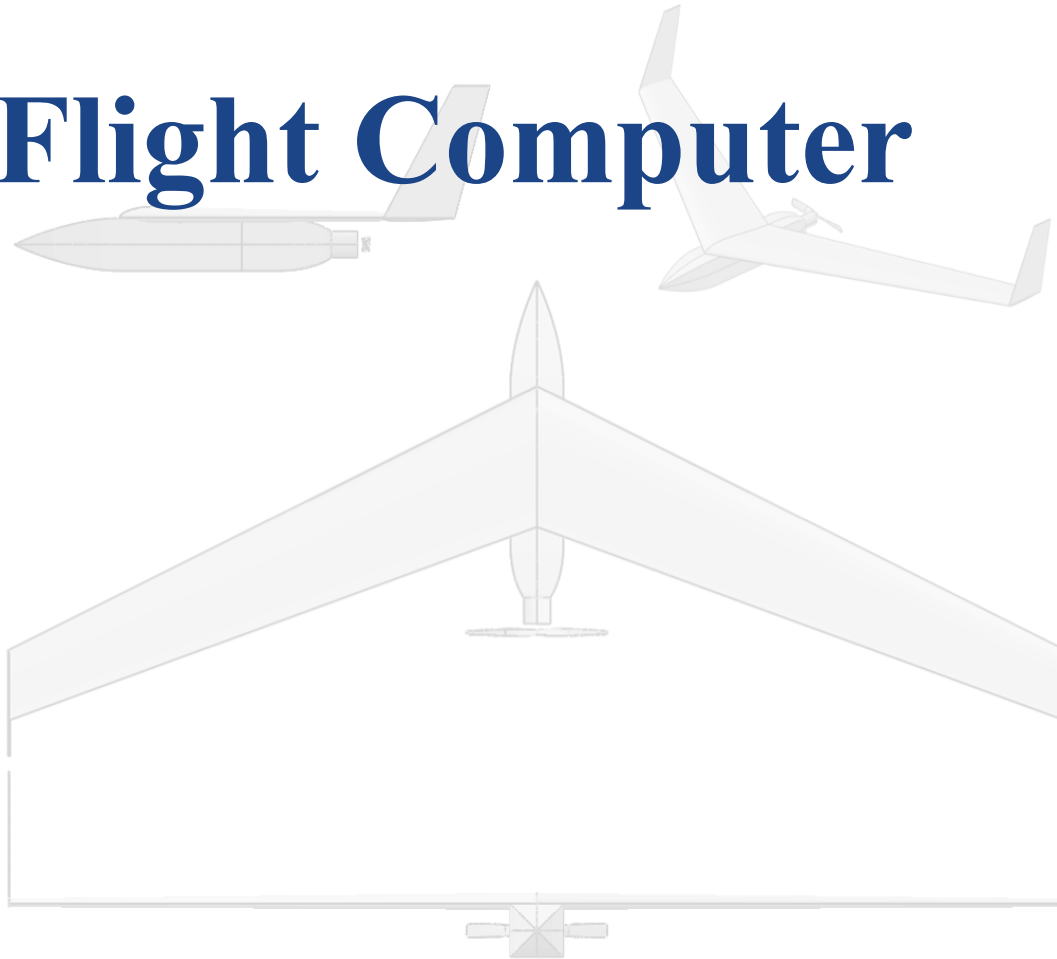
## Experimental Results

- Failed to establish adequate link
- Dysfunctional directional antenna

## Next Step

- Upgrade directional antenna

# CPE: Flight Computer







# Software: Continuous Integration









Travis CI



COVERALLS

Motivation	Procedure
Ensure software is: <ul style="list-style-type: none"><li>• Functional</li><li>• Error free</li></ul>	<ol style="list-style-type: none"><li>1. <b>Commit changes</b> to main repository.</li><li>2. <b>Build and test software</b> on supported operating systems and compiler/interpreter combinations with Travis CI.</li><li>3. <b>Compute the test coverage percentage</b> with coveralls.io.</li><li>4. <b>Automatically mark pull requests</b> with  or  to <b>indicate the testing results</b> of the requested changes.</li><li>5. <b>Badges indicating current test status</b> of master branch are embedded into the online README files.</li></ol>

Component	Status (from CI)	# Test Cases
MAVLink Interface Library	build  coverage 	6
Image Capture/Transmission	build  coverage 	19
MAVLink Router/Firewall	build  coverage 	837

# Telemetry Total Latency Test

**Anticipated Date:** March 20th

## Requirement

Aircraft shall **transmit telemetry** to ground station with **less than 200 ms latency**.

