

Project ELSA

Europa Lander for Science Acquisition

Spring Final Review

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Customer: Joe Hackel (Ball Aerospace)

Advisor: Dr. Robert Marshall





Project Objectives

Design Description

Testing Overview and Results

Systems Engineering

Project Management





Project Purpose and Objectives

Project Objectives

Design Description Test Overview



Systems Engineering Project Management

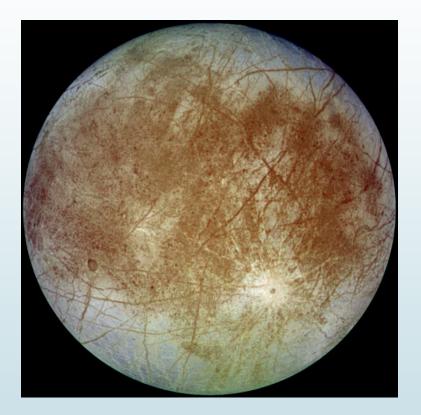
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Motivation for Project: Europa Mission

Bell Ball

Moon of Jupiter (85 hour orbit)

- Icy surface with an active geology and scientific consensus of subsurface ocean
- Identified by NASA as a "High Priority Target" for its potential to support life
- Ball Aerospace has developed a concept for a mission to Europa
 - Polar orbiter (100 km, 95° inclination) deploys probe to surface
 - Probe collects data and then transmits it back during every pass





Altitude: 100 km Period: 126 min Inclination: 95°

NeoPod(s) free fall to Europa

Europa

Command

100 kbps data rate

NeoPod

Orbiter

Data Transfer

Magnetometer Data

100 hr surface lifetime

Radiation Data

The ELSA team will **design and build a prototype probe (the NeoPod) to collect, store, and transmit data via RF** to a Ground Station.

The NeoPod will operate in a stationary position for a **100 hour mission lifetime in a laboratory environment on Earth**, with a short distance between the NeoPod and the Ground Station.











"Do science, get it back."

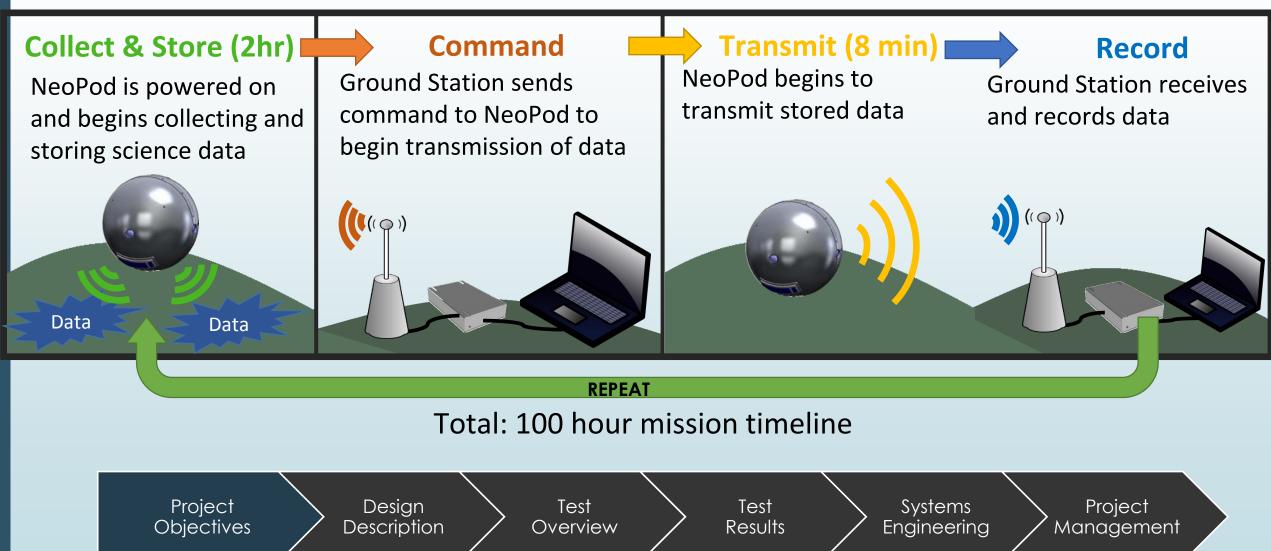
• SCI 0: NeoPod shall collect scientific data relevant to the study of Europa

- **COM 0:** NeoPod shall communicate with the Ground Station
- ► INT 0: NeoPod shall integrate with existing mission architecture



ELSA CONOPS



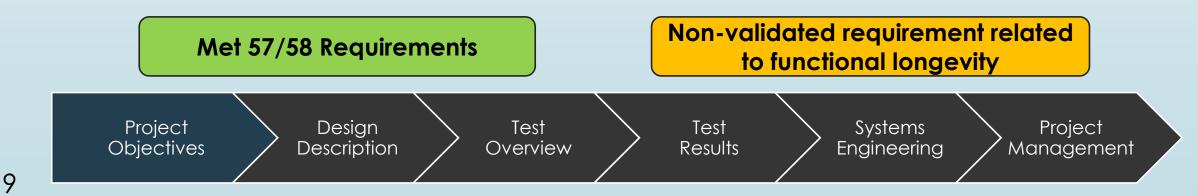


Levels of Success: Systems

Level 1 Success defined as component level functional test



Level of Success	Level 2 Success	Level 3 Success	Level 4 Success
Test	Avionics Integration Testing	Flat-Sat Test Demonstration of Full Integration	Fully Integrated Test
Testing Time	Limited Continuous Testing	8 hours of Testing	100 hours of Testing
Requirements	Meets 48/48 Requirements	Meets 0/1 Requirement	Demonstrates Full Success of Mission Design and Concept
Models	_	Limited Battery and Thermal Model Validation	Full Battery and Thermal Model Validation (Meets 9/9 Requirements)





Design Overview

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Test Results Systems Engineering Project Management

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Executive Summary

- Design Changes from TRR
 - Off-ramp taken to include Microsemi Dev Kit instead of Ball Aerospace FPGA

Requirements and Models

- Validated all models (Thermal, Power, and RF)
- 57 out of 58 requirements verified

Testing Plan Changes

Test Plan modified due to late Spring schedule slip

Budget Review

- Redundant components purchased to reduce risk
- Spent ~\$3500





M1A3PL wth

Cortex-M1 Processor

Flash*Freeze Button

1 Mbyte

SRAM

USB Connector (FlashPro3

Programmer)

USB/Serial Connector

Switches

LVDS Connector

LEDs

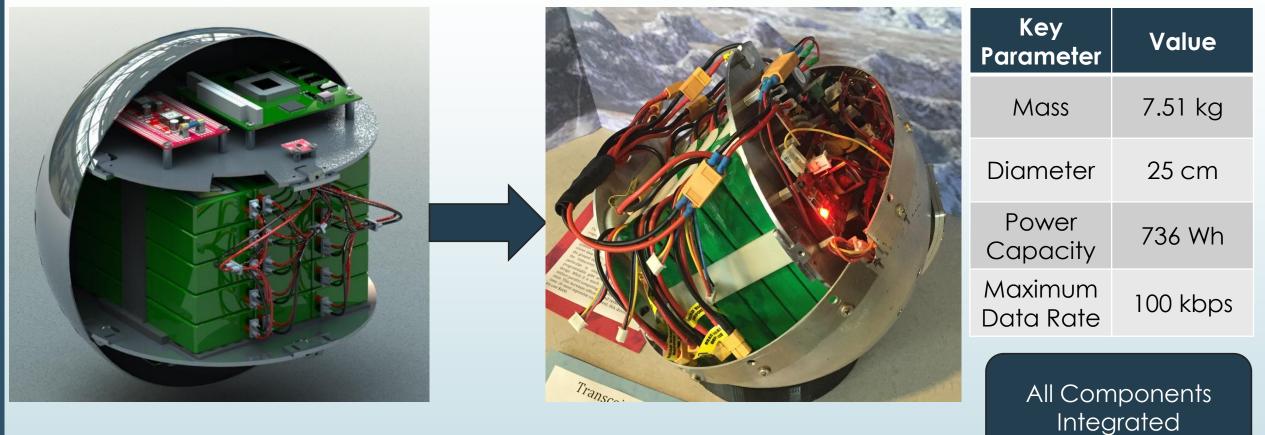
16 Mbyte

Flash

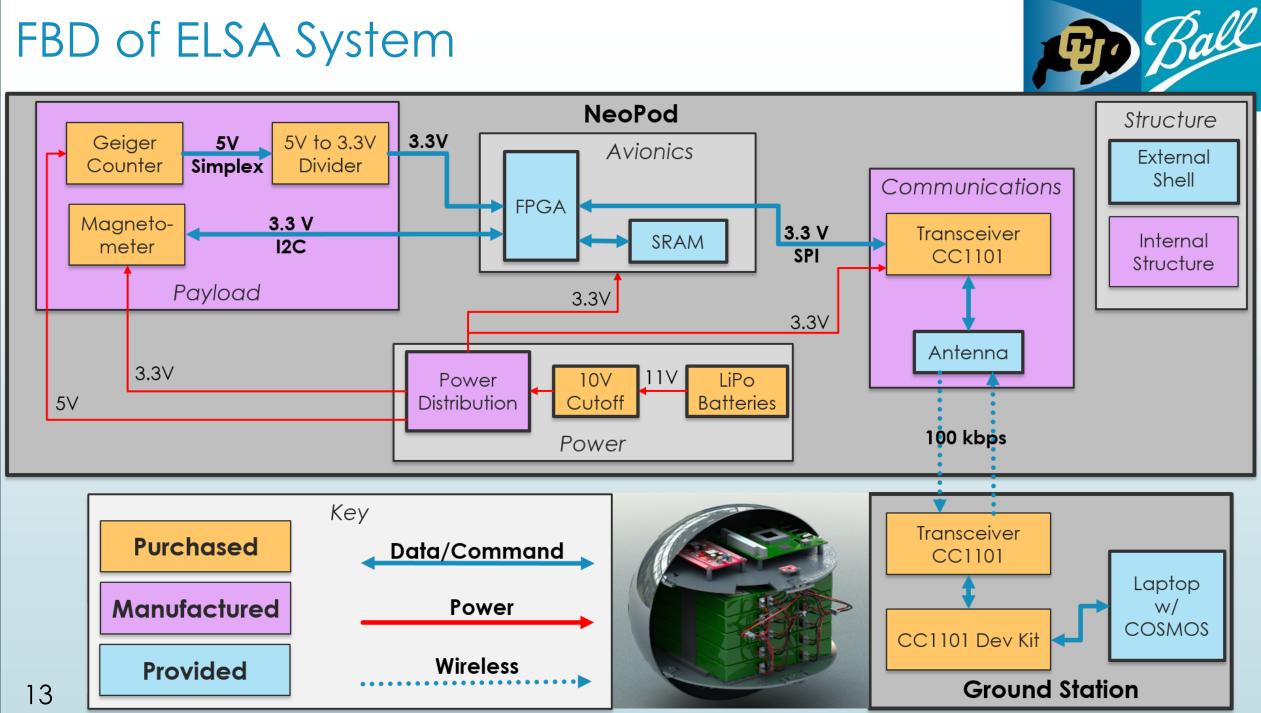
NeoPod Final Design:

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FBD of ELSA System



Critical Project Elements



Designation	СРЕ	Description	
CPE-1	Avionics Hardware Integration and FPGA Software	Avionics Board must interface with all components and structures. Lack of previous team FPGA experience.	
CPE-2	Communications System Design	Two-way communication between NeoPod and Ground Station. Multiple data types.	
CPE-3	Power System Design	Accurate models to ensure power is supplied for 100 hour mission lifetime. Custom PCB and circuit design necessary.	
CPE-4	Mechanical Integration	All components must satisfy mass and volume requirements . Internal components must not exceed thermal tolerances.	
Project Objectives Design Description Test Overview Results Engineering Management			

Sensor Payloads

Rell Ball

Performed trade	<u>Triaxial</u>	Key Specifications	<u>Geiger Counter:</u>	Key Specifications
study on 10 sensors	<u>Magnetometer:</u>	Model: SparkFun Triple Axis Magnetometer HMC5883L		Model: SparkFun Geiger Counter
Evaluation	254			
Criteria		Interface: I2C		Interface: Serial
Science Value	1 5 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	Sampling Rate: 0.75 – 75 Hz		Sampling Rate: Maximum
 Weight 		Power and Logic: 3.3VDC and 3.3V Logic		of 100 Hz
Cost		Range: ± 8e5 nT		Power and Logic: 5VDC
Size		Resolution: 500 nT		and 5V Logic
Complexity				

Radiation & Magnetic Field measurements would support further missions to Europa



Avionics Board Change

- Issues with Ball Aerospace Avionics Board
 - Installed Jumpers: Power connected to GND, disabled programming circuit
 - SDRAM data line missing
 - Programming pins arranged differently than programmer
 - Could not make contact with board

Software Change Required

Switch to Microsemi Dev Kit off-ramp in late February

Ball Avionics	Microsemi Dev Kit	Impact on Project
32 MB SDRAM	*1 MB SRAM*	2 Week Setback
6 Available PLL	1 Available PLL	Minimal
Team Selected Power Header 3.3V	Pre-determined Power Connector 5V	Minimal
Smaller Footprint	Larger Footprint	Layout Reorganization





Avionics Hardware Off-ramp



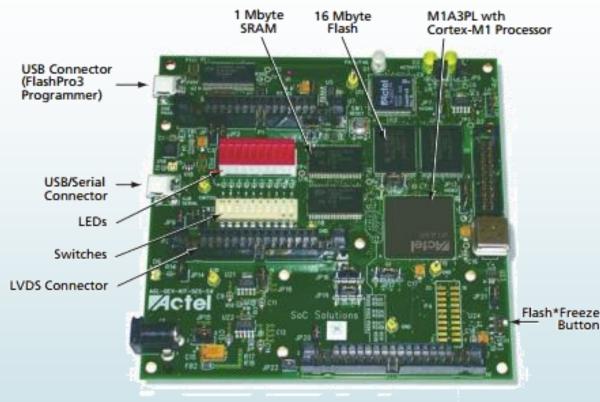
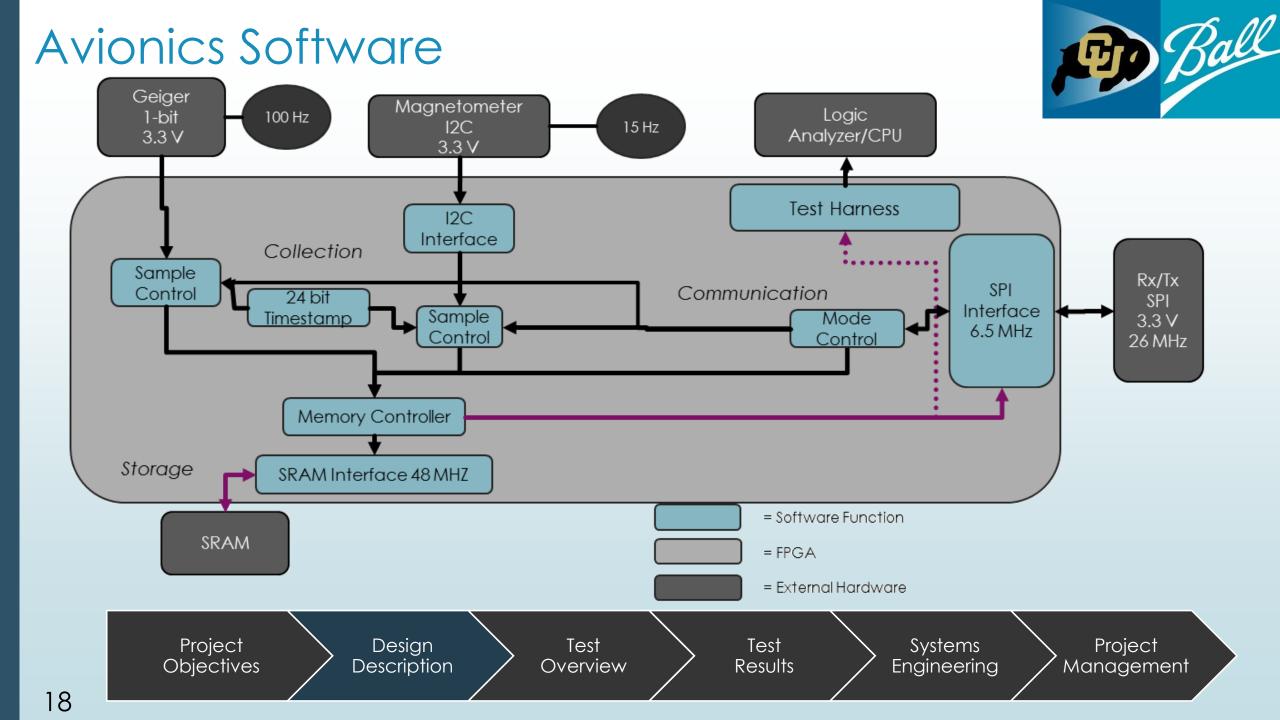


Photo Credit: http://www.microsemi.com/products

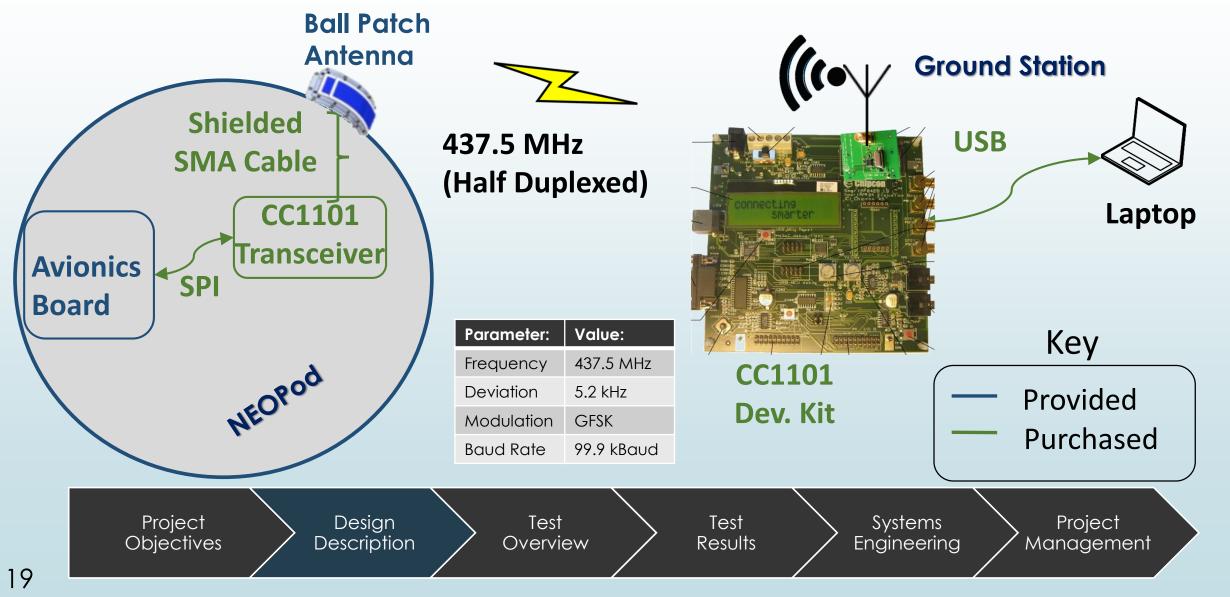
- Microsemi M1A3PL-DEV-Kit
 - ► FPGA: M1A3PL-1000
- ► 120 GPIO Pins
- SRAM Data Storage
- SPI and I2C Hardware Interfacing
 - Magnetometer: I2C
 - Geiger Counter: Simplex
 - Transceiver: SPI
- Custom Verilog Design





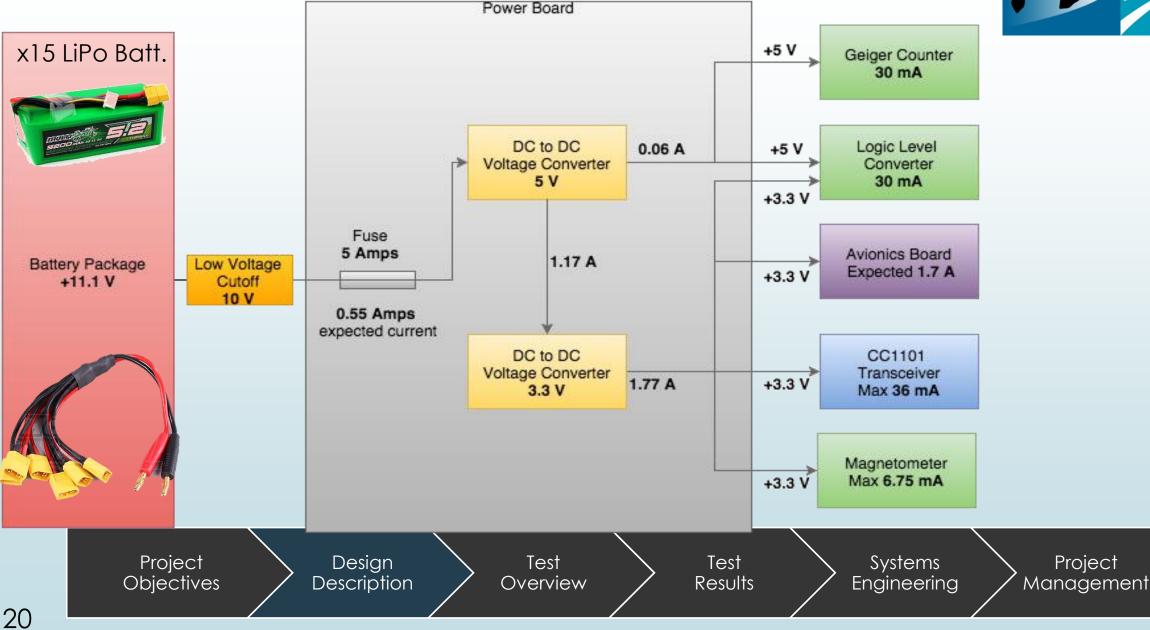
Communications Layout



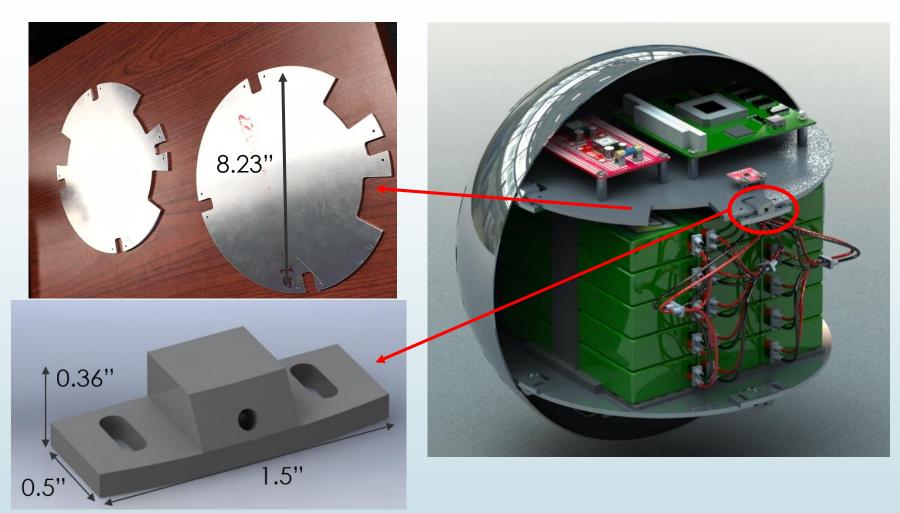


Power System Overview





Structural Design





Key Specifications:

Subsystems will be mounted to **two circular shelves** using **standoffs**.

