### Spring Final Review



# Lockheed Martin LLAMAS Team satellite ADCS fault MAnagement System

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# Project Overview

## Motivation

Single fault tolerance:

1. System should continue uninterrupted during repair.

2. Fault should be classified optimize the response strategy.

3. Faulty component should be isolated to reduce propagation.

4. No single failure should disable the system.

Separating the ADCS software from fault management software increases <u>modularity of fault</u> <u>testing</u>, allowing for <u>simpler</u> and <u>less costly</u> design.



# **Mission Objective**



- The team will develop a fault management <u>test bed</u> which allows for testing of fault management software by fault injection into the attitude determination and control system (ADCS) of a mock-satellite (MockSat).
- The MockSat will be <u>representative of the</u> <u>GOES-16</u> satellite, capable of relaying telemetry and fault data to a ground station unit, allow <u>user selection</u> of faults, and will be tested on a reduced-friction TestTable.

### Levels of Success

	Level 1	Level 2	Level 3
TestTable	Construct a TestTable to allow for 2D translation dynamics with passive control, 1D rotation dynamics, support weight of MockSat, stationary attitude reference		Moving attitude reference, MockSat attitude encoder
MockSat Hardware	Power source, coarse orientation sensor, fine orientation sensor, redundant reaction wheels, ADCS/fault injection processor, data storage, 15 minute constant operating time	30 minute constant operating time	60 minute constant operating time
Fault Injection	Inject fatal operating fault into primary reaction wheel after pre-determined time from testing start	Inject fatal operating fault into fine sensor	
Fault Management	Upon fault injection, the MockSat will recognize the presence of the fault and enter a safe mode		Upon user command, MockSat responds in a way that maintains operational integrity
MockSat Control	Active planar rotational control with passive translational control		
Comm/Data Handling	Flight software and fault uploaded prior to testing, telemetry data stored on-board MockSat, Ground Station data analysis post-test	Wired, real-time telemetry and fault injection	Wireless, real-time telemetry and fault injection/management

### Functional Requirements

FR 1	The TestTable shall allow for two degrees of freedom in translation and <u>one degree of</u> <u>freedom in rotation</u> in a <u>low friction environment</u> .
FR2	The MockSat shall be equipped with an ADCS that replicates the <u>0.04 Hz bandwidth</u> <u>response</u> of the GOES-16 satellite to within ±10%
FR 3	The MockSat shall have the ability to <u>maintain a controlled attitude</u> relative to a point of reference within <u>±2.5°</u>
FR 4	The system shall have the ability to <u>introduce a fatal operating fault</u> in either the MockSat's primary reaction wheel or the fine orientation sensor (but not more than one fault at a time).
FR 5	The MockSat flight control software shall <u>recover from a fatal operating fault</u> in either the MockSat's primary reaction wheel of the fine sensor (but not more than one fault at a time).

### Concept Of Operations (CONOPs)

- Test Initiation
  - MockSat initializes and begins searching for target.
- Nominal Operation
  - MockSat has acquired target and tracks motion to within ±2.5°.
- Faulted
  - Fault Injection has introduced a fault that inhibits the MockSat from tracking the target.
- Management of Fault
  - Fault Management has detected and identified the fault and relayed that information to the Ground Station Unit.
  - MockSat is in a faulted state and not maintaining any attitude.
- Initiation of Recovery Sequence
  - MockSat has regained attitude control and is awaiting command to resume searching.
- Recovering
  - MockSat has received command to resume searching for target.
- Return to Nominal Operation
  - Target has re-acquired the target and is tracking to within ±2.5°.



CONOPS (accelerated speed)

# **Design Description**

### Functional Block Diagram (FBD)



### Design Description – TestTable

### Operation is similar to an air hockey table

The majority of the TestTable is heritage equipment from the *TracSAT* senior project, with the following modifications:

- Half of the TestTable surface has been taped-over.
  - Lifting capacity: ~9lb  $\rightarrow$  ~24lb.
- A table leveling mechanism has been added.
- Station-keeping is accomplished via a removable bearing-block and rigid shaft apparatus.
- The target reference provides an object for the MockSat to track optically.



### MockSat Final Design

#### Mass Balance

- Center of Mass:
  - Fine tuning of center of mass for better rotational dynamics

#### Reaction Wheel Motor Controller (x2)

#### Power Conditioning Board

LiPo Battery

Total Weight	11.4 <i>lbm</i>
MOI about Axis of Rotation	188.6 <i>lb*in</i> <sup>2</sup>
Height	5.9 <i>in</i>
Width	12 <i>in</i>

#### XBee Wireless Transmitter/Receiver

#### Reaction Wheel (x2)

- 1DOF Rotation:
  - One degree of rotational freedom to track target
- Redundancy:
  - Allows for mission continuation after single failure

#### Coarse FOV Optical Sensor

#### Fine FOV Optical Sensor (x2)

#### Fine Field Of View (FOV) = $0.05^{\circ}/pixel$ Coarse Field Of View (FOV) = $0.16^{\circ}/pixel$

- Tracking:
  - Using hue based cameras with 0.05 degree per pixel
- Redundancy:

### Allows for mission continuation after single failure

• Communication:

Arduino DUE

- Using UART to relay data from ground station to MockSat
- Avionics

12"

• Controller for pointing and switching of components

### Design Description – Pixy Operation



Pixy functions based upon a <u>hue detection algorithm</u>

Starting									
Detected 1:									
block 0: sig:	1	x:	120	y:	129	width:	54	height:	56
Detected 1:									
block 0: sig:	1	x:	120	y:	128	width:	54	height:	56
Detected 1:									
block 0: sig:	1	x:	121	у:	130	width:	54	height:	56
Detected 1:									
block 0: sig:	1	x:	121	у:	129	width:	54	height:	56
Detected 1:									
block 0: sig:	1	x:	119	y:	129	width:	54	height:	56
Detected 1:									
block 0: sig:	1	x:	119	у:	129	width:	54	height:	55
Detected 1:									
block 0: sig:	1	x:	119	y:	129	width:	54	height:	56

Output information details <u>location and</u> <u>size of the detected object</u> relative to the Pixy's <u>internal coordinate frame</u>

