# SHADE

<u>Spacial HEO Autonomous Detector & Evaluator</u>

### Test Readiness Review

### Team

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Sponsor The Aerospace Corporation

<u>Advisor</u> Dr. Zachary Sunberg

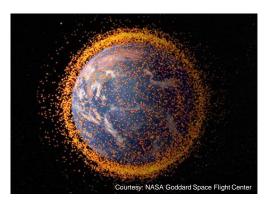


### Project Goal

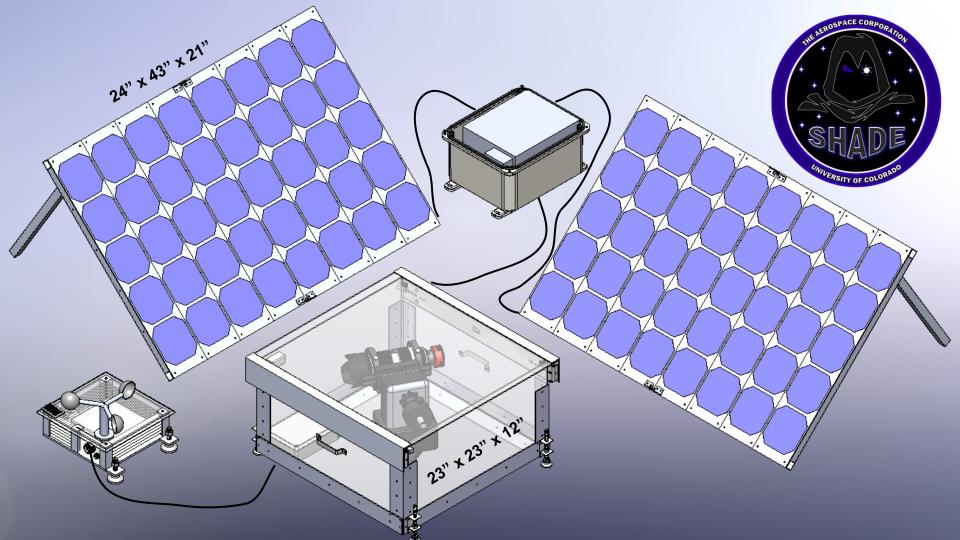
- ★ Increasing amount of Earth-orbiting objects
- ★ Large SSA systems now have an overwhelming number of tracks
- ★ Need inexpensive tracking solution to relieve large systems

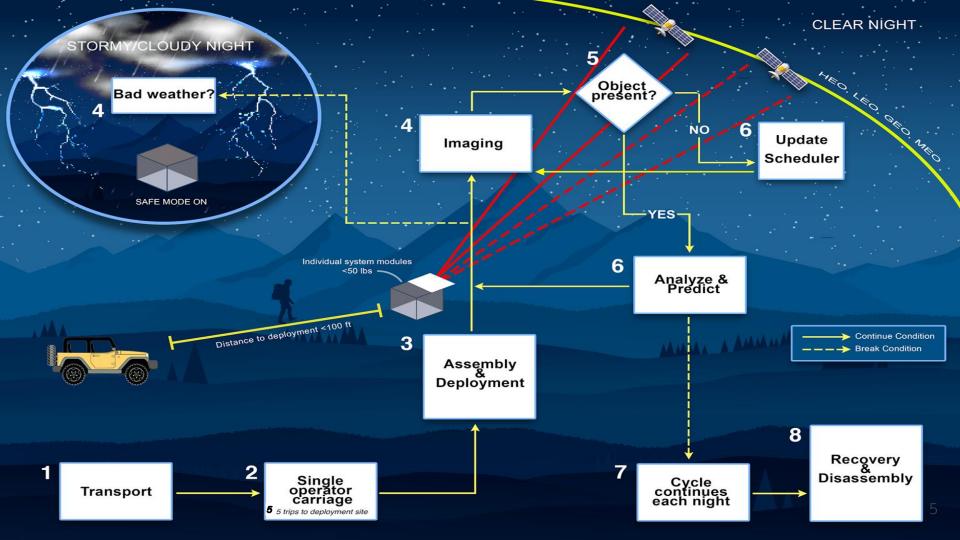
#### SHADE Mission Statement

To provide an easily accessible, multi-night orbit tracker, specializing in the evaluation of highly elliptical orbits. SHADE will be a **low-cost capable tracking system**, able to withstand adverse weather conditions.