Batteries secured with **3D printed structure**

Internal shelves will be mounted to external shell using brackets shown





Testing Overview

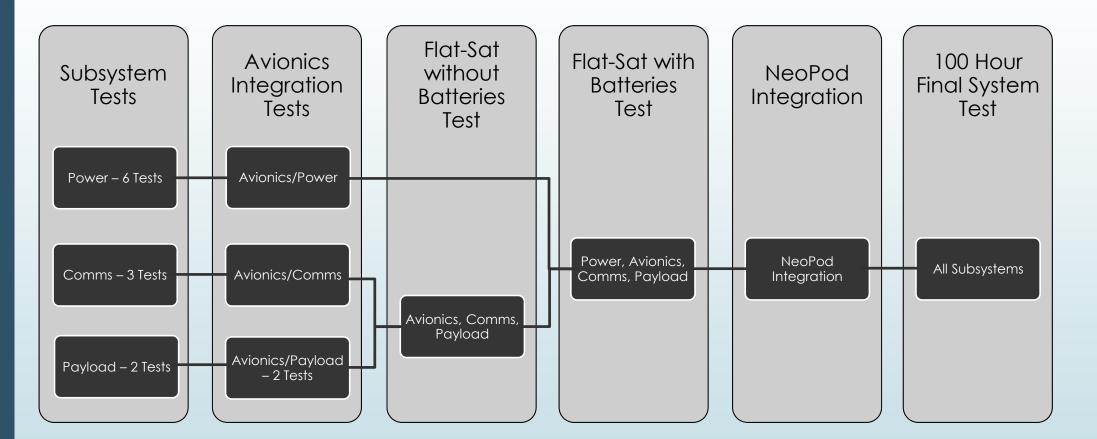
Project Objectives

Design Description Test Overview Results

Systems Engineering Project Management

Test Plan

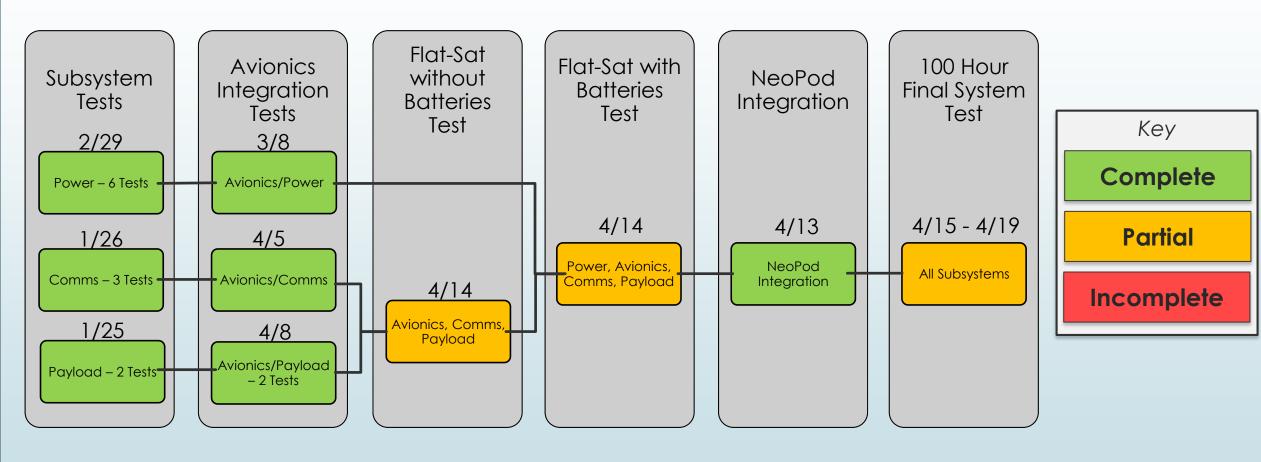






Test Plan







Requirement Mapping

Subsystem Tests	Avionics Integration Tests	Flat Sat Test	NeoPod Integration	100 Hour Final System Test	Key
Payload L1 – L2	Payload L3		Structure L3 – L4	Power L1 – L4	Levels of Success
Communication L1 – L4	Avionics L2 – L4		-	-	Functional
System L1	System L2		-	-	RequirementsModels
Ground Station L1 – L4	-		-	-	All Requirements
INT 3, 5.2 – 5.3	-		INT 1 – 2, 4, 5.1, 8	INT 6, 7, 9,10	mapped to Verification
COM 1.1 – 1.2, 2.1 – 2.2, 2.4, 3.1 – 3.2, 4.2 – 4.3	COM 1.3, 5	COM 2.3, 3.3, 4.1	_		Method
SCI 1	SCI 3		-	SCI 2	Highest subsystem
RF Link	-		-	Thermal	levels of success
_	-		-	Power	met
Project Design Objectives Descripti		Test rerview	Test Results	Systems Engineering	Project Management





Test Results

Project Objectives

Design Description

Test Overview

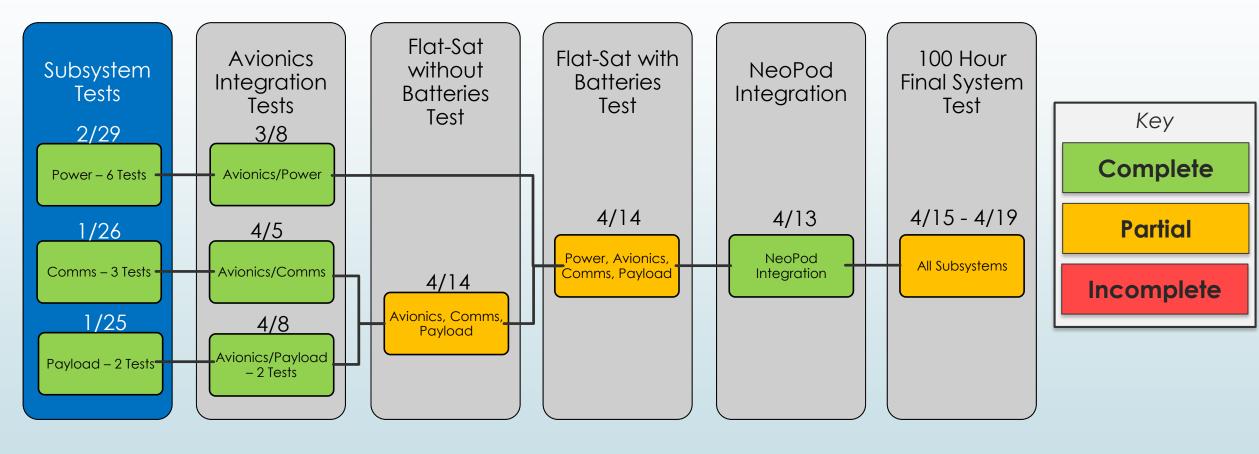


Systems Engineering Project Management

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Subsystem Test Results







Communications Test Requirements

Communications System Design – CPE 2

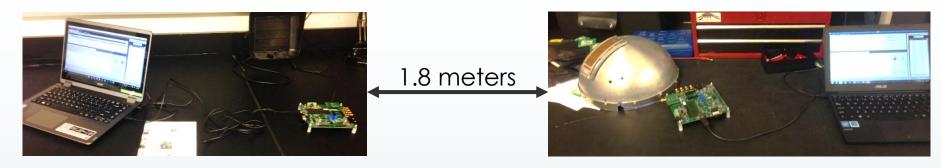


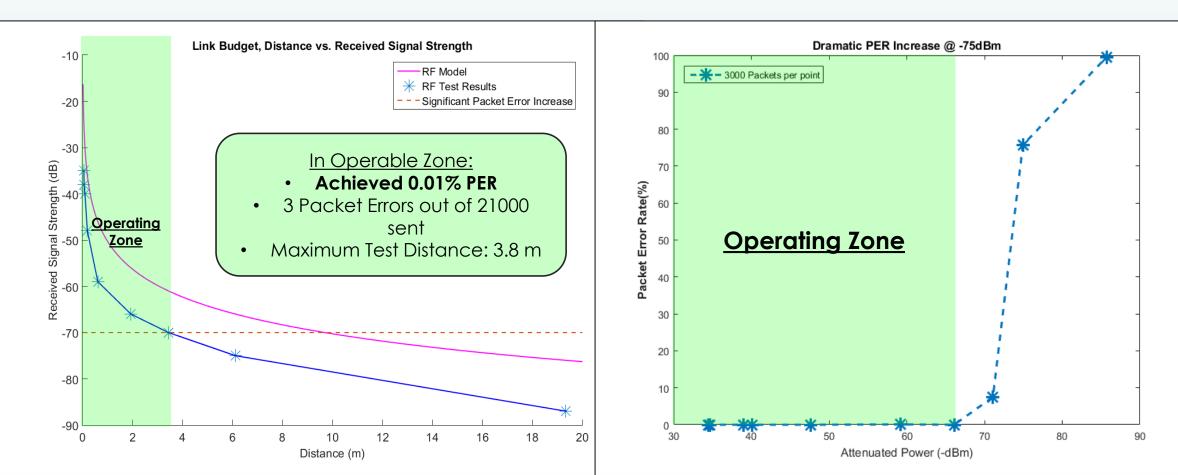
Requirement:	Description:	Motivation:
COM 1	NeoPod shall receive commands over RF	NeoPod must be able to receive a wireless command from the Ground Station in order to be able to begin the transmission of data.
COM 2	NeoPod shall send data over RF	NeoPod must be able to transmit data in order to successfully complete its mission
COM 3	Ground Station shall transmit commands over RF	Mimics the activity of an orbiter.
COM 4	Ground Station shall receive data over RF	Used for verification of data collection and transmission



Communications Testing:







Communications Successes:



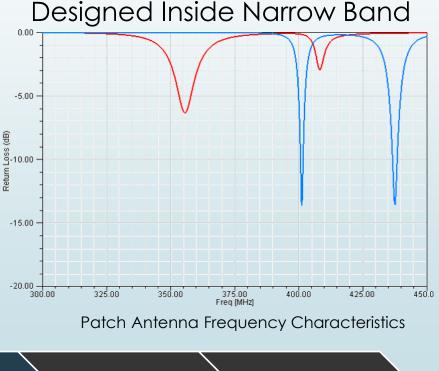
Ground Station

- Successfully interfaced SmartRF with COSMOS via Perl scripting
- Automated Mission Schedule
- Real-time display of multiple datatypes from a single stream
- NeoPod Comms.
 - Integrated with Avionics

Proiect

Objectives

Integrated with Patch Antenna



Project

<u>Management</u>

Systems

Engineering

Test

Results

Commands & Data were successfully sent from Avionics to Ground Station through RF in a laboratory Environment (COM 1,2,3 & 4)

Test

Overview

Design

Description

Payload Test Requirements



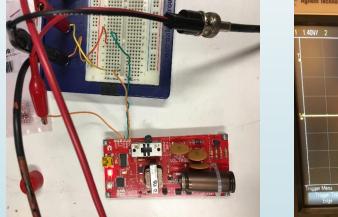
Requirement:	Description:	Motivation:
SCI 1	NeoPod shall contain two scientific instruments	Customer Specified Requirement. Will add potential scientific value of probe

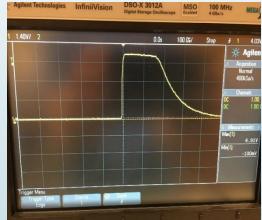
Geiger Functionality Test:

 Using oscilloscope and PCB, the Geiger Counter output signal was characterized to ensure the Avionics system would be able to interact with it correctly.

Magnetometer Functionality Test:

- Used Arduino and Sparkfun code to test basic functionality of the magnetometer
- The Sparkfun code was used as a baseline when developing the equivalent FPGA code.

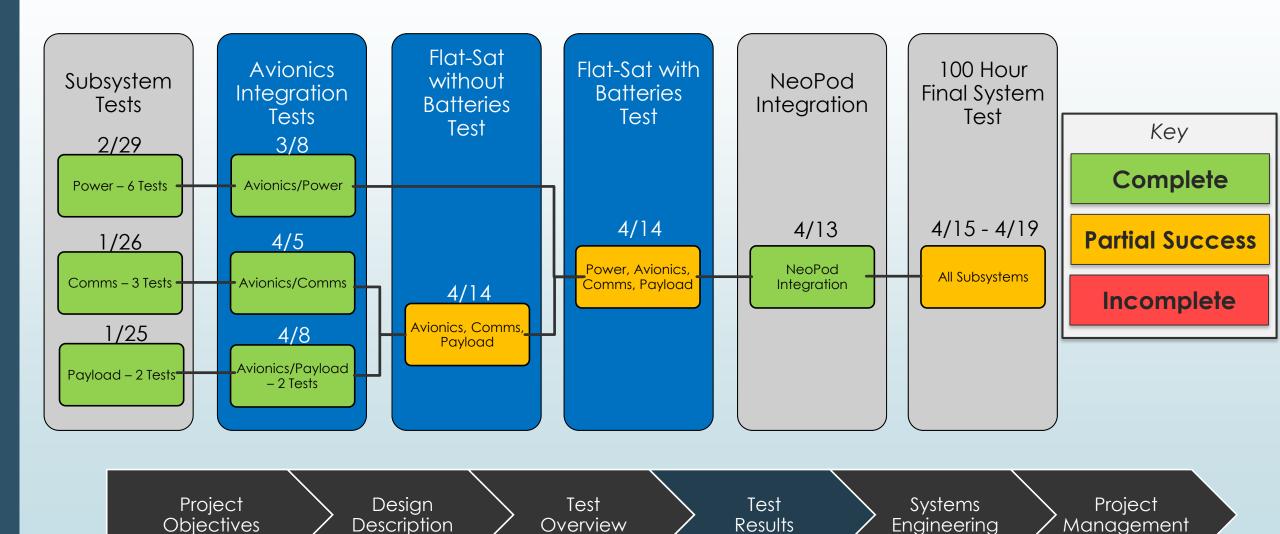






Avionics Integration Test Results

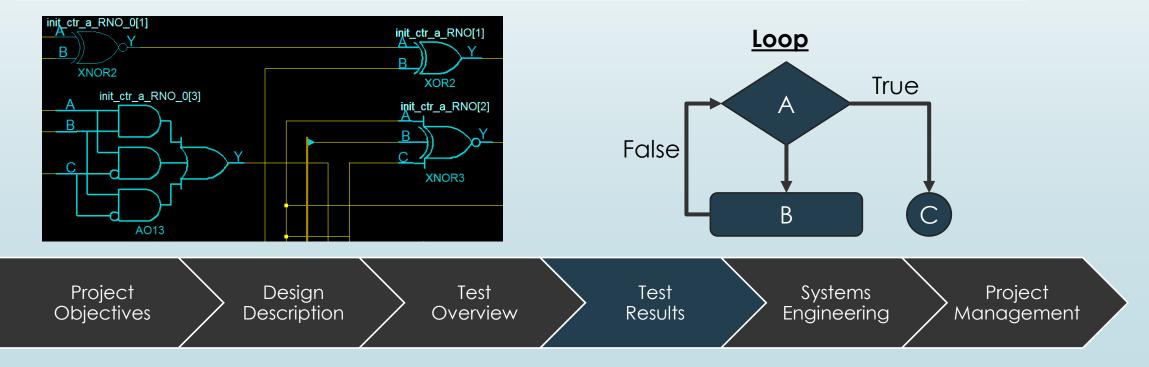




What Makes FPGA Different?



FPGA	Microcontroller	
Parallel Processing	Sequential Processing	
No Structure	Built on underlying OS/Architecture	
Describes Hardware/Circuit	Instruction Based/Decision Making	
Strict Timing Constraints	Great for State Control and Logic Re-Use	
Taught at E.E. Graduate Level	Widely Taught at Undergrad Level	



Avionics Requirements



Avionics Hardware Integration and FPGA Software – CPE 1

Requirement:	Description:	Motivation:
SCI 3.1.4	Avionics subsystem shall limit data flow from sensors to less than 353 MB over the 100 hour mission	Communications system can transmit a maximum of 353 MB of data over 100 hours
SCI 3.2	Avionics subsystem shall store data collected from sensors	System must store all data collected from sensors
COM 5	Avionics subsystem shall interface with communications subsystem	Necessary in order to send data as well as accept commands

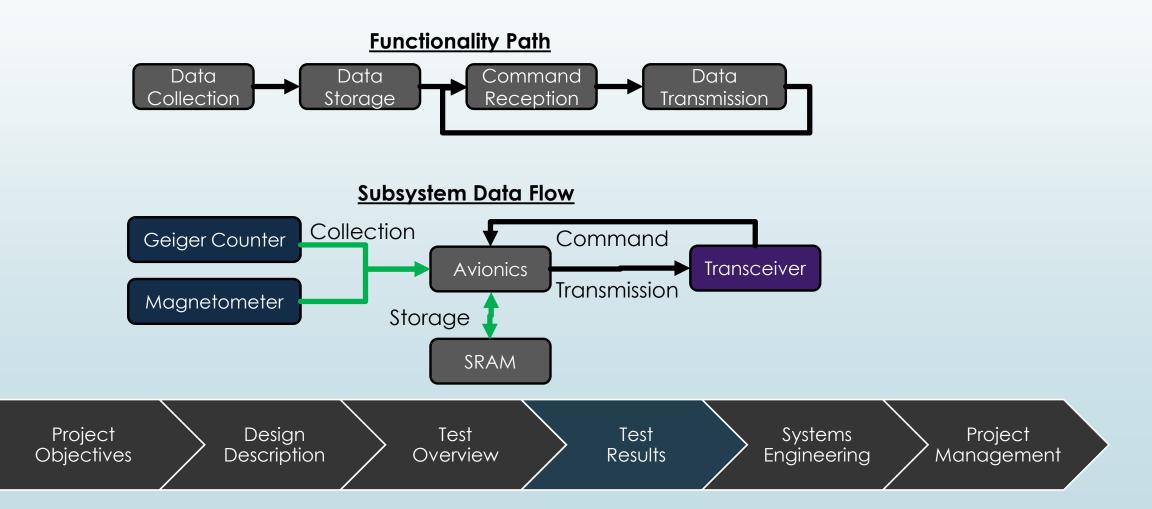


Flat Sat Test Description

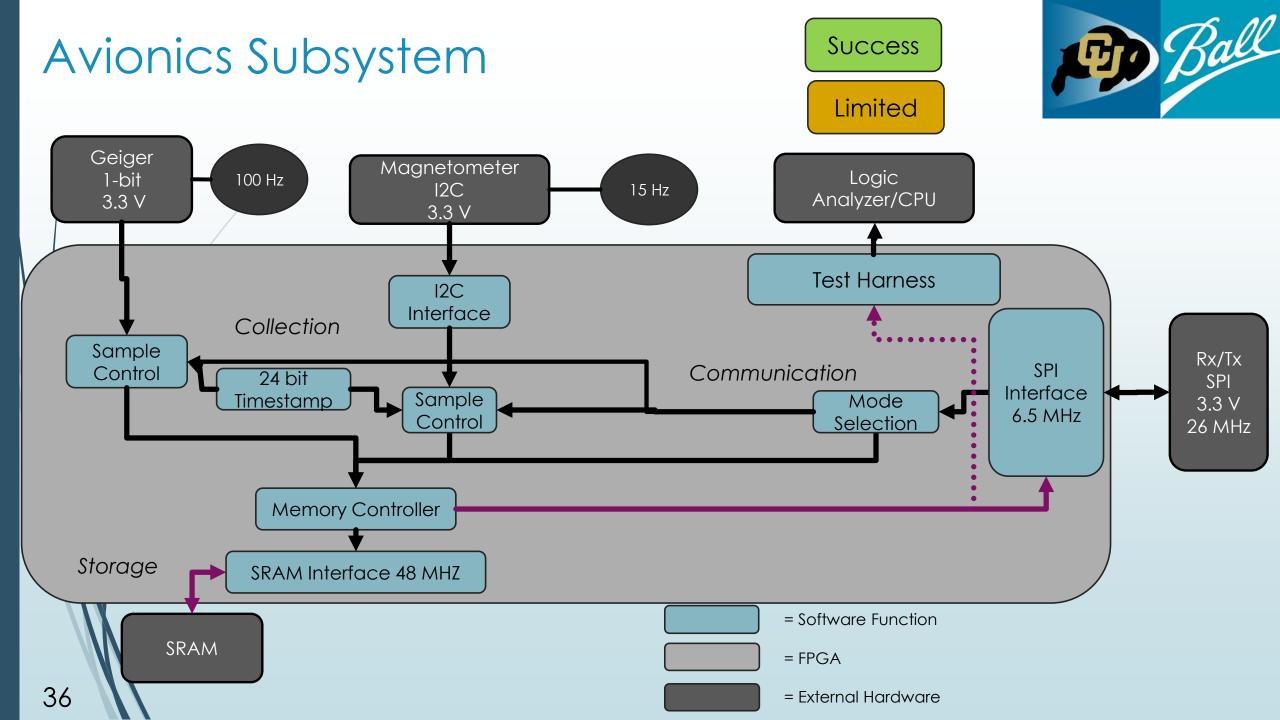
Objective: Demonstrate operational timeline conditions

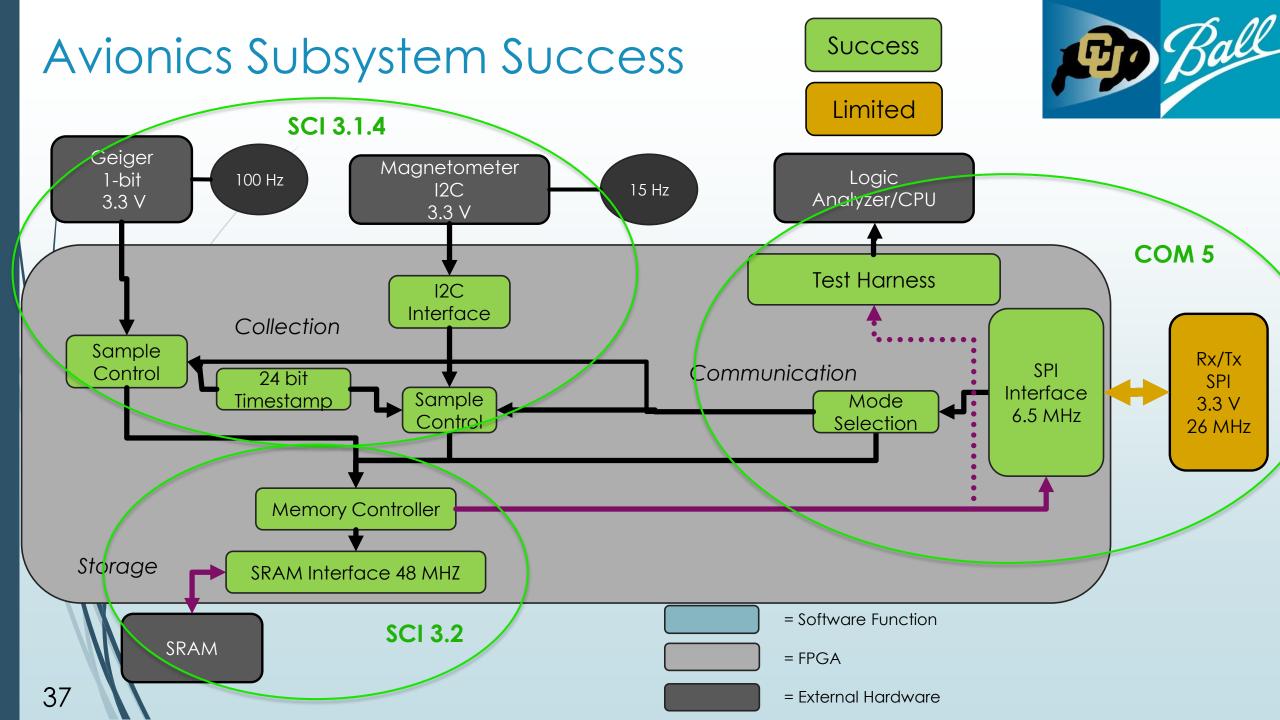
Rationale: Each function is reliant on prior functions