### Design Description – Pixy Field of View

- Pixy output is related to *pixels*, control law needs *angular distance* 
  - Need relationship between pixels and angular distance
- Degrees per pixel ( $\vartheta$ ) can be determined by the following equation  $\rightarrow$



$$\arctan\left[\frac{2\tan\left(\frac{\theta_c}{2}\right)}{\Xi}\right]$$

 $\vartheta =$ 

Pixy is capable of utilizing  
different lenses.  
$$\frac{Coarse Sensor}{\theta_c = 75^{\circ}}$$
$$\vartheta = 0.16^{\circ}/pixel$$
$$\frac{Fine Sensor}{\theta_f = 20^{\circ}}$$
$$\vartheta = 0.05^{\circ}/pixel$$

### Design Description – Fault Injection (FI)

### What is a fault?

- Anything that causes the mock-satellite to not meet the desired attitude to ±2.5°
- An induced <u>increase in friction</u> in a reaction wheel, simulating a bad bearing or failing reaction wheel
- A <u>constant bias in pointing angle</u> introduced in the fine attitude determination sensor, causing a systematic error in the pointing of the satellite

### Design Description – Fault Injection (FI)



#### **Reaction Wheel**

- An additional friction term is subtracted from the commanded torque from the PID control to represent increase friction in the reaction wheel
- Faulted torque is then converted to a PWM signal and sent to motor controller

#### Digital Camera (Pixy)

- Takes Δθ calculated from the number of pixels between the reference target centroid and the center of the camera FOV\*
- $8^{\circ}$  is added to  $\Delta \theta$  to lie to the control law about the position of the reference target
- This will cause a constant offset in pointing accuracy

\*center of camera FOV is lined up with MockSat pointing centerline

### Design Description – Fault Management (FM)

### There are 6 states of operation

- 1. Nominal
- 2. Faulted
- 3. Waiting for Ground Station Unit (GSU)
- 4. Initiate Recovery Sequence
- 5. Recovering
- 6. Recovered
- Inputs considered to identify state of system:
  - position of MockSat relative to target (from multiple sensors)
  - reaction wheel speed
  - commanded torque
  - time



### Major Design Changes – MockSat Angular Position Encoder

### What changed:

Changed from a 16 bit digital encoder to a dual channel Gray code encoder with 500 pulses per revolution.

### <u>Why</u>:

The digital encoder communicated over 16-bit SPI, which proved difficult to integrate with the GSU's LabVIEW software. The HEDS encoder was still capable of the resolution needed to achieve FR 3.



Old Encoder: MPU 6000

0.05° resolution



New Encoder: HEDS 5505 A06

0.18° resolution

### Major Design Changes – Reaction Wheels

### What changed:

Reaction Wheel dimensions were modified to increase moment of inertia (MOI).

### <u>Why</u>:

This decision was made to try to reduce how quickly the motors saturate.

This change decreases the angular acceleration for a given torque, thus reducing the time to saturation. This helped achieve the level 3 testing time of an hour.



Old MOI: 0.0035 gm<sup>2</sup> New MOI: 0.047 gm<sup>2</sup>

# Critical Project Elements

### Critical Project Elements – Encoders

- Encoders are critical as they are the primary method for V&V for four out of five functional requirements.
- Removed encoder from reference target actuator. Utilizing stepper motor data to determine position.
- Encoder on MockSat changed since TRR due to communication compatibility issues.

Compare encoder data to target location to derive pointing accuracy



Deduce position of the target given the stepper motor's step size and the number of steps taken

# Critical Project Elements – Communications and Data Handling

- Communications is a critical element because it is required for analysis of test data and has proved to be more difficult than expected
- Internal communications from sensors to Arduino and Arduino to motor controllers were more difficult than expected
  - The use of SPI communications was foreign and time consuming
  - Structuring communication to the motor controller to prevent unexpected disabling took many trials of testing
- Wireless communications used to isolate dynamics of MockSat and provide fault injection and recovery commands
- LabVIEW used to verify real-time data throughout tests and send commands to MockSat, as well as save data for post-test analysis

### Critical Project Elements – Software

- The ultimate goal of the project is the development of the FI/FM software
- Additional software facilitates the testing of the FI/FM software
  - ADCS software to handle sensor inputs and command motors
  - Communication protocols for wireless communications
- Software integration had a higher than expected time cost that delayed project progress
- Software development allows for future flexibility for injecting and detecting new faults

# Test Overview and Results

### Testing Environment

### Preliminary Testing Procedure:

- Fully charge LiPo battery
- Level TestTable\*: Adjust set screws on TestTable until MockSat does not translate across table
  - \*Detailed leveling of TestTable in backup slides
- Set up black backdrop to ensure Pixy cameras do not pick up erroneous light sources
- Set up Ground Station Unit\*
  - \*Detailed Ground Station Unit set up in backup slides
- Power on MockSat and TestTable
- Zero MockSat and LabView: Laser attached to reference target arm, once MockSat begins tracking, laser lines up with center line of all 3 Pixy cameras, "zero" button is clicked on LabView

#### Tests conducted:

- 1. Pointing Accuracy Test
- 2. Bandwidth Response Test
- 3. Fault Injection Test: Fine Pixy Sensor
- 4. Fault Management Test: Fine Pixy Sensor
- 5. Fault Injection Test: Reaction Wheel
- 6. Fault Management Test: Reaction Wheel
- 7. PID Verification Test

### **TestTable Friction Quantification**

#### **Purpose**:

Determine frictional losses due to TestTable and station keeping apparatus for refinement of control law

#### **Requirement Validated**:

DR 1.3.1: The frictional damping coefficient ( $\mu$ ) between the MockSat and the TestTable during nominal operation shall be no greater than 1.5 lbm·in<sup>2</sup>·sec<sup>-1</sup>

#### **Expectation**:

Determining "Frictional Damping Coefficient" value

### Method\*:

1.) Clear LabView

2.) Turn TestTable on and hold MockSat in place so it does not rotate

3.) Perturb MockSat enough for multiple rotations to ensue

4.) Allowed for MockSat to rotate until rotation in the same direction stopped.5.) Analysis of this data gave the exponential time

decay of the Mocksat's angular velocity.