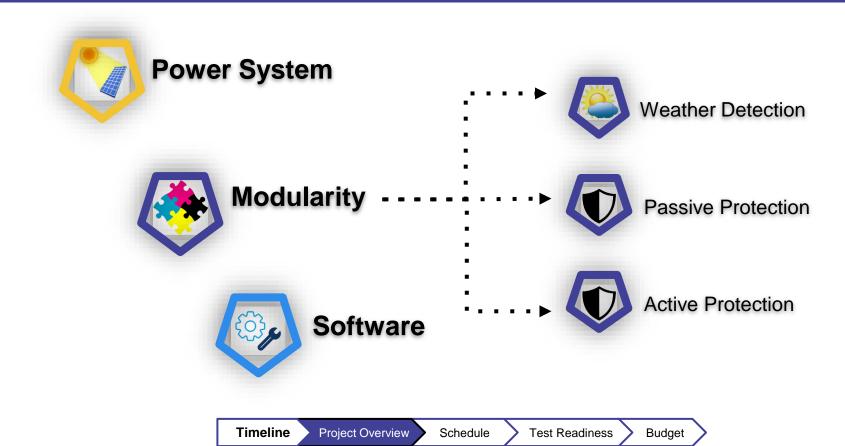




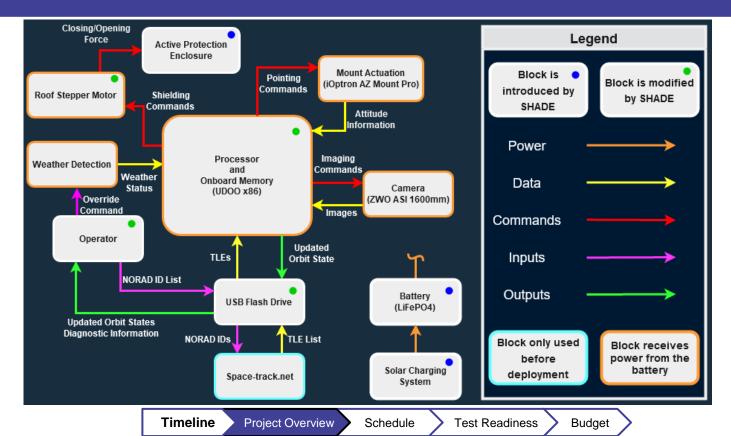




### **Critical Project Elements**



### Physical Block Diagram



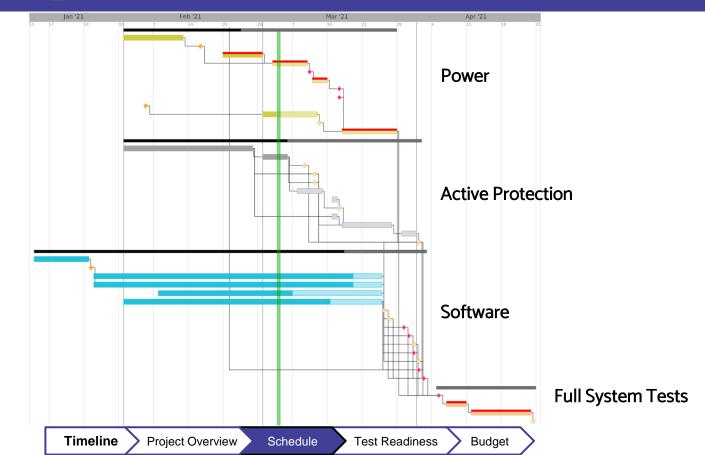
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### Success for SHADE

System	Goal	
Power (Level 3/3)	<ul> <li>Five nights of continuous operation in SOC</li> <li>Enters safe mode if power is lost</li> </ul>	
Modularity (Level 3/3)	<ul> <li>Each module weighs less than 35 lbs</li> <li>Minimal on-site system assembly</li> </ul>	
Environmental Protection (Level 3/3)	<ul> <li>Active protection triggered by sensors/remote override</li> <li>Protects hardware from light rain/snow/wind</li> <li>Updates system status to ground station</li> </ul>	
Scheduling (Level 2/3)	<ul> <li>Generates schedule based on imaging time, visibility, and FOV</li> <li>Adapt schedule for missed observations or human override</li> <li>Schedule up to 6 observations per hour</li> </ul>	
Tracking (Level 2/3)	• Track HEOs near apogee (GEO), and perigee (LEO)	
Image Processing (Level 2/3)	Accurately extract endpoints of varying streaks Identifies when an object is missed and notifies scheduler	
Orbital Determination (Level 3/3)	<ul> <li>Complete accurate orbit determination using Batch filter</li> <li>Predict possible orbits for missing objects</li> </ul>	



### Full Spring Semester Schedule

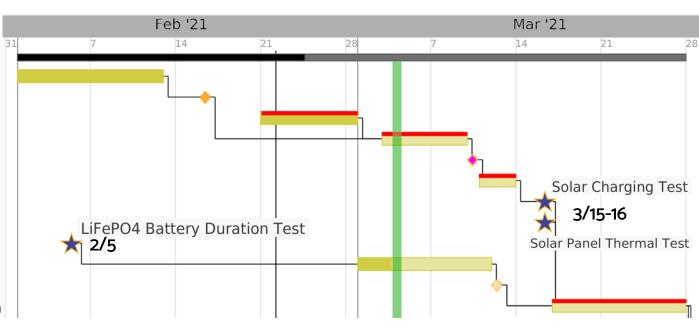


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### Power System

#### **Power System**

Frame & Stand Manufacturing Stand Setup Test Heat Sink Assembly Solar Cell Assembly Segment Connection Tests Panel/Battery Integration Solar Charging Test Solar Panel Thermal Test LiFePO4 Battery Duration Test Battery/Software Development Low-Power Shutdown Test Power/SHADE System Integration