Validates full system avionics functionality









Flat Sat Success

Data Transmission Upon Command:

- Correct configuration of transceiver and reception state
- Correct configuration of outgoing data and packet structure
- Correct adherence to mission architecture
 - 8 Minute transmission window

COM 5: Avionics subsystem shall interface with communications subsystem

Data Collection and Storage

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- Data integrity preserved through collection, memory write, and memory read
 - Sensor data within expected order of magnitude

SCI 3.2: Avionics subsystem shall store data collected from sensors

SCI 3.1.4: Avionics subsystem shall **limit data flow** from sensors to less than 353 MB over the 100 hour mission



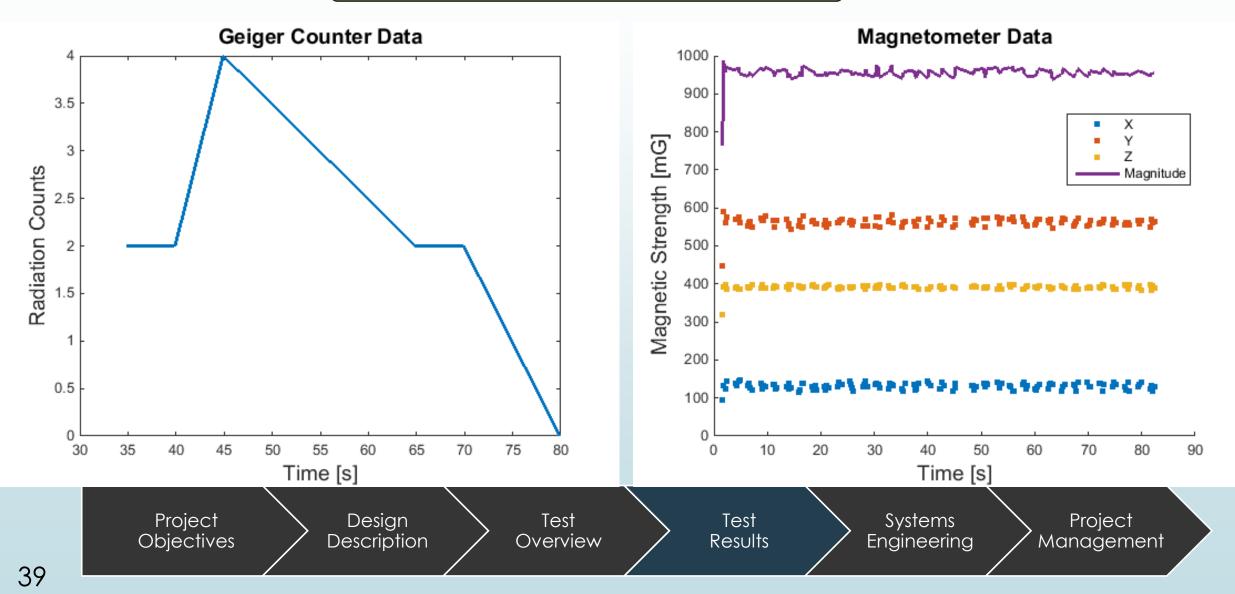




Flat Sat Success

Demonstrated full data path success





Avionics Subsystem Limitations

Transceiver SPI Line Issues

- Only functional when Logic Analyzer in parallel
 - Possible grounding or impedance mismatch
 - Equivalent resistor loads non-successful
- Feasible for flat-sat and mounted configurations

Packet structure breakdown after first pass

Most likely caused by TXFIFO length byte issues

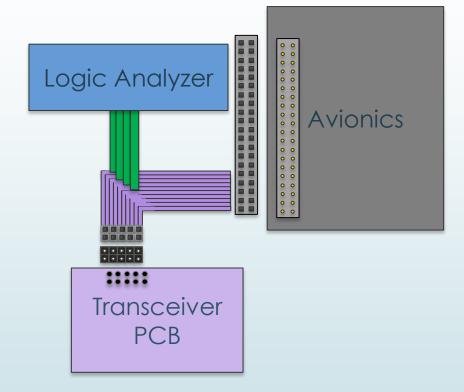
Transceiver Robustness

Issues staying powered for extended time periods

Given more time, above issues could be fixed

- 1) Replicate logic analyzer load with RC circuit
- 2) Flush TXFIFO after pass
- 3) Expand fault detection with transceiver resets

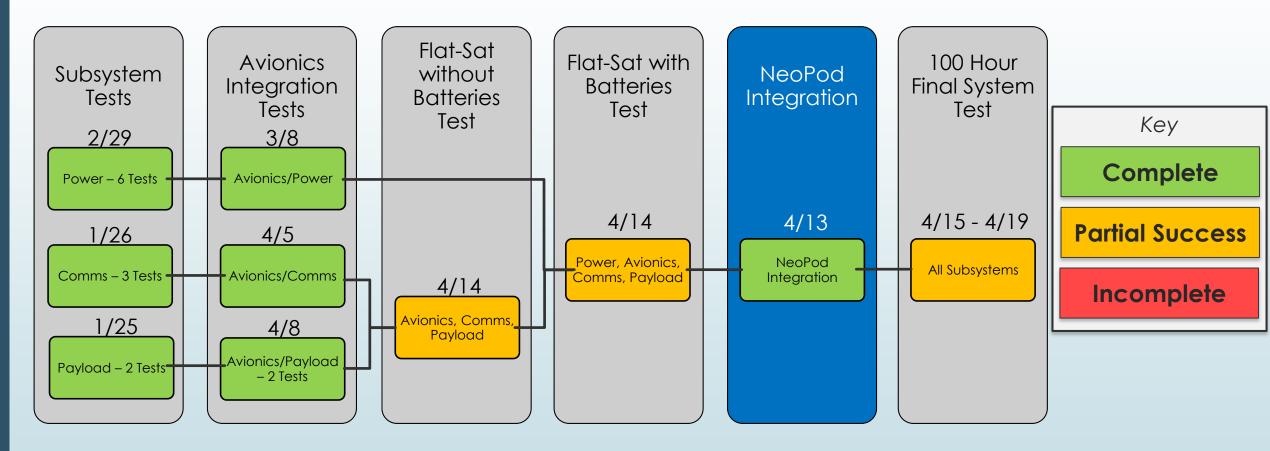






NeoPod Integration Results







Integration Requirements

Mechanical Integration – CPE 4



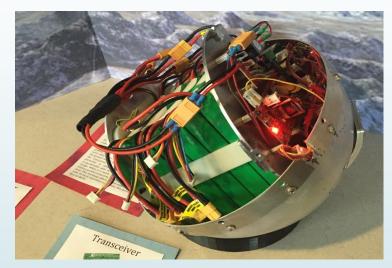
Requirement:	Description:	Motivation:
INT 1	NeoPod shall have a mass less than 10 kg	Mass limitation based on orbiter. This does not include radiation CAD model.
INT 2	NeoPod shall have a maximum diameter of 30cm	Volume limitation based on orbiter.



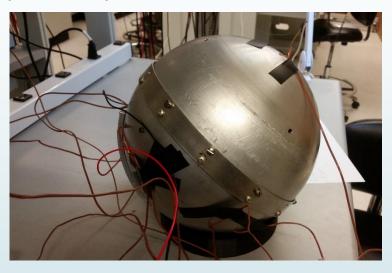
Dimensional Requirements



 Integrated system weight was measure to be 7.51kg.



Satisfies INT 1: Mass less than 10 kg Full system integrated in 10 inch (25.4 cm) diameter sphere

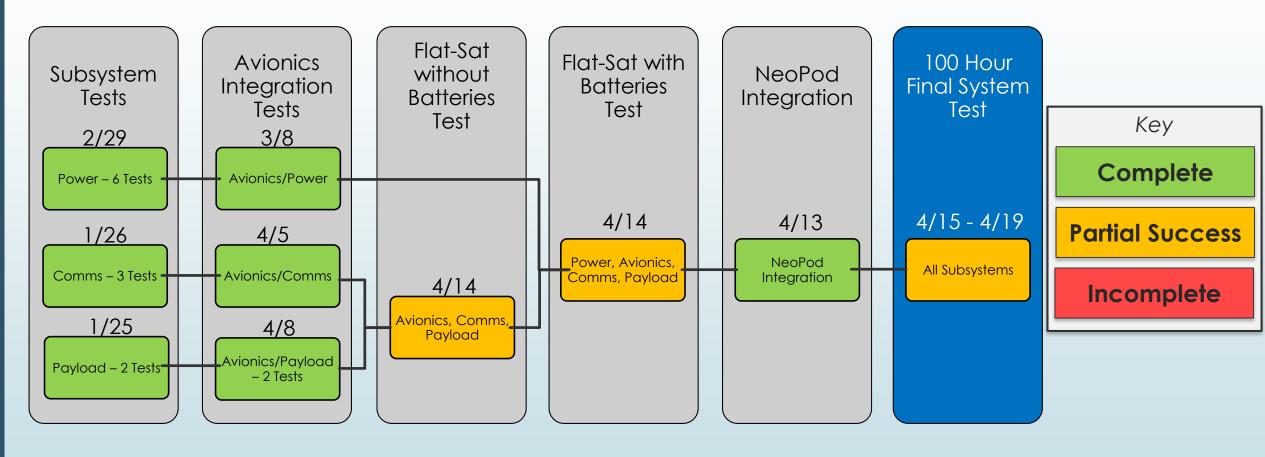


Satisfies INT 2: Maximum diameter and fit within sphere



100 Hour System Test Results







100 Hour Test Requirements

Power System and Mechanical Integration

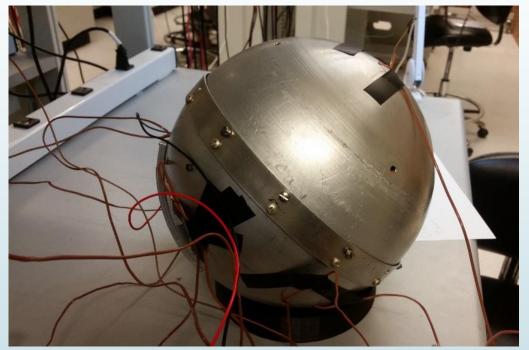


Requirement:	Description:	Motivation:
SCI 3.3.1, SCI 2.2.1, SCI 2.1.2, COM 6.1	Power subsystem shall provide voltage lines of 5 V, and 3.3 V .	The power system must support the Geiger counter at 5 ± 0.25 V, and the magnetometer, transceiver, and avionics board at 3.3 ± 0.3 V.
SCI 2, SCI 3, COM 6	Power subsystem shall provide power to subsystems for a total of 100 hours	Duration of mission. Incorporates one full Europa orbit. Mission timeline requires powering sensors for 96 hours and avionics/communication for 100 hours
INT 6	The NeoPod's internal components shall operate under their maximum operating temperatures for the duration of the mission.	Safety of components, ensure no components will be damaged due to operation temperature.



100 Hour Testing

Verifies Requirements: INT 6 – INT 10 Meets all Power Subsystem Levels of Success



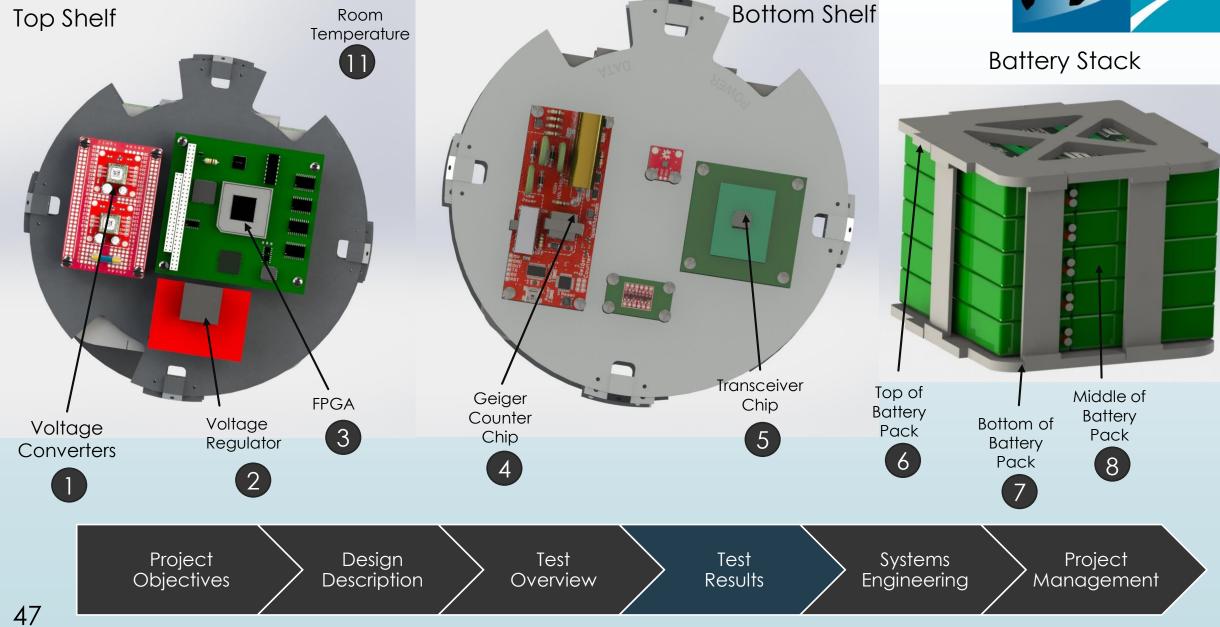
- **Objective:** Validate Power Model and Thermal Model Where: When:
 - Performed in Bobby's Lab
 - (6:00 PM) Friday 15th (10:00 PM) Tuesday 19th
 - How: Integrated Neopod Alternated shifts – with 2 people per shift Fluke 287 Multimeter Used NI9213 & NI9219 DAQ 12 k-type thermocouples





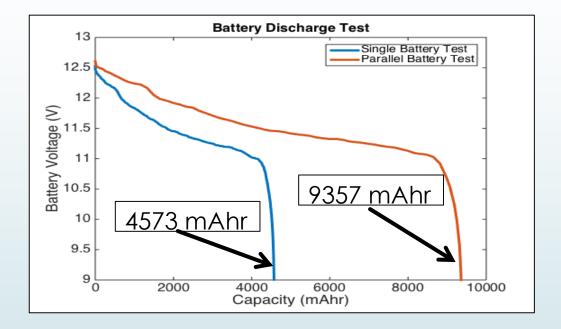
100 Hour Test – Thermocouple Placement





Battery Discharge Model





- Tests were scaled to create a model for 15 batteries
- Possible error from avionics power budget \rightarrow 2% = 0.226 V

Design

Description

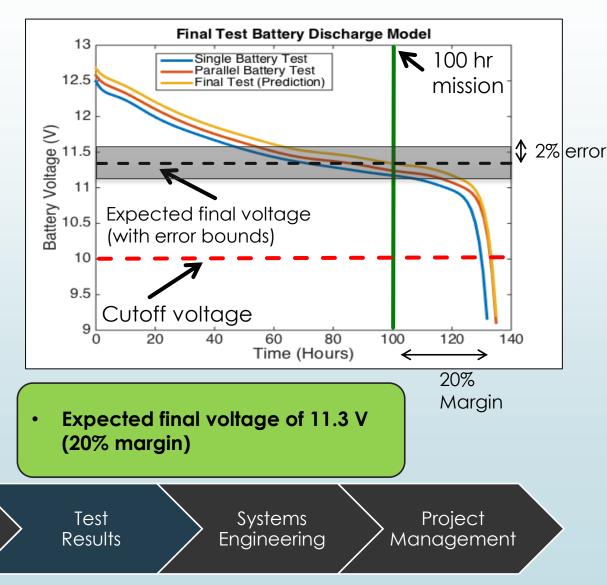
Test

Overview

Possible min of 11.1 V, max of 11.6 V

Project

Objectives



Refined Power Model:

- System was not tested for full 8 hours as originally planned
- Integrated system collected and transmitted data while connected to battery power
- Actual current draw of 0.15 A
- 27% of predicted 0.55 A

Proiect

Objectives

- Updated voltage discharge model predicts mission lifetime will increase by 360% (to 460 hrs)
 - Expected final voltage of 11.8 V (80% margin)

Design

Description

13

12.5

12

 \sum

Battery Voltage (11 Voltage (2.01

10

9.5

9

Test

Overview

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100

Test

Results

Final Test Battery Discharge Model (Flat Sat Update)

Cutoff voltage

Time (Hours)

300

80% margin

Systems

Engineering

400

200



margin

500

Project

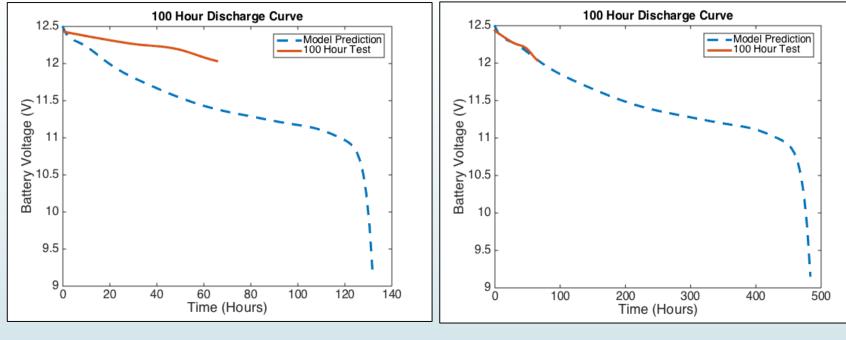
Management



100 Hour Discharge Results



- Final test currently in progress
- Current will be constant at 0.105 A based on initial values (transceiver in idle mode)
- Experimental data more closely matches updated model



Satisfies 100 hour lifespan requirement (SCI 2, SCI 3, COM 6) Compared to <u>Original Model</u> (0.55 Amp draw)

Compared to <u>Refined Model</u> (0.15 Amp draw)



Analysis and Explanation

- Gross overestimate of current draw caused power budget to be significantly inaccurate
- True values for current draw were not know until far into testing process
- Could have reduced number of batteries, but there would have been little benefit
- Reducing the number of batteries would have reduced volume, mass, and budget, but still met all requirements
- Two major challenges for path forward can be solved in part with extra power

Test

Overview

Test

Results

Systems

Engineering

- Low temperature environment requires heating
- Increased transmission distance requires increased power