\*Ran the test 9 times in a row for consistency

### TestTable Friction Quantification – Results

### Results:

- μ = 5.105 lbm·in<sup>2</sup>·sec<sup>-1</sup>, considerably higher than anticipated
- Original predicted value was estimated using higher angular velocities than the MockSat operating regime
- Lower MockSat angular velocities produce larger and much more unpredictable coefficient values

### **Importance**:

- Does not satisfy DR 1.3.1, μ ≤ 1.5 Ibm·in<sup>2</sup>·sec<sup>-1</sup>
- Requirement was poorly defined using data from outside our operational range
- Proper value still necessary for control system tuning



### Model Validation – Motors

#### Purpose:

Determine if commanded torque from PID controller is being applied by the motors

#### Method:

1.) Turn on the MockSat ADCS without turning on the air for the TestTable

2.) Record the commanded torque and RW speed3.) Compute the "commanded RW speed" and compare results

### Results:

Motors are delivering commanded torques to within 2%.

### What we are seeing:

Known offset is inserted into model. MockSat adjusted to offset and torques to correct position are taken and compared to model data.



### Pointing Accuracy Test

#### Purpose:

- Determine pointing accuracy of the MockSat and compare to project requirement
- Large and small perturbations enacted on MockSat were done by physically rotating the MockSat out of the fine sensor FOV so coarse sensor took over

### **Requirements Validated:**

FR 3: Ability to maintain controlled attitude pointing within an accuracy of  $\pm 2.5^{\circ}$ 

### **Expectation**:

- MockSat will track the reference target to within the ± 2.5° pointing window when reference target is stationary
- The MockSat will be disturbed to outside of the ± 2.5° pointing accuracy and is expected to regain nominal pointing accuracy

### Method:

- MockSat is actively tracking stationary target
   Manually perturb\* MockSat a small/large amount
   Wait for MockSat to actuate back until the target and Pixy cameras are visually inline
   Confirm in LabView data that MockSat encoder data is
- within ± 2.5° of the target data. This is done by comparing MockSat encoder data and target step command data\*\*
- \*Large and small perturbations enacted on MockSat were done by physically rotating the MockSat out of the fine sensor FOV so coarse sensor took over
- \*\*Target step command data being outputted through LabView is reading values of zero due to the fact that the target is stationary for this test

### Pointing Accuracy Test – Results

#### Results:

The pointing accuracy test shows manual disturbances of the MockSat and the regaining of pointing accuracy within ±2.5°.

#### **Importance**:

- This satisfies FR 3 and gives a baseline for future tests of fault injection and management.
- We have to know how well the system works in optimal conditions to understand when the system is faulted.



### Bandwidth Response Test

#### Purpose:

Determine bandwidth response to verify it meets customer functional requirement

#### **Requirements Validated**:

FR 2: ADCS replicates 0.04 Hz bandwidth response of the GOES-16 satellite to within ±10%

#### **Expectation**:

The MockSat's should traverse 63.2% of any perturbation in 3.98 seconds ±10%.

#### Method:

1.) MockSat is actively tracking stationary target

2.) Physically rotated MockSat >8° to left \*

3.) Let MockSat actuate back until visually the MockSat was inline with the target

4.) Just as the pointing accuracy test, we compared the MockSat encoder data with the target step command data and confirmed the MockSat was within ± 2.5°

5.) Equation to measure bandwidth:  $f_{BW} = \frac{1}{2\pi\tau}$ . Tau is measured from time of maximum disturbance (>8° off center to 63.2% back to zero line as defined in test plan)

\*Multiple tests were done to confirm bandwidth response, physically rotating the MockSat a certain amount was chosen arbitrarily as long as the rotation amount resulted target being out of the FOV of the fine sensors

### Bandwidth Response Test – Results

#### Results:

- Data for the same test now shows the bandwidth of this pointing response.
- The pointing angle and the time it takes to reach the desired angle are used to determine the bandwidth, which was found to meet our requirement of 0.04 Hz within  $\pm 10\%$

Importance: Satisfying FR 2, 0.04 *Hz* within ±10%



### FI/FM Test: Digital Camera (Pixy) Bias

#### Purpose:

Demonstrate the ability to inject, detect, and recover from a fault in the fine orientation sensor

#### **Requirements Validated:**

- FR 4: System shall have the ability to introduce a single fatal operating fault into the fine orientation sensor
- FR 5: MockSat control flight software shall recover from a fatal operating fault into the fine orientation sensor

### **Expectation**:

- Once the fault is injected into the fine FOV sensor, the MockSat will demonstrate a shift from pointing at the targets center to pointing about 8° away from the target
- After fault has been detected and mitigated by switching to a secondary orientation sensor, the MockSat will reacquire the target and return to nominal pointing of ±2.5°

### Method\*:

 MockSat is actively tracking stationary reference target
 Command is given from LabView to inject\* bias of 8° into primary fine sensor (Pixy) pointing angle
 Observe pointing angle in LabView increase to roughly 8° away from stationary reference target position. The MockSat, will attempt to actuate to the false position fed into the control law

4.) Fault management will alert GSU of detection and type of fault. Then, user gives command to recover.

5.) Fault management initiates recovery sequence and return to nominal pointing angle is observed. Recovery is accomplished by switching to a redundant fine sensor to track the stationary reference target.

\*Injection is done by taking the  $\Delta\theta$  output by the Pixy and adding a bias of 8° before feeding  $\Delta\theta$  to the control law. This is only done if commanded by GSU.

