



University
of Colorado
Boulder

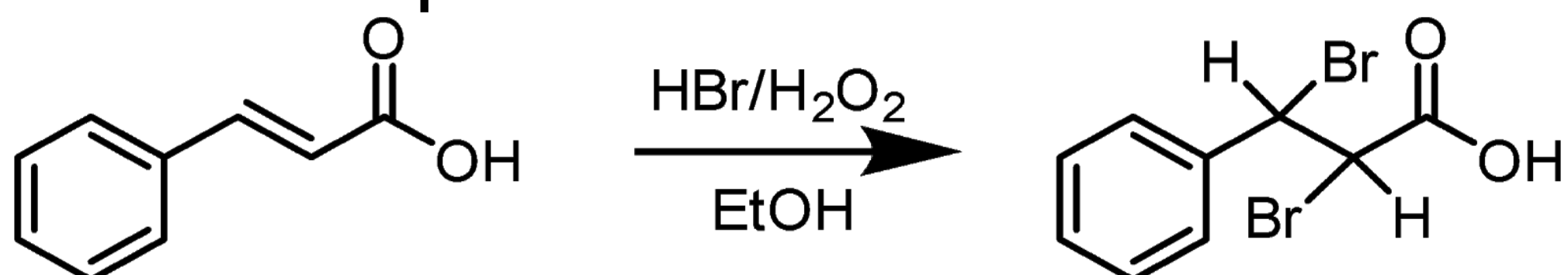
Green Chemistry and Sustainability Efforts within the Chemistry Department at the University of Colorado Boulder



Green Chemistry in Teaching Labs

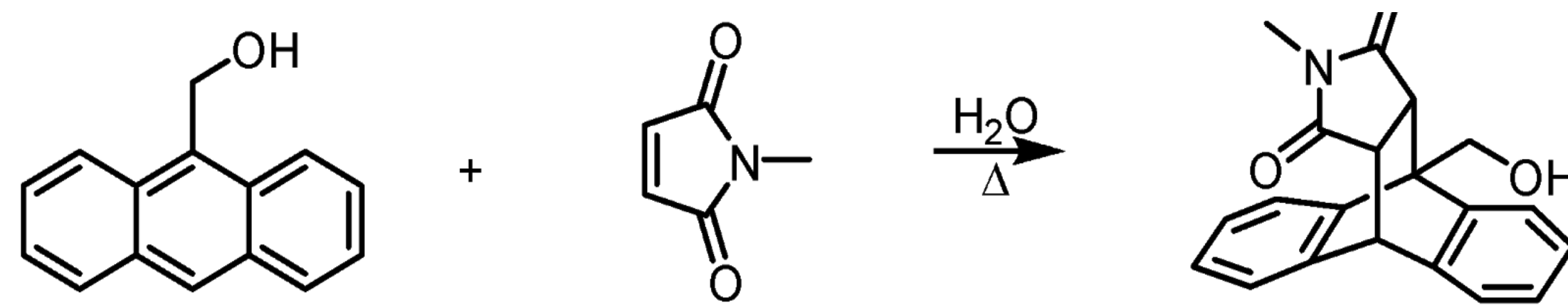
Many undergrad experiments have been redesigned to focus on green chemistry, reduce toxicity, & minimize resource use.

For example:



Green Bromination:

Eliminated Br_2 , CH_2Cl_2 , and large amounts of $\text{Na}_2\text{S}_2\text{O}_3$ (aq) waste