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Description

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Proiect

Objectives





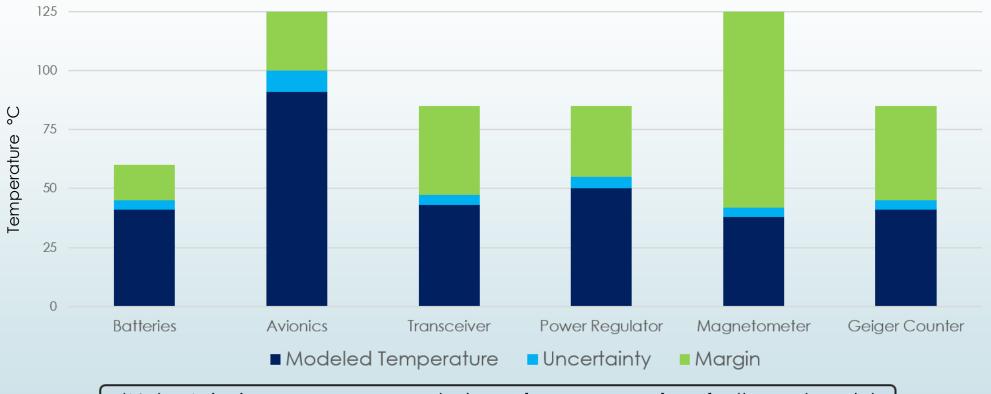
Project

Management

Original Thermal Model



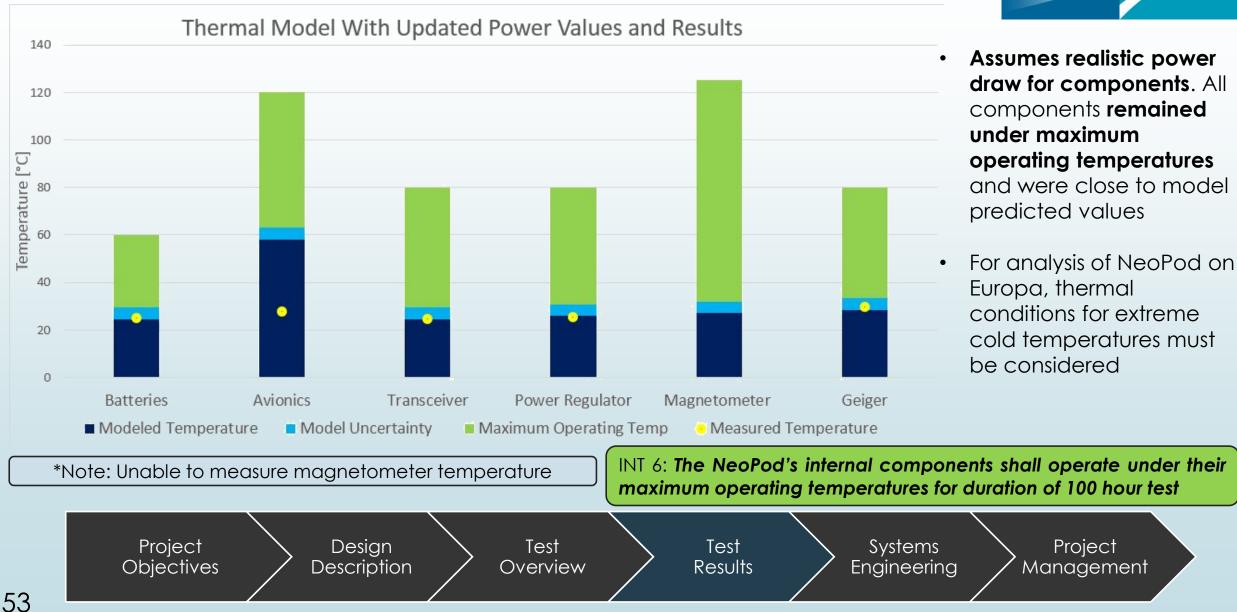
Thermal Model



*Note: Avionics assumes unexpected, **worst case power draw** for thermal model



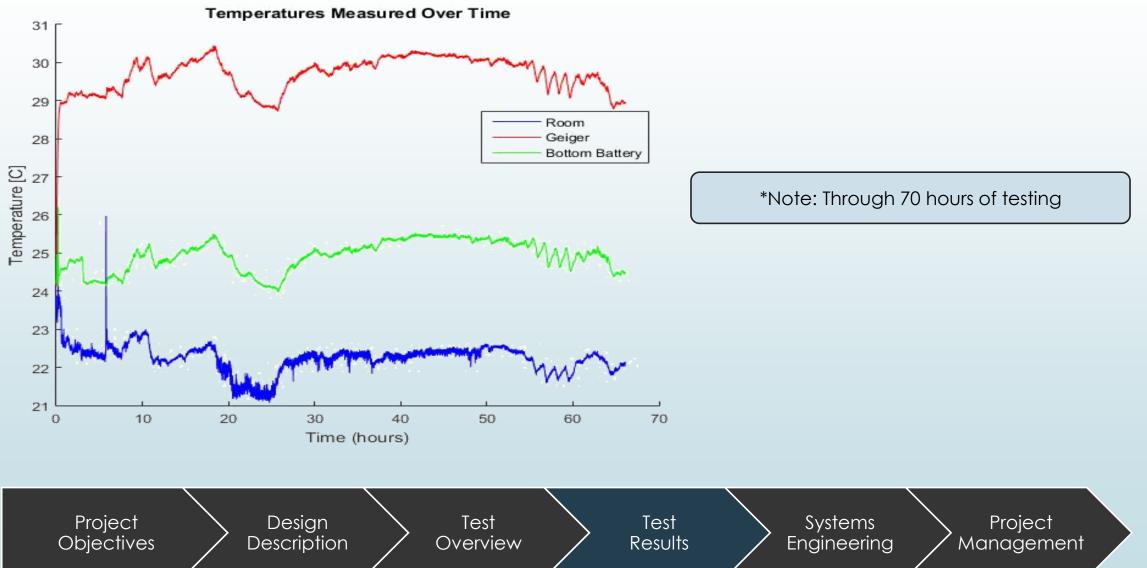
Refined Thermal Model and Results





Final Test Select Component Temperatures





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Systems Engineering

Project Objectives

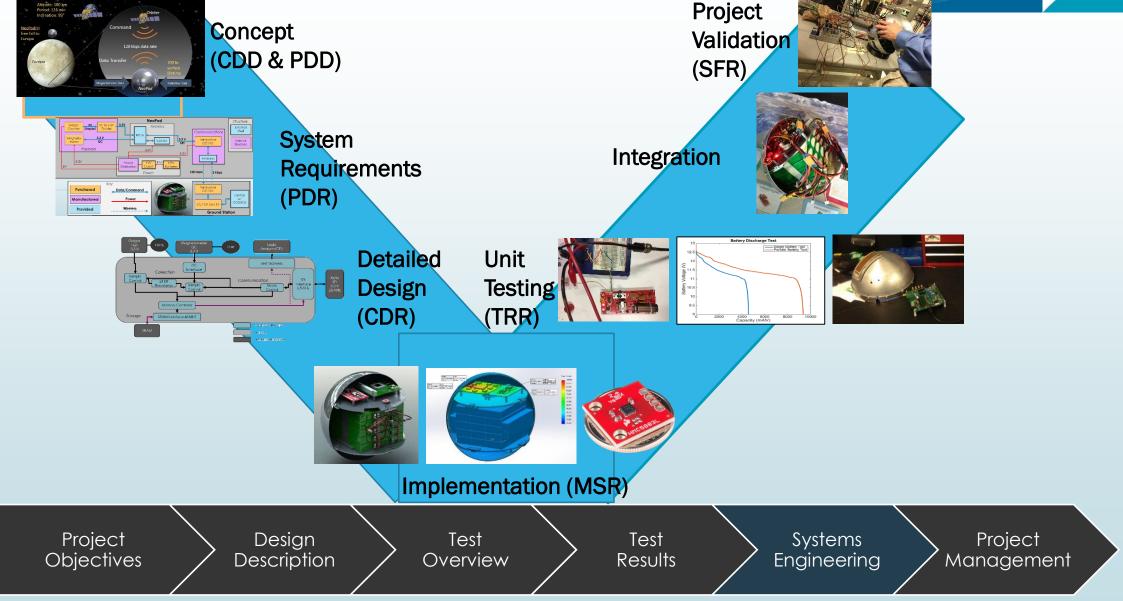
Design Description Test Overview



Systems Engineering Project Management

Systems Engineering

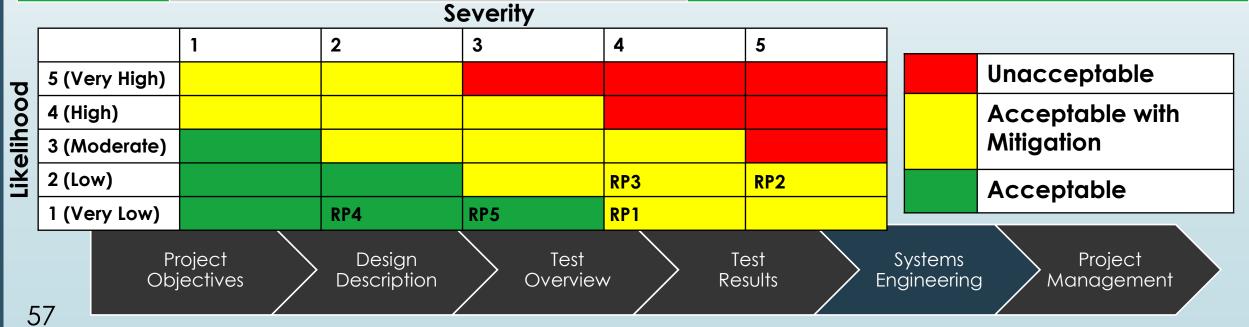
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Risk Assessment



Risk	Mitigation	Result
RP1: FPGA Software/Schedule Slip	Early learning curriculum, and Microsemi training. 15 days of critical path margin. Off-ramp: Ability to transfer third person to avionics.	Implemented mitigation and off-ramp plan. Third person was difficult to integrate into team because of steep learning curve. Schedule margin was not quite enough.
RP2: ESD Component Safety	ESD safe environment and training required for all avionics and communications testing. Purchased ionizing fan, and additional transceiver and avionics board as backup .	Trained and implemented ESD safe environment. Not a risk after avionics board off-ramp.
RP3: FPGA Hardware Procurement	Majority of developed software applies to both design solutions. Off-ramp: COTS development FPGA has been acquired	Had to take planned off-ramp early March after Ball Aerospace avionics board failed to function. Successful off-ramp
RP4: Unable to Dissipate Heat	Conduct extensive thermal model. Off-ramp: Open NeoPod during testing to reduce heat and protect system	Thermal model suggests low chance of component overheat. 100 hour test was successful.
RP5: Power Failure	Conduct battery characterization model. Safety systems include fuse to prevent overcurrent and voltage cutoff circuit to protect batteries.	Safety systems implemented. Power model suggests extremely low risk of power failure. 100 hour test was successful.



System Summary



System Successes:

- Requirements Mapped to Tests Early:
 - Good understanding on how the test plan continued to verify requirements throughout semester
 - Ensured all requirements were testable and kept them visible
- Wiring and System Integration Plan developed in January.
 - Made physical integration efficient
 - Saved time later in semester
- Identified and Mitigated Risk
 - Move from Ball Aerospace board to Microsemi board had minimal effect, even early in March

System Issues:

- Technical Knowledge Distribution:
 - Subsystem teams became highly technical early on
 - Difficult to redistribute team resources due to high learning curve
- Integration Process Underestimated:
 - Large, unforeseen, integration related problems that pushed back schedule
 - Avionics Communications interface



Lessons Learned

A well scoped project is key

- Develop qualitative requirements early on, and be sure they adequately define project
- Ensure requirements are testable

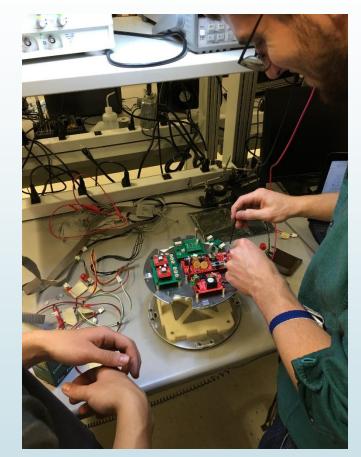
Begin integrating components as soon as possible

- Catches early development mistakes
- Test early and often

Off-ramps are crucial to success

- Had to employ major off-ramp to use Microsemi FPGA
 - Plan was in place
 - Minimal effect on schedule









Project Management

Project Objectives

Design Description Test Overview



Systems Engineer<u>ing</u> Project Management

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Project Management Approach



Goal Driven

- Set large long term goals for subsystems (2-3 weeks goals)
- Often based on functionality or completion of milestone
- Left the smaller task breakdown and time management on those tasks to each subsystem
- Had team members report each week in meetings (Tuesday and Thursday)

Systems Focused

- I tried to have an understanding of each subsystem and how it functioned to speak intelligently with each group
- Facilitated inter-subsystem discussions and problem solving
- Had to manage all these subsystems with the context of the overall mission



Successes, Difficulties, and Lessons Learned

Successes

- Had effective and informative weekly meetings
- Subsystems were able to achieve highest levels of success
- Good team chemistry and respect for everyone's opinions

Difficulties

- Difficult to address FPGA development slips and issues late in the project
 - Proved hard to get new people on and to divide up work on

Lessons Learned

- Throwing more people at a problem (especially programming) does not solve that problem
- Having a hardworking and motivated team makes all of the difference in the world

Test

Overview

Test

Results

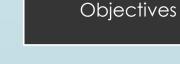
Systems

Engineering

Dealt with project issues, not internal team issues

Desian

Description



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Proiect



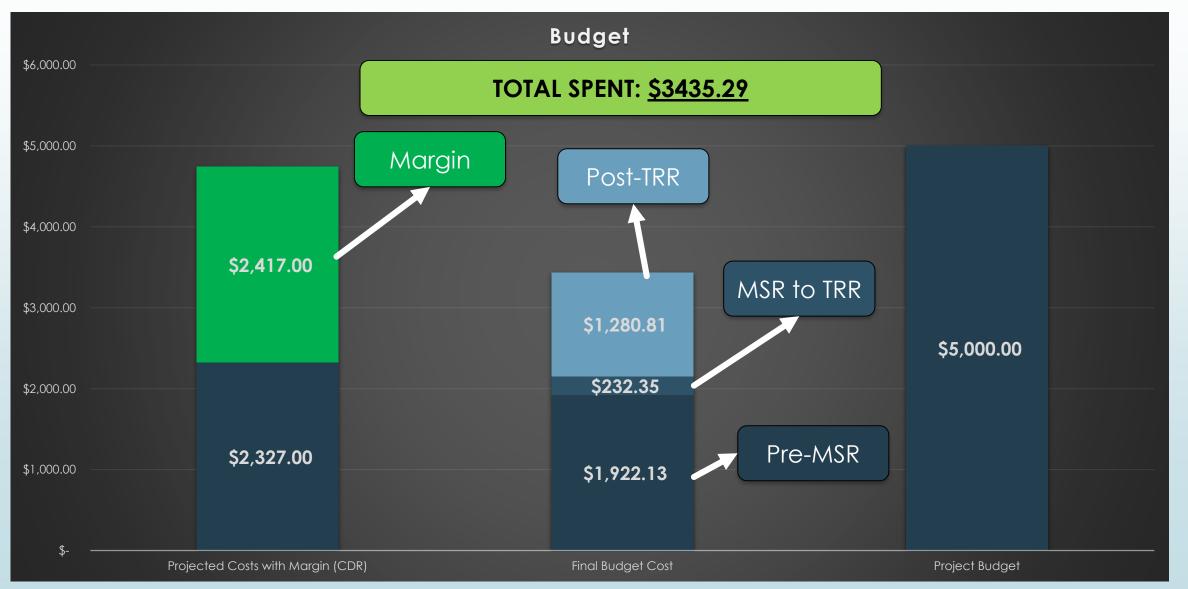


Project

Management

Final Budget:



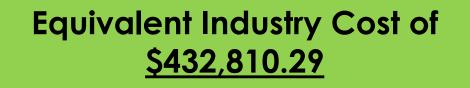


63

Equivalent Industry Cost



- Average yearly salary of \$65,000.00 for entry level aerospace engineers
 - Assuming 2080 hours a year, rate is \$31.25 an hour
 - Include a typical overhead of 200%
- Team spent 4,580 hours over the past year working on this project





Summary

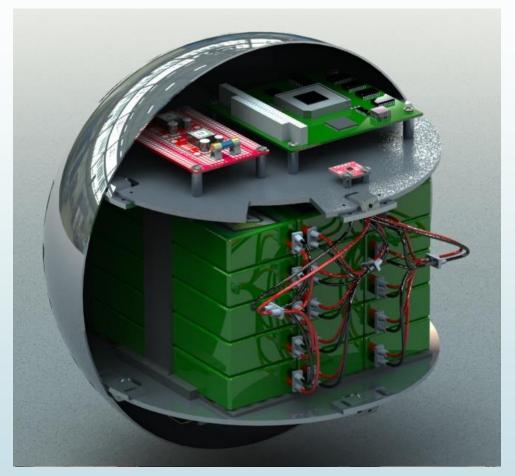
Designed and constructed TRL 4 NeoPod

- Completed in 8 months
- Total Cost: \$3435.29
- Team of 9 undergraduate students

System Accomplishments

- Developed FPGA as central C&DH system
- Incorporated two-way RF communication
- Integrated relevant sensors to study of Europa
- Lightweight materials
- Capability to last entire Europa orbit (~100 hours)







Path Forward:



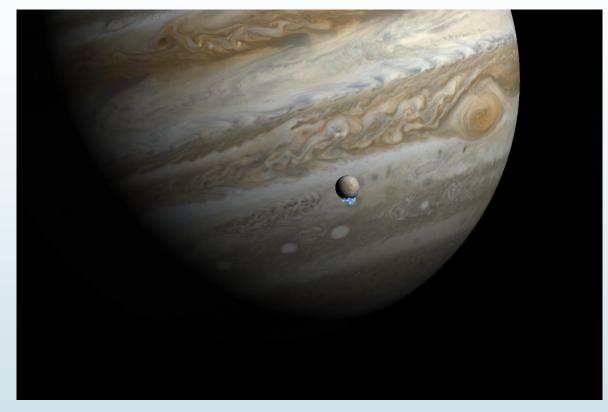


Photo Credit: http://www.spacetelescope.org

Path to TRL 5:

- More robust sensor package
- Radiation hardened components
 - Radiation shielding
- Design for impact structural loading
- Enhanced Communications System
- Testing in Europa-like environment
 - Extreme temperature testing
 - Radiation testing



Acknowledgments

Thank you for your time

Acknowledgements:

- University of Colorado Aerospace Faculty and Staff
- Faculty Advisor
 - Dr. Robert Marshall
- Our Customer
 - Ball Aerospace
 - Joe Hackel
- ELSA Senior Projects Team





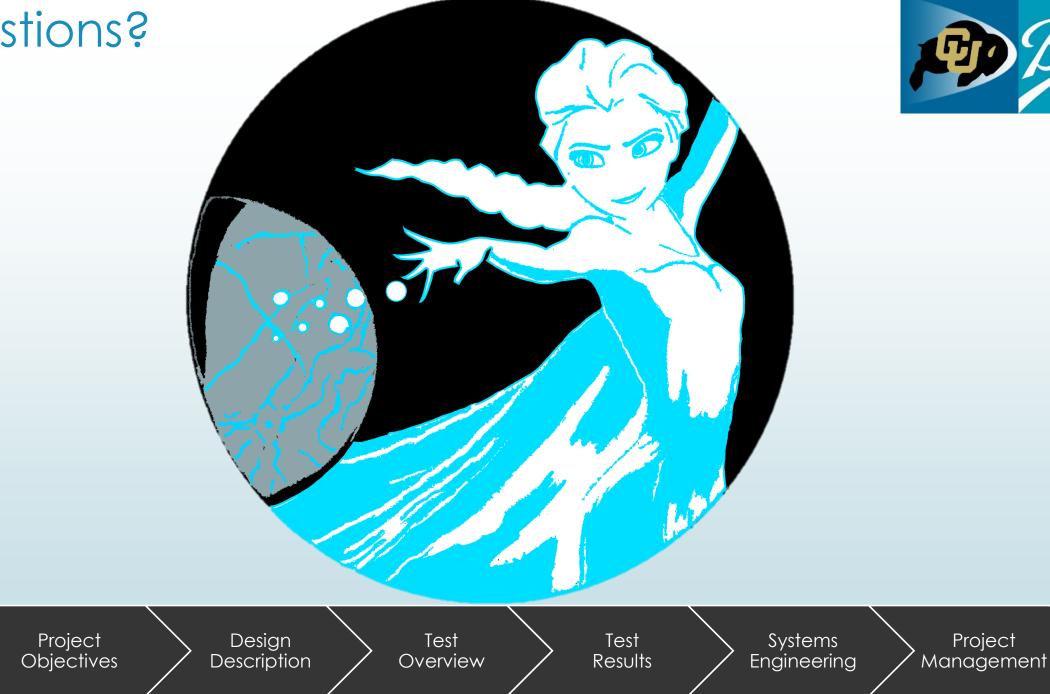


Ball Aerospace & Technologies Corp.



Questions?



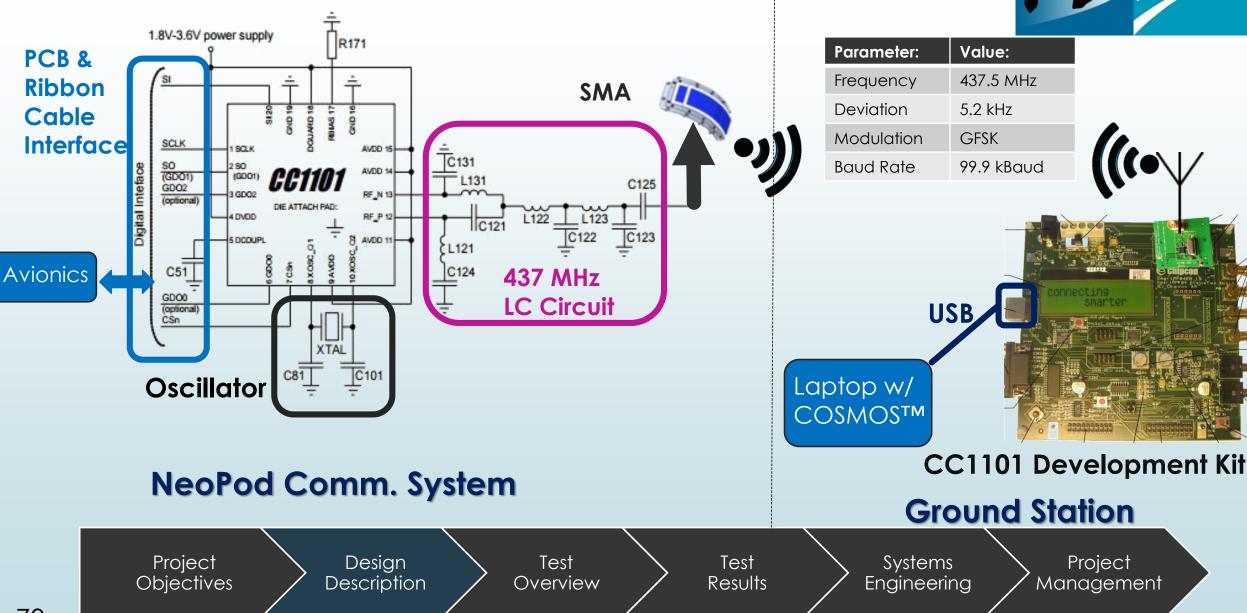




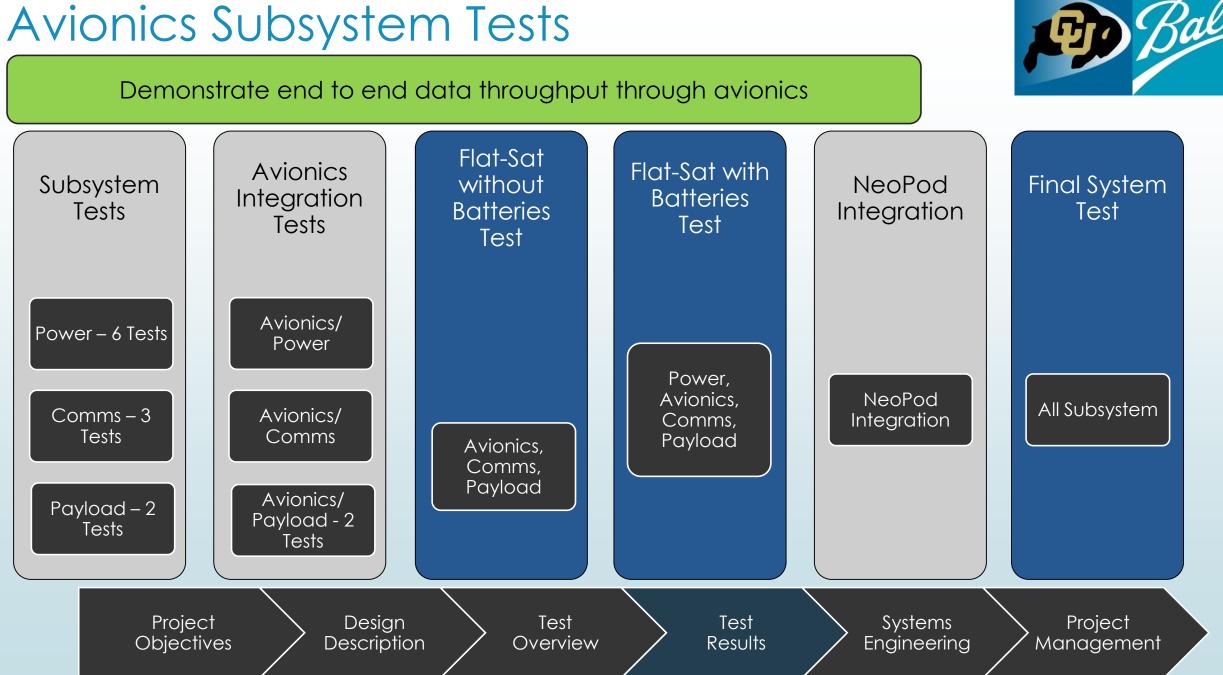
Backup Slides



Communications Design (Hardware)



Ball

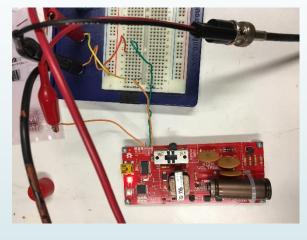


A Ball

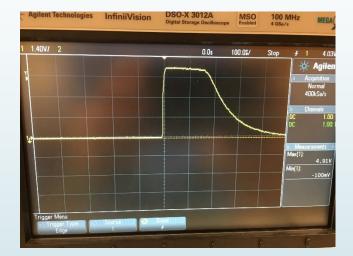
Sensor Test Results

Ball Ball

- Geiger Functionality Test:
 - Using oscilloscope and PCB, the Geiger Counter output signal was characterized to ensure the Avionics system would be able to interact with it correctly.