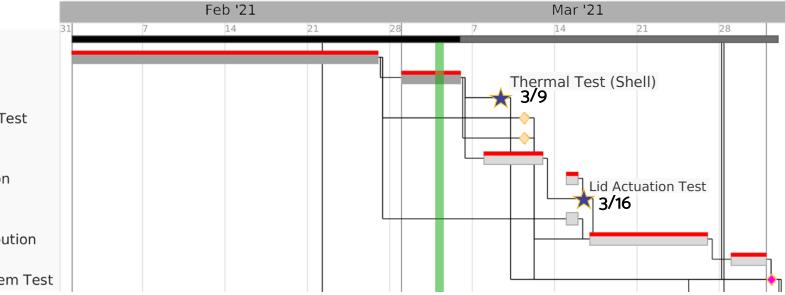




### Active Protection

#### **Active Protection**

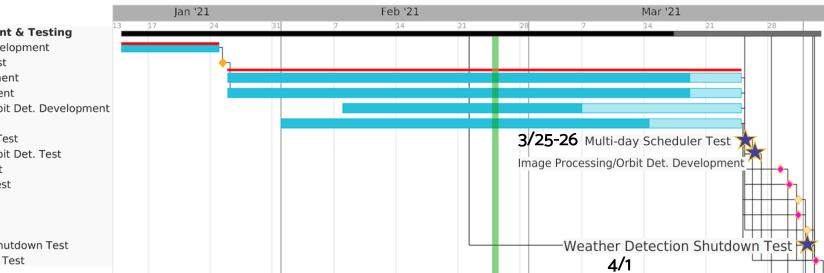
Shell Manufacturing Rail & Lid Installation Thermal Test (Shell) Camera/Mount Install Test Structural Test Motor Integration Limit Switch Installation Lid Actuation Test Polycase Installation Wiring & Power Distribution Processor Integration Active Protection System Test





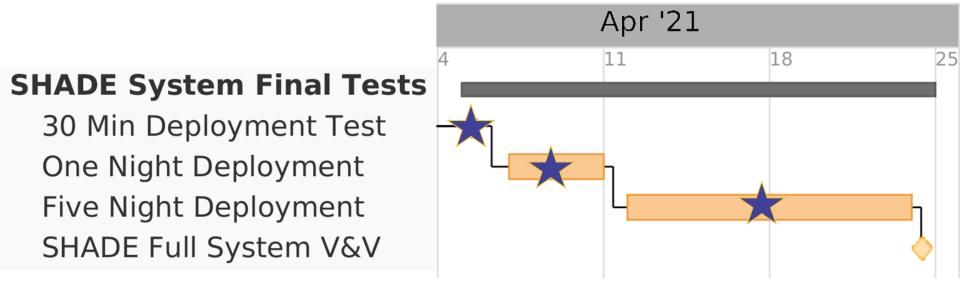
### Software Systems

Software Development & Testing **Orbit Propagator Development Orbit Propagation Test** Calibration Development Scheduler Development Image Processing/Orbit Det. Development Software Integration Multi-day Scheduler Test Image Processing/Orbit Det. Test Software Startup Test Data Management Test Sleep Timer Test Cable Wrapping Test GPS Test Weather Detection Shutdown Test Full Software System Test





### Full System V & V







### Planned Verification & Functional Tests

#### Full System Tests

- 30-Minute Transport & Assembly Test
- Single Night Deployment Test
- Multi-Night Deployment Test

#### Power Tests

- Battery Duration Test
- Solar Charging Test
- Thermal Solar Cell Test

### Active Protection Tests

- Thermal Test
- Structural Test
- Lid Actuation Test

#### Weather Detection Tests

- Sensor Safe Mode Shutdown
- Low-Power Shutdown Test

#### **Software Tests**

- Orbit Propagation and Scheduling Test
- Week-Long Dynamic Scheduling Test
- Image Processing Test
- Timed Software Setup Test

# Full System Tests



### 30-Minute Transport & Assembly Test

**Purpose:** Show that SHADE can be transported and deployed by a single operator in 30 minutes.

Requirement Satisfied: FR 7

Facilities: Protected outdoor space

**Equipment:** Full System, stopwatch, 2 team members

#### Testing Procedure:

- 1. Measure 100 ft from vehicle to field
- 2. Start timer and begin module transport
- 3. Begin module assembly
- 4. Conduct power-up sequence of the SHADE system
- 5. Equalize weather detection sensors
- 6. After sensor equilibrium, stop timer
- Power-off and disassemble system modules for transport back to vehicle

#### FR 7: SHADE shall be deployed and recovered in 30 minutes by one operator.

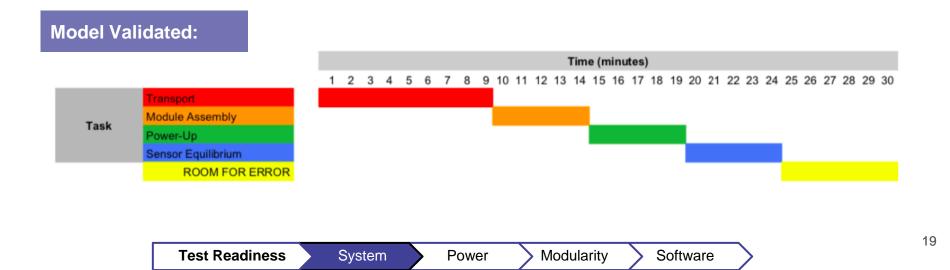
### 30-Minute Transport & Assembly Test (cont.)

#### Expected Results:

- A single operator is capable of assembling and deploying SHADE in 30 minutes.
- The initial Time Budget will be altered.

#### **Risk Mitigation**:

- Failure to transport, assemble & deploy the SHADE system in 30-minutes.
- Directly related to FR 7



### Single Night Deployment Test

**Purpose:** Verify that the system is functioning properly for a single night, prior to a multi-night deployment attempt.

Requirements Satisfied: FR 1, 3, 4, 5, 6

Facilities: Protected outdoor space

### Equipment: Full System

#### **Testing Procedure:**

- 1. At dusk, SHADE will be deployed in a location with a clear view of the sky.
- 2. 12 hours later, the operator will return to the deployment site and disassemble SHADE.