### FI/FM Test: Digital Camera (Pixy) Bias – Results

### Results:

- After fault injection was initiated via GSU command, MockSat drifted to ~ 7° outside of nominal pointing
- Fault is detected by fault management system and is allowed to fault for 50 seconds
- Fault is then mitigated by switching control to a redundant fine orientation sensor, and returns to nominal pointing requirement of ± 2.5°

#### Importance:

- Verifies part of FR 4 (causes fatal operating fault in fine orientation sensor)
- Verifies part of FR 5 (regains nominal operation after fatal operating fault in fine orientation sensor)



### FI/FM Testing: Reaction Wheel Friction

#### Purpose:

Demonstrate the ability to inject, detect, and recover from a fault in the primary reaction wheel

### **<u>Requirements Validated</u>:**

- FR 4: System shall have the ability to introduce a single fatal operating fault into the primary reaction wheel
- FR 5: MockSat control flight software shall recover from a fatal operating fault into the primary reaction wheel

### **Expectation**:

- Once the fault is injected into the primary reaction wheel, the MockSat will experience uncontrolled motion, causing off-nominal performance
- After fault has been detected and mitigated, the MockSat will reacquire the target and return to nominal pointing of ±2.5°

### <u>Method\*</u>:

MockSat is actively tracking stationary reference target
 The system is allowed to nominally track within the ±2.5°

for 40 seconds

3.) Once hitting the 40 second mark, a timed fault is injected into the primary reaction wheel causing the MockSat to behave unpredictably

4.) After faulting for 10 seconds, a timed recovery switches command to the secondary reaction wheel

5.) The secondary reaction wheel actuates the MockSat back within ±2.5° pointing accuracy

6.) The pointing accuracy of the MockSat is monitored using the encoder mounted to the station keeping shaft and saved using Labview

\*Note that detection of the reaction wheel fault was not possible with current hardware. Recovery was instead triggered on a timer (see step 4)

### FI/FM Testing: Reaction Wheel Friction – Results

### Results:

- Unable to detect reaction wheel fault
- Increasing the friction torque caused the MockSat to point ~85° off of reference
- After timer triggers a command to recover, MockSat control switches to secondary reaction wheel and regains nominal pointing of ±2.5°

#### Importance:

- Verifies part of FR 4 (causes fatal operating fault in primary reaction wheel)
- Verifies part of FR 5 (regains nominal operation after fatal operating fault in primary reaction wheel)



### FM Test: Unable to Accurately Detect Reaction Wheel Friction

#### Method:

1.) Fixed MockSat at pointing of ~2.7° off target without running air table
(MockSat fixed)
a) Becorded commanded control

2.) Recorded commanded control torque, reaction wheel speed, and time

### **Results**:

- Noise in reaction wheel speeds from Hall effect sensors of approximately ± 6 rad/s (std. dev. from centerline of 3.0 rad/s)
- Prevents accurate differentiation to find instantaneous angular acceleration and torque
- Would need more accurate measurement device to measure applied torque or reaction wheel speed


# FM Test: Unable to Accurately Detect Reaction Wheel Friction

#### Method:

 1.) Used numerical differentiation of reaction wheel speed to determine angular acceleration
 2.) Multiplied angular acceleration by

MOI to determine measured torque

#### **Results**:

- There is no way to accurately predict applied torque using measured reaction speeds from Hall effect sensors, due to noise
- Prevents us from comparing sensed and expected friction torque in order to detect a fault



# **Control Model Validation**

#### **Results:**

Modeled and experimental behavior is very similar

#### **Problem:**

Major discrepancy between model gains and those tuned experimentally

	Model	Experimental
kp	0.0056	9.3160
ki	5.2724E-6	0.8003
kd	1.3279	46.7969

#### **Potential Explanation:**

- Temporal unit in experimental control law ٠ integration
- **PID discretization error** ٠
- Improper characterization of friction near ٠ zero RPM (operational speeds)
- Unmodeled effects: table bias, air ٠ disturbance, etc.



# Requirements Met/Unmet

FR 1	The TestTable shall allow for two degrees of freedom in translation and one degree of freedom in rotation in a low friction environment.	Friction quantification unmet, but ability for MockSat to rotate/translate is confirmed
FR 2	The MockSat shall be equipped with an ADCS that replicates the 0.04 Hz bandwidth response of the GOES-16 satellite to within ±10%	Verified through repeated bandwidth response tests
FR 3	The MockSat shall have the ability to maintain a controlled attitude relative to a point of reference within ±2.5°	Verified through pointing accuracy tests
FR 4	The system shall have the ability to introduce a fatal operating fault in either the MockSat's primary reaction wheel or the fine orientation sensor (but not more than one fault at a time).	Verified that faults can be injected into both the primary reaction wheel and fine orientation sensor
FR 5	The MockSat flight control software shall recover from a fatal operating fault in either the MockSat's primary reaction wheel or the fine sensor (but not more than one fault at a time).	Verified that MockSat software can detect and manage the fine sensor fault. For the reaction wheel fault, cannot detect but can still recover.

#### Initial Trade Studies:

- Testing Platform
  - In accordance DR 1.1.
  - Crucial in obtaining a frictionless surface for rotation of MockSat.
- Communications and Data Handling
  - Pivotal to ensuring component integration.
- Actuators
  - In accordance DR 2.1.
  - What will drive the rotation of the MockSat to obtain pointing accuracy.
- Sensors
  - In accordance DR 3.1.1, 3.2.1.
  - What MockSat uses to determine target location and relay position change data.

- Station Keeping In accordance DR 1.2.1. Identifying the most efficient way to ensure the movement of MockSat is rotational.
- Controls
  - In accordance with FR 2, 3.
  - Allows MockSat slew to and settle on target within the bounds of .04 Hz
- FI/FM
  - In accordance FR 4.
  - Identifies architecture of the software for injecting and managing the fault. (method)
- Encoder
  - In accordance DR 2.2
  - What ensures we are pointing at the target to validate all data

- Objectives laid out by customer was to design a testbed to perform fault management testing of a satellite representative of the GOES-16 satellite, specifically the bandwidth response of 0.04 Hz
- FR 2 was derived from customer objective
- The remaining functional requirements were derived internally to satisfy customer objectives
  - FR 1 to provide environment for testing and allow for future iterations on current design
  - FR 3 to demonstrate working ADCS system that can be faulted
  - FR 4 & 5 to demonstrate fault management testbed works

#### **Functional Requirement 1 - Test Table:**

- TestTable was necessary to provide a low friction environment in order to isolate system dynamics
- TestTable provided method for station keeping, mimicking the actual operation of GOES-16
- TestTable was portable, complying with OSHA Two-Man Lift Criteria

#### **Functional Requirement 2 - 0.04 Hz Bandwidth Response:**

- MockSat ADCS was required to replicate GOES-16 control system performance
- ADCS system utilized redundant reaction wheels to actuate pointing commands