-			Construction of the	age Oscilloscope	MSO	4 GSa/s	P
1 1.4	IOV/ 2		*	42.80	10.00#/	Stop	<u>₹ 1 4.03V</u>
T			1		1		🔆 Agilent
							Acquisition = Normal 400kSa/s
							Channels DC 1.00:1 DC 1.00:1
10							DC 1.00.1
							Measurements Max(1):
							4.91V Min(1): -100mV
							2000
Trig	iger Menu Trigger Type Edge	Source	Nope				



- Magnetometer Functionality Test:
 - Used Arduino and Sparkfun code to test basic functionality of the magnetometer
 - The Sparkfun code was used as a baseline when developing the equivalent FPGA code.



Avionics Subsystem Success

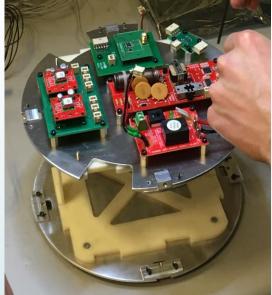
Data Transmission Upon Command:

- Correct configuration of transceiver and reception state
- Correct configuration of outgoing data and packet structure
- Correct adherence to mission architecture
 - 8 Minute transmission window
- <u>Requirements Validated</u>: Avionics interfaced with transceiver

Data Collection and Storage

- Data integrity preserved through collection, memory write, and memory read
- Geiger Counter Accuracy: Earth Estimate ~ 30 CPM
 Measured: 24 CPM
- Magnetometer Accuracy: Earth Magnitude Estimate ~ 650 mG
 Measured: 955 Mg
- <u>Requirements Validated</u>: 2 Science Instruments, Data Limited to 353 MB, All Data Stored





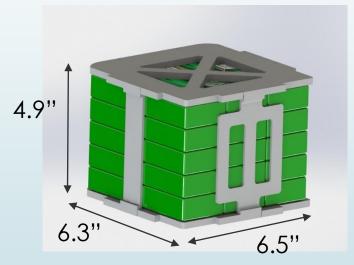




Battery Case Backup

- Encloses battery stack on all sides 3D printed PLA
- Top and bottom case components screwed to shelves
- Three sides will be glued together
- Front face will be pressure fit (easy battery removal)









Stand for Testing

- Will 3D print in ITLL using PLA material
- Contoured to fit NeoPod (with outer metal band)

d on bottom for grip

Test

Results

Test

Overview



7" Diameter

Design

Description



Project

Management

Systems

Engineering

Project

Objectives

100 hour test schedule



Hour		Monday	Tues	sday		Wednesday	Thu	rsday		Friday
12:00 AM			Colton, 16	Dan, 10	Trevor, 18	Daniel, 14	Scott, 12	Trevor, 8	Sara, 16	Colton, 12
2:00 AM				Daniel, 16		Ben, 12		Dan, 12		Gabe
4:00 AM	Scott, 22	Daniel, 10	Darren, 10		Sara, 12		Darren, 26		Ben	
6:00 AM		Trevor, 12		Scott until		Scott, 14		Colton, 12		Scott
8:00 AM	Dan, 10		Trevor, 12	11:00 am, 20	Dan, 14		Sara, 12		Daniel	
10:00 AM		Colton, 10		Gabe @ 11:00		Colton, 16		Trevor, 26	Sara	Darren
12:00 PM	Darren, 12		Dan, 16	am, 22	Darren, 12		Gabe, 10		Dan	
2:00 PM		Gabe, 16		Ben, 8		Gabe, 18		Ben, 10		Colton
4:00 PM	Daniel, 6		Sara, 8		Daniel, 14		Scott, 10		Trevor	
6:00 PM		Sara, 18		Darren, 14		Ben, 16		Dan, 14		Gabe
8:00 PM	Ben, 14		Colton, 10		Sara, 8		Daniel, 8		Sara	
10:00 PM		Dan, 10		Daniel, 14		Trevor, 18		Colton, 12		same shift



Flat-Sat Without Batteries

Trudy's Lab

Location:

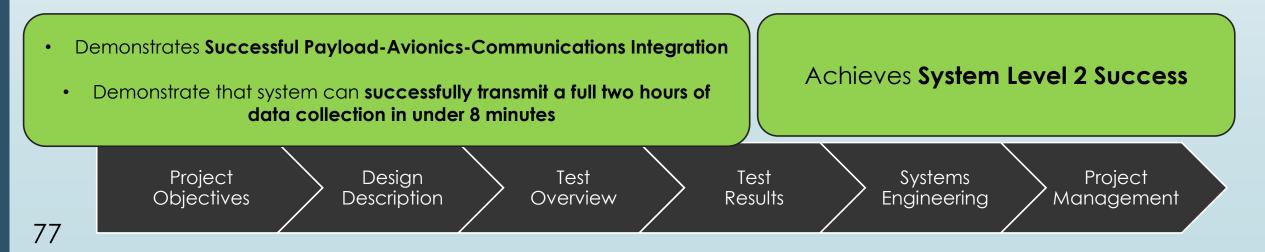
- Objective: Fully Integrate Payload-Avionics-Communications
- Test: Flat-Sat without Batteries Test → March 7th, 2016
- Duration: **3 Hour Test** (Includes one full two hour data collection)



Localion: Iruay s Lab				Equipment	Resolution	Procurement
Data Needed	Resolution Needed	Sampling Rate		11 K-Type Thermocouples	1.1 degrees Celsius	Trudy's Lab
Temperature	2 degrees Celsius	Once every 15 minutes		N19213 DAQ	0.02 degrees Celsius	Trudy's Lab
RSSI (Comm)	1 dB	6.5 Hz		Laptop w/ Smart RF	0.1 dB	Installed
PER (Comm)	1 packet	Every packet		TENMA EX354 Power Supply	0-34 V, 0-4 Amp	Trudy's Lab

Equipmont

Pacalutia



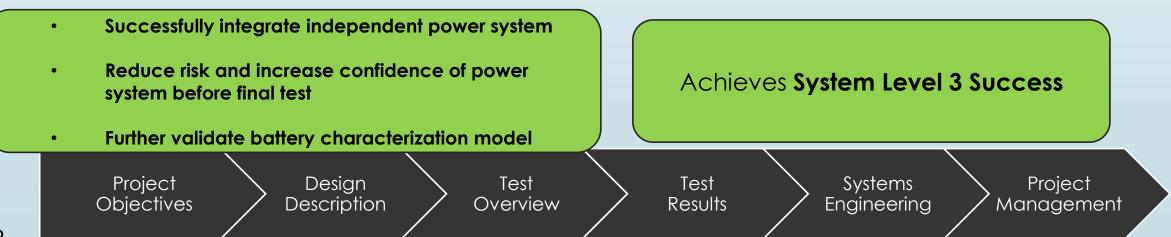


Objective: Integrate Independent Power System

Test: Flat-Sat with Batteries Test. → March 14th, 2016 Duration: 6 Hour Test (Includes three full two hour data collections)

Location: Trudy's Lab

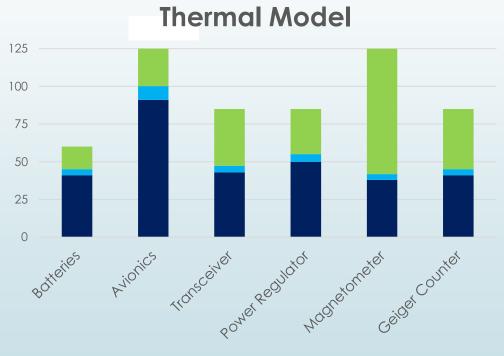
			Equipment	Resolution	Procurement
Data Needed	Resolution Needed	Sampling Rate	Laptop w/ Smart RF		Installed
Temperature	2 degrees Celsius	Once every 15 minutes	FLUKE 287 True RMS Multimeter	.001 Volts	Trudy
Voltage	0.01 V	Once every 15 minutes	K-type thermal couples (x11)	1.1 deg C	Trudy's Lab
PER (Comm)	1 packet	Every packet	NI9213 DAQ	.02 deg C	ITLL





The represent the adaption

Data Needed*	Resolution Needed	Sampling Rate
Temperature	2 °C	Once every
Time	1 minute	15 minutes
Equipment*	Resolution	Procurement
(10) K-type Thermocouples	1.1 °C	Trudy's Lab
. , , .	1.1 °C 0.02 °C	Trudy's Lab ITLL

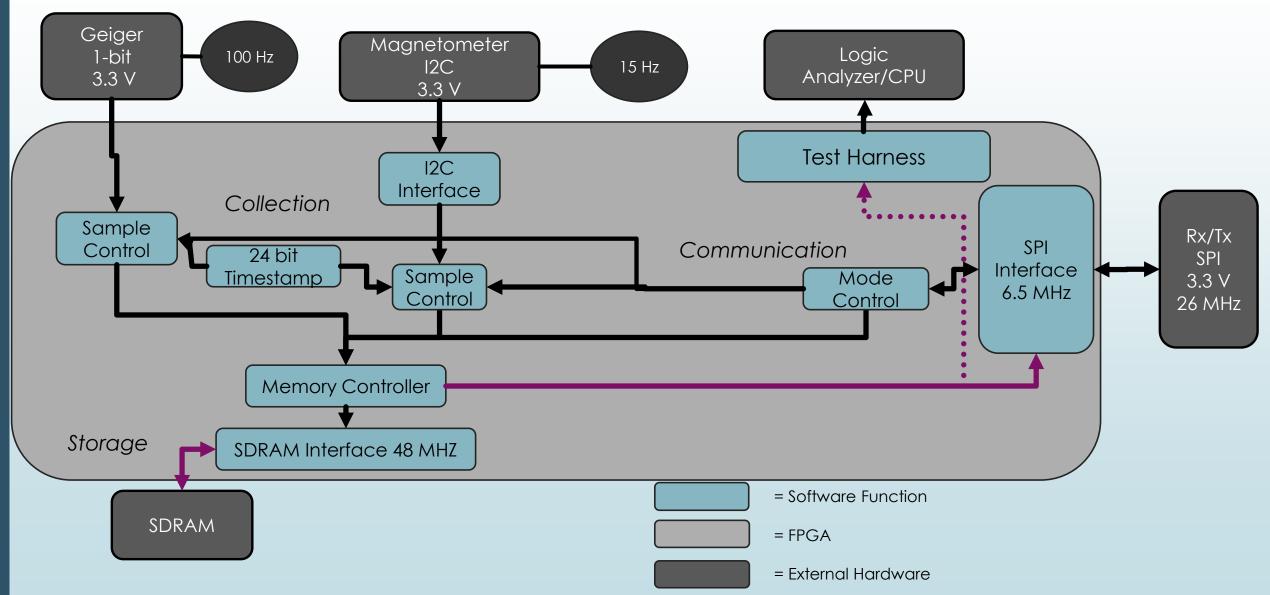


Modeled Temperature Uncertainty Margin



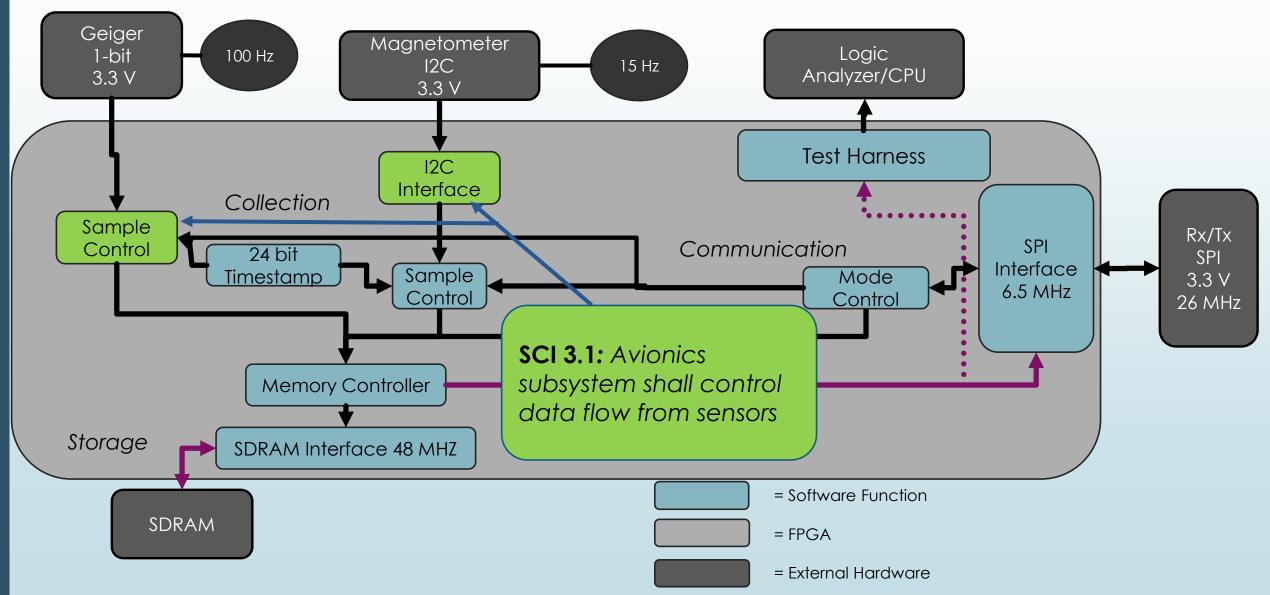
CPE-1: Avionics Software



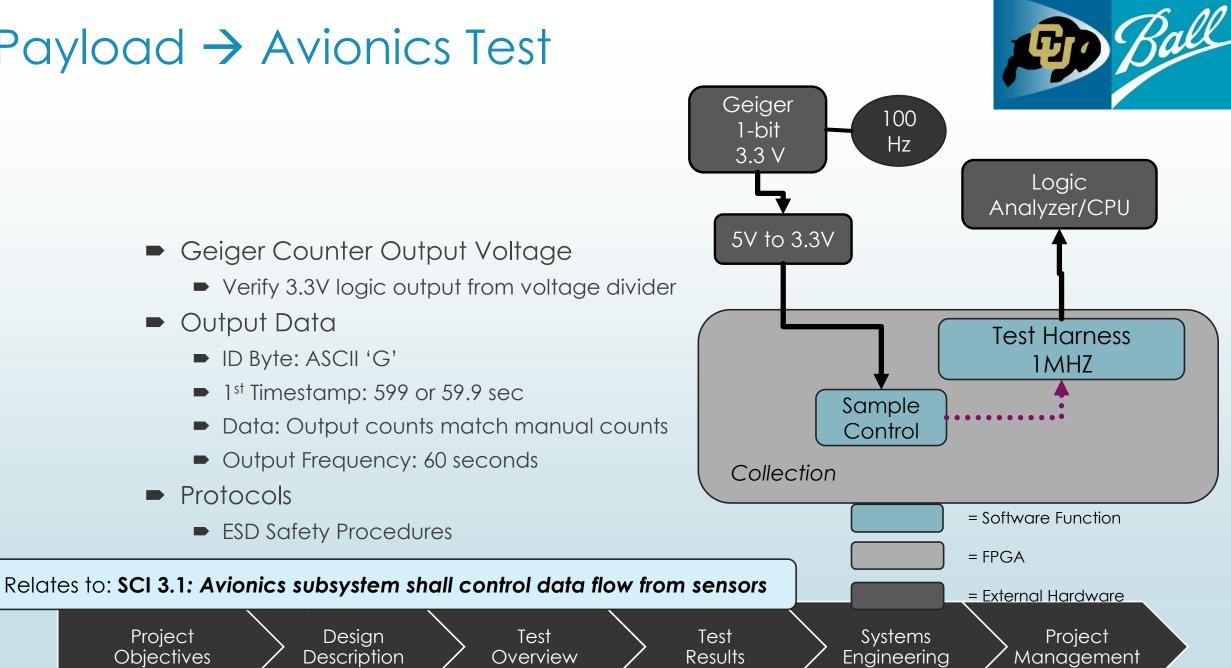


CPE-1: Avionics Software





Payload > Avionics Test



- Geiger Counter Output Voltage
 - Verify 3.3V logic output from voltage divider
- Output Data
 - ID Byte: ASCII 'G'
 - 1st Timestamp: 599 or 59.9 sec
 - Data: Output counts match manual counts
 - Output Frequency: 60 seconds

Desian

Description

Protocols

Project

Objectives

ESD Safety Procedures



Payload -> Avionics Test Results

- Voltage Divider Output: Success
 - 3.2V Maximum, 3.0V Leveloff
- FPGA Output on Logic Analyzer: Success
 - ■ID Byte: ASCII 'G'

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- 1st Timestamp: 599
- Manual Geiger Counts: 19

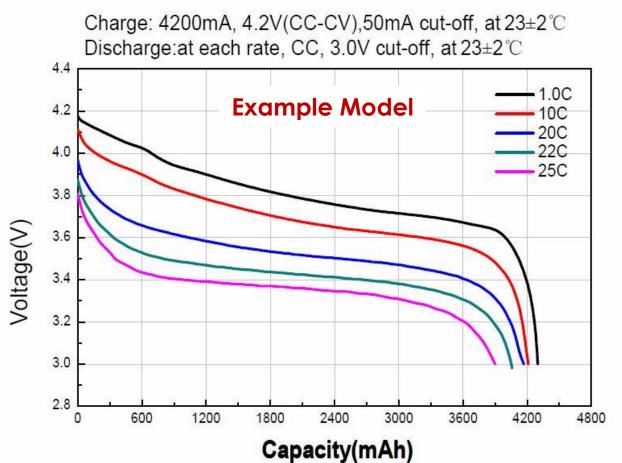
Satisfied: SCI 3.1: Avionics subsystem shall control data flow from sensors



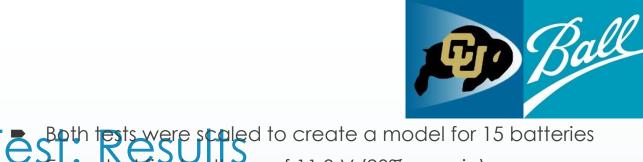


First model from Vesearch gave expected shape of curve

- One battery was discharged from 12.4 V to 9 V to characterize the discharge curve
- Two batteries were discharged in parallel to determine the effect of using multiple batteries







Expected final voltage of 11.3 V (20% margin)

Possible min of 11.1 V, max of 11.6 V

Possible error from avionics power budget $\rightarrow 2\% = 0.226$ V

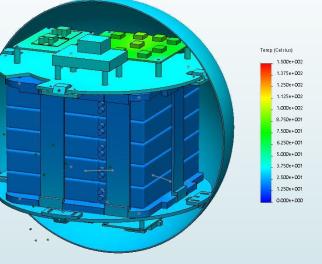
The capacity of two batteries is approximately five that of a single battery and the shapes are similar

Battery Discharge Test Final Test Battery Discharge Model 13 13 **K** 100 hr Single Battery Test Parallel Battery Test Single Battery Test Parallel Battery Test 12.5 12.5 Final Test (Prediction) mission 12 12 Battery Voltage (V) 11 2002 Battery Voltage (V) 11 2.01 2.01 2% error 20% Expected final voltage 9357 mAhr Margin (with error bounds) 4573 mAhr 10 10 9.5 9.5 Cutoff voltage 9 L 0 9 2000 4000 6000 8000 80 100 120 10000 20 40 60 140 0 Time (Hours) Capacity (mAhr) Project Design Test Test Systems Project Objectives Description Overview Results Engineering Management



- Description Andergrate with x8 tensystems truly an integrated into a closed sphere.
- Scheduled Test Dates: April 1-5, 2016
- Objectives:
 - 1. Validate all requirements and levels of success (Level 4)
 - 2. Validate full thermal model
 - 3. Full (100 hour) validation of power model
 - 4. Redundant validation of RF link model







- Location: Frudy's Lab Measurements Needed:
 - Component Temperatures
 - 1. K type thermal couples (1.1 degree C)
 - 2. NI9213 DAQ (16 channels) from ITLL
 - Battery Voltages
 - 1. FLUKE 287 True RMS Multimeter (0.001 V resolution)

Test

Overview

- Safety Precautions:
 - ESD Safe Procedure Document
 - Cutoff Values set for monitored Temperatures and Voltages

Desian

Description

2 Team Members watching at all times in alternating 2 hour shifts Proposed Observation Schedule:

Hour	Mon	nday	Tues	sday
12:00 AM				same
2:00 AM				
4:00 AM				
6:00 AM				
8:00 AM				
10:00 AM				
12:00 PM				
2:00 PM				
4:00 PM				
6:00 PM				
8:00 PM				
10:00 PM		same shift		same

Project

<u>Management</u>

Systems

Engineering

Test

Results

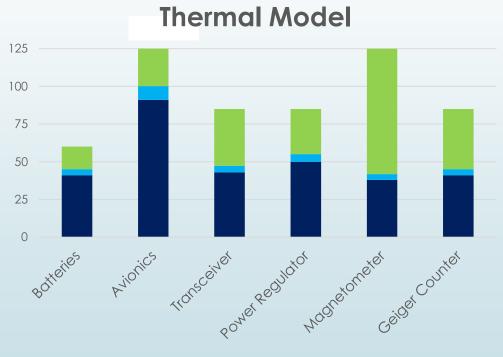
Proiect

Objectives



The represent the adaption

Data Needed*	Resolution Needed	Sampling Rate
Temperature	2 °C	Once every
Time	1 minute	15 minutes
Equipment*	Resolution	Procurement
(10) K-type Thermocouples	1.1 °C	Trudy's Lab
NI9213 DAQ	0.02 °C	ITLL
Full NeoPod		



Modeled Temperature Uncertainty Margin





- Description Assa how iest the diest here the standard of th
- Scheduled Test Dates: March 14th, 2016

Objectives:

- 1. Successfully integrate independent power system
- 2. Reduce risk and increase confidence of power system before final test
- 3. Further validate battery characterization model







- Description: A three hour test that shows function dity of det of collection system and transmission. Demonstrates successful full first pass.
- Scheduled Test Dates: March 7th, 2016
- Objectives:
 - 1. Successfully collect data from sensors, use avionics system and communications system to transmit back to ground station
 - 2. Demonstrate that system can successfully transmit a full two hours of data collection in under 8 minutes