### \*Procedure follows CONOPs, except for 30-minute deployment restriction.

### **Expected Results:**

- Scheduler determines accurate viewing windows
- Image processing system determines accurate streak endpoints
- Accurate updated TLE list
- Weather detection adequately protects the system
- Battery can endure a full night's deployment
- Note: this assessment does not test the functionality of the solar panels.

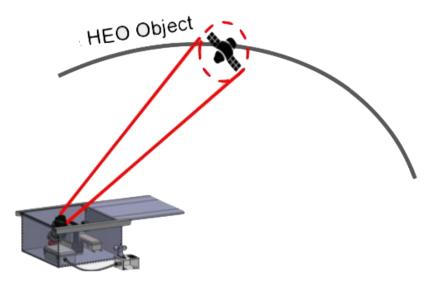
### Single Night Deployment Test (cont.)

### **Risk Mitigation:**

 Single Night Deployment failure caused by components other than the solar panels

### Models Validated:

- Battery can endure a full night's deployment
- Orbit propagation and determination



### Multi-Night Deployment Test

**Purpose:** Following a single night deployment attempt, a multi-night deployment test will verify the functionality of solar panels and ability to schedule multiple night observation windows..

Requirements Satisfied: FR 1-8

Facilities: Protected outdoor space

Equipment: Full System

#### **Testing Procedure:**

- At dusk, SHADE will be assembled in a location with a clear view of the sky.
- 2. An operator will deploy the system and depart
- 3. 36 hours later, the operator will return to the deployment site and disassemble SHADE.

#### **Expected Results:**

- Single night deployment results achieved
- Weather detection adequately protects the system
- Solar panels are able to charge battery for the following night

System

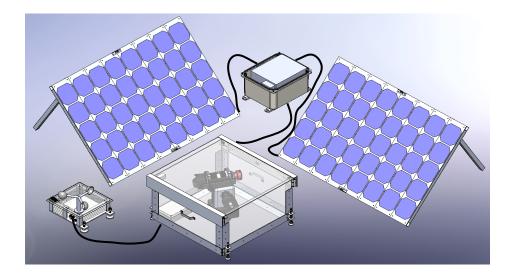
### Multi-Night Deployment Test (cont.)

### **Risk Mitigation:**

• Multi-Night Deployment failure caused by components such as the solar panels

Models Validated:

- Solar Panels can charge the battery for full night of deployment
- Weather Detection Safe Mode trigger logic



# Power Tests



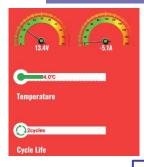
### **Battery Duration Test**

**Purpose:** Testing the expected duration of the battery when subjected to full current draw

Requirements Satisfied: FR 8

Equipment: Cycle tester, VictronConnect

Facilities: Senior project space



#### **Testing Procedure:**

- Battery shall start with a full charge
- Cycle tester draws 5 A over an 11-hour period, ultimately drawing **55 Ah**
- Monitoring the voltage of the battery over the course of the test allows analysis of the discharge curve
- Similarly, monitoring the rate of change of the capacity will characterise the transient performance of the battery over the course of an observation window

System

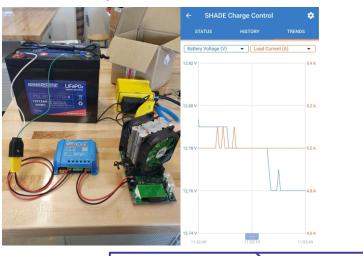
### Battery Duration Test (cont.)

System

Power

### Expected Results:

- ≥ 30% of the battery capacity should remain following the test
- Variation of the voltage should match the discharge curve provided



Test Readiness

#### **Risk Mitigation:**

- Empirical knowledge of the discharge curve allows for better mission planning and scheduling
- Increased confidence that the battery will last a full 12 hour observation period (DR 2.2)

Software

### Models Validated:

Modularity

• Battery discharge model

### Solar Charging Test

**Purpose:** To assess that the solar panels have been manufactured correctly and are functioning properly.

Requirements Satisfied: FR 2, 4, 7, 8

**Equipment:** Multimeter, VictronConnect

#### Facilities: Outside



#### **Testing Procedure:**

- The battery before deployment will be at a battery capacity 80%
- The solar panels shall be deployed on a clear, sunny day between 1130 to 1530.
- Utilize Multimeter and VictronConnect to record power generation and battery voltage throughout deployment

### Solar Charging Test (cont.)

### Expected Results:

- Power generation and open-circuit voltage would closely match between the theoretical model and the test data
- Solar Cells will not short

#### **Risk Mitigation**:

- Continual power source
- Able to perform on days without clouds (Risk ID **SOC**)
- Solar cells do not contact the backplate (short out)

Modularity

### Models Validated:

• Solar charging model

		1 🕈 🖙 🗐 82% 🗎		
← SHAD	E Charge Control	\$		
STATUS	HISTORY	TRENDS		
💿 Solar		0W		
		0.01V		
		0.0A		
Battery				
		12.82V		
O Current		-5.00A		
		Off		
Why is the charger off?				
Load output				
		On		
		5.0A		
Power		64W		

System

### Thermal Solar Cell Test

**Purpose:** To assess the effectiveness of the coupled heat sinks.

Requirements Satisfied: FR 2, 8

**Equipment:** IR Camera, Ambient temperature sensor

Facilities: Open outdoor area

#### **Testing Procedure:**

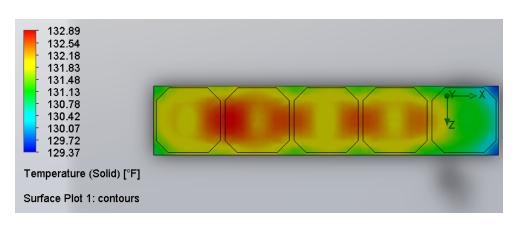
- 1. Record open circuit voltage of the test pieces prior to the test
- 2. Record ambient temperature and solar cell temperature at 30 min intervals
  - a. Use IR camera to capture heat sink temperatures, solar cell face temperatures
- 3. Record open circuit voltage at the end of the test
- 4. Build SolidWorks model using testing day's data to compare to the empirical data