#### **Functional Requirement 3 - ± 2.5° Pointing Accuracy:**

- MockSat was equipped with a single coarse sensor, and redundant fine sensors
- Pointing accuracy was used to verify recovery from injected faults

#### **Functional Requirement 4 - Fault Injection:**

- The system had the ability to inject fatal operating faults into both the fine sensor and the primary reaction wheel
- Fine sensor was faulted by introducing a bias into the data stream
- Reaction wheel was faulted by simulating an induced friction of 5.5 times the natural coulomb friction in the motor

#### **Functional Requirement 5 - Fault Management:**

- Fault management software had the ability to detect off nominal system performance
- After detecting fault, management software was able to switch to the redundant component allowing the system to return to nominal performance

# Systems Engineering - Risk

#### **Original 3 major risks:**

Overall good assessment of the types of risks predicted in the final stages. All three were a fight to the end.

Other than ADCS, the other risks should have been moved to a higher severity to drive a more extensive mitigation plan.

• Main impact would allow for a padded timeline for integrating components.

For risk mitigation originally predicted see backup slides 63-67.

Risk Matrix – Mitigated Risks									
ery Likely									
Likely						1			2
Possible						3			
Unlikely						→1			2
Very Unlikely						3≁			
	Negligible	Μ	linor	Moderate	Significant		Severe		
	Severity								
	Acceptab	le	1. Lack of torque resolution						
	Margina	l	2. Fault Management Implementation						
	Unaccepta	ble	3. ADCS Integration						

Initial risk w/mitigation analysis

# Systems Engineering - Risk

#### <u>Torque Resolutior</u>

<u>Plan</u>: Proper motor selection, accurate torque characterization.

**Evaluation:** Selection and characterization done well, due to risk mitigation.

Lessons Learned: Excess trouble came from needing large torques at small, precise increments. Also adjustments to RRW moment of inertia delayed testing timeline.

#### <u>Fault Management</u>

<u>Plan</u>: Create a fault management architecture that attempts to solve the modularity aspect.

**Evaluation:** Biggest issue with faults came from a lack of time more then code modularity.

Lessons Learned: Being able to insert the fault software and spend the time needed to work out the kinks in line with the master code file. Integration time is biggest factor, everything else can be worked around

#### <u>ADCS</u>

Plan: Careful system integration and understanding of communication protocols.

**Evaluation**: Component communication was the biggest issue presented in the project.

Lessons learned: Ensuring the similar communication types and sizes from data sheets should be an added forethought when selecting components.

### Systems Engineering – Lessons Learned

- 1. Get on the same page!
  - Every step of the way relate data between subgroups so changes can be related across all components.
- 2. Put in the engineering analysis.
  - Model the environment the part will be subjected to and the tolerances needed to thrive.
  - Double check with other people to ensure nothing is left out and the environment is valid.
- 3. Get the groundwork done.
  - Each part needs to be characterized properly, to include data packages for output analysis. Tinkering with component should not only be accepted but highly encouraged.
- 4. Allow for 3x the tolerances you expect.
  - All the analysis in the world doesn't prepare for real time testing and strains from other systems.
  - Creating tolerance margin gives flexibility in other changes to system that may effect each component differently
- 5. Get it into system integration as soon as possible.
  - Where everything gets worked out, just requires time and diligence, be flexible.

# Project Management

### Project Management – Lessons Learned

• Everything will take longer than anticipated

- " $2\pi5$ " Rule: should use this to overestimate the time needed based on experience
- Communication is important in every aspect of development
  - Between customer and team to develop project requirements and progress
  - Between subsystems to ensure compatibility
  - Between team members to foster efficient progress

### Project Management - Budget

 Discrepancies derive from:
 Purchase of extra motors to test two different families of motors

Borrowing communication components
Identified at TRR to buy down risk. Money spent on additional:

Motor Controllers

- Motor Adaptors
- PCBs



# Project Management – Work Hours

#### **Industry cost analysis:**

- Total Hours = 4,644.5
- Cost per Hour = \$30.77
- Total Hour Cost = \$142,941.5
- Materials Cost = \$3,660.23
- Project Cost = \$146,601.8





# LLAMASTeam

# Backup Slides

# **Design Description – Fault Injection**

#### • What is a fault?

A fault is anything that causes the mock-satellite to not meet the desired attitude. This can
result from bad data collection or malfunctions in hardware. In this system, there are two
simulated faults: One is an induced <u>increase in friction</u> in a reaction wheel, simulating a bad
bearing or failing reaction wheel. Second is a <u>constant bias in pointing angle</u> introduced in an
attitude determination sensor, making the satellite point away from the desired direction.

#### Fault Injection

- Reaction Wheel Fault
  - Reaction wheels operate by commanding a torque to reach a desired pointing angle. This known torque is then fed to the motor with an additional commanded friction torque via fault injection.
- Pixy Fault
  - Pixy data relays position of the reference target. Fault injection forces a constant bias of this position and causes the MockSat to consistently lead or follow the reference target.

# Test Procedure

# Leveling

1.) Move TestTable to desired location where testing will take place and support TestTable wood block so it doesn't move

2.) Use Iphone level feature and adjust table set screws to achieve rough level approximation

3.) Ensure MockSat is disconnected from station keeping apparatus

4.) Turn on air supply and observe direction MockSat translates since exact leveling has not been achieved

5.) Adjust set screws again till MockSat remains in position for no less than 5 seconds (does not rotate/translate on TestTable)

6.) Reintegrate MockSat with station keeping apparatus

7.) Use acrylic spacers to set distance between MockSat and bearing block which ensures the two are parallel which ensures the rod is perpendicular to the MockSat bearing block

8.) Tighten station keeping apparatus down

9.) Connect encoder

# Ground station (Hardware)

- 1.) Plug MYRIO into power and computer USB
- 2.) Plug breadboard into channel A of the MYRIO
- 3.) Make following connections:
  - Arduino TX into breadboard RX
  - Arduino RX into breadboard TX
  - Ground Arduino to ground breadboard
  - Channel A on encoder to DIO11 on breadboard
  - Channel B on encoder to DIO12 on breadboard
  - Ground on encoder and breadboard
  - Arduino digital pin 2 to brown wire on ribbon cable to stepper motor
  - Arduino digital pin 3 to red wire of the same ribbon cable
- 4.) Plug 34-pin ribbon cable from XBee to channel B of MYRIO
- 5.) Plug stepper motor into power supply (24V)