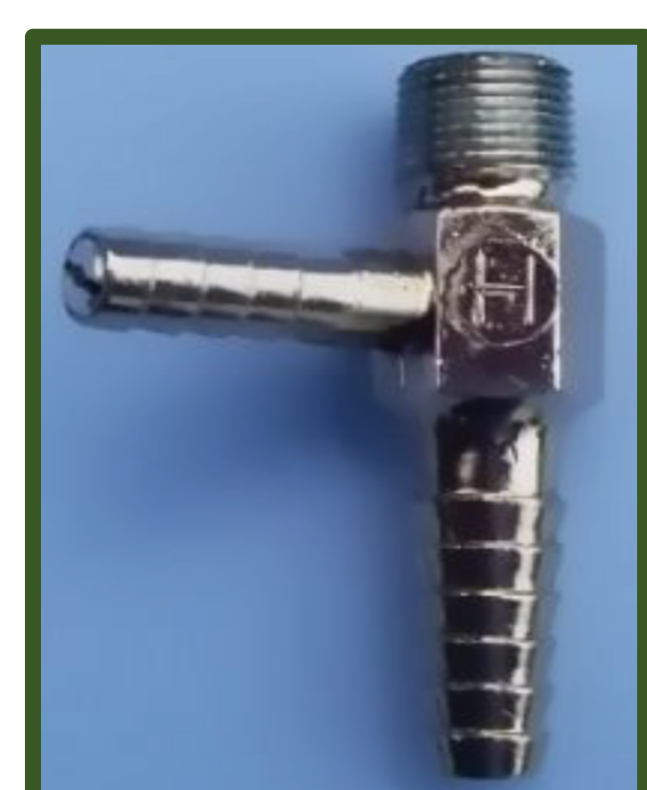
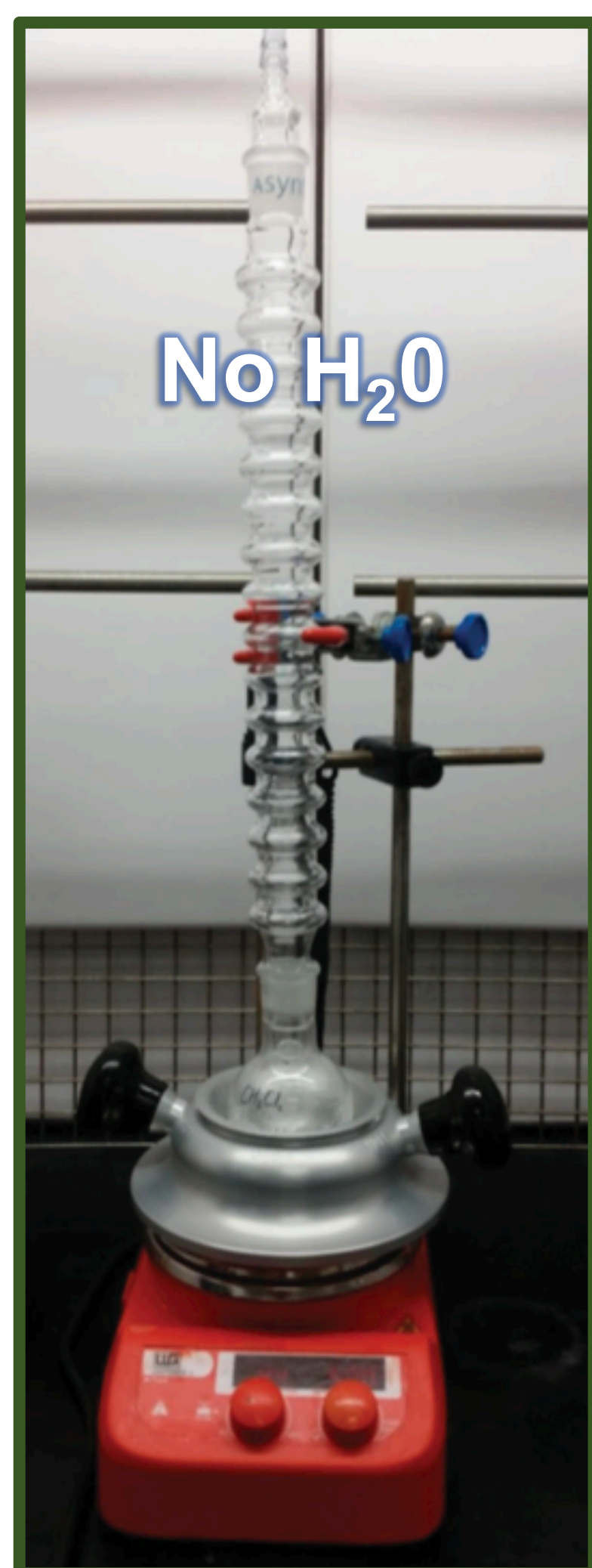
Green Diels-Alder:

Eliminated energy intensive cyclopentadiene distillation & large amounts of water and energy to purify product