Avionics

Avionics Peripherals Tests

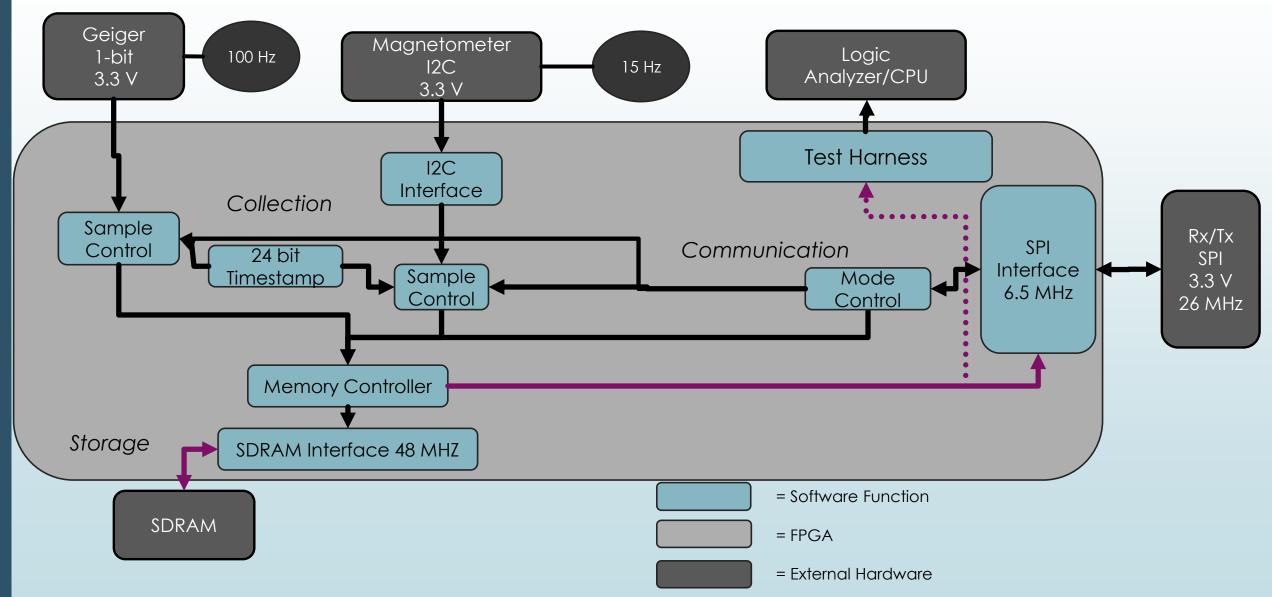


Test	Levels of Success	Requirements Validation	Models
Transceiver \rightarrow Avionics	Ground Station L3 Avionics L2 – L4	COM 5	—
Magnetometer \rightarrow Avionics	Payload L3	SCI 3.1	—
Geiger Counter \rightarrow Avionics	Payload L3	SCI 3.1	—
Power \rightarrow Avionics	Power L2	INT 5	Power Budget

COM 5: NeoPod communications system shall communicate with avionics system **SCI 3.1:** Avionics subsystem shall control data flow from sensors **INT 5:** NeoPod shall have an independent power system

Avionics Software

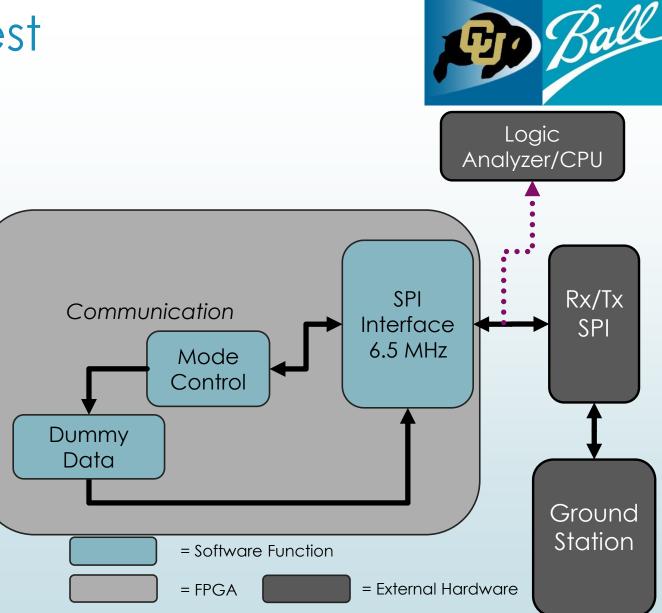




Transceiver \rightarrow Avionics Test

Boot Up Test

- Verify initial register writes are correct
- Transmission Test
 - Send command from ground station, monitor data transmission
- Protocols
 - ESD Safety Procedures
 - 1.5m Transmit Distance
- Date: 2/25/2016



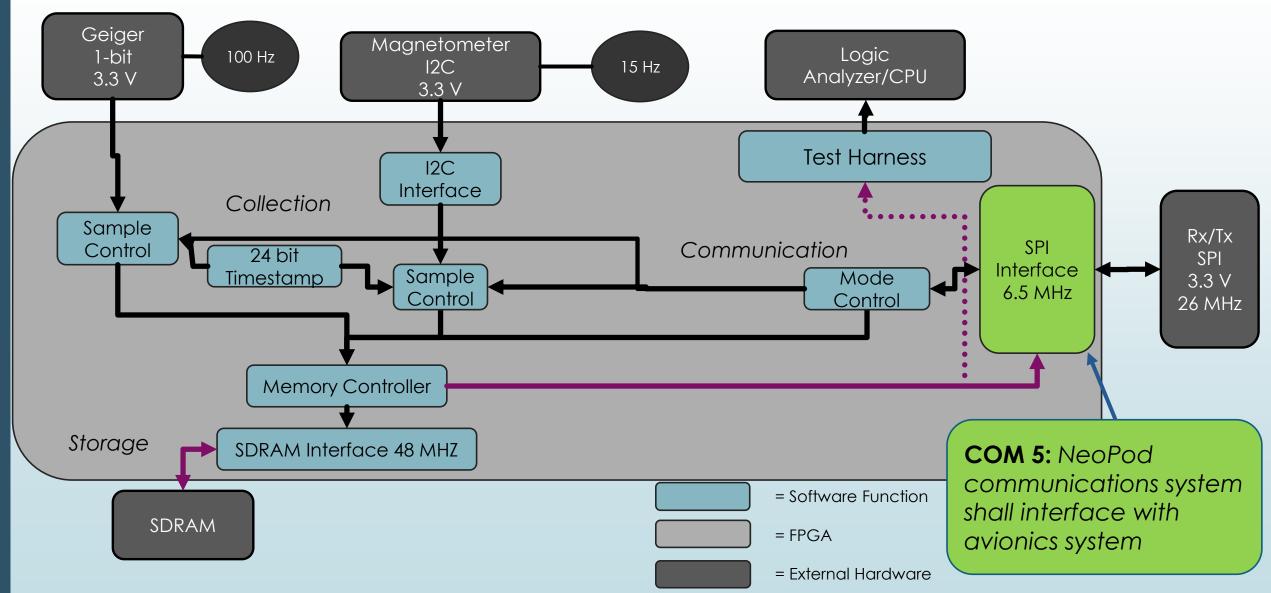
Transceiver \rightarrow Avionics Test Results



- Boot Up Process:
 - Register Status
- Data Transmission:
 - Data Over Logic Analyzer
 - Data Received at Ground Station

CPE-1: Avionics Software

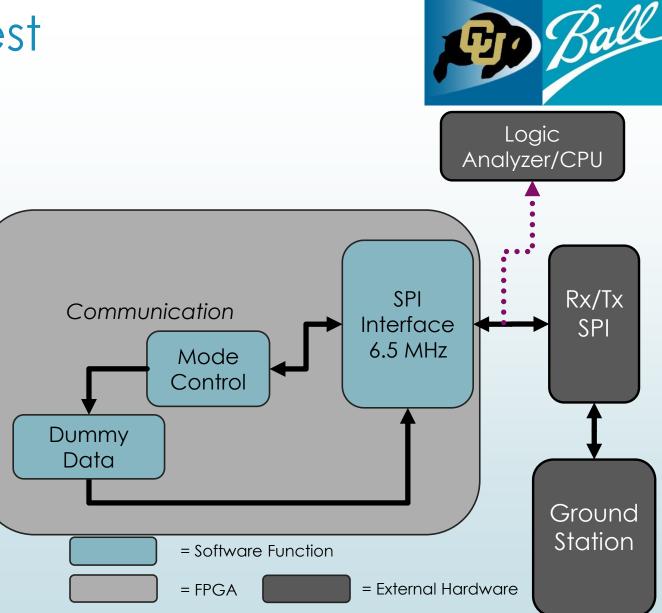




Transceiver \rightarrow Avionics Test

Boot Up Test

- Verify initial register writes are correct
- Transmission Test
 - Send command from ground station, monitor data transmission
- Protocols
 - ESD Safety Procedures
 - 1.5m Transmit Distance
- Date: 2/25/2016



Transceiver \rightarrow Avionics Test Results

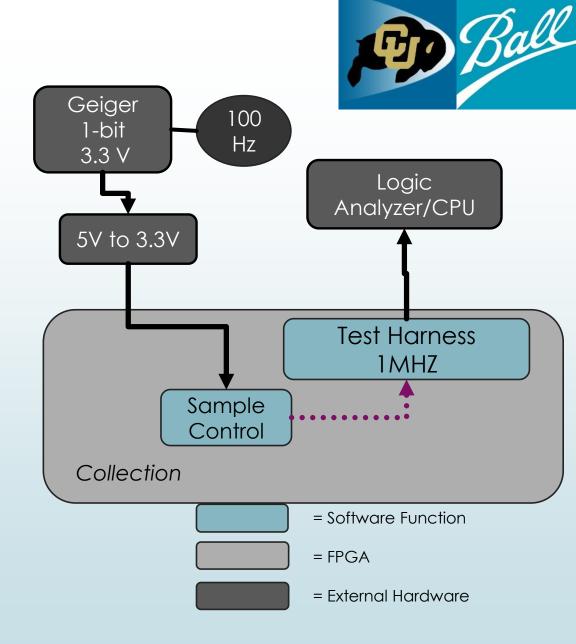


- Boot Up Process:
 - Register Status
- Data Transmission:
 - Data Over Logic Analyzer
 - Data Received at Ground Station

Satisfied: COM 5: NeoPod communications system shall interface with avionics system

Payload → Avionics Test

- Geiger Counter Output Voltage
 - Verify 3.3V logic output from voltage divider
- Output Data
 - ID Byte: ASCII 'G'
 - 1st Timestamp: 599 or 59.9 sec
 - Data: Output counts match manual counts
 - Output Frequency: 60 seconds
- Protocols
 - ESD Safety Procedures
- Date: 2/24/2016



Payload -> Avionics Test Results



- Voltage Divider Output: Success
 - 3.2V Maximum, 3.0V Leveloff
- FPGA Output on Logic Analyzer: Success
 - ID Byte: ASCII 'G'
 - 1st Timestamp: 599
 - Manual Geiger Counts: 19
 - ► FPGA Geiger Counts: 20

Communications Backup



Communications Subsystem Tests: CPE 2



Test		Functional Requirements	Models	CPE-2 Test Completed: 01/26/16
Link Budget Validation	Ground Station L1 – L3 Comms L1 – L4	COM 1.1 – 1.2, COM 2.1 – 2.1, 2.4 COM 3.1	RF Link Model	01/20/10
Save 2 data sets from 1 stream	_	COM 4.2 – 4.3	_	
Automated commanding test	Ground Station L4	COM 3.2	_	





Ground Station Backup

- SmartRF V.7 controls ground Station
- Using SmartRF Perl scripting module to automate tests and send commands
- Set up TCP/IP connection to COSMOS to graph packet data real time.
- All integration tests have been 100% automated
- Ground Station discards and logs "bad" packets (too long or too short) in text file
- Real time display in command window of pass number and pass progress
- Can easily vary satellite pass length.
- Parses 50 byte packets at a time

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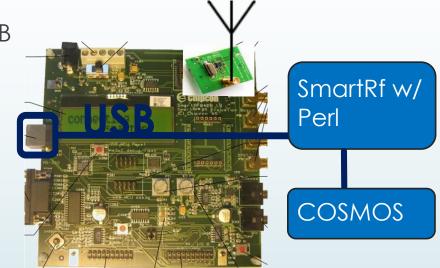


Ground Station Software (COSMOS Integration)

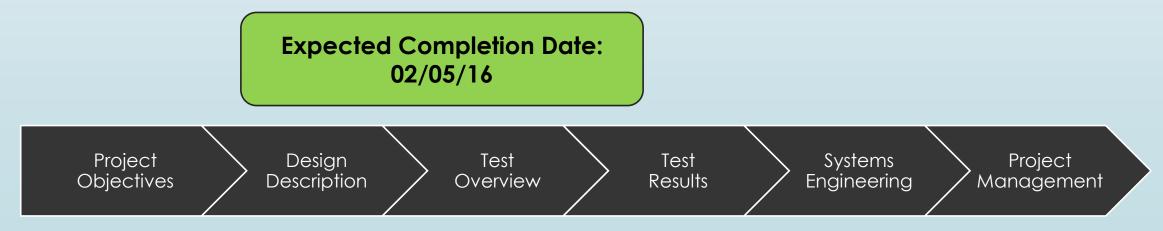
- The only program capable of interfacing with the dev. Kit via USB is SmartRF (without re-writing driver software)
- A SmartRF friendly Perl script will automatically send commands as well as direct telemetry to COSMOS for parsing
- Data will be displayed real-time and commands will be sent automatically
- Future Work:

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Mission-specific automation and parsing software development is <u>yet</u>
 <u>to be completed</u>



Ground Station





Communication Timeline

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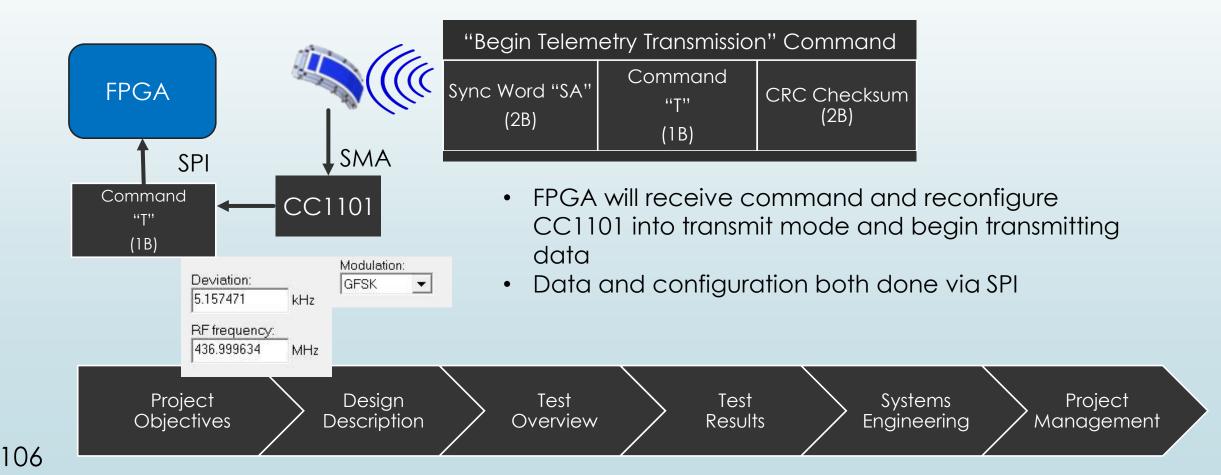
1. Avionics configure transceiver mode to RECEIVE	< 1 ms
2. Wait for ground station to send TX command	120 min
 Ground Station sends TX command. 	
 Ground Station transitions to receive mode. 	
3. Avionics process command, configure transceiver mode to TRANSMIT	< 1 ms
 A. Avionics sends data to transceiver 	8 min
Simultaneous write/read. Max read/write time allowable: 833 µs	
Read Time ~ 300 ns	
Write Time ~ 200 ns	
5. Return to step 1.	



Comm: NeoPod Command Reception



Driver: COM 1.1: NeoPod shall use provided patch antennas from Ball Aerospace COM 1.2: NeoPod shall use same modulation scheme as ground station COM 1.3: NeoPod shall receive commands within 1 MHz of 437 MHz



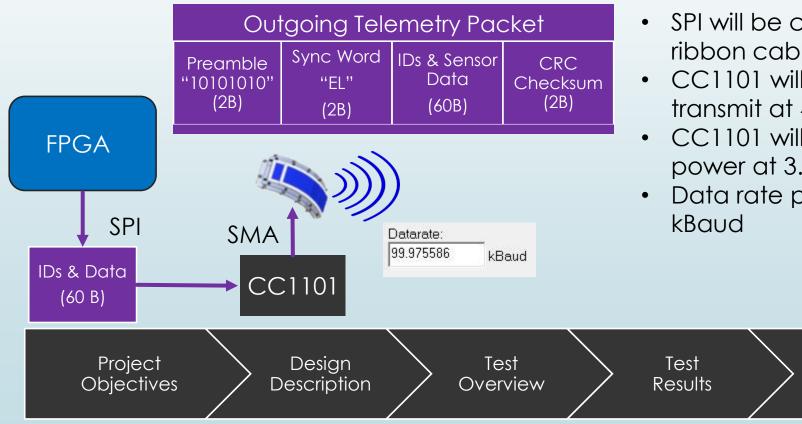
Comm: NeoPod Data Transmission



Project

Management

Driver: COM 2.1: NeoPod shall use provided patch antennas from Ball Aerospace COM 2.3: NeoPod data transmission shall not exceed 128 kbps COM 2.5: NeoPod shall packetize data with appropriate overhead for RF transmission



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- SPI will be connected via PCB and ribbon cables
- CC1101 will packetize data and transmit at 437.5 MHz & +10 dBM
- CC1101 will be powered via on board power at 3.3 V & 30 mA
- Data rate programmable in steps of 0.2 kBaud

Systems

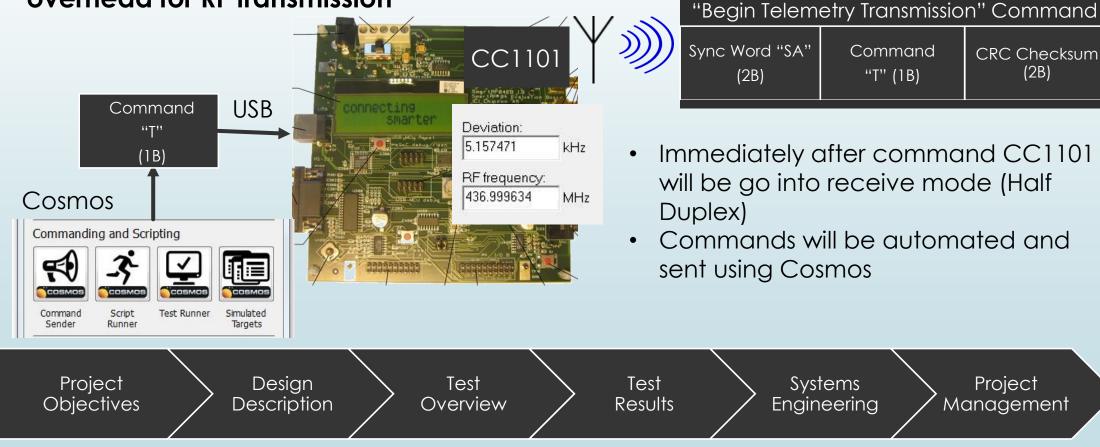
Engineering

Comm: Ground Station Command Transmission

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Driver: COM 3.1: Ground Station shall be compatible with 437 MHz frequency COM 3.2: Ground Station shall send command every 120 minutes COM 3.3: Ground Station shall packetize commands with appropriate overhead for RF transmission

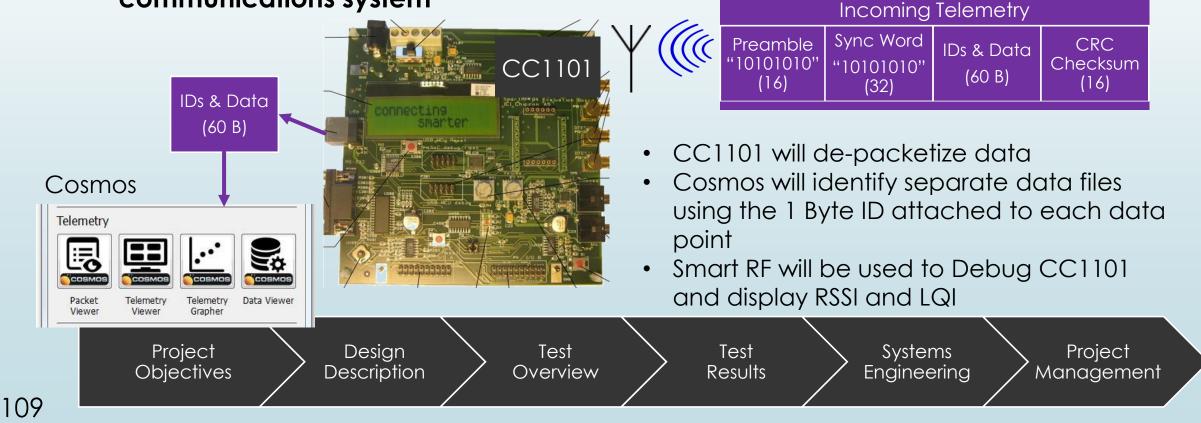


Comm: Ground Station shall receive data over RF



Driver: COM 4.1: Ground Station shall store received data from NeoPod COM 4.2: Ground Station shall separate data into appropriate file location and format COM 4.3: Ground Station shall display metrics on performance of

communications system



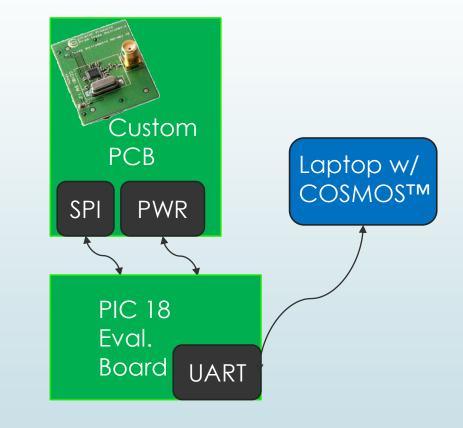
Alternative Ground Station

Rell Ball

- Successfully mechanically mated with CC1101 Transceiver headers
- Continuity has been proved

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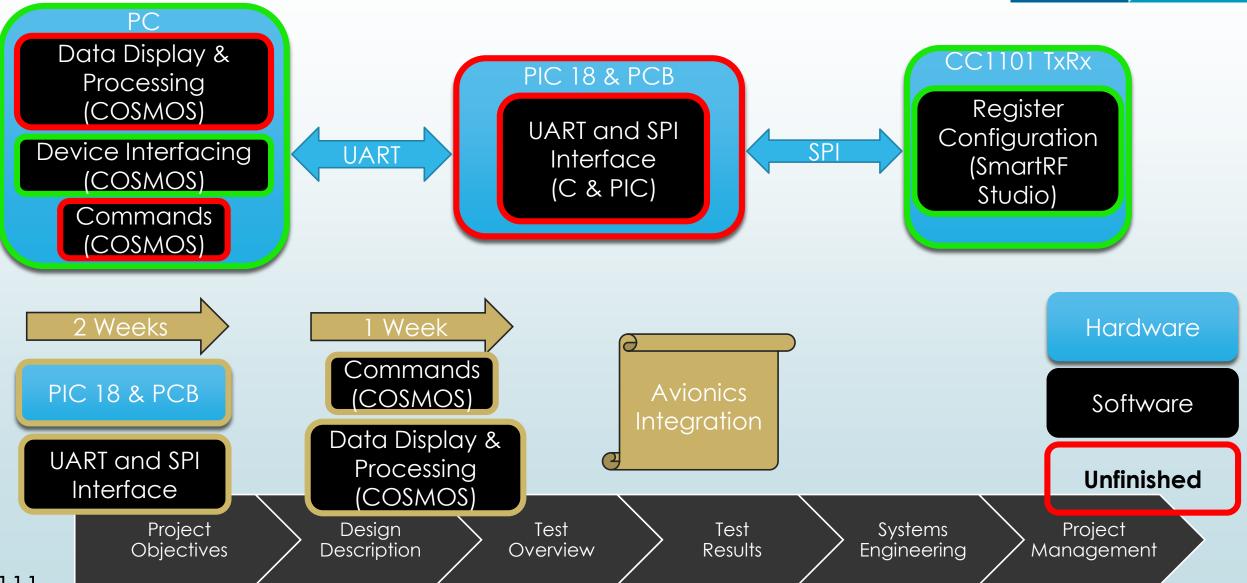
- Standoffs and avionics/power headers still need to be added on
- Functionality will be tested by attaching PCB and CC1101 to PIC18 dev. Kit provided by CU for rent