## Motivation

Must **verify required latency** before the UAV can be flown **beyond line of sight**.

## Equipment & Software

- Telemetry Radios
- Autopilot & Flight Computer
- 60 FPS Camera (17ms res)
- mavtables
- Ground Control Software

## Expected Result According to Models

Latency of 160 ms for largest packet (267 bytes) based on worst case analysis.

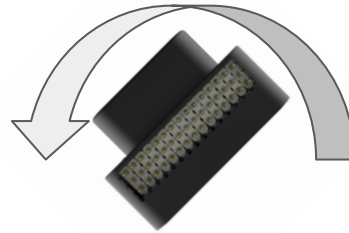
# Telemetry Total Latency Test

**Anticipated Date:** March 20th

## Test procedure

1. **Assemble communication system** from autopilot to ground station.
2. **Record** autopilot and ground control software in same frame.
3. **Rotate autopilot ~90 degrees.**
4. Collect footage.

Pixhawk



Comm latency



QGroundControl



## Verification/Validation

**Verify requirement:** rotation indicated on virtual cockpit within **200ms** of rotation of autopilot.

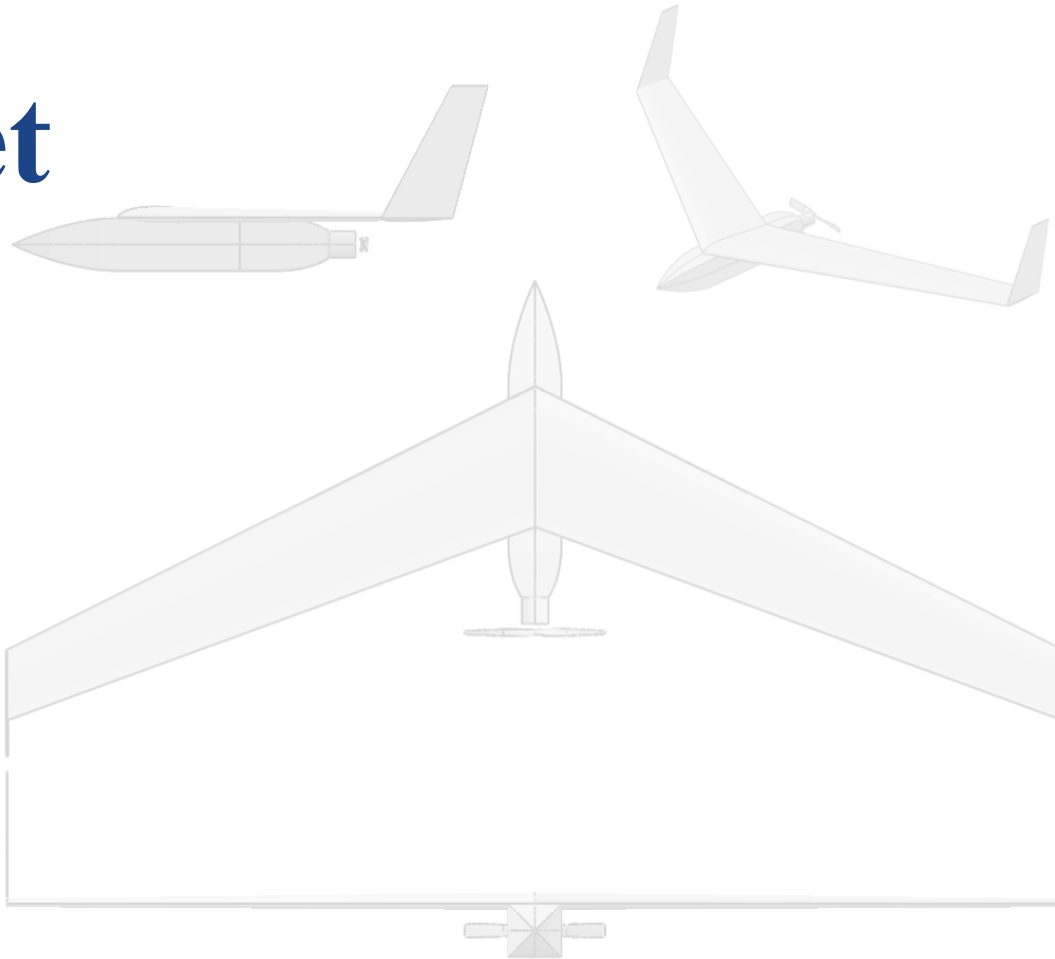
## Risk mitigation

Need under 200ms latency for **safe operation** of the aircraft **beyond line of sight.**

## Next Step

If measurement is within 17ms (camera margin) of 200ms then a higher frame rate camera will be required.