### Ground station (Software)

- 1.) Press "do nothing" on starting wizard after MYRIO is plugged in
- 2.) Open up "NI LabView 32-bit" application
- 3.) Click on file name "LLAMAS GROUND STATION.lvproj"
- 4.) In explorer window: right click on the MYRIO and press connect
- 5.) Click "+" and then click on "LLAMAS GROUND STATION"
- 6.) Run VI using arrow in top left
- 7.) Input data

# TestTable Friction Quantification: Results

#### Results:

- $\mu = 5.105$  lbm·in2·sec-1, considerably higher than anticipated
- Original predicted value was estimated using higher angular velocities than the MockSat operating regime
- Lower MockSat angular velocities produce larger and much more unpredictable coefficient values

#### Importance:

- Satisfies FR 1,  $\mu \le 1.5$  lbm·in2·sec-1
- Value necessary for control system tuning



















### Risk Assessment

	Risk Matrix							
poo	Very Likely							
	Likely				1	2		
lih	Possible				3			
ke	Unlikely							
	Very Unlikely							
	Acceptable	Negligible	Minor	Moderate	Significant	Severe		
	Marginal							
	Unacceptable	Severity						

**1.** Lack of torque resolution

2. Fault Management Implementation

3. ADCS Integration

# Risk Assessment – Mitigation

# **Risk:** Lack of torque resolution

**Cause:** Motors do not have adequate torque resolution

**Effect:** Unable to provide commanded torque to meet pointing requirements

# **Risk Mitigation**

Action: Proper motor selection, accurate torque characterization **Success Criteria:** Pointing requirements satisfied

**Old Risk Level:** High

**New Risk Level:** Marginal

**Risk Mode:** Technological

# Risk Assessment – Mitigation

# **Risk:** Fault Management Implementation

**Cause:** Tailoring a consistent specific response to a generalized suite of hardware

**Effect:** Fault management system does not work on different sensors and actuators

# **Risk Mitigation**

Action: Create a fault management architecture that attempts to solve the modularity aspect Success Criteria: End up with a fault management architecture that is applicable to other projects **Old Risk Level:** High

**New Risk Level:** Marginal

**Risk Mode:** Technological

# Risk Assessment – Mitigation

# **Risk:** ADCS Integration

Cause: Breakdown ofEcommunication between any of theADCS components

Effect: ADCS loss of control

# **Risk Mitigation**

Action: Careful system integration and understanding of communication protocols **Success Criteria:** ADCS shares and responds to data as anticipated

**Old Risk Level:** Marginal

New Risk Level: Acceptable

**Risk Mode:** Technological

# **Risk Assessment – Post-Mitigation**

	Risk Matrix								
Likelihood	Very Likely								
	Likely								
	Possible								
	Unlikely				1	2			
	Very Unlikely				3				
	Acceptable	Negligible	Minor	Moderate	Significant	Severe			
	Marginal								
	Unacceptable			Severity					

**1.** Lack of torque resolution

2. Fault Management Implementation

3. ADCS Integration

# Major Trade Studies

Major aspects of the project deemed most important at the beginning of the project:

- TestTable
- Sensors
- Station Keeping
- MCU

The TestTable and Station Keeping were critical as they influenced the conditions that the system would operate in. The sensors would determine how accurately the MockSat would perform and what kind of faults could be injected. The MCU is responsible for ensuring that all the software required for MockSat operation completes in time.

### Systems Engineering – Trades: TestTable

- FR1: The TestTable shall allow for two degrees of freedom in translation and in one degree of freedom in rotation in a <u>low friction</u> <u>environment.</u>
- <u>Design Options</u>: Air Table, Ice Table, Air Bearings
#### Systems Engineering – Trades: TestTable

Design Options	Pros	Cons
Air Table	<ul> <li>Supporting air provided by table (no tanks on-board MockSat)</li> <li>Heritage, can be reused from previous projects</li> </ul>	<ul> <li>Testing area limited to table</li> <li>Steady air and power supply</li> <li>Must be leveled</li> </ul>
Ice Table	<ul> <li>Melting ice provides thin layer of water to reduce surface friction</li> </ul>	<ul> <li>MockSat electronics must be water- resistant</li> <li>Requires large sub-freezing storage area</li> <li>Testing must be conducted in cold environment</li> </ul>
Air Bearing	<ul> <li>COTS air bearings available</li> </ul>	<ul> <li>Air provided by on-board HP air tanks</li> <li>Requires extremely smooth surface</li> <li>Minimum 3 air bearings necessary</li> </ul>

#### Systems Engineering – Trades: TestTable

Criterion	Weight	Air Table	lce Table	Air Bearing
Test Duration	35%	5	3	1
Cost	10%	5	3	1
Manufacturing Required	15%	2	5	4
Heritage	5%	5	0	1
Simplicity	15%	5	2	1
Logistics	20%	5	1	1
Total	100%	4.55	2.6	1.45

Score	Criteria	
0	Does not fulfill requirement	
1	Barely fulfills requirement	
2	Marginally fulfills requirement	
3	Fulfills requirement	
4	Fulfills requirement well	
5	Most desirable	

#### Systems Engineering – Trades: Station Keeping

Design Options	Pros	Cons
Air Table	<ul> <li>Supporting air provided by table (no tanks on-board MockSat)</li> <li>Heritage, can be reused from previous projects</li> </ul>	<ul> <li>Testing area limited to table</li> <li>Steady air and power supply</li> <li>Must be leveled</li> </ul>
Ice Table	<ul> <li>Melting ice provides thin layer of water to reduce surface friction</li> </ul>	<ul> <li>MockSat electronics must be water- resistant</li> <li>Requires large sub-freezing storage area</li> <li>Testing must be conducted in cold environment</li> </ul>
Air Bearing	COTS air bearings available	<ul> <li>Air provided by on-board HP air tanks</li> <li>Requires extremely smooth surface</li> <li>Minimum 3 air bearings necessary</li> </ul>