Alternative Ground Station Development Plan





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Power Backup Slides



Power Subsystem Tests



Test	Levels of Success	Functional Requirements	Models
Characterize discharge curve for single battery	—	_	Power Supply
Characterize discharge curve for two batteries in parallel	—	—	Power Supply
Test individual power board components	_	INT 5.2 – 5.3	_
Test power board with TENMA EX354T Power Supply	_	_	_
Test power board with single battery	_	_	—
Test power board with battery pack	—	_	—





- CPE-3: Power system steps and to ensure that power is supplied to all components for a 100 hour mission timeline.
- Completed Tests:
 - Power board component functionality (LVC, Fuse, DC converter)
 - Power board functionality with lab station power supply
 - Battery discharge voltage
 - Power board functionality with battery power source

- Future Tests:
 - Power board integration with other subsystems
 - Final 100 hour full system test





Component Functionality Tests Simple circuits designed to test each of the board components individually

- All components are operating within acceptable tolerances to meet requirements
 - LVC: Circuit broken at 10 V
 - Fuse: Circuit broken at 1.9 A
 - DC Converter: Output voltages of 5.04 V and 3.27 V (Req. 5±0.25 V and 3.3±0.3)
- Increased confidence that power board will be functional once assembled





Power Board Functionality

- Power board connected to lab station power supply
- Output voltages measured with a range of input voltages to simulate final test
 - Input: 13.13 V; Output: 5.03 V and 3.34 V
 - Input: 11.17 V; Output: 5.03 V and 3.34 V
 - Input: 9.05 V; Output: 5.03 V and 3.34 V
 - ► (Req. 5±0.25 V and 3.3±0.3)

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Increased confidence in power board design



First model from Yesearch gave expected shape of curve

- One battery was discharged from 12.4 V to 9 V to characterize the discharge curve
- Two batteries were discharged in parallel to determine the effect of using multiple batteries

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Charge: 4200mA, 4.2V(CC-CV),50mA cut-off, at 23±2°C Discharge:at each rate, CC, 3.0V cut-off, at 23±2°C 4.4 1.0C 4.2 10C 20C 22C 4.0 25C 3.8 Voltage(V) 3.6 3.4 3.2 3.0 2.8 600 1200 1800 2400 3000 3600 4200 4800 0 Capacity(mAh)





Power System Integration Full integration of all system components

- Battery pack connected to LVC
- LVC connected to power distribution board
- Output voltages measured using on average input voltage from battery
 - Input: 9.05 V; Output: 5.03 V and 3.34 V

(Req. 5±0.25 V and 3.3±0.3)



Voltage Supply Lines

- We will use 2 SparkFun DC/DC Converter Breakouts
- Will step 11.1 V down to 5 V, then down to 3.3 V
- Switching regulators
- High efficiency (~95%)
- Maximum ±0.1V ripple voltage







Battery Parallel Connectors (Hobbyking.com Website)





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- XT-60 Parallel Connector
- Will cut off banana cable end and solder on female connector





Structure Backup



Updated Mass Budget

		Raw Mass	Uncertainty Category	Margin Percent	Mass With Margin	
Total mass	Requirement	10000	N/A	N/A	N/A	
Avioinics	Avionics Board	67	Measured	1	67	
Structures	Top Shelf	272	Measured	1	275	
	Bottom Shelf	281	Measured	1	284	
	Shells w/Antenna	883	Measured	1	892	
	Battery Box	122	Modeled	15	140	
	Clips	56	Modeled	15	64	
Connectors	3 Power Cable Conn.	292	Measured	1	295	
	52 Screws	46	Modeled	15	52	
	SMA Cable	11	Measured	1	11	
	28 standoffs	26	Measured	1	27	•
	Misc Wires	500	WAG	20	600	Ν
Power	15 Batteries	4965	Measured	1	5015	re
	LVC	44	Measured	1	44	
	Power Board w/comps and geiger converter Board w/ level shifter	34	Measured	1	35	
Comms	Tranceiver	18	Measured	1	18	
Payload	Geiger Counter	55	Measured	1	56	
	Magnetometer	2	Measured	1	2	
Total		7673			7876	
Remaining					2124	

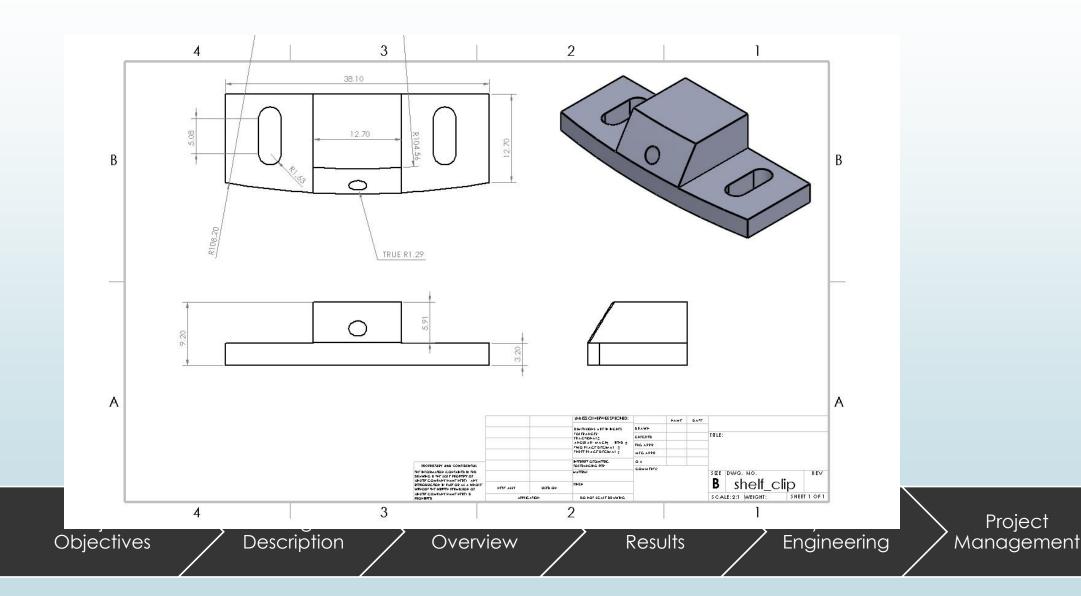
Meets mass requirement

> Project <u>Ma</u>nagement

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Backup Clip Drawing (dimensions in mm)

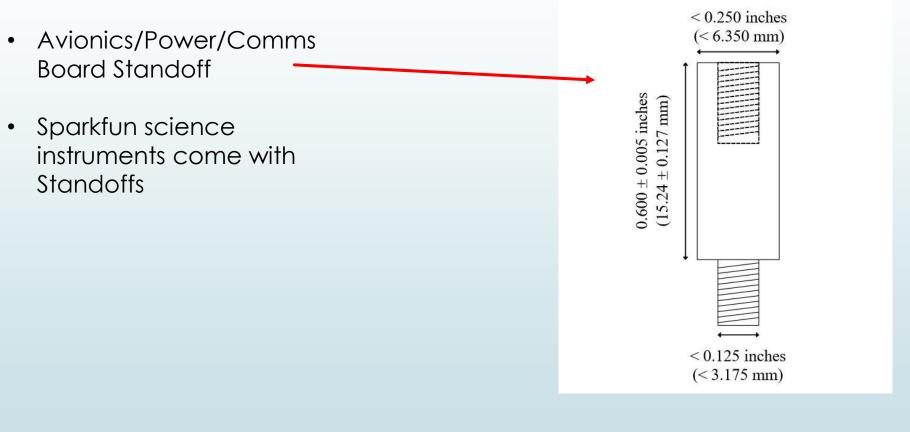




Standoffs and Battery Connectors

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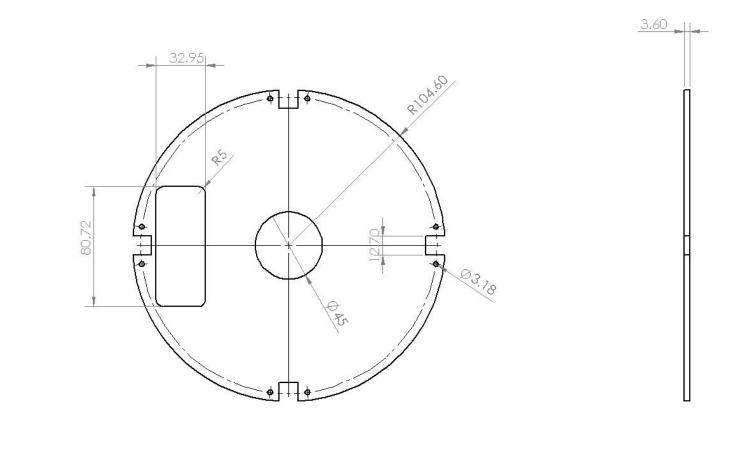






Top Shelf Drawing (dimensions in mm)

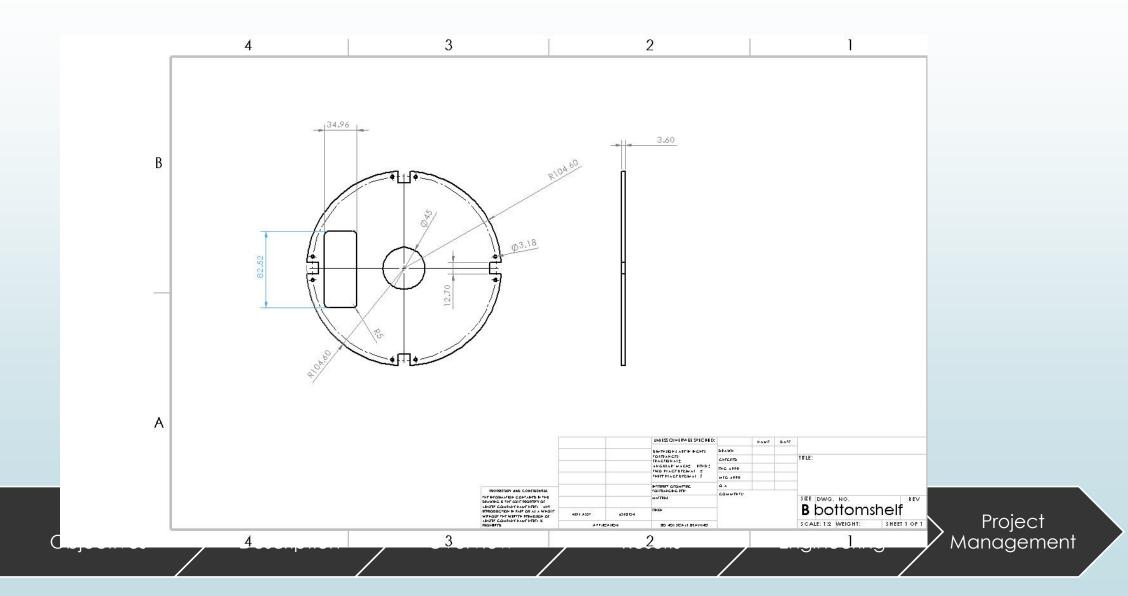




Project Management

Top Shelf Drawing (dimensions in mm)



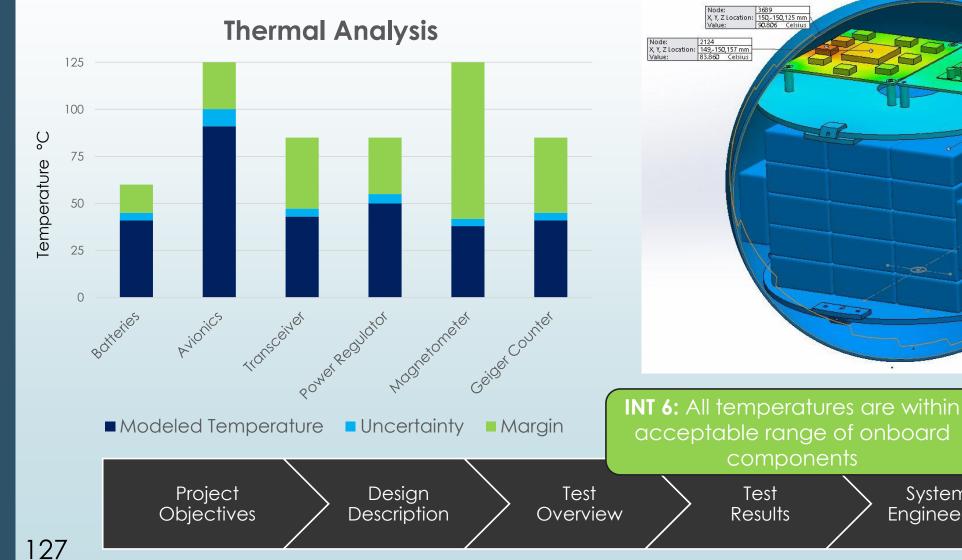


Temperatures within Operating Conditions



Temp (Celsius)

100.000



 Node:
 294479

 X, Y, Z Location:
 120,-149,233 mm

 Value:
 53.846
 Celsius
 93,750 87.500
 Node:
 222696

 X, Y, Z Location:
 75.9,-195,240 mm

 Value:
 36.610
 Celsius
 81.250 75.000 68.750 62.500 56.250 50.000 43.750 37.500 31.250 25.000

Will be refining models through component testing Systems

Engineering





Payload

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Project Objectives Design Test Overview Results Engineering Management

Sensor Payload



Magnetometer:

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Key Specifications

Model: SparkFun Triple Axis Magnetometer HMC5883L

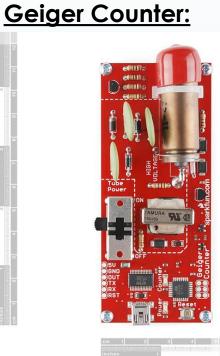
Interface: I2C

Sampling Rate: 0.75 – 75 Hz

Power and Logic: 3.3VDC and 3.3V Logic

Range: ± 8e5 nT

Resolution: 500 nT



Key Specifications

Model: SparkFun Geiger Counter

Interface: Serial

Sampling Rate: Maximum of 100 Hz

Power and Logic: 5VDC and 5V Logic

 Highest Payload Level of Success: Samples data and relays it to Avionics Board for onboard storage

 Project
 Design
 Test
 Systems
 Project

 Objectives
 Description
 Test
 Systems
 Project

Payload Acquisition and Status



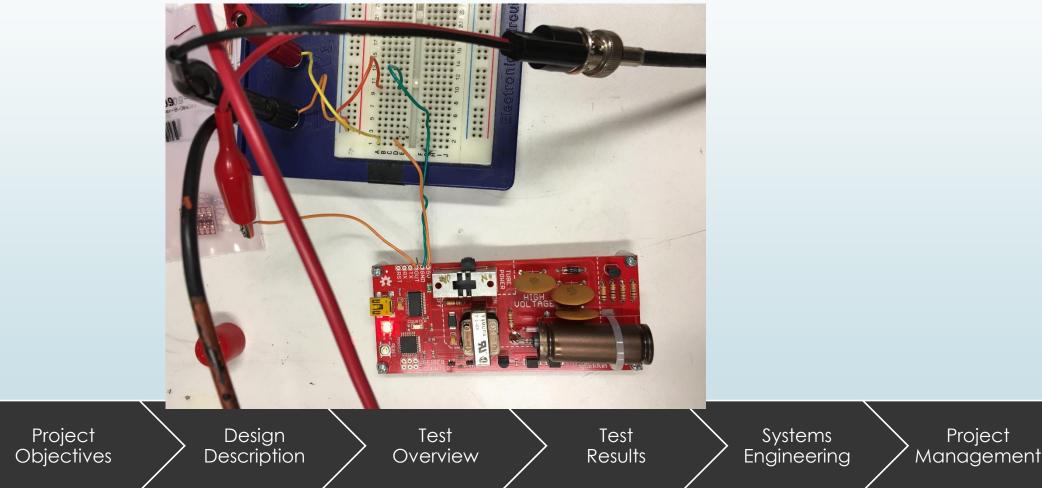
Hardware Component	Acquisition Method	Status
Magnetometer	Purchased	Received/ Successfully tested
Geiger Counter	Purchased	Received/ Successfully tested
Geiger Counter Logic Converter	Purchased	Received/Unsuccessful testing \rightarrow New revision
Geiger Counter Voltage Divider	Purchased	Design In Progress



Geiger Counter Testing

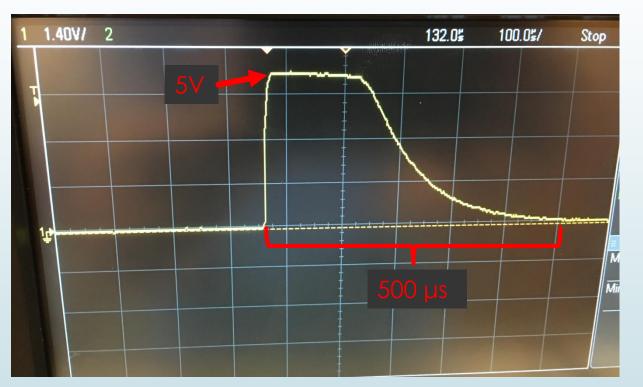


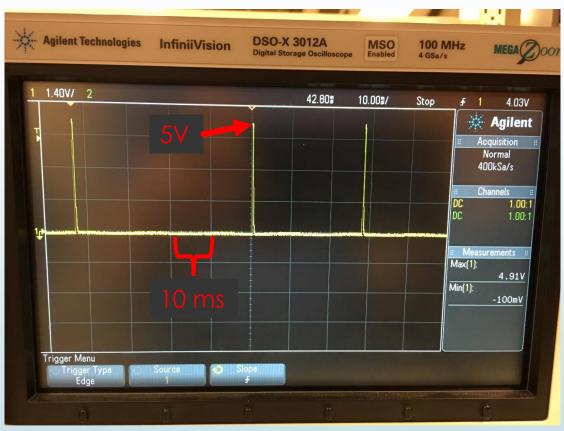
- Connected to Power Supply and Oscilloscope to confirm output
- Plan to test with Americium (from smoke detector) to induce higher count rates this week (Feb 4)





Results:







Change to Design:

Project

Objectives

- Bi-Directional Level Shifter does not work as anticipated due to signal from Geiger Counter not behaving like a digital signal.
- Pull up resistors on the Shifter mean that the signal always reads a high 5V and 3.3V

Test

Overview

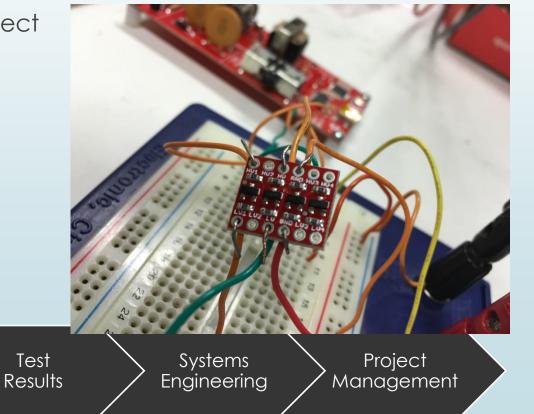
Designing a Voltage Divider Circuit PCB to get same effect