# Budget



# SHAMU Budget

Total Spent: \$4703.40

98% of Parts  
Received

99% Parts  
Ordered

Remaining  
Purchases

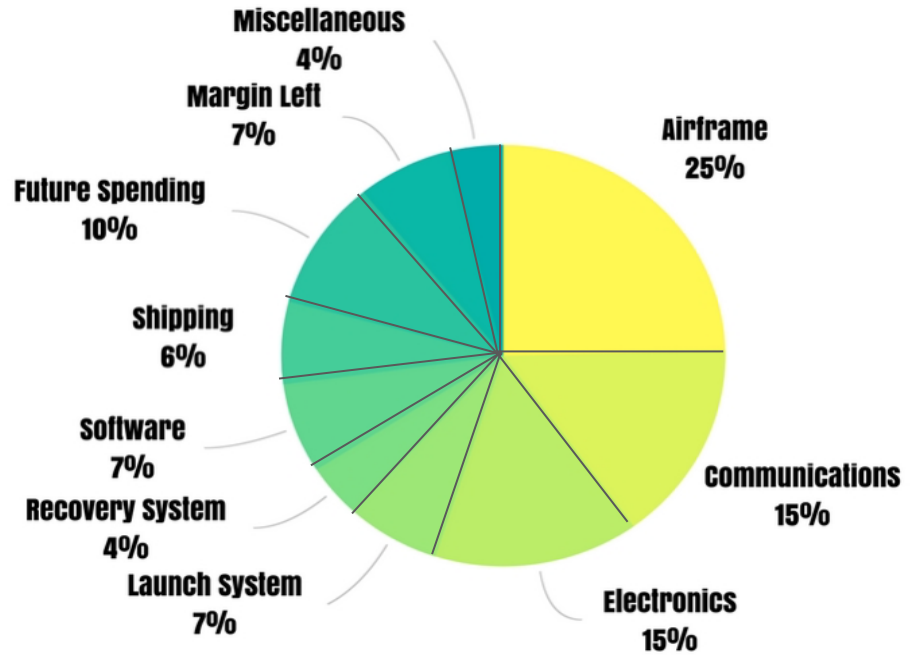
Cost

Poster/Printing

~\$200

Predicted Margin

~\$100\*

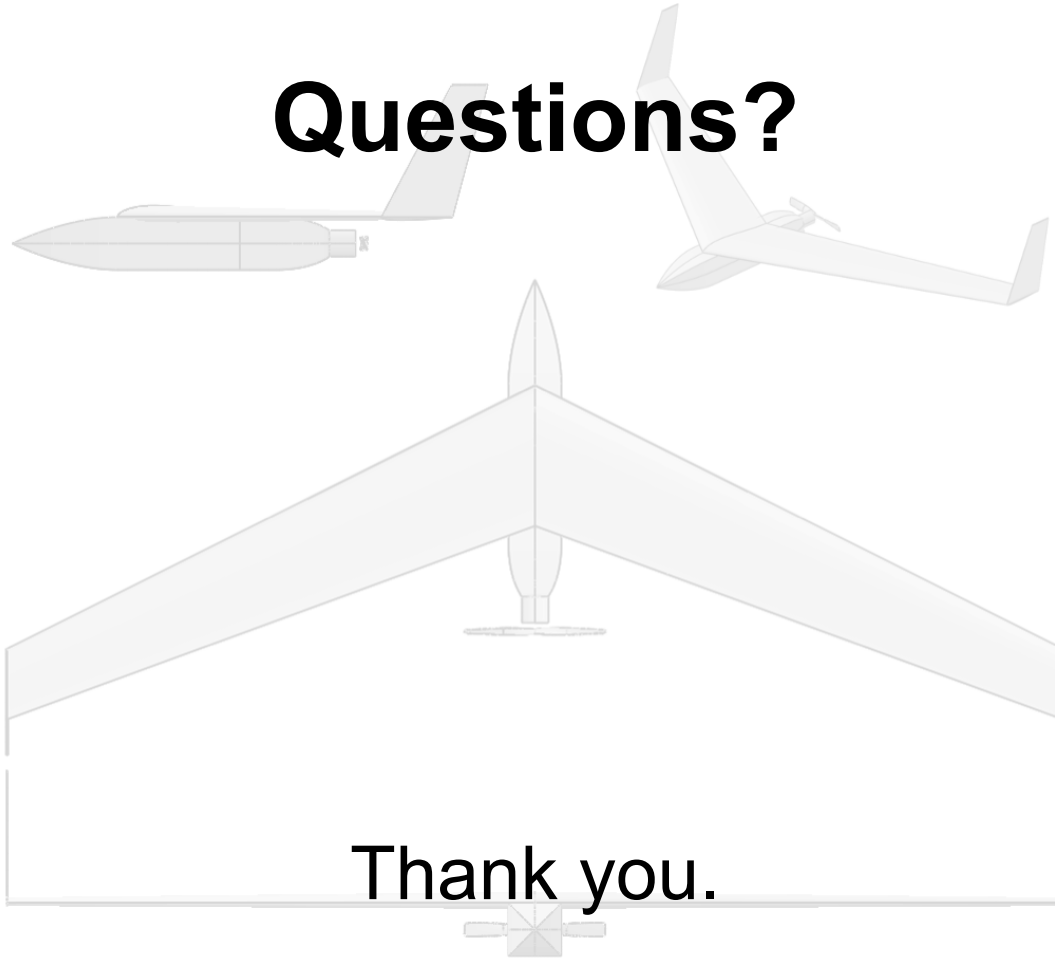


\*Out of \$5,000. Crowdfunding currently grants addtl. \$2,259 margin.

# Acknowledgements

The SHAMU team would like to thank our crowdfunding supporters, Dr. Gerren, Dr. Koster, Dr. Lawrence, Trudy Schwartz, Bobby Hodgkinson, Matt Rhode, PAB, Tim Kiley, Lee Huynh, Mr. Norman, Trimble Inc., James Nestor, and David Gruber.

# Questions?



Thank you.

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# Backup Slides



# PVC Tensile Test

**Requirement** Capture system shall sustain 5 g aircraft recovery forces.

Anticipated Date: **COMPLETED**

Motivation	Expected Result According to Models	Off-Ramp
Verify PVC structure will be able to sustain landing forces	Accelerometer on dummy mass will experience $< 5g$	Change pipe size/type

Equipment	Availability	Capabilities	Requirements	Satisfied?
Instron Machine	ITLL	Range: 0-1100 lbf	300 lbf	Available ✓

**Results:** Average Failure Stress 46.9 kPa  $> 14.5$  kPa expected bending stress, 3.25 factor of safety

# Unit Test Sample

packets for testing

mock Filter class

mock Socket class

```
1 TEST_CASE("UDPInterface's 'send_packet' method.", "[UPDInterface]")  
2 {  
3     // MAVLink packets.  
4     auto ping = std::make_shared<packet_v2::Packet>(to_vector(PingV2()));  