#### Control Model (where does this go)

 $I\ddot{\theta} = -\beta_f \dot{\theta} + u(t)$ Compute net torque on the MockSat from encoder data

(1) Analyze friction data from initial test (2) Fit best friction coefficient assuming  $\tau_{CMD} = \tau_{MOTORS}$ 

> (1) Compare  $\tau_{CMD}$  from MS to that computed in Simulink (2) Confirm  $\tau_{CMD} = \tau_{MOTORS}$  via static

#### Simulation with Experimental Gains



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# Design Requirements and Satisfaction – Fault Injection and Management

- FR 4 The system shall have the ability to introduce a fatal operating fault in either the MockSat's primary reaction wheel or the fine orientation sensor (but not more than one fault at a time).
- FR 5 The MockSat flight control software shall recover from a fatal operating fault in either the MockSat's primary reaction wheel or the fine orientation sensor (but not more than one fault at a time) by regaining normal operation.

#### DR&S – Fault Injection

#### **Reaction Wheel Fault Injection**



Flowchart for reaction wheel (RW) fault injection

- Reaction wheel fault replicates increased reaction wheel friction by modifying commanded torque
- Increased friction prevents nominal operation, introducing fatal operating fault

#### **Fine Sensor Fault Injection**



Flowchart for fine attitude sensor fault injection

- Introduce offset bias in fine sensor data
  - Bias is constant due to interrupt limitations
- This bias causes the satellite to have pointing bias, preventing nominal operation, introducing fatal operating fault

# Design Requirements and Satisfaction – Fault Injection and Management

#### Satisfied

- FR 4 The system shall have the ability to introduce a fatal operating fault in either the MockSat's primary reaction wheel or the fine orientation sensor (but not more than one fault at a time).
- FR 5 The MockSat flight control software shall recover from a fatal operating fault in either the MockSat's primary reaction wheel or the fine orientation sensor (but not more than one fault at a time) by regaining normal operation.















Recovery Flowchart

#### **RW** Recovery

- 1. Upon fault detection, shut off power to primary RW
- 2. Enter a safe mode until primary RW slows to ensure consistent dynamics
- 3. GSU initiates command to recover
- 4. Switch power and control to secondary RW

#### Sensor Recovery

- Upon fault detection, enter safe mode and wait for GSU command
- 2. GSU initiates command to recover
- 3. Switch control to secondary Pixy

### Software: Main Loop



- Main loop for software operation, runs indefinitely
- Copy current state from all sensors at the beginning of each iteration to ensure data consistency across a loop iteration

Main.cpp logic flowchart



Fault checking algorithm flowchart

- Only detect persistent faults
- Use same detection method for RW and fine sensor
- This allows for code re-use, ideally to other systems

#### Design Solution – Software: Class Diagram



Class diagram showing major classes/programs, their functions, and their interactions with other software modules

### Fault Injection: Reaction Wheel Friction



#### FBD for induced reaction wheel friction

- Friction is a common and near inevitable fault in the reaction wheels of space systems
- Fault injection system creates apparent friction in software only
  - This DOES NOT *physically* increase the friction in the reaction wheel, but rather it makes the fault management ADCS systems "see" increased friction
- Injects fault into reaction wheel by:
  - Subtracting off nominal friction
  - Adding induced friction function
- Nominal Friction function:

$$\tau_f = f(\omega)$$

• Induced friction function:

$$\hat{\tau}_f = \hat{f}(\omega)$$

#### Fault Management: Reaction Wheel Friction

#### Model:



#### Feasibility Example:



#### Reaction wheel dynamics

- Governing Equation:  $\sum \tau = I \alpha \ (1\text{-}\mathrm{DOF})$
- Nominal friction:

 $\tau_c - \tau_f = I\alpha$ 

• Induced Friction:  $\tau_c - \hat{\tau}_f = I \hat{\alpha}$ 



#### Comparison between model and actual

Fault Management Process:

 Read output wheel speed
 Calculate induced friction from governing equation

 $\hat{\tau}_{f} = I\hat{\alpha} - \tau_{c}$ 3) Compare vs model. If friction is above threshold value, then fault exists in system



- ASEN 3200 spin module data used to create nominal friction function
- Induced friction function used to inject fault
- Modeled using governing equation and Matlab's ode45 solver
- Friction in system is greater than threshold value, therefore <u>this is feasible</u>

### CPE – Fault Injection and Management System: Actuators



Reaction wheel dynamics

 $\tau_{net} = \text{Net torque on reaction wheel} \\ \tau_c = \text{Commanded torque} \\ \tau_f = \text{Torque due to friction, nominal} \\ I_{\omega} = \text{Reaction wheel moment of inertia} \\ \alpha_{\omega} = \text{Reaction wheel angular acceleration} \end{cases}$ 

$$au_{net} = au_c - au_f = I_\omega lpha_\omega$$
 $au_f = f(\omega)$ 

### CPE – Fault Injection and Management System: Characterizing Reaction Wheel Friction



Friction in reaction wheels is combination of
 Viscous, Coulomb, with some initial Stribeck
 friction near angular velocities of zero

Representative friction torque curve of reaction wheel

Source: Carrara, Vlademir, and Hélio Koiti Kuga. "Estimating Friction Parameters in Reaction Wheels for Attitude Control." *Mathematical Problems in Engineering*, vol. 2013, 12 May 2013. 94

### CPE – Fault Injection and Management System: **Reaction Wheel Friction Failure**

Hard failures in reaction wheels are caused by an increase in Coulomb friction. •



Left: Increase in Coulomb friction. Right: Increase in Viscous friction

Source: Hacker, Johannes M, et al. *Reaction Wheel Friction Data-Processing Methodology and On-Orbit Experience*. AIAA, Aug. 2014.

### CPE – Fault Injection and Management System: Reaction Wheel Friction Failure



• Actual on-orbit data of failing reaction wheel

- Hard failure occurs at 5 mN-m above nominal, with nominal static friction of 0.85 mN-m
- Use this scaling for fault detection threshold in our system.