Design

Description

Still need to test with Resistors from Trudy's Lab

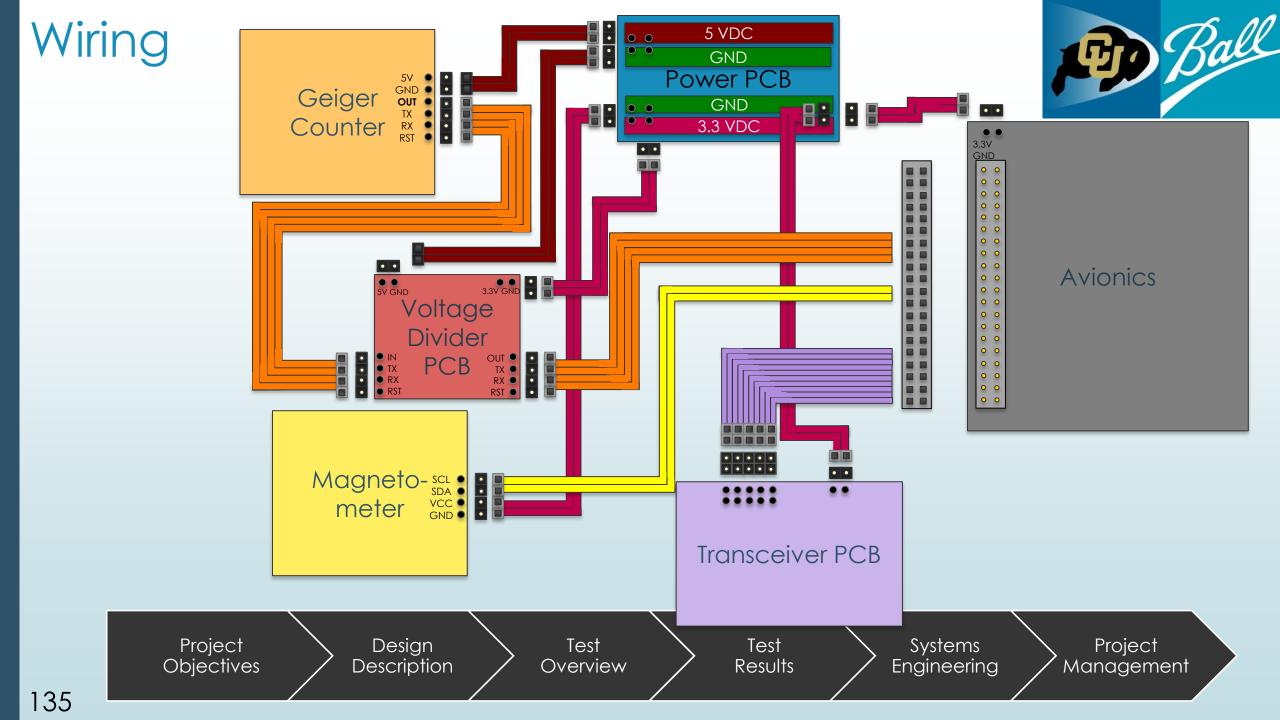




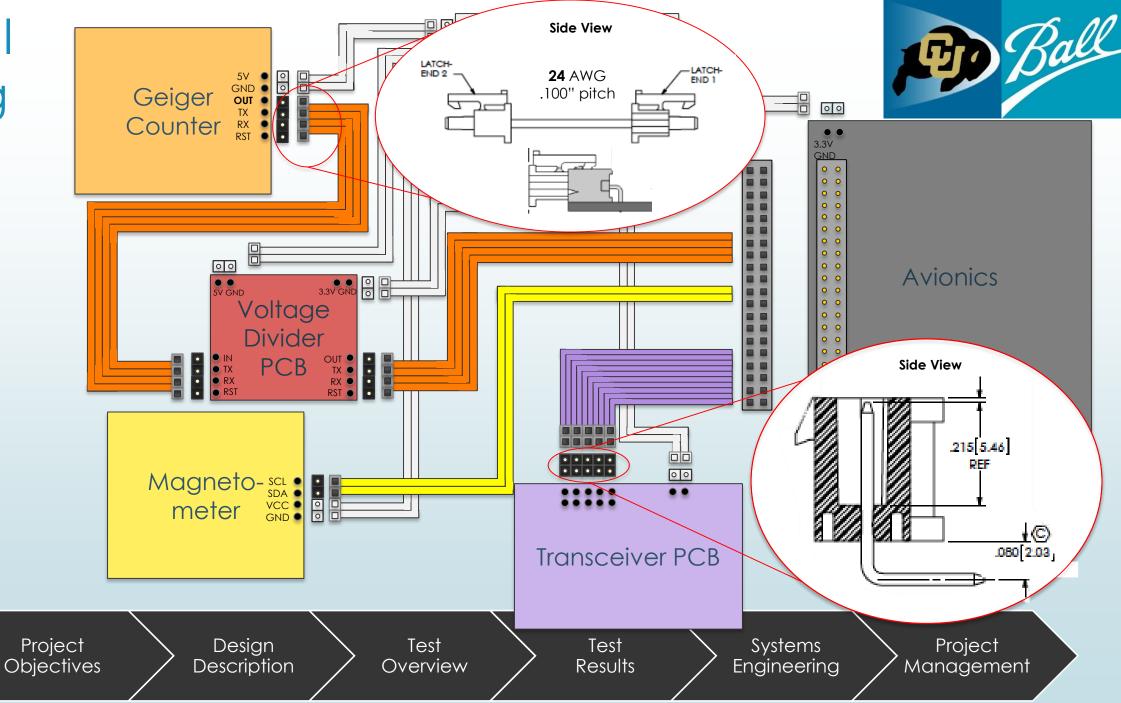


Systems Backup Slides



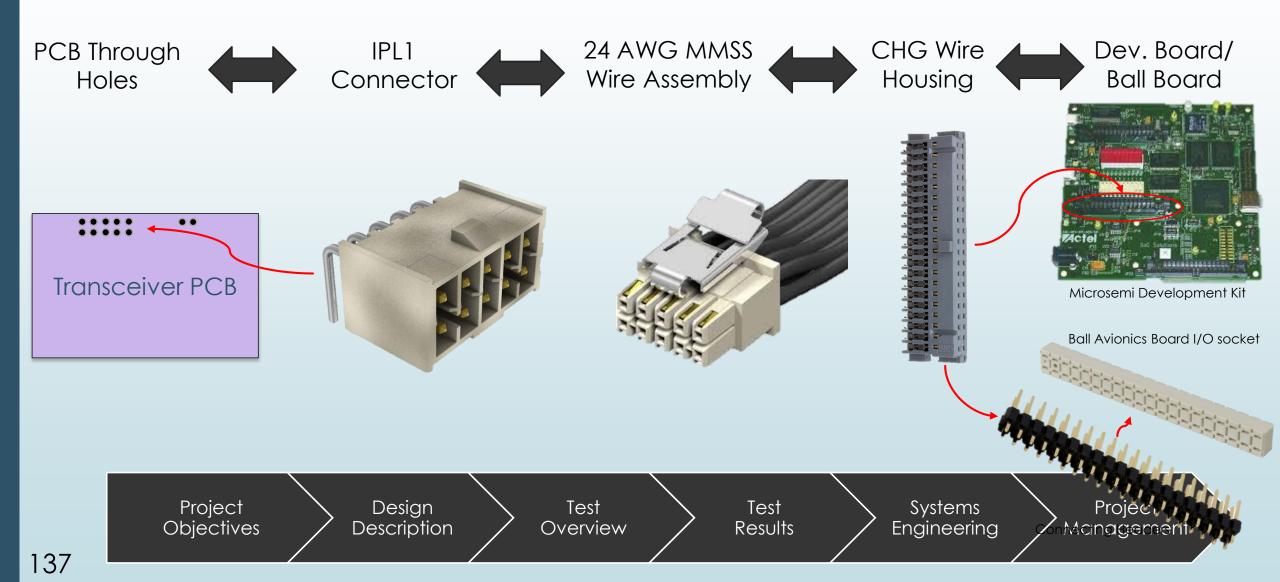


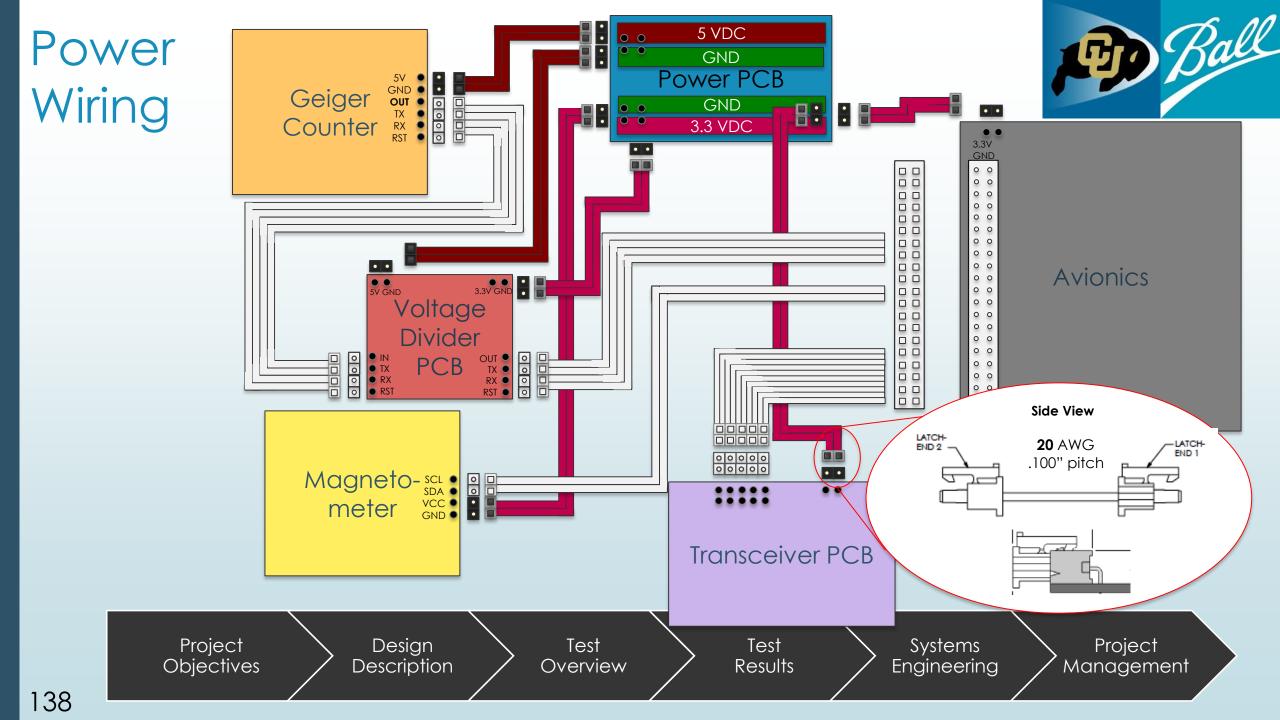
Digital Wiring



Digital Connectors

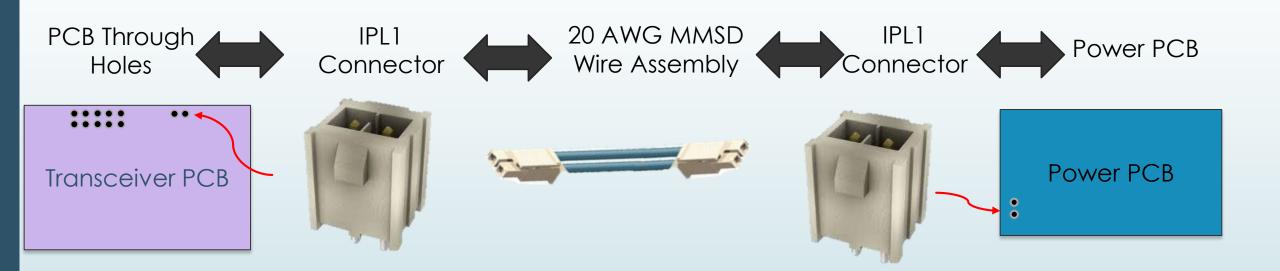






Power Connectors



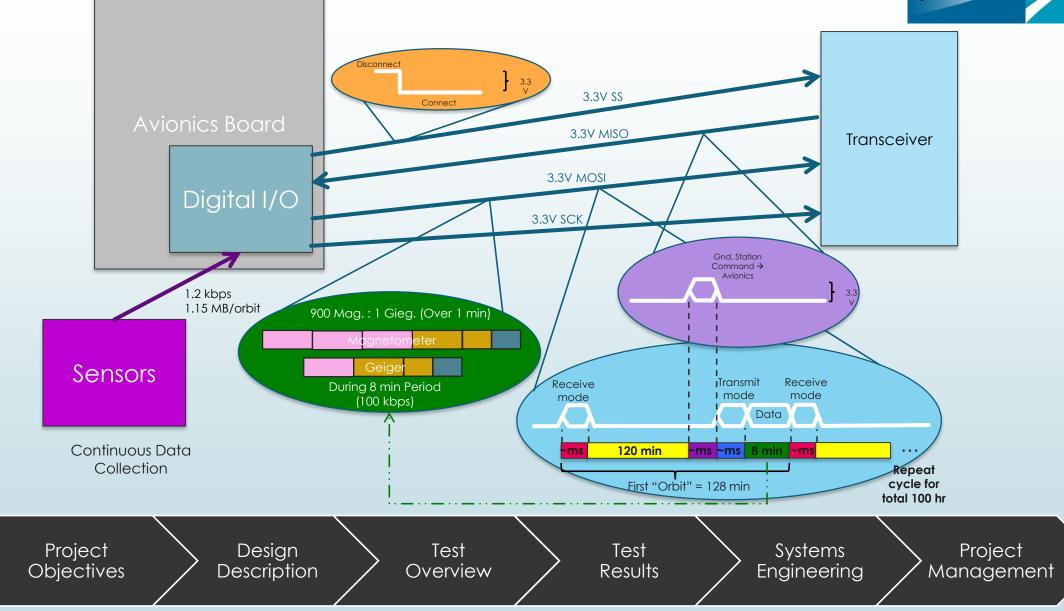




Timing

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Risk Introduction

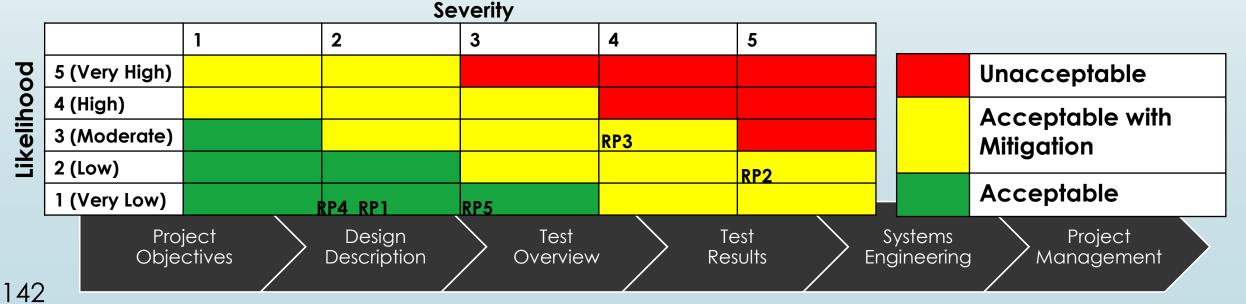


Likelihood	Rating	Severity	R	Rating
1	Very Low: 0-20%		1	No Effect on Cost/Schedule
2	Low: 21%-40%		2	Schedule Slip < 1 week
3	Medium: 41%-60%		3	Moderate Schedule Slip (~2 weeks) , Not All Requirements Met
4	High: 61%-80%		4	Major Schedule Slip (1 month), Majority of Reqs. Not Met
5	Very High: 81-100%		5	Project Failure, Damage to Components
Projec Objecti	>>>>>>>>>>>>>>>>>>>>>>>>>>>>>>>>>>>>>>	sign iption Overview	Test Results	Systems Engineering Manageme

Risk Assessment

opment FPGA. Attend	Ball Ball

Risk	Description	Mitigation
RP1: FPGA Software	FPGA Software Development learning curve. Related to CPE-1	Learning curriculum completion. Practice on development FPGA. Attend Microsemi trainings and seminars
RP2: ESD Component Safety	Possible component damage or failure if handled in non-ESD environment	ESD environment required for all avionics development and testing, this is provided through Bobby and Trudy's lab. Internal ESD certification and training for team members handling sensitive hardware.
RP3: Schedule Slip	Critical path on schedule (FPGA software development and procurement) falls behind schedule affecting final testing schedule	Schedule margin built in. Development of code begun before winter break. 1/3 of team devoted to FPGA development. If Ball FPGA board is not delivered on time, COTS development FPGA has been acquired. Developed software applies to both design solution.
RP4: Unable to Dissipate Heat	Structure unable to dissipate the heat in an earth environment, components are damaged or inoperable	Extensive thermal model concludes that there will be low chance of overheat. Worst case, ball will be opened and placed under an external desktop fan to remove heat.
RP5: Power Failure	Power system unable to power system for full 100 hour test. Battery failure or damage. Over- current to system causing damage to components.	Safety systems include fuse to prevent overcurrent to system, as well as voltage cutoff circuit to stop power at minimum voltage limit. Battery characterization test provided evidence that power model is correct.



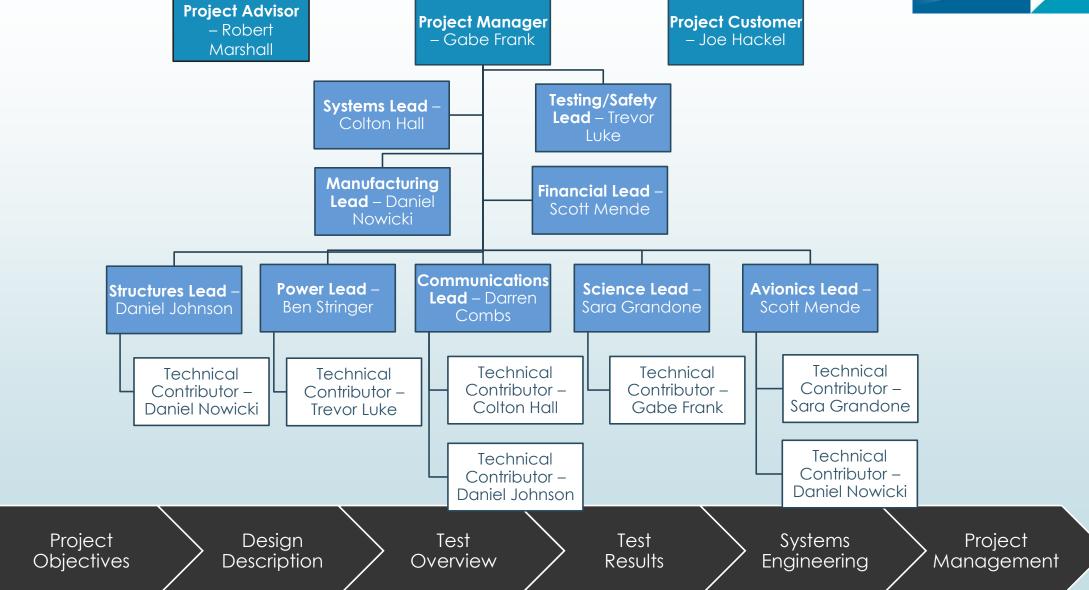


Project Management Backup



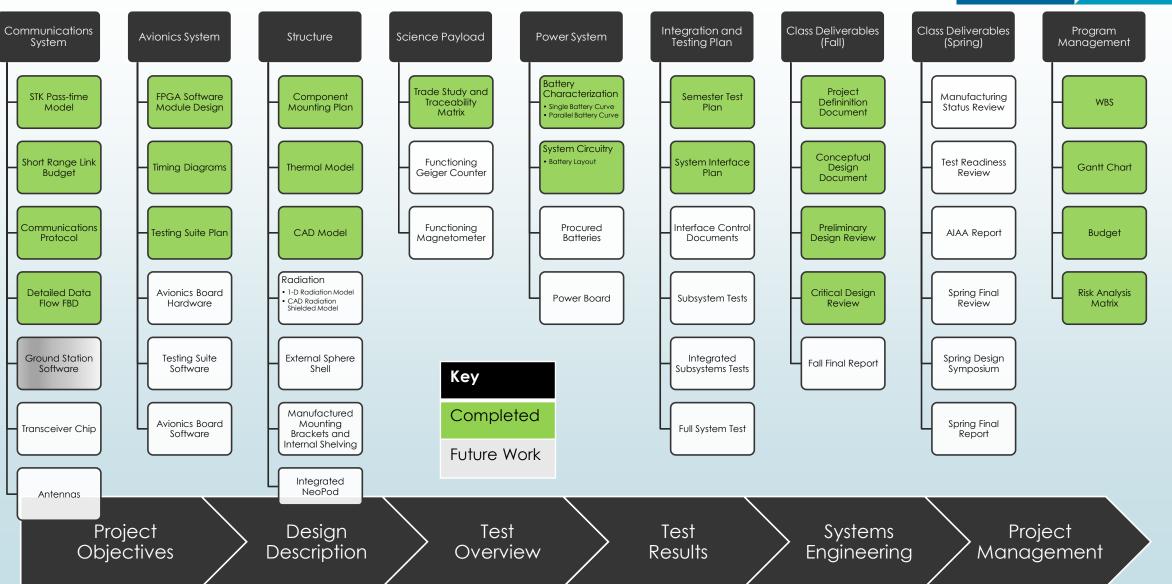
Organizational Chart



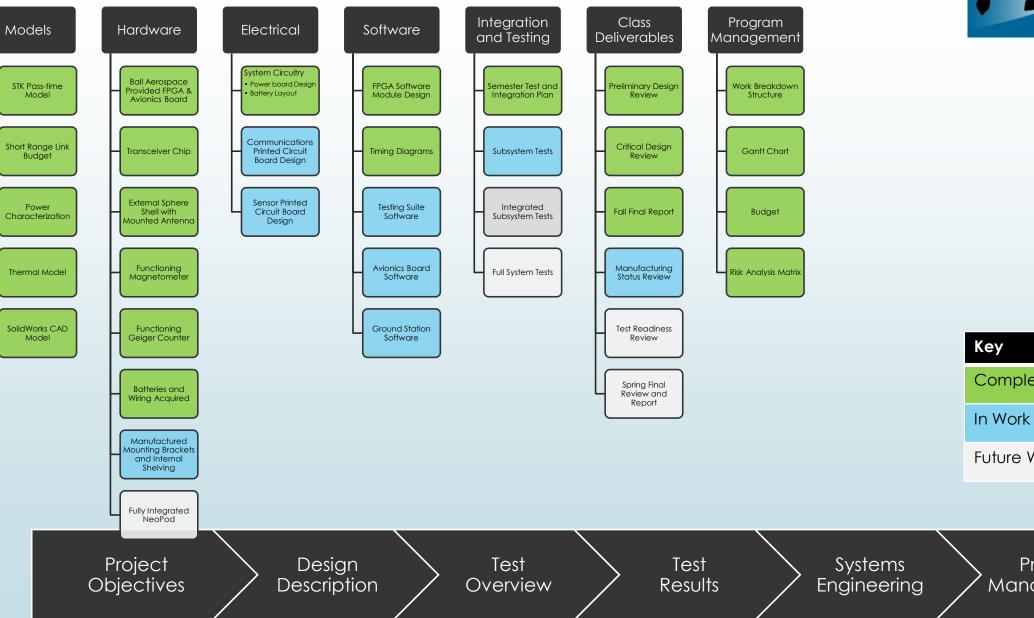


Work Breakdown Structure





Manufacturing Work Breakdown Structure



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Completed

Future Work

Project

Management

Science Traceability Backup





Science Trade



Metric	Weight	Magnetometer	Seismometer	Imager Visual	Imager IR	Imager Micro
Science Value	15%	5	5	3	1	5
Cost	15%	4	3	3	3	1
Availability	16%	5	3	4	3	1
Complexity	20%	4	3	3	1	1
Size	22%	4	2	3	4	1
Mass	12%	4	2	4	4	1
Total	100%	4.31	2.96	3.28	2.64	1.44



Science Trade Cont.



Metric	Weight	Imager Zoom	Spectrometer	Radiation	Temperature	Pressure
Science Value	15%	3	5	5	1	1
Cost	15%	3	1	4	5	5
Availability	16%	4	1	4	5	5
Complexity	20%	2	1	4	3	3
Size	22%	3	2	2	5	5
Mass	12%	3	2	4	5	5
Total	100%	2.96	1.94	3.71	4.00	4.00
	oject ectives		sign ription	Test Overview	Test Results	Systems Engineerir

Science Traceability



Requirement ID	Magnetometer	Seismometer	Imager Visual	Imager IR	Imager Micro
SCI 0: Neopod shall collect scientific data relevant to Europa	Ice shell characterization	Surface geology characterization	Surface geology characterization	X Stationary probe leads to static and not unique results	Surface geology characterization
SCI 2.1: Neopod Power Subsystem shall sustain the scientific instruments for a 96 hour period.	Low Power	V Low Power	V Low Power	V Low Power	√ Low Power
SCI 2.2: Neopod sensors shall mechanically and electrically	✓ Only internal interface	√ Only internal interface	X Must interface with external structure	X Must interface with external structure	X Must interface with external structure
INT 1: Neopod shall have a mass less than 10 kg.	√ m _{mag} << .5 kg	X m _{mag} >.5 kg	√ m _{mag} < .5 kg	√ m _{mag} < .5 kg	X m _{mag} >.5 kg
INT 2: Neopod shall have a maximum diameter of 30cm	Largest Dimension << 5	X Largest Dimension >> 5 in	Largest Dimension << 5	X Largest Dimension >> 5 in	X Largest Dimension >> 5 in
Requirements Met	5	3	4	2	2
Trade Score	4.31	2.96	3.28	2.64	1.44
	roject jectives	Design Description	> Test Overview	Test Results	System: Engineeri

Science Traceability



Requirement ID	Imager Zoom	Spectrometer	Radiation	Temperature	Pressure
SCI 0: Neopod shall collect scientific data relevant to Europa	Surface geology characterization	Surface composition characterization	Surface composition characterization	X Little desired scientific value	X Little desired scientific value
SCI 2.1: Neopod Power Subsystem shall sustain the scientific instruments for a 96 hour period.	Low Power	Low Power	V Low Power	Low Power	Low Power
SCI 2.2: Neopod sensors shall mechanically and electrically	X Must interface with external structure	X Must interface with external structure	✓ Only interfaces internally	X Must be isolated from electronics and interface externally	X Must interface with external structure
INT 1: Neopod shall have a mass less than 10 kg.	√ m _{mag} < .5 kg	X m _{mag} >.5 kg	✓ m _{mag} << .5 kg	√ m _{mag} << .5 kg	✓ m _{mag} << .5 kg
INT 2: Neopod shall have a maximum diameter of 30cm	✓ Largest Dimension < 5 in	X Largest Dimension >> 5 in	✓ Largest Dimension < 5 in	Largest Dimension << 5 in	Largest Dimension << 5 in
Requirements Met	4	2	5	3	3
Trade Score	2.96	1.94	3.71	4.00	4.00
Projec Objecti		n Test Overview	Test Results	Systems Engineering	Project Management

Backup Slide Index