Modularity

### Thermal Solar Cell Test (cont.)

### Expected Results:

- Solar segments with Heatsinks are observed to be at a lower temperature compared to those without heat sinks
- IR camera temperature contours match similarly with SolidWorks model



### **Risk Mitigation:**

- Failure to fully recharge battery after a full night's deployment
  - Solar charging dependent on solar cell temperature

### Models Validated:

• SolidWorks Thermal Model

# Active Protection Tests



### Lid Actuation Test

Test Readiness

System

**Purpose:** To verify the operation of the roof motor and gear system of the active protection box.

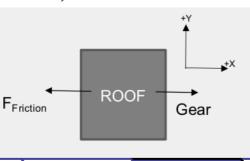
#### Requirements Satisfied: FR 3

**Equipment:** Active protection box, UDOO, Motor controller & roof motor

**Risks Mitigated:** Timely roof actuation protects against quickly developing precipitation (Risk ID **RCR**)

### **Testing Procedure:**

- Observe whether or not lid glides smoothly on slides
- Observe whether or not the lid is able to open and close completely
- Verify that the lid can open/close in 10 seconds.
   (success criteria imposed by WRAITH)



Modularity

Software

Power

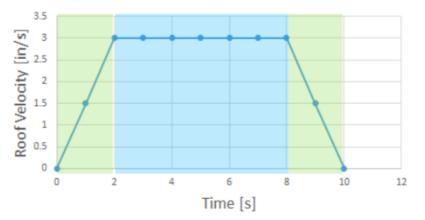
Motor Specification Model:

 $\Sigma F_x = ma_x$   $F_{\text{Friction}} = N \mu_{\text{static}}$   $F_{\text{Friction}} = N \mu$   $a = \alpha R$   $T = I\alpha$   $T_{\text{required}} = 146 [oz in]$ 

Gear Rate Model: 24 Teeth/Revolution 5 Teeth/Inch 24 Inches of Travel 10 Second Close: 30 [RPM]

### Lid Actuation Test (cont.)

**Roof Velocity Vs. Time** 



#### **Expected Results:**

- The lid will open/close in 10 s
- The lid will open/close completely

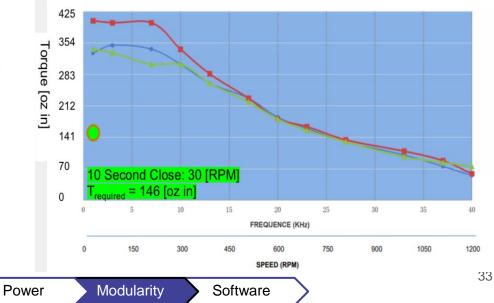
**Test Readiness** 

System

### Initial Testing (WRAITH)

• 125 [oz in] motor actuated roof at 1 [in/sec] reliably

PULL OUT TORQUE CURVE OF 23HP45-4204S



### Thermal Test

**Purpose:** To verify that the internal temperature of the active protection enclosure does not exceed or fall below the material and component temperature limits.

### Requirements Satisfied: FR 3

**Equipment:** 2 ambient thermometers, 1 wall temperature sensor, 1 barometric sensor, 1 pyrheliometer, empty active protection enclosure.

#### Facilities: Sunny outdoor location.

### **Testing Procedure:**

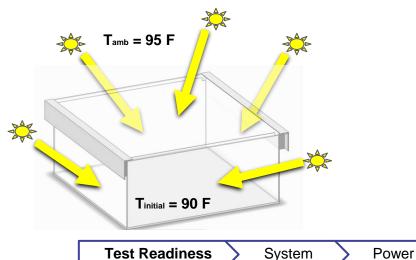
- 1. Set up assembled active protection enclosure in sunny area with open roof.
- 2. Wait 1 hour.
- 3. Close the roof and record temperature, solar, and pressure parameters.
- 4. After 3 hours, repeat Step 3 and clean up.
- 5. Input initial temperature, pressure, and solar flux conditions into thermal model.
- 6. Rerun thermal analysis. Compare results of thermal model with experimental test.

System

### Thermal Test (cont.)

### Expected Results:

- The thermal model will provide similar wall and internal temperature results to the experimental thermal test after 3 hours.
- The thermal model will be validated and may then be used to predict other environments.

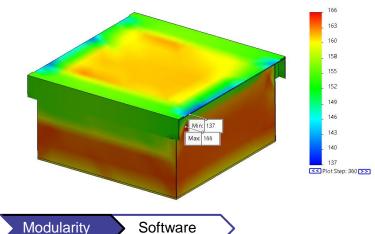


### **Risk Mitigation:**

 Extreme (high/low) temperatures prohibiting component functionality (Risk ID **DIH**)

### Models Validated:

• Solidworks active protection enclosure thermal model.



# Weather Detection Test



## Safe Mode Trigger Test

**Purpose:** To ensure each weather shutdown case triggers the appropriate signals, accurately telling the system to enter or exit safe mode.