5     auto heartbeat =  
6         std::make_shared<packet_v2::Packet>(to_vector(HeartbeatV2()));  
7     auto encapsulated_data =  
8         std::make_shared<packet_v2::Packet>(to_vector(EncapsulatedDataV2()));  
9     // Filter  
10    fakeit::Mock<Filter> mock_filter;  
11    fakeit::When(Method(mock_filter, will_accept)).AlwaysDo(  
12        [&](auto & a, auto & b)  
13        {  
14            (void)a;  
15            (void)b;  
16            return std::pair<bool, int>(true, 0);  
17        });  
18    auto filter = mock_shared(mock_filter);  
19    // Socket  
20    std::multiset<std::vector<uint8_t>> send_bytes;  
21    std::multiset<IPAddress> send_addresses;  
22    using receive_type =  
23        IPAddress(std::back_inserter_iterator<std::vector<uint8_t>>,  
24                const std::chrono::nanoseconds &);  
25    using send_type =  
26        void(std::vector<uint8_t>::const_iterator,  
27            std::vector<uint8_t>::const_iterator,  
28            const IPAddress &);  
29    UDPSocket udp_socket;  
30    fakeit::Mock<UDPSocket> mock_socket(udp_socket);  
31    fakeit::When(OverloadedMethod(mock_socket, send, send_type)  
32                ).AlwaysDo([&](auto a, auto b, auto c)  
33                {  
34                    std::vector<uint8_t> vec;  
35                    std::copy(a, b, std::back_inserter(vec));  
36                    send_bytes.insert(vec);  
37                });  
38    }
```