Water Saving Efforts



Switch to waterless
condensers for
medium & high
boiling solvents



Faucet aspirator

Switch from water
faucet aspirators to
gravity filtration &
vacuum pumps



Vacuum pump



Recirculating
chillers &
vacuum pumps
on rotary
evaporators

Recycling of Lab Materials



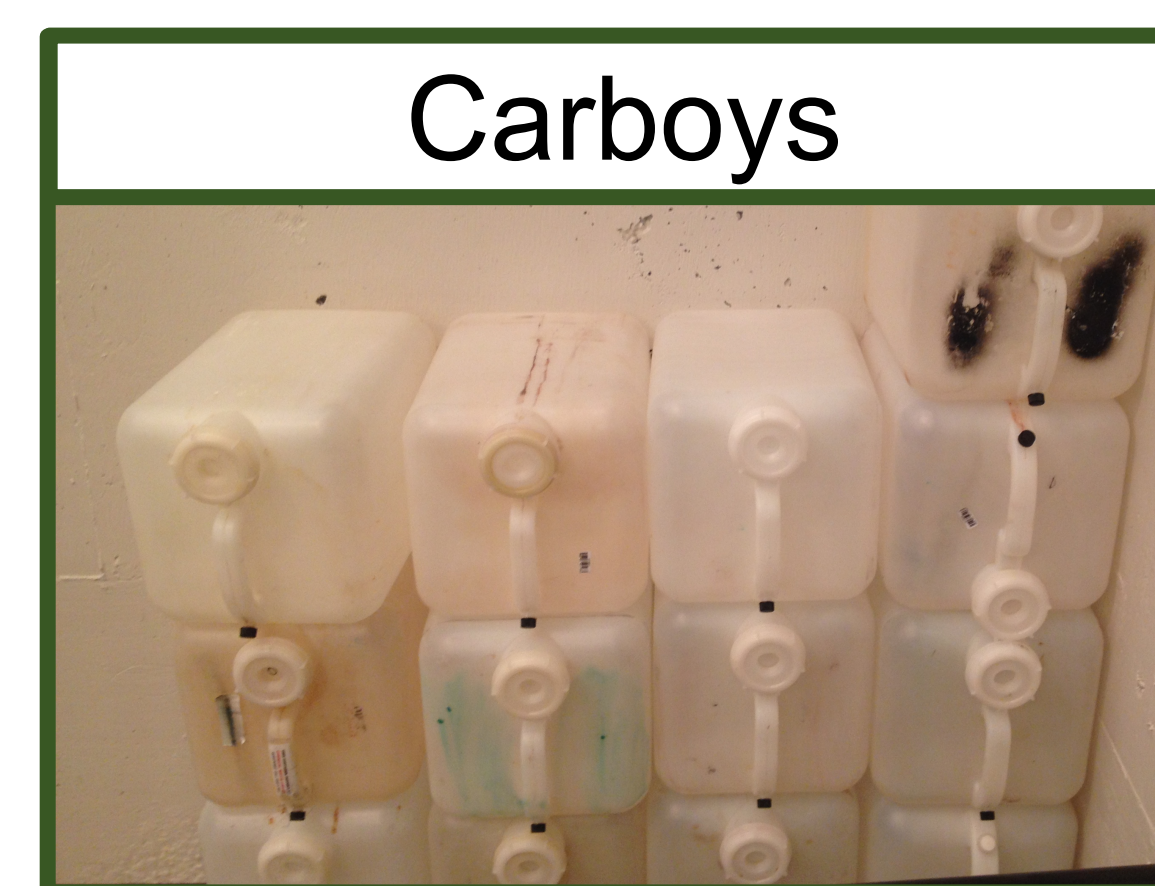
Plastic Film



Metal Containers



Brown Glass



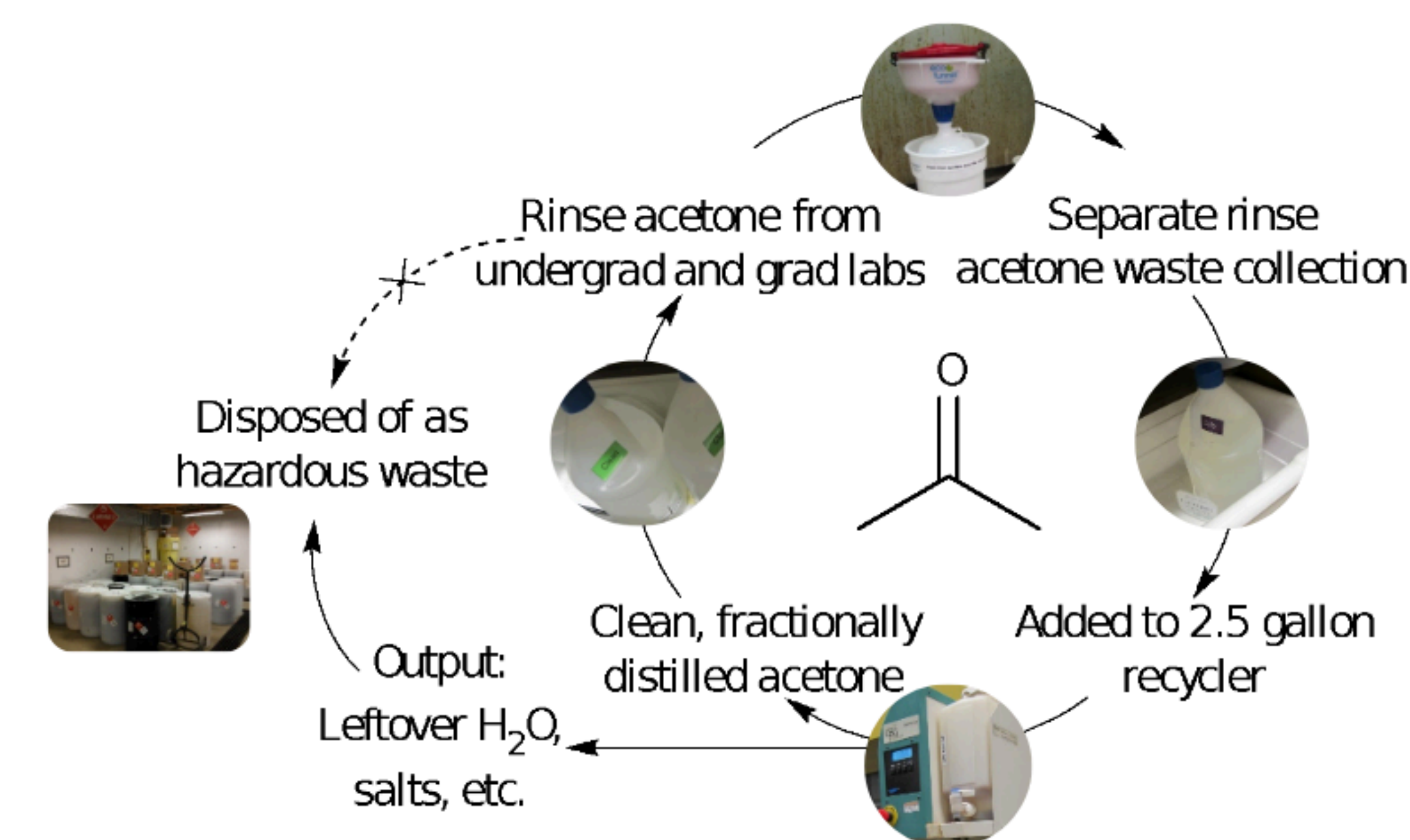
Carboys



Pipette Tip Boxes

Solvent Recycling – Acetone Data 2013-2019

Total Input	1,791 gallons
Total Output	1,297 gallons
Efficiency	72.4%
Acetone Cost	\$14.9/gallon
Savings	\$19,325



Green Chemistry Scholarships for CU Boulder Students

Univ. of Washington Green Chemistry Certification (3 online classes; 10 months)
Funded by CU Chem Department, Sustainable CU & EH&S (\$2,730 per student)

- 2 students in 2018-2019
- 1 student in 2019-2020
- 2 students for 2020-2021– Apply Now! Email gccs.scholarship@gmail.com

Glove Recycling Pilot – GenChem Teaching Labs

Estimated 100,000 gloves recycled per semester while campus determines the best program to adopt.



CU Boulder

Acknowledgements:

Chemistry Department
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