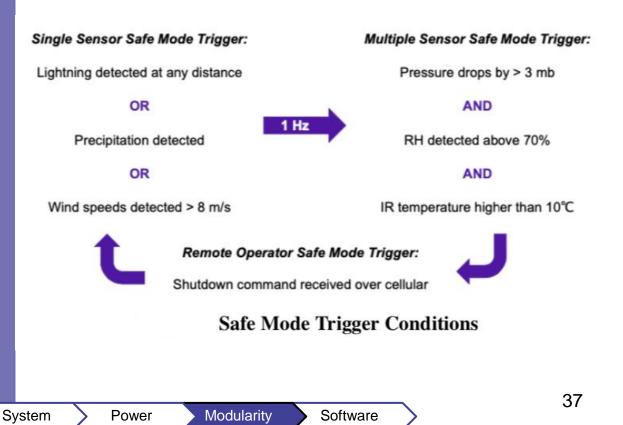
Requirements Satisfied: FR 3

**Equipment:** Weather Detection Box, Battery, Computer

**Expected Results:** Sensor trigger response matches human observation

**Risk Mitigation:** Verifying proper trigger response (Risk IDs **WDC** & **WFT**)

**Test Readiness** 



# Software Tests



## Image Processing Test

**Purpose:** To assess the functionality of SHADE's streak detection algorithms.

Requirements Satisfied: FR 5

Equipment: Computer

Facilities: N/A

#### Testing Procedure:

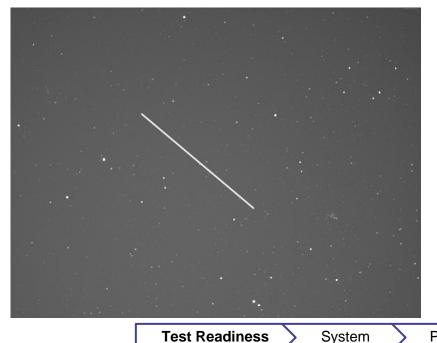
- Create images with synthetic streaks and known RA-Dec coordinates of those streaks.
- 2. Upload images with synthetic streaks to the computer.
- 3. Run the image processing function to determine RA-Dec coordinates, recording the time taken.

#### FR 5: SHADE shall image objects with apparent magnitude of less than 10.

## Image Processing Test (cont.)

### **Expected Results:**

RA-Dec coordinates will coincide with known values from synthetic streaks.



### **Risk Mitigation**:

- Image processor improperly identifying streaks
- Image processor identifying the wrong streak if there are multiple streaks. (Risk ID SLS)

### Models Validated:

Hough Transform for Image Processing

## Scheduler Test

**Purpose:** To assess the functionality of SHADE's scheduler process, including orbit propagation, and target prioritization.

Requirements Satisfied: FR 1

Equipment: Computer

Facilities: N/A

#### **Testing Procedure:**

- Define multiple TLEs, a location, and a time to test.
- Call the scheduler with the defined TLEs, location, and time.
- Record passes output by the scheduler.
- Run scheduler again for multiple night deployment

*FR 1: SHADE shall schedule predicted locations and locations and visibility windows for objects in LEO, MEO, GEO and HEO orbits.* 

## <u>Scheduler Test (cont.)</u>

#### Expected Results:

- Scheduler outputs a schedule for one night.
- Viewing opportunities align with SGP4 propagation.
- If this is not the first night, scheduler deprioritizes objects that have already been imaged.

### **Risk Mitigation:**

• Verifying ability to prioritise objects with less stable orbits. (Risk ID **TOI**)

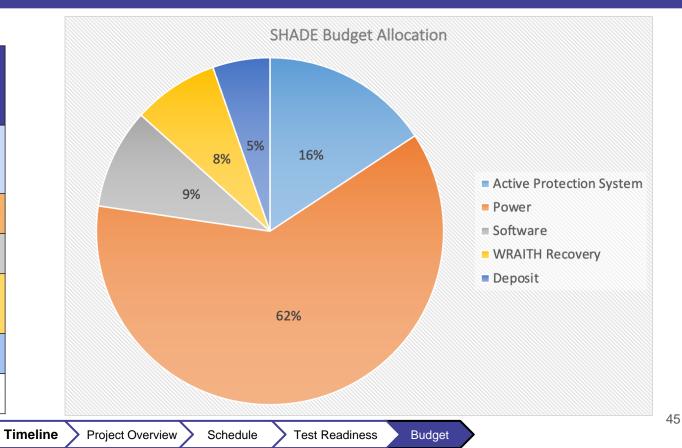


### Updated Budget

Subsystem	Estimated Cost	Budget	Margin
Active		, in the second s	
Protection	\$434.90	\$590.00	16%
Power	\$2,023.70	\$2,310.00	11%
Software	\$313.98	\$350.00	10%
Legacy	\$94.00	\$300.00	75%
Deposit	\$200.00	\$200.00	0%
Total	\$3,093.07	\$3,750.00	17%

## Updated Budget

Subsystem	Budget
Active Protection	\$590.00
Power	\$2,310.00
Software	\$350.00
WRAITH Recovery	\$300.00
Deposit	\$200.00
Total	\$3,750.00



Item	Subsystem	Status
Battery	Power	Received
Battery Charger	Power	Received
Aluminum backplate sheets	Power	Received
Aluminum tubing for frame	Power	Received
Thermal Epoxy 1	Power	Received
Thermal Epoxy 2	Power	Received
Heat Sink	Power	Received
Charge Controller	Power	Received
Friction Hinge	Power	Received
Isolation Switch	Power	Pending
Thermal Reflective Paint	Active Protection	Received
Anaerobic Gasket	Active Protection	Received
Silicon Seal Strip	Active Protection	Received
Custom Corner Guards	Active Protection	Received
Corner Guards	Active Protection	Received
Polycarbonate Sheets	Active Protection	Received
Leveling Feet	Active Protection	Received
Box Handles	Active Protection	Pending
UDOO Processor	Software	Received
Particle Weatherboard	Software	Received