# Unit Test Sample

mock Socket class

spy on ConnectionFactory class

construct UDPInterface

mock will\_accept method

mock receive method

```
37     send_addresses.insert(c);  
38 });  
39 auto socket = mock_unique(mock_socket);  
40 // Connection Factory  
41 ConnectionFactory<> factory_obj(filter);  
42 fakeit::Mock<ConnectionFactory<>> spy_factory(factory_obj);  
43 fakeit::Spy(Method(spy_factory, wait_for_packet));  
44 // Interface  
45 UDPInterface udp(  
46     std::move(socket),  
47     std::make_shared<ConnectionPool>(),  
48     mock_unique(spy_factory));  
49 std::chrono::nanoseconds timeout = 1ms;  
50 SECTION("Multiple connections with targeted packet.")  
51 {  
52     // Mocks  
53     fakeit::When(Method(mock_filter, will_accept)).AlwaysDo(  
54         [&](auto & a, auto & b)  
55         {  
56             (void)b;  
57  
58             if (a.name() == "PING")  
59             {  
60                 return std::pair<bool, int>(true, 0);  
61             }  
62  
63             return std::pair<bool, int>(false, 0);  
64         });  
65     fakeit::When(OverloadedMethod(mock_socket, receive, receive_type)  
66         ).Do([&](auto a, auto b)  
67         {  
68             (void)b;  
69             auto vec = to_vector(HeartbeatV2());  
70             std::copy(vec.begin(), vec.end(), a);  
71             return IPAddress("127.0.0.1:4000");  
72         }).Do([&](auto a, auto b)
```

# Unit Test Sample

mock receive method

actual test

mid test verifications

continue test

final test verifications

```
72     }).Do([&](auto a, auto b)->
73     {
74         (void)b;-
75         auto vec = to_vector(EncapsulatedDataV2());-
76         std::copy(vec.begin(), vec.end(), a);-
77         return IPAddress("127.0.0.1:4001");-
78     }).Do([&](auto a, auto b)->
79     {
80         (void)b;-
81         auto vec = to_vector(PingV2());-
82         std::copy(vec.begin(), vec.end(), a);-
83         return IPAddress("127.0.0.1:4002");-
84     });-
85     // Test-
86     udp.receive_packet(timeout);-
87     udp.receive_packet(timeout);-
88     udp.receive_packet(timeout);-
89     udp.send_packet(timeout);-
90     // Verification-
91     fakeit::Verify(Method(spy_factory, wait_for_packet).Using(1ms)).Once();-
92     fakeit::Verify(Method(spy_factory, wait_for_packet)).Once();-
93     fakeit::Verify(-
94         | OverloadedMethod(mock_socket, send, send_type)).Once();-
95     REQUIRE(send_bytes.size() == 1);-
96     REQUIRE(send_bytes.count(to_vector(PingV2())) == 1);-
97     REQUIRE(send_addresses.count(IPAddress("127.0.0.1:4000")) == 1);-
98     // Test-
99     udp.send_packet(timeout);-
100    // Verification (no futher operations)-
101    fakeit::Verify(-
102        | Method(spy_factory, wait_for_packet).Using(1ms)).Exactly(2);-
103    fakeit::Verify(Method(spy_factory, wait_for_packet)).Exactly(2);-
104    fakeit::Verify(-
105        | OverloadedMethod(mock_socket, send, send_type)).Once();-
106    }-
107 }
```

# DR 3.6 - Image Rate Test

**Anticipated Date:** March 24th

<b>Requirement</b>	Aircraft shall capture and transmit 1920x1080 images to ground station at 1/60 Hz.
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<b>Equipment &amp; Software</b>	<b>Expected Result According to Models</b>
Concurrent to full system integration and flight test.  (no extra equipment or setup)	Images will be received by ground station at a rate of at least 1/60 Hz.

<b>Verification/Validation</b>
Verify timestamps of images received at the ground station to be within 1 minute of each other.

# Tests Completed for Launch/Recovery

Test	Motivation	Expected Result According to Models	Results
Bungee Test	Verify the spring constant of the bungee from launch/recovery models	Bungee has a spring constant of $K = 86 \text{ N/m}$ and does not snap under expected loads	Bungee tensile strength exceeded 68.5N with a safety factor of 2.5. Bungee slipped out of the grips at this point.