Left: Nominal Friction Data. Right: Increase in Coulomb friction causing hard failure

Source: Hacker, Johannes M, et al. *Reaction Wheel Friction Data-Processing Methodology and On-Orbit Experience*. AIAA, Aug. 2014.

### CPE – Fault Injection and Management System: Actuator Management

• Fault management has access to commanded torque as well as reaction wheel angular velocity at discrete time steps. Calculate angular acceleration of the wheel by:

$$\hat{\alpha}_{\omega} = \frac{\Delta\omega}{\Delta t}$$

- Then, calculate the system friction by:  $\hat{\tau}_f = \tau_c I_\omega \hat{\alpha}_\omega$
- This is then compared versus a threshold friction torque of 4 times the nominal static friction torque present in the reaction wheel.
- If the system friction calculated by fault management is above this threshold value, characterize as a fault

### CPE – Fault Injection and Management System: Example Analyzing 3200 Reaction Wheels



- Used data from ASEN 3200 to examine nominal friction in this system.
- Constant commanded torque of 0.5 Nm
- Data file contained time stamps every o.1 s with commanded torque and wheel speed.
- From this data, the friction torque present as a function of angular velocity was calcucated.
- Then, a linear fit of this data was made to determine an approximate nominal friction torque as a function of angular velocity.

### CPE – Fault Injection and Management System: Analyzing 3200 Reaction Wheels

• Triggering a fault – Example using ASEN 3200 Spin Module data



1. The TestTable shall allow for two degrees of freedom in translation and one degree of freedom in rotation in a low friction environment.

1.1. The TestTable shall allow for unrestricted rotation of the MockSat about its axis normal to the plane of the TestTable.

1.2 The TestTable shall allow for translation along two orthogonal axes within a designated portion of the plane of the TestTable surface

1.2.1 The TestTable shall utilize a station-keeping mechanism to restrict the translation of the MockSat to less than 1.0 inch.

1.3 The TestTable shall support the weight of the MockSat whilst providing a reduced friction surface.

1.3.1 The total rotational friction between the MockSat and the TestTable during nominal operation shall be no greater than 1.5  $\frac{lbm \cdot in^2}{s}$ .

1.4 The TestTable shall comply with OSHA Two-Man Lift Criteria

1.4.1 The TestTable shall occupy a volume no greater than 72 x 72 x 28 inches.

1.4.2 The TestTable shall weigh no more than 100 pounds

2. The MockSat shall be equipped with an attitude determination and control system (ADCS) that replicates the 0.04 Hz bandwidth response of the GOES-16 satellite to within 10%.

2.1. The MockSat shall be equipped with two reaction wheels for rotational control.

2.1.1. The MockSat reaction wheels shall be scaled/tuned to simulate the response of GOES-16 about its max MOI.

2.1.2. The MockSat reaction wheels shall be capable of responding to user fault injection.

2.2. MockSat shall have a sensor to provide rotational data.

3. The MockSat shall have the ability to maintain a controlled attitude relative to a point of reference within ±2.5°.
3.1. The MockSat shall be equipped with a sensor array to determine its orientation.
3.1.1. The MockSat shall have a coarse sensor to provide a wide field of view and get fine sensor in range.
3.1.2. The MockSat shall have a fine sensor to determine attitude with an accuracy of ±2.5°.
3.1.3. The MockSat shall maintain pointing accuracy for no less than 30 seconds.

4. The system shall have the ability to introduce a fatal operating fault in either the MockSat's primary reaction wheel, the coarse orientation sensor, or the fine orientation sensor (but not more than one fault at a time).

- 4.1. The fault injection system shall not cause permanent damage to the ADCS system
- 4.2. The fault injection system shall wait for user command from the ground station to initiate fault injection.

4.2.1. The ground station unit shall allow the user to initiate a choice of reaction wheel fault, coarse sensor fault, or fine sensor fault.

4.2.1.1. The fault injection system shall create a sensed increase in friction torque of 5.5 times the natural coulomb friction in the reaction wheel.

4.2.1.1.1. The fault shall be injected as a feedback loop living on the microcontroller.

4.2.1.2. The coarse and fine sensor shall be injected with a fault capable of introducing an error as

position bias.

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4.2.2. The ground station unit shall be able to send a command for fault initiation to the fault injection system.

4.3. The fault injection system shall be able to be deactivated by user command.

4.3.1. The ground station unit shall allow the user to deactivate the fault injection system

4.3.2. The ground station unit shall be able to send a command to deactivate the fault injection system.

5. The MockSat flight control software shall recover from a fatal operating fault in either the MockSat's primary reaction wheel or the fine orientation sensor (but not more than one fault at a time) by regaining normal operation.

- 5.1. There shall exist in software a fault management system to handle fault detection and identification.
  - 5.1.1. The fault management system shall have the ability to detect a fatal operating fault from the reaction wheel.
  - 5.1.2. The fault management system shall have the ability to detect a fatal operating fault from the coarse attitude sensor.
  - 5.1.3. The fault management system shall have the ability to detect a fatal operating fault from the fine attitude sensor.
  - 5.1.4. The fault management system shall be independent of the fault injection system existence.
  - 5.1.5. The fault management system shall classify the location of the fault (either reaction wheel, coarse attitude sensor, or fine attitude sensor).
  - 5.1.6 The fault management system shall recover nominal operation of the satellite in the presence of a fault.
    - 5.1.5.1. The fault management system shall be able to communicate with the power regulation board.
    - 5.1.5.2. The fault management system shall be able to control power to the primary reaction wheel.
    - 5.1.5.3. The fault management system shall be able to control power to the secondary reaction wheel.
    - 5.1.5.4. The fault management system shall be able to switch sensing to a secondary attitude sensor.
  - 5.1.6. The fault management system shall alert the ground station operator that a fatal fault has occurred.
    - 5.1.6.1. The fault management system shall be able to alert the ground station operator to the type of fault that has occurred.
    - 5.1.6.2. The fault management system shall be able to communicate with the Ground Station Unit

# References

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[3] Hubble Space Telescope Hot and Cold Pixels. Space Science Telescope Institute. http://www.stsci.edu/hst/nicmos/performance/anomalies/hotcoldpix.html