**Timeline** > Project Overview

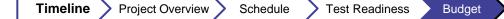
Schedule Test Readiness

## Budget Comparison

## Budget: \$3,750.00

## Total Spent: \$3,255.31

### Purchased <u>95%</u> of budgeted items, using <u>65%</u> of funds







## Project History

#### 2018/19





#### Ground-Based Hardware for Orbital Space Testing

Foundation systems for autonomous imaging of circular LEO and MEO objects

Validated with ISS tracking tests

Weather Resistant Autonomous Imaging for Tracking HEOs Added HEO tracking capabilities & weather protection Systems operate autonomously for 12 hours Project cut short in March 2020 due to COVID-19 pandemic

### Levels of Success

Category	Level 1	Level 2	Level 3
Scheduling [WRAITH]	<ul> <li>Accept NORAD Satellite IDs</li> <li>Sort based on time, visibility, field of view</li> <li>6 objects per hour</li> </ul>	<ul> <li>Prioritize scheduling by image capture probability or human override</li> </ul>	<ul> <li>Search for missing objects and send alert</li> </ul>
Image Processing [WRAITH]	<ul> <li>Extract endpoints of streaks</li> <li>Signal to noise ratio of 30 or less</li> </ul>	<ul> <li>Identifies when a target object is missed</li> </ul>	Camera maneuvers to find missing object
Orbital Determination [WRAITH]	<ul> <li>Accurate orbit determination using Batch filter</li> </ul>	• Level 1	<ul> <li>Predict possible orbits for missing objects</li> </ul>
Pointing [WRAITH]	<ul> <li>Track HEO orbits near apogee (GEO)</li> </ul>	<ul> <li>Track HEO orbits near perigee (LEO)</li> </ul>	<ul> <li>Search for missing objects using possible locations</li> </ul>

### Levels of Success

Category	Category Level 1		Level 1 Level 2		Level 3		
Environmental Control [WRAITH]	<ul> <li>Initiate protection from on- board sensors.</li> <li>Protection from light rain/wind.</li> </ul>	• Level 1	<ul> <li>Initiate protection in accordance with remote override.</li> <li>Update weather &amp; system status to ground station</li> </ul>				
Modularity	<ul> <li>Module weight under 50 lbs</li> <li>On-site system assembly is required</li> </ul>	• Level 1	<ul> <li>Module weight under 35 lbs</li> <li>Minimal required on-site system assembly</li> </ul>				
Power Efficiency	<ul> <li>Operates autonomously for two nights</li> </ul>	<ul> <li>Operates autonomously for three nights</li> </ul>	<ul> <li>Operates autonomously for five nights</li> </ul>				

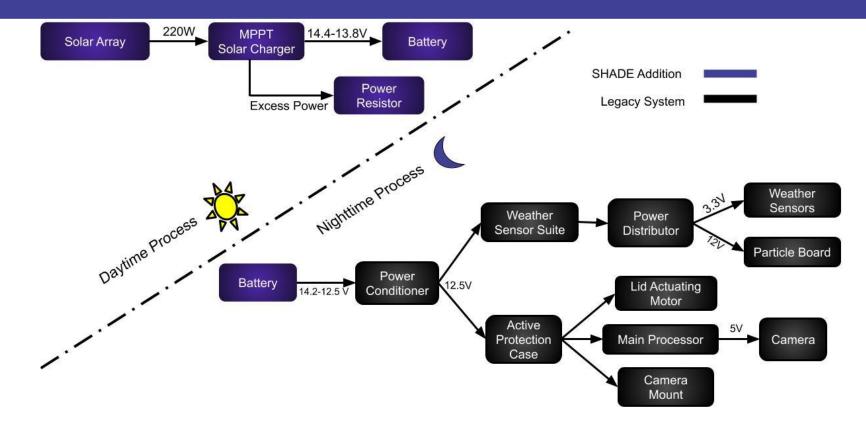
# Satisfaction of Functional Requirements



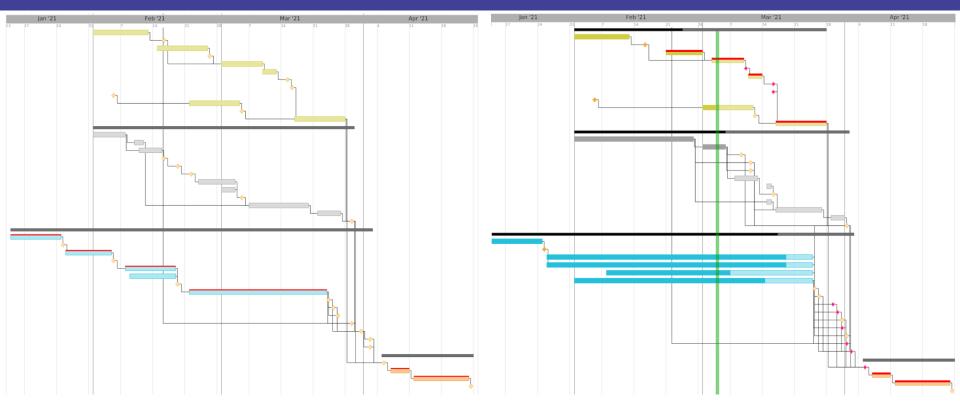
Functional Requirement	Relevant Tests	Additional Satisfaction
<b>FR 1:</b> SHADE shall schedule predicted locations and visibility windows for objects in LEO, MEO, GEO, and HEO orbits.	Single Night Deployment, Multi-Night Deployment, Orbit Propagation, Week- Long Scheduling	Accurately predicts locations and visibility windows for 90 % of the requested objects in the Single and Multi-Night Deployment assessments
<b>FR 2:</b> SHADE shall function autonomously in standard operating conditions with no human intervention for at least two nights.	Multi-Night Deployment, Week-Long Dynamic Scheduling	Completes 80 % of its requested tracking
<b>FR 3:</b> SHADE shall autonomously enter and exit a safe mode to protect itself from adverse weather.	Single Night Deployment, Multi-Night Deployment, Lid Actuation, Weather Detection Tests	_
<b>FR 4:</b> SHADE shall autonomously point to and track objects in LEO, MEO, GEO, and HEO	Single Night Deployment, Multi-Night Deployment, Week-Long Dynamic Scheduling, Image Processing, Orbit Propagation	Accurately points to and tracks 80 % of the requested objects in both the Single and Multi-Night Deployment assessments

Functional Requirement	Relevant Tests	Additional Satisfaction
<b>FR 5:</b> SHADE shall image objects with apparent magnitude of less than 10.	Image Processing	-
<b>FR 6:</b> SHADE shall create and save an orbit estimate for each object imaged within five minutes of the end of the associated visibility window.	Single Night Deployment, Multi-Night Deployment, Image Processing	Accurately creates and saves the orbit estimate for 90 % of the objects within 5 minutes of the end of the associated visibility window in the Single and Multi-Night Deployment assessments
<b>FR 7:</b> SHADE shall be deployed and recovered in 30 minutes by one operator.	30-Minute Transport & Assembly	_
<b>FR 8:</b> SHADE shall be capable of making observations on multiple nights during a single deployment.	Multi-Night Deployment	-

### **Power System FBD**



## Spring Schedule - MSR to TRR

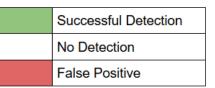


## New Imaging System (Streak Detection)

#### **Old System: Matched Filter**

(Find where template matches image)

- Requires a "blank" image
- Can only detect single point
- Prone to false positives



### New System: Hough Transform

(Detect features, i.e. lines, in image)

- Only one image required
- Can detect both endpoints
- Independent of orbit estimate



Power

### Risks - Technical

	Technical F	Risks - Pre N	litigation			Technical R	isks - Post M	litigation	
Risk	Risk ID	Likelihood	Recoverability	Severity	Risk	Risk ID	Likelihood	Recoverability	Severity
Starlink Streak	SLS	5	4	20	Starlink Streak	SLS	5	1	5
Diurnal Heating	DIH	5	4	20	Diurnal Heating	DIH	5	1	5
Target Orbit Instability	τοι	4	4	16	Target Orbit Instability	τοι	4	1	4
Suboptimal Charge	soc	5	3	15	Suboptimal Charge	SOC	5	1	5
Power Budget Accuracy	PBA	3	3	9	Power Budget Accuracy	PBA	1	3	3
Self-Diagnostics Accuracy	SDA	2	4	8	Self-Diagnostics Accuracy	SDA	1	2	2
Weather Detection Commanding	WDC	2	4	8	Weather Detection Commanding	WDC	1	4	4
COTS Moisture Management	СММ	2	4	8	COTS Moisture Management	СММ	1	4	4
Roof Closing Routine	RCR	1	5	5	Roof Closing Routine	RCR	1	5	5
GPS Signal Acquisition	GPS	1	5	5	GPS Signal Acquisition	GPS	1	5	5
Auto-Calibration Accuracy	ACA	1	5	5	Auto-Calibration Accuracy	ACA	1	2	2
Processor Heating	PRH	2	2	4	Processor Heating	PRH	2	2	4
Weather Detection Fault Thresholds	WFT	2	2	4	Weather Detection Fault Thresholds	WFT	1	2	2

## Risks – Management

M	anagement	Risks - Pre	Mitigation		N	lanagement	Risks - Post	Mitigation	
Risk	Risk ID	Likelihood	Recoverability	Severity	Risk	Risk ID	Likelihood	Recoverability	Severity
Single Point Failure	SPF	4	4	16	Single Point Failure	SPF	2	4	8
Schedule Slip	SLP	3	3	9	Schedule Slip	SLP	3	2	6
Schedule Driven Progress	SDP	2	4	8	Schedule Driven Progress	SDP	2	2	4
Intra-Team Communication	ІТС	3	2	6	Intra-Team Communication	ІТС	3	1	3
Resource Management	RMA	3	2	6	Resource Management	RMA	2	2	4

### Risks – External

External Risks - Pre Mitigation								
Risk	Risk Risk ID Likelihood Recoverability Severity							
Operator Error	BOP	2	4	8				
Lockdown	LDN	3	2	6				
Theft	THF	1	5	5				
Obscured Solar Panel	SPO	1	5	5				
Wildlife Interference	WLD	1	2	2				

External Risks - Post Mitigation							
Risk	Risk ID	Likelihood	Recoverability	Severity			
Operator Error	BOP	1	4	4			
Lockdown	LDN	3	1	3			
Theft	THF	1	5	5			
Obscured Solar Panel	SPO	1	5	5			
Wildlife Interference	WLD	1	2	2			

### **Preliminary Battery Discharge Rates**

